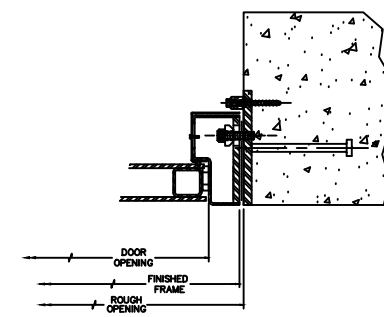
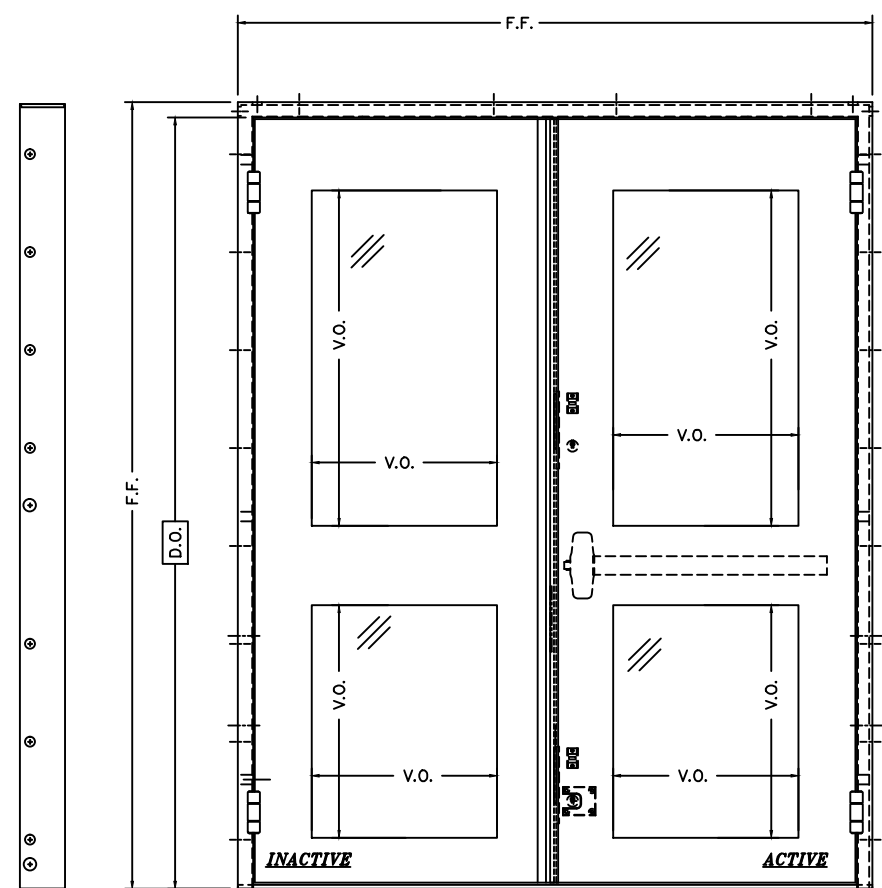


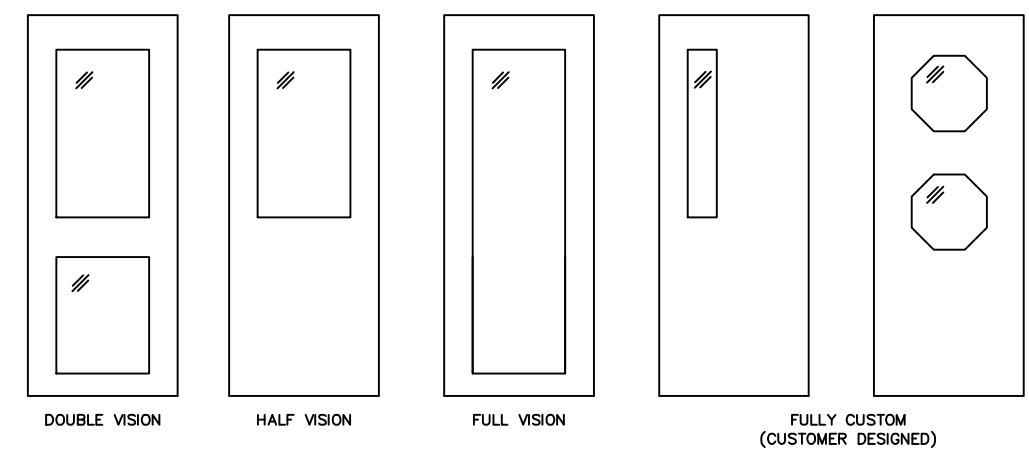
HORIZONTAL CLEAR OPENING
(OPAQUE DOOR - ACTIVE LEAF)



TYPICAL FRAME JAMB SECTION - WITH EMBED - 2X SCALE



DOOR LEAF STYLES



DSDV-15R 15 MINUTE FE/BR VISION DOUBLE DOOR

- A.F.F. = ABOVE FINISHED FLOOR
- C.O. = CLEAR OPENING
- CUST. = CUSTOMER
- D.O. = DOOR OPENING
- EXT. = EXTERIOR
- F.F. = FINISHED FRAME
- INT. = INTERIOR
- LOC. = LOCATION
- No. = NUMBER
- PO. = PURCHASE ORDER
- QTY. = QUANTITY
- R.O. = ROUGH OPENING
- V.O. = VISION OPENING
- WO. = WORK ORDER

DOS MODEL No. CDDT-15R-R0S-01
 ROSS MODEL No. DSDV-15R-175A-01
 GLAZING No. 15 MIN FE/BR

4	1	15MIN DD VIS 800	EMBED DETAIL
3	1	15MIN DD VIS 300	FRAME ASSEMBLY AND WELD
2	1	15MIN DD VIS 200	INACTIVE LEAF ASSEMBLY
1	1	15MIN DD VIS 100	ACTIVE LEAF ASSEMBLY
ITEM	QTY.	PART NO.	DESCRIPTION

		SCALE		ROSS TECHNOLOGY CORP. ARCHITECTURAL SECURITY LEOLA, PA. 17540	
TOLERANCES	ANGULAR (DEG/MIN)	± 0'30"			
	LINEAR (FRAC)	± 1/16"			
	LINEAR (DEC)	.X	± .06		
		.XX	± .03		
		.XXX	± .015		
DRAWN BY	CHKD BY	CNC NO.	TITLE DSDV-15R 15 MINUTE FE/BR / VISION DOUBLE DOOR		
DATE	DATE	DISK #	DWG. NO. DSDV-15R CAD	REV	