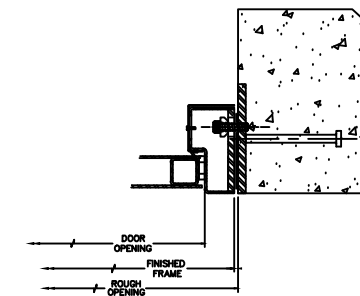
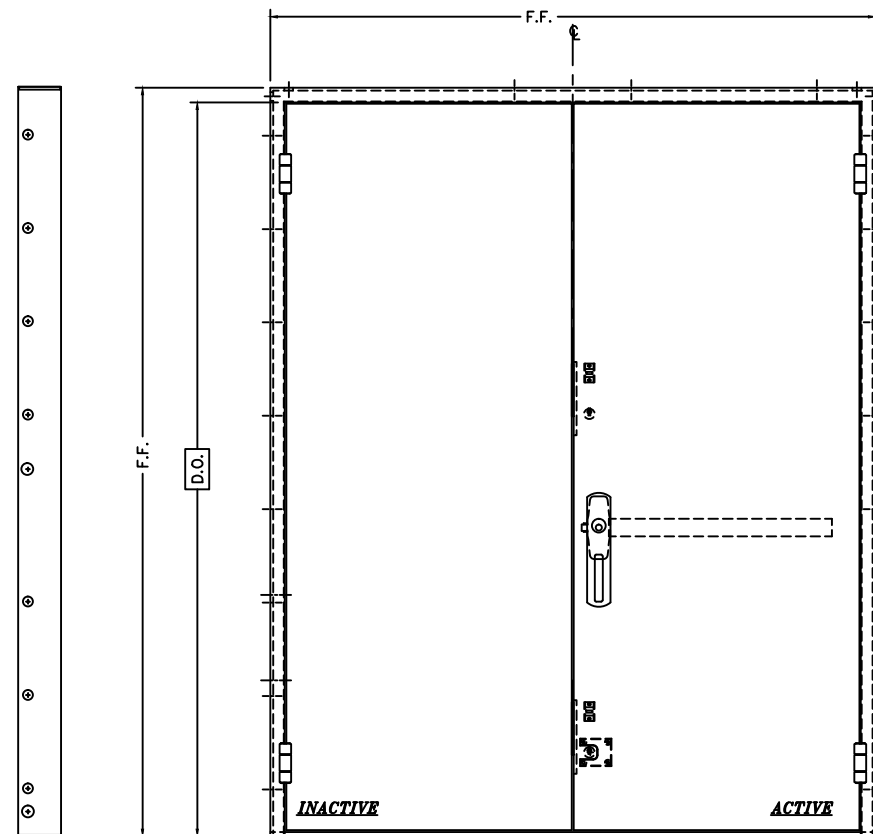


HORIZONTAL CLEAR OPENING
(OPAQUE DOOR - ACTIVE LEAF)



TYPICAL FRAME JAMB SECTION - WITH EMBED - 2X SCALE

DSDO-05 5 MINUTE FE OPAQUE DOUBLE DOOR

- A.F.F. = ABOVE FINISHED FLOOR
- C.O. = CLEAR OPENING
- CUST. = CUSTOMER
- D.O. = DOOR OPENING
- EXT. = EXTERIOR
- F.F. = FINISHED FRAME
- INT. = INTERIOR
- LOC. = LOCATION
- No. = NUMBER
- PO. = PURCHASE ORDER
- QTY. = QUANTITY
- R.O. = ROUGH OPENING
- V.O. = VISION OPENING
- WO. = WORK ORDER

DOS MODEL No. GDDO-05N-R0S-01
ROSS MODEL No. DSDO-05-X-01
GLAZING No. N/A

4	1	05MIN DD OP 800	SUB FRAME
3	1	05MIN DD OP 300	FRAME ASSEMBLY AND WELD
2	1	05MIN DD OP 200	INACTIVE LEAF ASSEMBLY
1	1	05MIN DD OP 100	ACTIVE LEAF ASSEMBLY
ITEM	QTY.	PART NO.	DESCRIPTION

			SCALE	
TOLERANCES	ANGULAR (DEG/MIN)	± 0'30"	ROSS TECHNOLOGY CORP. ARCHITECTURAL SECURITY LEOLA, PA. 17540	
	LINEAR (FRAC)	± 1/16		
	LINEAR (DEC)	.X ± .06 .XX ± .03 .XXX ± .015		
DRAWN BY		CHKD BY	CNC NO.	TITLE
DATE		DATE	DISK #	DSDO-05 5 MINUTE FE / OPAQUE DOUBLE DOOR
			DWG. NO.	REV
			DSDO-05 CAD	