Seam Cleaner is used during the installation of Sika’s roofing and waterproofing membranes in the seam overlap only. It is not to be used as a general membrane cleaner. For general membrane cleaning, please refer to the “Localized Membrane Cleaning” technical bulletin #02-13 located at usa.sarnafil.sika.com. It is also used to clean metal and reactivate existing Liquid Flashing prior to the application of Sika’s Liquid Flashing.

### PRODUCT INFORMATION

**USES**

Seam Cleaner is used on Sika’s PVC roofing and waterproofing membranes in the seam area only. It is also used to clean metal and reactivate existing Liquid Flashing prior to the application of Sika’s Liquid Flashing.

### PRODUCT DATA

<table>
<thead>
<tr>
<th>FORM</th>
<th>COMPOSITION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colorless liquid</td>
<td></td>
</tr>
</tbody>
</table>

**VOC CONTENT**

0 g/l with exemption; 790 g/l without Acetone exemption

* The U.S. EPA, SCAQMD and others consider the solvent in Seam Cleaner as “exempt”, and therefore the product’s VOC content can be considered “0 g/l” and used in all jurisdictions operating under these guidelines.

**PACKAGING**

1 gallon (3.8 L) can, 2 cans per case, 15 lbs (6.8 kg) per case

**STORAGE**

**STORAGE CONDITIONS**

Store in a cool, dry location at temperatures between 40°F (4°C) and 80°F (27°C).

**SHELF LIFE**

12 months

### TECHNICAL DATA

<table>
<thead>
<tr>
<th>TYPICAL PHYSICAL PROPERTIES*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor Pressure: 241 hPa at 68°F (20°C)</td>
</tr>
<tr>
<td>Specific Gravity: 0.79 g/cm³</td>
</tr>
<tr>
<td>Boiling Point: 133°F (56.1°C)</td>
</tr>
<tr>
<td>Freezing Point: -137°F (-94°C)</td>
</tr>
<tr>
<td>Flash Point: 1°F (-17°C)</td>
</tr>
</tbody>
</table>

**NOTICE:** PRIOR TO EACH USE OF ANY SIKA PRODUCT, THE USER MUST ALWAYS READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS ON THE PRODUCT’S MOST CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET WHICH ARE AVAILABLE ONLINE AT USA.SARNAFIL.SIKA.COM OR BY CALLING SIKA SARNAFIL’S TECHNICAL SERVICE DEPARTMENT AT 800-411-2504. NOTHING CONTAINED IN ANY SIKA MATERIALS RELIEVES THE USER OF THE OBLIGATION TO READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS FOR EACH SIKA PRODUCT AS SET FORTH IN THE CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET PRIOR TO PRODUCT USE.
pH: 7

*Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

SYSTEM INFORMATION

APPLICATION INSTRUCTIONS

APPLICATION

Open container slowly to relieve pressure. Wearing protective gloves, apply Seam Cleaner to a clean, white cotton rag and rub the wet rag on the area to be cleaned. Follow immediately with a second dry, clean white cotton rag. Heavy concentrations of dirt, dust and residue should be lightly scrubbed off (using a non-scratch scouring pad) the membrane prior to cleaning. Do not pour Seam Cleaner directly on the Sarnafil or Sikaplan membranes.

COVERAGE

Approximately 400 square feet per gallon (9.8 m²/L).

PRODUCT LIMITATIONS

LIMITATIONS

Precautions should be taken to prevent odors and/or vapors from entering the building/structure, including but not limited to turning off and sealing air intake vents or other means of ingress for odors and/or vapors into the building/structure during product application and cure.

LEGAL NOTES

All information provided by Sika Corporation ("Sika") concerning Sika products, including but not limited to, any recommendations and advice relating to the application and use of Sika products, is given in good faith based on Sika’s current experience and knowledge of its products when properly stored, handled and applied under normal conditions in accordance with Sika’s instructions. In practice, the differences in materials, substrates, storage and handling conditions, actual site conditions and other factors outside of Sika’s control are such that Sika assumes no liability for the provision of such information, advice, recommendations or instructions related to its products, nor shall any legal relationship be created by or arise from the provision of such information, advice, recommendations or instructions related to its products. The user of the Sika product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with the full application of the product(s). Sika reserves the right to change the properties of its products without notice. All sales of Sika product(s) are subject to its current terms and conditions of sale which are available at usa.sarnafil.sika.com or by calling 800-451-2504.

Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product’s most current Product Data Sheet, product label and Safety Data Sheet which are available online at usa.sarnafil.sika.com or by calling Sika’s Technical Service Department at 800-451-2504. Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instruction for each Sika product as set forth in the current Product Data Sheet, product label and Safety Data Sheet prior to product use.

Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer’s sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

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Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product’s most current product data sheet, product label and safety data sheet which are available online at usa.sarnafil.sika.com or by calling Sika’s technical service department at 800-451-2504. Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instructions for each Sika product as set forth in the current product data sheet, product label and safety data sheet prior to product use.