

# PRODUCT DATA SHEET

## DÉCOR PROFILE

Décor Profile is a durable, PVC extruded accessory designed to emulate the appearance of a standing seam metal rib, with heat weldable flanges for securement onto a Sarnafil Membrane.

### PRODUCT INFORMATION

#### USES

Standing seam metal alternative.

#### AREAS OF APPLICATION

- Domed Roofs
- Pitched Roofs
- Flat Roofs

#### FEATURES / BENEFITS

- Color Match to Sarnafil Membrane
- Hot-Air Weldable

### PRODUCT DATA

#### FORM

#### COMPOSITION

The Décor Profile is made of the same high quality ingredients used to manufacture Sarnafil membrane.

#### COLORS

White, Tan, Reflective Gray, Patina Green, Copper Brown, Evergreen, Lead Gray, or Custom

#### DIMENSIONS

Length: 10 ft (3.04 m)

Height: 1 in (25 mm)

Profile Width: ½ in (13 mm)

Base Width: 1-3/8 in (35 mm)

Weight: 1.93 lbs (876 g)

#### PACKAGING

- 25 Décor Profiles per tube
- 30 rigid PVC connectors per tube
- Tube Length: 10 ft 4 in (3.1 m)
- Tube Weight: 57 lbs (25.9 kg)

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## SYSTEM INFORMATION

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### APPLICATION INSTRUCTIONS

### SURFACE PREPARATION

Welding area of the Sarnafil Membrane to receive Décor Profile shall be clean and dry.

### APPLICATION

1. Using a chalk line and removable chalk, mark out a line for laying the Décor Profile.
2. Pre-assemble the Décor Profile sections, to create the required length, by inserting a provided connector into one end of a profile section then with the exposed portion of the connector into a second profile section butting the two sections together.
3. Using a hand welder, hot-air weld the ends of adjoining Décor Profiles together.
4. Align the Décor Profile along the chalk line. Décor Profile should generally line up with edge of Sarnafil Membrane overlap. Do not cover overlap.
5. If using the Sarnamatic automatic welding machine with the Décor Profile adapter kit, position machine to start the weld. Regularly check the Décor Profile guide. If hand welding, a 2 x 8 in (50 x 203 mm) nailer may be needed to keep Décor Profile straight.
6. Hand weld the Décor Profile in areas where the Sarnamatic cannot be used. If required, a piece of Sarnafil Membrane is heat welded over the exposed end and trimmed to give a clean finish.

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### AVAILABILITY

From Sika Corporation – Roofing Authorized Applications for use within Sarnafil or Sikaplan systems.

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### MAINTENANCE

Standard maintenance of Sarnafil or Sikaplan systems should include regular inspection of flashings, drains, and termination sealants at least twice a year and after each storm.

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### WARRANTY

As a Sika supplied accessory, Décor Profile is covered under Sika Corporation warranties.

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### LEGAL NOTES

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