Décor Profile is a durable, PVC extruded accessory designed to emulate the appearance of a standing seam metal rib, with heat weldable flanges for securement onto a Sarnafil Membrane.

**PRODUCT INFORMATION**

**USES**
Standing seam metal alternative.

**AREAS OF APPLICATION**
- Domed Roofs
- Pitched Roofs
- Flat Roofs

**FEATURES / BENEFITS**
- Color Match to Sarnafil Membrane
- Hot-Air Weldable

**PRODUCT DATA**

**FORM**

**COMPOSITION**
The Décor Profile is made of the same high quality ingredients used to manufacture Sarnafil membrane.

**COLORS**
White, Tan, Reflective Gray, Patina Green, Copper Brown, Evergreen, Lead Gray, or Custom

**DIMENSIONS**
- Length: 10 ft (3.04 m)
- Height: 1 in (25 mm)
- Profile Width: ½ in (13 mm)
- Base Width: 1-3/8 in (35 mm)
- Weight: 1.93 lbs (876 g)

**PACKAGING**
- 25 Décor Profiles per tube
- 30 rigid PVC connectors per tube
- Tube Length: 10 ft 4 in (3.1 m)
- Tube Weight: 57 lbs (25.9 kg)
**SYSTEM INFORMATION**

**APPLICATION INSTRUCTIONS**

**SURFACE PREPARATION**

Welding area of the Sarnafil Membrane to receive Décor Profile shall be clean and dry.

**APPLICATION**

1. Using a chalk line and removable chalk, mark out a line for laying the Décor Profile.
2. Pre-assemble the Décor Profile sections, to create the required length, by inserting a provided connector into one end of a profile section then with the exposed portion of the connector into a second profile section butting the two sections together.
3. Using a hand welder, hot-air weld the ends of adjoining Décor Profiles together.
4. Align the Décor Profile along the chalk line. Décor Profile should generally line up with edge of Sarnafil Membrane overlap. Do not cover overlap.
5. If using the Sarnamatic automatic welding machine with the Décor Profile adapter kit, position machine to start the weld. Regularly check the Décor Profile guide. If hand welding, a 2 x 8 in (50 x 203 mm) nailer may be needed to keep Décor Profile straight.
6. Hand weld the Décor Profile in areas where the Sarnamatic cannot be used. If required, a piece of Sarnafil Membrane is heat welded over the exposed end and trimmed to give a clean finish.

**AVAILABILITY**

From Sika Corporation – Roofing Authorized Applications for use within Sarnafil or Sikaplan systems.

**MAINTENANCE**

Standard maintenance of Sarnafil or Sikaplan systems should include regular inspection of flashings, drains, and termination sealants at least twice a year and after each storm.

**WARRANTY**

As a Sika supplied accessory, Décor Profile is covered under Sika Corporation warranties.

**LEGAL NOTES**

All information provided by Sika Corporation ("Sika") concerning Sika products, including but not limited to, any recommendations and advice relating to the application and use of Sika products, is given in good faith based on Sika's current experience and knowledge of its products when properly stored, handled and applied under normal conditions in accordance with Sika's instructions. In practice, the differences in materials, substrates, storage and handling conditions, actual site conditions and other factors outside of Sika's control are such that Sika assumes no liability for the provision of such information, advice, recommendations or instructions related to its products, nor shall any legal relationship be created by or arise from the provision of such information, advice, recommendations or instructions related to its products. The user of the Sika product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with the full application of the product(s). Sika reserves the right to change the properties of its products without notice. All sales of Sika product(s) are subject to its current terms and conditions of sale which are available at usa.sarnafil.sika.com or by calling 800-451-2504.

Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product’s most current Product Data Sheet, product label and Safety Data Sheet which are available online at usa.sarnafil.sika.com or by calling Sika’s Technical Service Department at 800-451-2504. Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instruction for each Sika product as set forth in the current Product Data Sheet, product label and Safety Data Sheet prior to product use.

Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer’s sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.

**SIKA CORPORATION – ROOFING**

**UNITED STATES**

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**SIKA CANADA INC.**

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**Sarnafil or Sikaplan systems**

- Regular maintenance of Sarnafil or Sikaplan systems should include regular inspection of flashings, drains, and termination sealants at least twice a year and after each storm.

**Décor Profile**

- **APPLICATION**
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