DEPARTMENT OF HEALTH AND HUMAN SERVICES

REPORT OF CERTIFICATION

FOR FDA USE ONLY								
1	2	3	4	5				

FOOD AND DRUG ADMINISTRATION	(Fabrication of Sin				r						
		ICATION	*								
1. NAME OF SINGLE-SERVICE FABRICATING PLANT		2. CITY Hanovp.	- Park		3. STATE	E/COUNT	US	A			
4. STREET TURNBERRY COURT			5,		G. CODE	E NO.		6. PR	COD	E MATERIAL	
7 AGENCY OR SSC. AS APPLICABLE, PROVIDING ROUT		56	57	58	59	60		62			
Illinois Department of Pub		PRODUC L. Contain 2. Closure 3. Other p	es	(60)	1. M 2. P 3. P	ERIAI Ietal aper (I lastic	CODE (6	52)			
7.a. RATING/CERTIFICATION 7.b. DATE OF PLANT		4. Containers and closures 4. Metal and paper 5. Containers and other 5. Metal and plastic									
PERSONNEL CERTIFICATION SHD Other 7-18-73		AY YI	EAR	products 6, Paper and plastic 6, Closures and other 7, Metal, paper and plastic							
Shd Other /-/3-23	67 68 69	12	products 8 Glass								
SDL SSC COMPLIANCE RATING	0 7 1	7 20	27	7. Containers, closures and other products 9. Rubber 10. Paper, metal, plastic and g					ic and glass		
*EXPIRATION DATE Settification of single senice manufacturing plants may be valid for a period not to exceed **EXPIRATION DATE **EXPIRATION DATE **EXPIRATION DATE **Continue senice manufacturing plants may be valid for a period not to exceed **EXPIRATION DATE **EXPIRATION											
Certification of single-service manufacturing plants may be valid for a period not to exceed one (1) or two (2) years from the earliest certification date. The expiration date is one (1) or two (2) years from the earliest certification date. NOTE: Certifications conducted by SSCs 9. CERTIFICATION RECOMMENDED 9.a. LISTING TYPE											
shall only be valid for a period not to exceed one (1) year from the earliest certification date.											
LABORATORY CONTROL 10. NAME AND ADDRESS (OR CODE) OF APPROVED LABORATORY											
CO I A A CO SMIMILIAN IN INVITE											
No tinn product produced, so my sumper or tinner) are produced, then If any Grade A dury poules (completed container) are produced, then a minimum 4 samples are required to be sent to an IMS 1; sted lab qualified for Sampling/resting (on talmers on a monthly busis). 11. INSPECTION RESULTS (Place an "x" under Items debited)											
a minimum 4 samples are required to be sent to an IMS listed lab qualities											
11. INSPECTION RESULTS (Place an "X" under Items debited)											
	11 12 13 13 14 a,b,c, d,e,	15 16 1	6 17 17 ,c a,b c	18	19 20		21	васті	COLI		
	f,g,i,k h,j		d,e			-		=			
X	 								eu le		
		ON TO PUBLIS		C t' .		b I	Dogu	uloto	n/Pati	00	
Permission is hereby granted to relea		ne above st	ated certi	ricatio	n tor us	se by i	Regi	ulate	n y/Matii	ig	
It is understood and agreed by the	undersigned that	the officia	I Rating	Agenc	y or S	SC, a	s ap	plica	able, m	ay	
review and appraise the single-ser	vice fabricating r	olant at an	y time di	uring	tne pe	rioa o	t tin	ne t	ne abo	ve	
contification is in effect. It is further understood that failure to maintain the above certification will subject this											
plant to withdrawal from the IMS Listing. We will notify the Rating Agency or SSC, as applicable, of any significant changes made in the operation of this plant.											
12.8. NAME OF PLANT PCDAM POIC											
12.b. OFFICER AUTHORIZING RELEASE BY THEY GUALTY MANAGER											
13. SUBMISSION OF REPORT BY MILK SANITATION RATING AGENCY OR SSC, AS APPLICABLE											
13.a. DATE OF REPORT 13.b. RECOMMENDED		13.q.SUBMIT	TED BY (Sig	nature	nd Title)			^	^		
7-18-73 ACCEPTED TO YES	NO	Unn	rom (16	16120	m	S	K.	V.		
FOR FDA USE ONLY											
14, DATE RECEIVED 15. PUBLICATION OF RATING RECOMMENDED YES NO (If "NO", indicate why.)											
16. DATE TRANSMITTED 17. SIGNATURE (FDA	Regional Milk Specialis	0									

DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION

MANUFACTURING PLANT INSPECTION REPORT

(Single-Service Containers and/or Closures for Milk and/or Milk Products)

INSPECTING AGENCY/TPC/ CERTIFICATION AGENCY/SSC

NAME AND LOCATION OF PLANT

Pro Ampac Hinover Park Turnberry Makeshift devices not used; fasteners, guides, hangers, supports and baffles properly constructed; Separate from plant operation; self-closing doors, (a) Smonth: intoervious: in good repair (a) good repair Eating/storage of food prohibited in fabrication and Joints between walls and floors tight; impervious ... (b) Take-off tables and other container contact surfaces (b) storage areas Floor drains properly trapped; sloped to drain ... (c) properly constructed; clean; in good repair; Locker and lunchrooms clean. (c) Grinders, shredders and similar equipment properly 2. WALLS AND CEILINGS Cleanable trash containers provided; properly labeled; installed; protected from contamination covered (d) In fabrication areas-smooth; cleanable; light-colored (a) Resin storage silos, other containers, constructed to (e) Handwashing facilities convenient ... In fabrication and storage areas-good repair ... (b). protect resin from contamination; air vents filtered; (f) Employee handwashing signs posted. Openings in walls and ceilings effectively sealed a (c) air tubes good repair and properly protected 11. DISPOSAL OF WASTES 3. DOORS AND WINDOWS 16. MATERIALS FOR CONSTRUCTION OF CONTAINERS Stored in covered, impervious, leak-proof containers: All outside openings protected against entrance of insects, AND/OR CLOSURES (a) (a) does not apply to production scrap rodents, dust, and airborne contamination ... Materials from approved source (a) Waste containers properly identified (h) Outer doors tight, self-closing, (b) Food-grade lubricants used on contact surfaces; stored to Storage of garbage/rubbish meets requirements (c) prevent cross contamination; storage clean and 4. LIGHTING AND VENTILATION (b) ventilated. 12. PERSONNEL - PRACTICES (a) Adequate light in all rooms Containers, closures or materials on floor not used ... Hands washed as required ... Ventilation sufficient ... (b) Clean outer garments; hair restraints (b) Pressure ventilation systems properly filtered 17. WAXES, ADHESIVES, SEALANTS, COATINGS AND INKS No person affected by disease in a communicable form; while Handled and stored to prevent cross contamination with a carrier of such disease; or with inadequately protected 5. SEPARATE ROOMS non-food-grade materials; storage areas clean and wounds or lesions shall work in the fabrication areas (c) Fabrication areas separate from non-fabrication areas ventilated. (a) Tobacco use in authorized areas only. (d) (a) when required (b) Unused materials covered, labeled and properly stored Insecured jewelry not permitted in fabrication areas (e) Regrinding plastic and paper trim shredding, packaging Nontexic; imparts no liavor or odor; non-contaminating; and baling conducted in separate room(s) from complies with 21 CFR Parts 174-178 (c) 13 PROTECTION FROM CONTAMINATION fabrication areas or as Appendix J permits : Transfer containers clean; covered, properly identified. (d) Product contact surfaces protected; all materials in Waxing, when used, performed as required; wax kept at 6. TOILET FACILITIES-SEWAGE DISPOSAL process properly protected proper temperature Disposal of sewage; other waste; in public sewage system Air under pressure directed at materials or product V contact surfaces in compliance ... or in compliance with Local and State Regulations 18. HANDLING OF CONTAINERS, CLOSURES AND EQUIPMENT Air directed at materials or product contact surfaces All plumbing complies with Local and State plumbing Handling of container and closure surfaces minimized by fans or blowers in compliance. Regulations . Hands sanitized frequently or clean, single-use gloves Solid, tight-fitting, self-closing doors Pesticides approved; EPA registered (d) (c) worn; sanitizing dispensers convenient. Pesticides used in accordance with directions: Toilet rooms and fixtures clean; in good repair ... (d) precludes contamination of containers/closures (e) Adequate light and ventilation; ducts vented to the outside (e) 19. WRAPPING AND SHIPPING Single-service articles in process protected from Proper handwashing facilities (f) Single-service articles properly containerized prior to (f) Open windows effectively screened (p) (a) shipping... Employee handwashing signs posted Equipment cleaned after use of non-food-grade materials (a) . Packaged contents protected from contamination (b) Cross contamination with non-tood-grade material Eating/food storage prohibited Transportation vehicles clean; in good repair; not (h) prevented : (C) used for unapproved uses ... 7. WATER SUPPLY No overcrowding of equipment and operations . Paperboard containers, wrappers and dividers not Toxic chemicals separated from raw materials and Safe, complies with bacteriological and construction (d) (j) reused. finished products. requirements... (e) Packaging materials in compliance Food containers manufactured by facility not used for No direct or indirect connection between safe and (k) (b) storage of miscellaneous items or chemicals unsafe water... 20. IDENTIFICATION AND RECORDS Sampled and examined as required (c) (a) 14. STORAGE OF MATERIALS AND FINISHED PRODUCT Plant identification on outer wrapping as required. Recirculated cooling water used in water baths complies with Glass containers properly labeled... (b) Away from any wall: soiled outer turns or edges discarded ____ (a) bacteriological standards, tested semi-annually (d) Required bacteriological tests on file; maintained as Stored in clean, dry place, protected from splash, insects, Testing records maintained as required ... (c) required; and in compliance and dust Required bacteriological and chemical test records for 8. HANDWASHING FACILITIES Containers and closures stored in original cartons and all component parts used in final assembled product sealed until used; partially used cartons resealed during Hot and cold and/or warm running water, soap, individual (d) storage towels or air dryers convenient to labrication areas: Information on file from suppliers of raw materials, waxes. covered trash containers when required; hand sanitizers Containers for storage of resin, raw and reuse materials adhesives, sealants, coatings and inks indicating used as Appendix J permits (a) are covered, clean, impervious and properly identified (e) compliance. Handwashing facilities clean: (b) in-process storage bins that touch the product contact Information on file from suppliers of packaging materials surface constructed of cleanable, nonabsorbent indicating compliance.

REMARKS (If additional space is required, please place information on the back of this Form of on a separate page)

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13B. Ensure the girlithing green hanged its nettled and he sufficiently time to air contact

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NOTE: This Form has been developed for use with Appendix J of the Grade "A" Pasteurized Milk Ordinance.

material: clean

15. FABRICATING EQUIPMENT

Contact surfaces clean; milk plant equipment utilized for

preforming containers clean and sanitized prior to

(9.) PLANT CLEANLINESS

Floors, walls, ceilings, overhead beams, fixtures, pipes

Plant free of evidence of insects, rodents and birds

and ducts clean in rooms as required

Machines and appurtenances clean

(8)

(b)

(c)

21 SURROUNDINGS

Driveways graded; no standing water

Surroundings neat and clean and free of breeding areas,

conditions attracting or harboring flies, insects or

(2)

DEPARTMENT OF HEALTH AND HUMAN SERVICES Food and Drug Administration

STATUS OF MANUFACTURING PLANTS

(SINGLE-SERVICE CONTAINERS AND/OR CLOSURES FOR MILK AND/OR MILK PRODUCTS)

Date of Certification 7 - 18-73

Footnotes: 1 San	TOTALS							Prohindal			NAME OF PLANT		
¹ Sanitation Compliance Rating = 100 - Total Debits									WEIGHT	ITEM			
nplia									_	_	Floors		
nce I			T							2	Walls and Ceilings		
Ratin									2	ω	Doors and Windows		
9									2	4	Lighting and Ventilation		
- 00									ω	υı	Separate Rooms		
· Tot									ω	თ	Toilet/Facilities / Sewage Disposal		
al De									4	7	Water Supply		
bits									22	ω	Handwashing Facilities		
								W	ω	9	Plant Cleanliness	1	
t - 2									20	10	Lockers and Lunchrooms	1	
otal tems									2	=======================================	Disposal of Wastes	-	
Deb s viol ebit									u	12	Personnel / Practices	1	
² Total Debits for each manufacturing plant are the sum of the weights of the Items violated. (NOTE: Any Item or sub-item violated, indicate by placing the debit value (weight) of that Item or an "X" under that Item.)								نى	ω	13 a,b,c, q f,g,i,k	Protection From Contamination	ITEMS	
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actur Item hat It									Çī	15	Fabrication Equipment	Ž	
ing plan or sub-i em or ar									11	16 1 a b	Materials for Construction of Containers and/or Closures	OF SANITATION	
t are									ω	16 b,c			
the surr violated, under th									3 11	17 17 a,b c d,e c	Waxes, Adhesives, Sealants, Coating and Inks		
indic at Ite				-1	-	_		_	-	18	Handling of Containers, Closures and Equipment	-	
ne we ate t		\vdash				-		-	2 4	8 19	Wrapping and Shipping	1	
eights of by placing									ω	9 20 a,b,f			
the g									1	20 c,d,e,	Identification and Records		
									2	21	Surroundings		
<u>*</u>									Ch.		Bacterial Count*		
se or									7		Coliform Count*		
ily whe								6			Total Debits ²		
* Use only when not in compliance.											REMARKS		

Sanitation Compliance Rating1