

# Install: Up Level Seat Covers

## Up Level Seat Cover Kit P/N's (See Kit Table)

### WORK INSTRUCTION OVERVIEW

**WARNING**

- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- Read and follow all instructions provided when installing this product.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- *Never operate the vehicle in excess of manufacturer’s specifications.*

### TOOLS REQUIRED

<table>
<thead>
<tr>
<th>Tool</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>13 mm Socket</td>
<td>Side Cutters</td>
</tr>
<tr>
<td>13 mm Wrench</td>
<td>Socket Driver / Extension</td>
</tr>
<tr>
<td>Hot Glue Gun</td>
<td>Protective Eye-wear</td>
</tr>
<tr>
<td>Glue Sticks</td>
<td></td>
</tr>
</tbody>
</table>

### TORQUE SPECIFICATION

Tighten each fastener to the torque specification below:

- **M8 Nuts** – 20.0 - 27.0 N•m

### KIT COMPONENT TABLE

Kit Includes - (2) Seat Bottoms, (2) Seat Backs and (2) Head Rests

<table>
<thead>
<tr>
<th>Kit Component</th>
<th>Kit Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>P/N: S-2401AUA00341N</td>
<td>Black</td>
<td></td>
</tr>
<tr>
<td>P/N: S-2401AUA00351N</td>
<td>Realtree with Orange Stitching</td>
<td></td>
</tr>
<tr>
<td>P/N: S-2401AUA00371N</td>
<td>Mossy Oak with Orange Stitching</td>
<td></td>
</tr>
</tbody>
</table>

### INSTALLATION PROCEDURE

1. Unlock and open Passenger Seat Box.
2. Remove (4) M8 Nuts from inside seat box, using a 13 mm Socket and Wrench, then remove Passenger Seat.
4. Carefully pull seat cover forward over Seat Bottom Foam to position shown, remove (3) additional Hog Rings to separate and remove seat cover.
5. Remove Seat Bottom Foam from frame and set aside.

6. Remove (6) Hog Rings from rear inside flap of Seat Back Cover.

7. Carefully pull Seat Back Cover towards top of seat to position shown, rolling it inside out.

8. Remove (3) additional Hog Rings to separate and remove seat cover.

9. Remove (2) Head Rest Guides by squeezing bottom together and pushing upward. Set aside guides for later use.

10. Apply glue to foam while placing plastic hook into foam ditch. Glue smooth side of plastic hook to foam.

**NOTICE** Hot Glue dries extremely fast, place plastic hook in foam ditch and move quickly while applying glue.

11. Repeat process to secure all (4) plastic hooks to Seat Back and Seat Bottom Foam, two each.
12. Build up a bead of glue at each end of plastic hook, make sure bead covers foam and plastic hook ends.

**NOTICE** This process will stop the ends of the plastic hook from lifting if ever removing aftermarket cover.

13. Place the Seat Back Foam onto metal Seat Frame. Turn Seat Back Cover inside out, then match top of cover with top of the Seat Back Foam. Roll Seat Back Cover down towards the center seam of the Seat Back Foam.

**NOTICE** It is acceptable to install Seat Back Cover to Seat Back Foam prior to sliding the assembly onto the Seat Frame. This practice makes working with cold material easier.

14. At center seam, snap (3) E-Z clips to cross wire, then continue rolling cover towards Seat Bottom.

15. Run hands lengthwise down sides of Seat Back Cover, then push Loop Salvage into Plastic Hook along lines shown below.


17. Tuck Gussets on right and left of Bottom Retainer into foam, so no yellow is showing.
18. Re-install Head Rest Guides.

19. Start with Seat Bottom Foam off of seat frame. Turn Seat Bottom Cover inside out, then snap (3) E-Z clips to cross wire and center cover.

20. Attach Loop Salvage to Plastic Hook on left and right sides of Seat Bottom Cover.

21. Roll Seat Bottom Cover over edges of foam, smoothing out sides and corners.

22. Install Seat Bottom Cover with foam to Seat Frame Bottom, start at rear of seat and work into position moving forward.

23. Make sure underside of Seat Bottom Foam is wrapped around Rear Seat Frame Crossbar.
24. Connect (3) front J-Retainers to rear J-Retainers.

25. Route left and right J-retainers over Seat Tracks towards center of seat, then connect.

26. Install supplied plastic bag onto a Headrest, pushing posts thru bottom of bag as shown.

27. Slide a vacuum over one post, then turn vacuum on to compress Headrest to aid in cover install.

28. Once compressed, slide Headrest Cover over cushion, then pull J-Retainer towards you and roll Arrow into J-Retainer.

29. Install Headrest to Seat Assembly, then install Seat Assembly back into vehicle and torque (4) M8 Nuts to specifications. Repeat steps on opposite side.