Install: Half Doors
Part Number: S-0103AUA00291N

WORK INSTRUCTION OVERVIEW

**WARNING**

- **DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.**
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer’s specifications.

**TOOLS REQUIRED**

- 13 mm Socket
- 13 mm Wrench
- Phillips Screwdriver
- Socket Driver / Extension
- Torque Wrench (N•m)
- Protective Eye-wear

**TORQUE SPECIFICATION**

Tighten each fastener to the torque specification below:

- **M8 Door Hinge Bolts** – 20-27 Nm
- **M8 Nyloc Nut** – 18-22 Nm

**HALF DOOR INSTALLATION PROCEDURE**

1. Remove (4) plastic screw rivets from driver side hinge mounting points with a Phillips screwdriver.

2. Install driver side door with (4) M8 bolts and hand tighten all fasteners.

   ![Notice]
   
   **NOTICE** Installing half doors is best performed with two people to avoid body damage.

3. Support rear of door, level with lower door jam, while torquing (4) M8 bolts to specifications. Verify door latches and releases freely with inner door handle.

   ![Door Assembly RH]
   
   Door Assembly RH
   P/N: S-0103AUA00271N
   Qty: 1

   ![Door Assembly LH]
   
   Door Assembly LH
   P/N: S-0103AUA00281N
   Qty: 1

   ![M8 Hex Flange Bolt]
   
   M8 Hex Flange Bolt
   P/N: S-0000AUA00941N
   Qty: 8

   ![M8 Nyloc Nut]
   
   M8 Nyloc Nut
   P/N: S-5308202
   Qty: 2

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4. Open door. Install over-travel strap onto lowest door fastener, then install (1) M8 Nyloc nut and torque to specifications. Repeat on passenger side.

**NOTICE** It is best to keep bolt head from spinning when torquing this nut.