**WORK INSTRUCTION OVERVIEW**

**WARNING**
- **DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.**
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.

**NOTICE**
- This product is designed to work in conjunction with the ROXOR Cabin Heater Kits Only.
  - Part Number - 1202BUA00130N
  - Part Number - 1202BUA00090N
- This product will not work with the ROXOR Vintage Heat and A/C Systems.
  - Part Number - 1203AUA00041N
  - Part Number - 1203AUA00051N

**TOOLS REQUIRED**
- #30 Torx Driver
- Protective Eye-wear

**TORQUE SPECIFICATION**
Tighten each fastener to the torque specification below:
- Dash Panel Screws (M6) – 9.5 N•m (±1.5 N•m)

**DEFROSTER DUCT**
Kit Number - 1202AAA00380N

<table>
<thead>
<tr>
<th>Kit Component</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Defroster Duct</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>PN# - 1202AAA00390N</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Defroster Duct Gasket</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>PN# - 1202AAA00400N</td>
<td></td>
</tr>
</tbody>
</table>

**INSTALLATION PROCEDURE**

1. Wipe the duct to heater sealing surfaces with alcohol. Then install gasket as shown wrapping around corners and trim.

2. Remove (2) Dash Panel Torx head screws

3. Slightly spread tabs outward, while pushing Defroster Duct up, to snap into position over lower Cabin Heater bolts.
4. Re-install (2) Dash Panel Torx head screws and torque to specifications.