

TRUEGARD SOLUBLE 384

MULTI-PURPOSE HEAVY DUTY COOLANT

DESCRIPTION

Truegard Soluble 384 is our go to Soluble coolant for versatility. Can machine aluminum alloy's titanium, Inconel, stainless steel, and all automotive steels.

RECOMMENDED MIXTURE

General Machining	6 - 9%
Grinding, Lith Machining	3 - 4%
Refractometer Factor	1.2

BENEFITS

- Bio-Stable formula reduces the need to dispose coolant, and saves on adding additional new coolant.
- No- Need for sump additives
- Excellent lubricity and extreme pressure additives provide extended tool life, and increase production.
- Outstanding Corrosion Protection Providing parts protection

TYPICAL VALUES

Appearance	Amber
5% Appearance	White
PH IN USE	8.2-8.7