

TRUEGARD 324
MEDIUM DUTY SOLUBLE OIL



PRODUCT DESCRIPTION

TRUEGARD 324 MEDIUM DUTY SOLUBLE OIL is an oil based, water emulsifiable concentrate exhibiting high detergency. This soluble oil mixes readily with water to form a highly stable milky white emulsion. **TRUEGARD 324 MEDIUM DUTY SOLUBLE OIL** is non-staining to steel, copper, aluminum, plastics, composites, and exotic alloys.

TRUEGARD 324 MEDIUM DUTY SOLUBLE OIL is a general purpose, economical soluble oil for grinding and a wide range of light duty ferrous and nonferrous metalworking.

TRUEGARD 324 MEDIUM DUTY SOLUBLE OIL is suitable for milling, drilling, turning, sawing, and reaming. The exceptional cooling powers of this coolant will improve part finish and extend tool life. The outstanding emulsification properties of this coolant will emulsify small amounts of tramp oil if leakage from the hydraulic system contaminates the metalworking fluid sump.

FEATURES & BENEFITS

- Non-Irritating
- Good Odor Control
- Rapid Chip Settling
- Excellent Heat Dispersal
- No Aluminum Staining
- Open & Free Cutting Wheels
- Long Term Emulsion Stability
- Excellent Rancidity Resistance
- Exceptional Paint/Seal Compatibility
- No Sulfur, Chlorine, or Phosphorous
- Superb Cleaning Of Grinding Surfaces

TREAT LEVELS

Light Machining	10-20:1
Grinding	40-60:1