Safety Data Sheet

TRUEGARD ETHYLENE GLYCOL INHIBITED
HEAT TRANSFER FLUID 50/50

According to OSHA Hazard Communication Standard,
29 CFR 1910.1200 Effective Date 11/04/2015

SECTION 1
MATERIAL AND COMPANY IDENTIFICATION

Material Name: TRUEGARD ETHYLENE GLYCOL INHIBITED HEAT TRANSFER FLUID 50/50

Product Code: 50162

24 hr. Emergency Telephone Number:
CHEMTREC: 1-800-633-8253
International: 1-703-527-3887

NOTE: CHEMTREC emergency numbers to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure or accident involving chemicals

SECTION 2
HAZARDS IDENTIFICATION

*** EMERGENCY OVERVIEW ***: Harmful if swallowed. Causes damage to organs.

GHS Classification
Eye Irrit. 2B, Skin Irrit. 2, STOT RE 2, STOT SE 2

Symbol(s) of Product

Signal Word
Warning

GHS HAZARD STATEMENTS
Skin Irritation, category 2 H315 Causes skin irritation.
STOT, single exposure, category 2 H371 May cause damage to organs.
STOT, repeated exposure, category 2 H373 May cause damage to organs through prolonged or repeated exposure.
Eye Irritation, category 2B H320 Causes eye irritation

GHS PRECAUTIONARY STATEMENTS
P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P264 Wash thoroughly after handling.
P270 Do no eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P311 IF exposed or concerned: Call a POISON CENTER/doctor/physician
P314 Get medical advice/attention if you feel unwell.
P321 Specific treatment (see first aid section on this label).
P315
P330 Rinse mouth.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P405 Store locked up.
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HEAT TRANSFER FLUID 50/50

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SECTION 3

COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No</th>
<th>Wt. %</th>
<th>GHS Symbols</th>
<th>GHS Statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-ethanediol</td>
<td>107-21-1</td>
<td>25-50</td>
<td>GHS07-GHS08</td>
<td>H302-315-320-370-373</td>
</tr>
<tr>
<td>ethanol, 2,2'-oxybis-; ethylene glycols</td>
<td>111-46-6</td>
<td>0.1-1.0</td>
<td>GHS07-GHS08</td>
<td>H302-320-370-373</td>
</tr>
</tbody>
</table>

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

SECTION 4

FIRST AID MEASURES

FIRST AID - EYE CONTACT: Immediately flush eyes with water. Flush eyes with water for a minimum of 15 minutes, occasionally lifting and lowering upper lids. Get medical attention promptly.

FIRST AID - SKIN CONTACT: Immediately flush skin with plenty of water. Remove clothing. Get medical attention immediately. Wash clothing separately and clean shoes before reuse. Destroy contaminated shoes.

FIRST AID - INHALATION: Rescuers should put on appropriate protective gear. Remove from area of exposure. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Keep victim warm. Get immediate medical attention. To prevent aspiration, keep head below knees.

FIRST AID - INGESTION: Small amounts which accidentally enter mouth should be rinsed out until taste of it is gone. If swallowed, do NOT induce vomiting. Give victim a glass of water. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

SECTION 5

FIRE FIGHTING MEASURES

UNUSUAL FIRE AND EXPLOSION HAZARDS: Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. Also, do not reuse container without commercial cleaning or reconditioning. Closed container may explode under extreme heat.

SPECIAL FIREFIGHTING PROCEDURES: As in any fire, wear self-contained breathing apparatus pressure-demand (MSHA/NIOSH approved or equivalent) and full protective gear. Do not use water jet (frothing possible). Water spray to cool containers or protect personnel. Use with caution. Water spray and foam must be applied carefully to avoid frothing. Water runoff can cause environmental damage. Dike and collect water used to fight fire.

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog

SECTION 6

ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASE OR SPILLED: Wear appropriate personal protective equipment. (See Exposure Controls / Personal Protection Section.) Eliminate all ignition sources. Prevent additional discharge of material if able to do so safely. Do not touch or walk through spilled material. Avoid runoff into storm sewers and ditches which lead to waterways. Ventilate spill area. Stay upwind of spill. A vapor suppressing foam may be used to reduce vapors. Collect spilled materials for disposal. Use only non-combustible material for clean-up. Use clean, non-sparking tools to collect absorbed materials. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container. Recover by pumping (use an explosion proof or hand pump).

SECTION 7

HANDLING AND STORAGE

HANDLING: Use only in a well ventilated area. Avoid breathing vapor, fumes or mist. Avoid contact with eyes, skin, and clothing. Ground and bond containers when transferring material. Always open containers slowly to allow any excess pressure to vent. Follow all MSDS/label precautions even after containers are emptied because they may retain product residues.

STORAGE: Keep away from heat, sparks, and flame. Store containers in a cool, well ventilated place. Keep container closed when not in use. Protect from direct sunlight.
SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with Occupational Exposure Limits

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH TLV STEL</th>
<th>OSHA PEL-TWA</th>
<th>OSHA PEL-CEILING</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-ethanediol ethanol, 2,2'-oxybis-; ethylene glycols</td>
<td>N.D.</td>
<td>N.D.</td>
<td>N.D.</td>
<td>125mg/m3</td>
</tr>
</tbody>
</table>

Personal Protection

**RESPIRATORY PROTECTION:** A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant the use of a respirator.

**SKIN PROTECTION:** Wear impervious protective gloves. Wear protective gear as needed - apron, suit, boots.

**EYE PROTECTION:** Wear safety glasses with side shields (or goggles) and a face shield.

**OTHER PROTECTIVE EQUIPMENT:** Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

**HYGENIC PRACTICES:** Do not eat, drink, or smoke in areas where this material is used. Avoid breathing vapors. Remove contaminated clothing and wash before reuse. Wash thoroughly after handling. Wash hands before eating.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>Clear pink liquid</td>
</tr>
<tr>
<td>Odor:</td>
<td>Typical</td>
</tr>
<tr>
<td>Density, g/cm³:</td>
<td>1.058</td>
</tr>
<tr>
<td>Freeze Point, °F:</td>
<td>N.D.</td>
</tr>
<tr>
<td>Solubility in Water:</td>
<td>Soluble</td>
</tr>
<tr>
<td>Boiling Range, °F:</td>
<td>144 - 2867</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>N.D.</td>
</tr>
<tr>
<td>Physical State:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor Threshold:</td>
<td>N.D.</td>
</tr>
<tr>
<td>pH:</td>
<td>N.D.</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>N.D.</td>
</tr>
<tr>
<td>Explosive Limits, vol%:</td>
<td>N.D.</td>
</tr>
<tr>
<td>Flash Point, °F:</td>
<td>&gt;200</td>
</tr>
<tr>
<td>Auto-Ignition Temp., °F:</td>
<td>N.D.</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>N.D.</td>
</tr>
</tbody>
</table>

(See "Other information" Section for abbreviation legend)

SECTION 10 STABILITY AND REACTIVITY

**STABILITY:** No Information

**CONDITIONS TO AVOID:** Avoid impact, friction, heat, sparks, flame and source of ignition.

**INCOMPATIBILITY:** Prevent contact with strong oxidizing agents. Keep away from strong bases. Keep away from acids. Avoid contact with permanganates, peroxides, dichromates, reactive sodium compounds, sulfur compounds and nitrates.

**HAZARDOUS DECOMPOSITION PRODUCTS:** During combustion carbon monoxide may be formed. During combustion carbon dioxide may be formed.

**HAZARDOUS POLYMERIZATION:** No Information
SECTION 11  TOXICOLOGICAL INFORMATION

Information on Toxicological Effects

EFFECTS OF OVEREXPOSURE - INHALATION: Breathing in the material may irritate the mucous membranes of the nose, throat bronchi and lungs. May cause central nervous system depression. May cause dizziness and drowsiness.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May cause skin irritation.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes eye irritation. Symptoms may include stinging, tearing, redness and swelling.

EFFECTS OF OVEREXPOSURE - INGESTION: Irritating to mouth, throat, and stomach. May cause CNS effect, blood disturbance and damage to kidney and other organs.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Possible reproductive hazard. Overexposure may cause kidney damage. A component of this product is a potential hazard to the fetus. May cause liver disorder (e.g., edema, proteinuria) and damage. May cause target organ damage. Significant exposure to this chemical may adversely affect people with chronic disease of the respiratory system, central nervous system, kidney, liver, skin, and/or eyes.

Primary Route(s) of Entry: Eye Contact, Ingestion, Inhalation, Skin Contact

Acute Toxicity Values
The acute effects of this product have not been tested. Data on individual components are tabulated below:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Name according to EEC</th>
<th>Oral LD50, mg/kg</th>
<th>Dermal LD50, mg/kg</th>
<th>Vapor LC50, mg/L</th>
</tr>
</thead>
<tbody>
<tr>
<td>107-21-1</td>
<td>1,2-ethanediol</td>
<td>1400</td>
<td>&gt;3500</td>
<td>N.D.</td>
</tr>
<tr>
<td>111-46-6</td>
<td>ethanol, 2,2'-oxybis-; ethylene glycols</td>
<td>400</td>
<td>12500</td>
<td>N.D.</td>
</tr>
</tbody>
</table>

SECTION 12  ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: No Information

SECTION 13  DISPOSAL CONSIDERATIONS

For more guidance and information contact our Waste Services Division at (262) 658-4000.

Always dispose of any waste in accordance with all local, state, and federal regulations.

DISPOSAL METHOD: Dispose of waste in accordance with all local, state and federal regulations.

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASE OR SPILLED: Wear appropriate personal protective equipment. (See Exposure Controls / Personal Protection Section,) Eliminate all ignition sources. Prevent additional discharge of material if able to do so safely. Do not touch or walk through spilled material. Avoid runoff into storm sewers and ditches which lead to waterways. Ventilate spill area. Stay upwind of spill. A vapor suppressive foam may be used to reduce vapors. Collect spilled materials for disposal. Use only non-combustible material for clean-up. Use clean, non-sparking tools to collect absorbed materials. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container. Recover by pumping (use an explosion proof or hand pump).

SECTION 14  TRANSPORT INFORMATION

DOT Proper Shipping Name: Environmentally hazardous substances, liquid, n.o.s. (ethylene glycol)

Packing Group: III

DOT Hazard Class: 9

Hazard SubClass: No Information

DOT UN/NA Number: UN3082

Resp. Guide Page: 171
SECTION 15  REGULATORY INFORMATION

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA ‘Hazard Categories’ promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Health Hazard, Chronic Health Hazard

SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-ethanediol</td>
<td>107-21-1</td>
</tr>
<tr>
<td>Sodium nitrite</td>
<td>7632-00-0</td>
</tr>
</tbody>
</table>

TOXIC SUBSTANCES CONTROL ACT:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA components exist in this product.

U.S. State Regulations:

NEW JERSEY RIGHT-TO-KNOW:

The following materials are non-hazardous, but are among the top five components in this product.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
</tr>
<tr>
<td></td>
<td>7732-18-5</td>
</tr>
</tbody>
</table>

 PENNSYLVANIA RIGHT-TO-KNOW

The following non-hazardous ingredients are present in the product are at or greater than 3%.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
</tr>
<tr>
<td></td>
<td>7732-18-5</td>
</tr>
</tbody>
</table>

CALIFORNIA PROPOSITION 65 CARCINOGENS

Warning: The following ingredients present in the product are known to the state of California to cause Cancer:

No Proposition 65 Carcinogens exist in this product.

CALIFORNIA PROPOSITION 65 REPRODUCTIVE TOXINS

Warning: The following ingredients present in the product are known to the state of California to cause birth defects, or other reproductive hazards.

No Proposition 65 Reproductive Toxins exist in this product.

International Regulations: As follows -

CANADIAN WHMIS:

This SDS has been prepared in compliance with Controlled Product Regulations except for the use of the 16 headings.

WHMIS Class: No Information
SECTION 16 OTHER INFORMATION

Revision Date: 11/4/2015  Supersedes Date: New SDS

Datasheet produced by: EH&S - Regulatory Department

HMIS Ratings:

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Reactivity</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>1</td>
<td>0</td>
<td>X</td>
</tr>
</tbody>
</table>

Volatile Organic Compounds, gr/ltr: 5,802

DISCLAIMER: THE VOLATILE ORGANIC COMPOUND (VOC) CONTENT REPORTED HEREIN, IF ANY, IS BASED ON A MATERIAL VOC CALCULATION. NOTE THAT SEVERAL METHODS ARE USED FOR CALCULATING VOC CONTENT AND THAT STANDARDS/REQUIREMENTS REGARDING VOC CONTENT VARY BY LOCATION/JURISDICTION. ACCORDINGLY, EMCO MAKES NO REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, REGARDING THIS MATERIAL'S COMPLIANCE WITH VOC STANDARDS/REQUIREMENTS APPLICABLE IN LOCATIONS/JURISDICTIONS WHERE THIS MATERIAL MAY BE SOLD OR USED.

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H302 Harmful if swallowed.
H315 Causes skin irritation.
H320 Causes eye irritation
H370 Causes damage to organs.
H371 May cause damage to organs.
H373 May cause damage to organs through prolonged or repeated exposure.

Icons for GHS Pictograms shown in Section 3 describing each ingredient:

GHS07

GHS08

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined, N.I. - No Information

The information on this SDS was obtained from sources which we believe to be reliable. However, the information provided is without any warranty, expressed or implied, regarding its correctness. Some information presented and conclusions drawn herein are from sources other than direct test data on the product itself. The information and recommendations are offered for the user's consideration and examination and should be used to make an independent determination of the methods to safeguard workers and the environment. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For these reasons we do not assume responsibility and expressly disclaim any liability for loss, damage, or expense arising out of or in any way connected with handling, storage, use, or disposal of this product. If the product is used as a component in another product, this SDS may not be applicable. It is the responsibility of the user to comply with all Federal, State, and Local laws and regulations.