



STEEL ENTRY DOORS

PRODUCT GUIDE

CONTENTS

Choose Taylor for doors that not only meet standards but exceed expectations.
Your vision, our precision. Let's build something exceptional together.

75+ YEARS OF DOORS	4
---------------------------------	----------

ABOUT TAYLOR	6
---------------------------	----------

DOOR CONSTRUCTION	8
--------------------------------	----------

WESTGUARD SERIES // 20-gauge smooth steel.....14

Flush	15
1-Panel Flat Shaker.....	17
2-Panel Flat Shaker	19
2-Panel Raised	21
2-Panel Arch Top Raised	23
3-Panel Horizontal Flat Shaker.....	24
3-Panel Flat Shaker	25
4-Panel Blank Top Raised	26
5-Panel Horizontal Shaker.....	27
6-Panel Horizontal Shaker.....	28
6-Panel Raised.....	29

CAMBRIDGE SERIES // 22-gauge smooth steel 30

Flush	31
1-Panel Flat Shaker.....	33
1-Panel Raised	35
2-Panel Flat Shaker	36
2-Panel Raised	38
2-Panel Arch Top Raised	40
2-Panel Arch Top Plank Raised	41
3/4 2-Panel Raised	42
3-Panel Raised.....	43
3-Panel Horizontal Flat Shaker.....	44
3-Panel Flat Shaker	45
3-Panel Craftsman Raised	46
2-Panel Cottage Raised	47
4-Panel Blank Top Raised	48
True 4-Panel Raised	49
5-Panel Horizontal Shaker.....	50
6-Panel Horizontal Shaker.....	51
6-Panel Raised.....	52
8-Panel Raised.....	54
9-Panel Raised.....	55

MIDLAND SERIES // 24-gauge smooth steel..... 56

Flush	57
1-Panel Raised	59
2-Panel Raised	60
2-Panel Arch Top Raised	62
2-Panel Arch Top Plank Raised	63
3/4 2-Panel Raised	64
3-Panel Craftsman Raised	65
Crossbuck.....	66
4-Panel Blank Top Raised	67
True 4-Panel Raised	68
5-Panel Horizontal Shaker	69
6-Panel Raised.....	70
8-Panel Raised.....	72
Sidelites.....	73

NORWOOD SERIES // 22-gauge stainable steel..... 74

Flush	75
1-Panel Flat Shaker.....	77
1-Panel Raised	78
2-Panel Flat Shaker	79
2-Panel Raised	80
2-Panel Arch Top Raised	82
2-Panel Arch Top Plank Raised	83
3-Panel Raised.....	84
3-Panel Flat Shaker	85
3-Panel Craftsman Raised	86
4-Panel Blank Top Raised	87
True 4-Panel Raised	88
6-Panel Raised.....	89
8-Panel Raised.....	91
Sidelites.....	92

TRUKOTE SERIES // 24-gauge prefinished smooth steel..... 94

Flush	95
2-Panel Raised	96
2-Panel Arch Top Raised	97
6-Panel Raised.....	98

CONTINUED ON NEXT PAGE

EDGEWOOD SERIES // wood-edge smooth steel ... 100

Flush	101
2-Panel Raised	103
4-Panel Blank Top Raised	104
True 4-Panel Raised	105
6-Panel Raised	106

DOOR LABELS 108**RATINGS 110**

Texas Dept. of Insurance (TDI) Approvals.....	110
Security Rating.....	111
STC & OITC Ratings.....	111
Florida Building Code (FBC) Approvals.....	112

ENERGY PERFORMANCE 114

U-Values	114
R-Values.....	114
2023 ENERGY STAR 7.0.....	115

FIRE RATINGS 116

Fire Glass	116
Fire Rated Doors.....	117
Fire Labels	117

TAYLOR STANDARD PREPS & SIZES 118**HINGE PREPS 120****DOOR PREPS 122**

Closer & Panic Reinforcement Preps	122
Light Commercial Edge Preps for Steel Doors	123
Triple Edge Preps for Steel Doors	123
Residential Edge Preps for Steel Doors	124

FRAMES 126

QUICKFIT Adjustable Frame System	126
Remodeler Frame System	127
PRO18 Adjustable Frame System.....	128

SILLS 129

ADA-Compliant Sills	129
Inswing & Outswing Sills.....	129

ADD-ONS..... 130

Frame Weatherstrip.....	130
Weatherstrip Retainer for Sweep	130
Door Sweep Weatherstrip.....	131
Frames	132
Sills.....	133

CAD & BIM FILES..... 134

ARCAT.COM	134
CSI 3-Part Spec – SpecWizard	134

AIA PRESENTATION..... 135

75+ YEARS OF DOORS

Taylor Entrance Systems™ is an industry-leading, American-made manufacturer of premium steel entry doors serving residential and commercial markets. For 75+ years, Taylor has been providing innovative solutions and value-added products to the building materials industry, making them known as America's doormaker.



75
years



1946

ESTABLISHED

When Taylor was established in 1946, Mr. R.L. Taylor could not have envisioned how his small metal-forming business could significantly and continuously impact the evolution of many products currently used in building homes.

1968

RELOCATED

Originally located in the Detroit area, the company relocated permanently to West Branch, Michigan, in 1968.

1980-
2000

INNOVATION

Through the decades, Taylor has developed a history of innovation, bringing numerous products to market that have helped further shape the fenestration industry. The products introduced were Adjustable Hinge steel doors, Stainable Steel doors, commercial products, 8-foot steel doors, smooth and woodgrain fiberglass doors, and a 90-minute fire-rated steel frame.

2012-
2020

TRANSITION

In December 2012, Taylor was acquired by Wausau Supply Co., an industry-leading building materials distributor and manufacturer based in central Wisconsin.

The 2012 transition led to a new focus on the multi-family and light commercial markets. Taylor has grown dramatically throughout the past several years and now has a diverse customer base that focuses on residential and commercial projects throughout the United States. To support the needs of this diverse customer base, Taylor added state-of-the-art, automated equipment to its production facility.

2021

75th ANNIVERSARY

In 2021, Taylor celebrated their 75th anniversary of being America's doormaker.

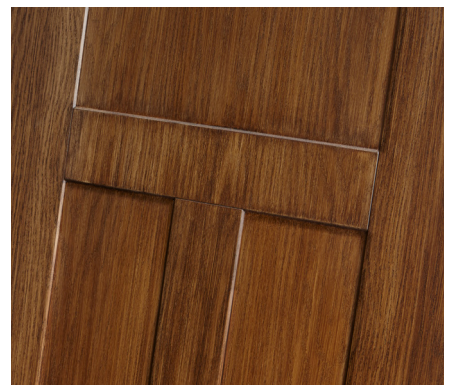
ABOUT TAYLOR

Taylor Entrance Systems™ specializes in delivering high-quality commercial door solutions for student housing, senior living, multi-family, and mixed-use properties, offering a wide range of customizable options, superior performance, and trending door styles. Taylor's steel entry doors are customized to fit your project spec, including sizes to fit hollow metal frames and preps to accept virtually any locking hardware. Choose Taylor's commercial door solutions for your next project.



STEEL ENTRY DOORS

- Extensive range of door styles, from timeless classics to contemporary designs
- Smooth steel-edge doors in 20-, 22-, and 24-gauge steel
- Textured Oak steel-edge doors in 22-gauge steel
- Prefinished smooth steel-edge doors in 24-gauge steel
- Smooth wood-edge doors in 25-gauge steel
- Steel and wood frames
- Slabs or pre-hung units





DOOR SOLUTIONS

- Trending door styles with ADA-compliant options
- Customized door sizes
- Doors and frames are fire-rated for up to 90 minutes
- Custom face and edge preps
- Can match any manufacturer's hinge or lock location
- Steel plate reinforcements for closer and panic preps
- Multi-point hardware preps on steel-edge doors
- No maximum or minimum ordering requirements



PROJECT TYPES

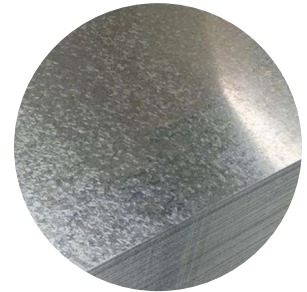
- Residential Living
- Office Buildings
- Hotel and Hospitality
- Multi-family
- Student Housing
- Assisted Living
- Hospitals and Clinics
- Places of Worship
- Financial Institutions
- Warehouses
- Manufacturing Facilities
- and more...

DOOR CONSTRUCTION

Discover Taylor's precision-crafted steel doors, featuring robust American-made, hot-dipped galvanized steel and innovative design. From the injected polyurethane foam inner core to advanced features like full steel-edge perimeters and reinforced hinges, our doors set new standards for durability and customization in entryway solutions.

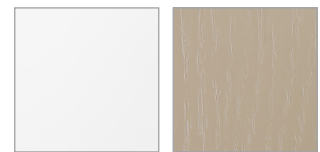
HOT-DIPPED GALVANIZED STEEL

Taylor exclusively utilizes American-made, hot-dipped galvanized steel with a G40 coating in manufacturing steel entry doors. Galvanized steel doors with a G40 coating are highly effective at handling the challenges of harsh environments, especially coastal conditions. This specific coating involves applying 0.40 oz/sq ft. of zinc, creating a protective layer that prevents corrosion in demanding environments and enhances rust resistance.



PRIMED SURFACE

Our smooth steel doors feature a durable baked-on white polyester primer on the exterior and an epoxy coating on the interior. In contrast, the Norwood textured steel door comes with a distinctive beige primer tailored for stain. Whether smooth or textured, they present customization and aesthetic flexibility to meet diverse design preferences.



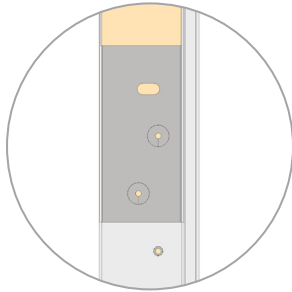
smooth steel

textured steel

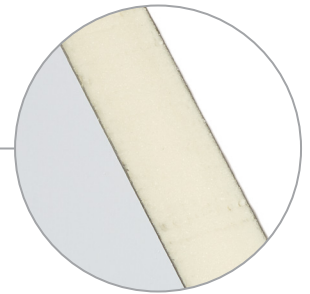
FULL STEEL-EDGE PERIMETER

Taylor's steel-edge doors boast a full steel-edge perimeter, enhancing strength and security. Achieving the highest Grade 40 rating in rigorous forced entry tests—withstanding more than seven hits from a 100-pound test weight—these doors offer industry-leading security. Conforming to ASTM F476 standards, they excel in restraining, delaying, and frustrating break-in attempts, providing peace of mind and top-tier protection.



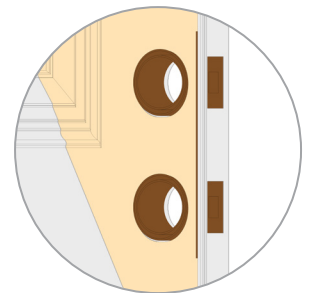


The **heavy gauge hinge reinforcement** ensures long-term performance and enhanced security.

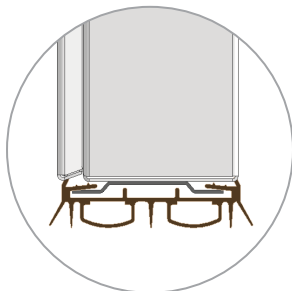


The **injected inner core of polyurethane foam** enhances insulation, acting as a bonding agent to lock all internal components in place for enhanced durability.

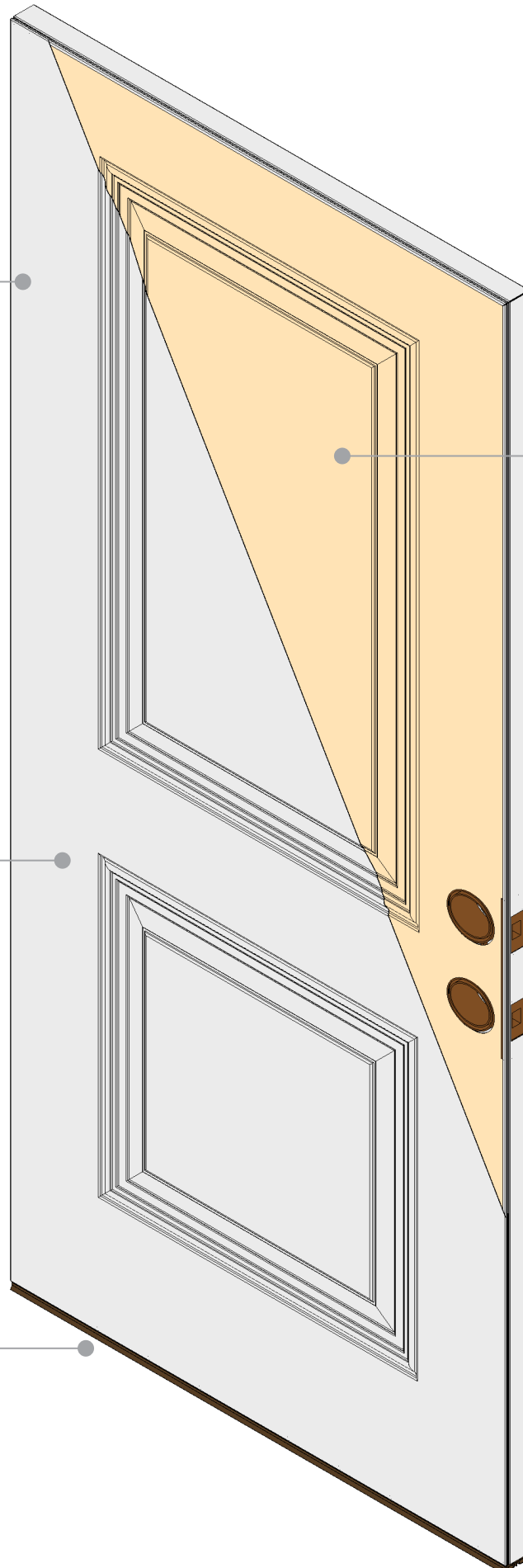
Doors are constructed with two steel sheets, available in different gauge thicknesses, and feature **hot-dip galvanized steel** for added durability and corrosion resistance.



The **composite lock block** provides secure mounting of door hardware and enhanced structural integrity.



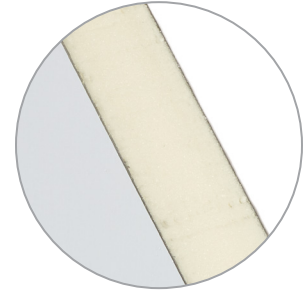
Door sweep weatherstrip enhances weather resistance, improves energy efficiency, and deters the entry of insects and debris.



DOOR CONSTRUCTION

POLYURETHANE FOAM CORE

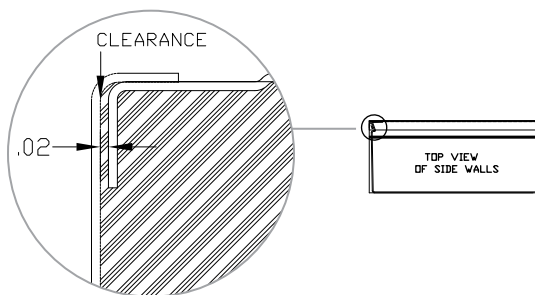
The polyurethane foam core plays a versatile role that goes beyond insulation in the creation of our doors. With improved soundproofing and insulation capabilities, it forms a reliable barrier against external noise and temperature fluctuations. Additionally, this foam serves as a robust bonding agent, firmly securing internal components. This careful integration ensures superior durability, enhancing the overall structural integrity of our doors.



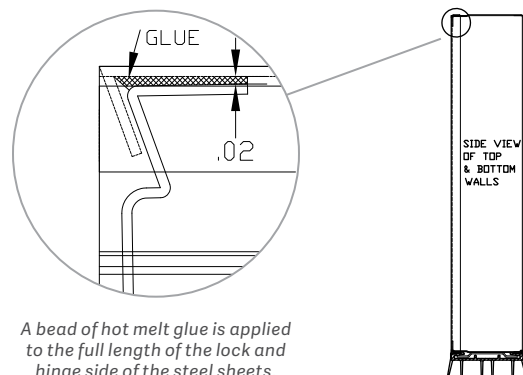
Refer to page 114 for insulation and R-value details.

THERMAL BREAK

Our steel entry doors incorporate a vital thermal break to enhance energy efficiency and performance. This integral feature effectively prevents cold conduction from the outside to the inside of your home, minimizing heat transfer between the inner and outer sections and maintaining consistent indoor temperatures. The inclusion of the thermal break not only enhances overall insulation performance but also emphasizes our dedication to providing products that exceed contemporary benchmarks for sustainability and thermal efficiency.



Clearance held for polyurethane foam fill of top and bottom.



A bead of hot melt glue is applied to the full length of the lock and hinge side of the steel sheets.

HINGE REINFORCEMENTS

Our doors boast a heavy gauge hinge reinforcement plate, ensuring long-term performance and enhanced security. This strategically designed plate prevents wear and tear over time, adding durability to the hinge area.

Our offering includes: 20-gauge (*surface mounted fixed hinge prep*), 11-gauge (*adjustable hinge prep*) and 7-gauge (*commercial mortise prep*) hinge reinforcement plates.

FIXED HINGE PREP

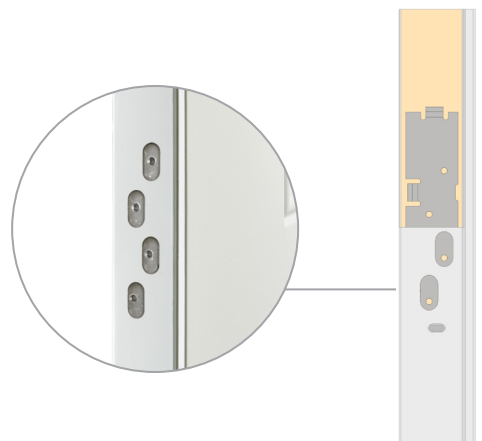
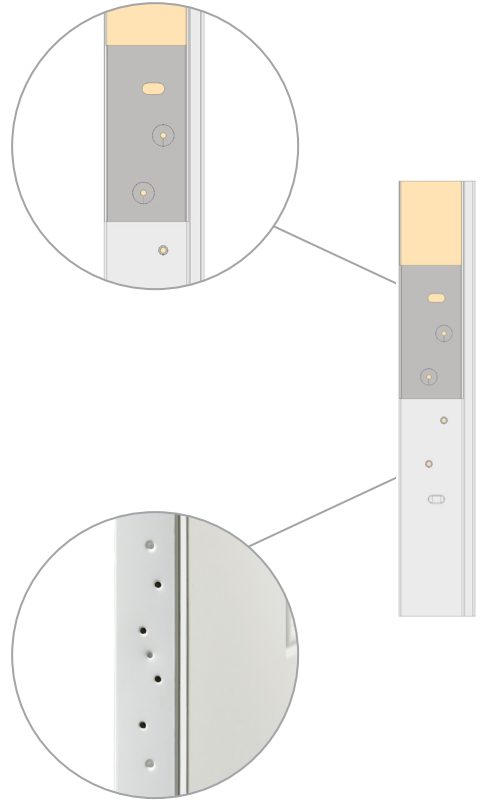
The fixed hinge prep is standard on Taylor doors, featuring a 4" surface mount hinge prep with a sturdy fixed hinge reinforcement plate. This straightforward design ensures ease of installation and long-term performance.

MORTISE HINGE PREP

The 4.5" mortise commercial hinge prep is designed for projects requiring a recessed hinge pocket. Exclusive to the WestGuard door series, this prep is tailored for hollow metal frames and resolves the need for under-sizing doors. Its unhandled design provides flexibility, accommodating both left-handed and right-handed installations. Additionally, filler plates come standard with each door.

ADJUSTABLE HINGE PREP

Taylor's Adjustable Hinge Plate System is a versatile solution for your door needs, featuring a 4" surface mount hinge prep with an accompanying adjustable hinge backer plate. This unique hinge system allows for easy adjustments up/down and in/out without removing the door from the frame, all achieved effortlessly with a simple screwdriver.

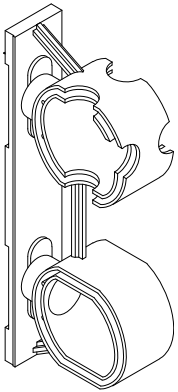
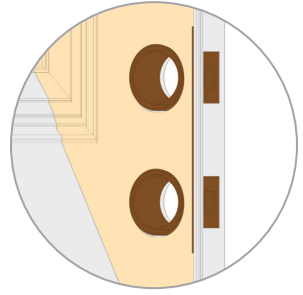


Refer to pages 120 – 121 for additional hinge prep details.

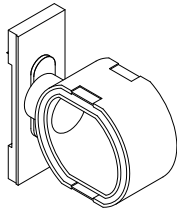
DOOR CONSTRUCTION

REINFORCED LOCK BLOCK AREA

Our steel doors are constructed with a composite lock block to provide secure mounting of door hardware and superior structural integrity. This precision-engineered component offers more screw-holding power than traditional wood lock blocks. Whether you opt for a single prep, deadbolt prep, triple prep, or another configuration, our lock blocks provide tailored solutions. Additionally, our range includes wood lock blocks for those seeking alternative options.

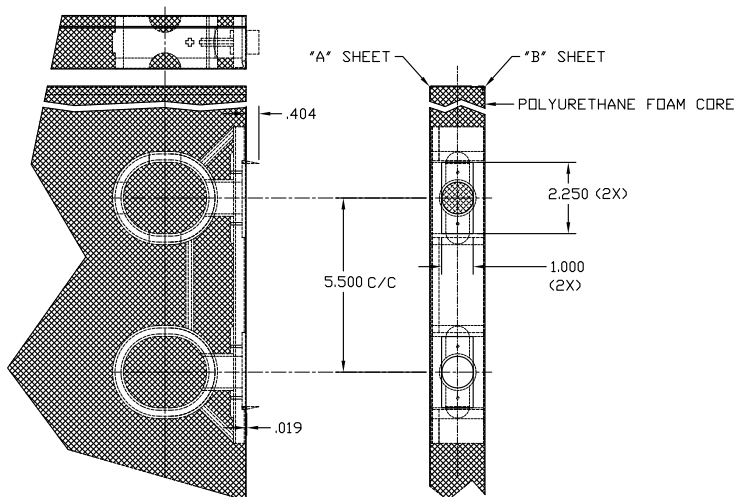


COMPOSITE LOCK BLOCK

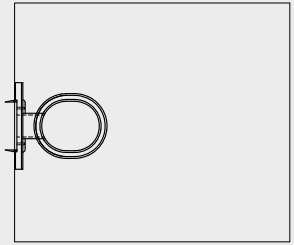


SINGLE COMPOSITE LOCK BLOCK

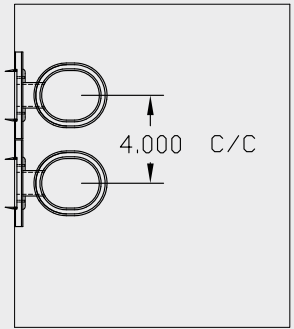
Refer to pages 122 – 124 for additional lock prep options.



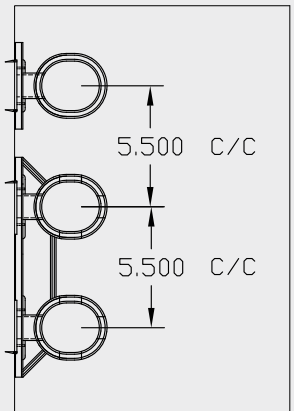
Detail features 1 x 2-1/4" residential edge prep, and composite lock block with 5-1/2" centers.



SINGLE PREP ASSEMBLY



DEADBOLT PREP ASSEMBLY

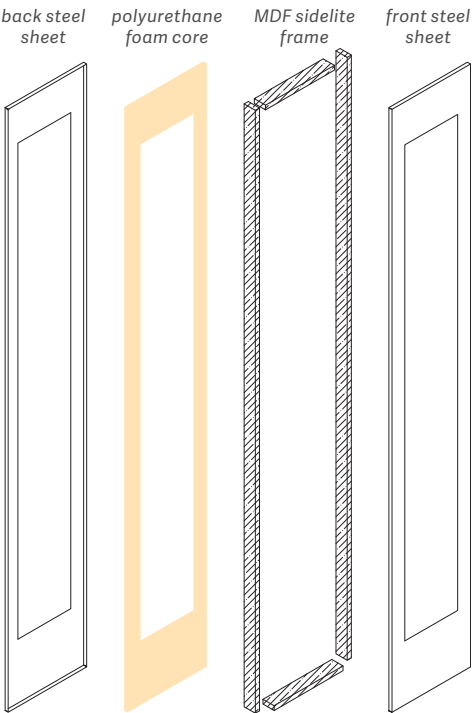


TRIPLE PREP ASSEMBLY

SIDELITES

Sidelites feature a sturdy design with dual steel sheets, an MDF frame, and a polyurethane foam core for enhanced insulation. This construction ensures durability, security, and improved energy efficiency. The injected polyurethane foam is a superior insulator, creating a comfortable and thermally efficient environment. Our sidelite construction combines functionality and aesthetics, embodying quality, and innovation for your architectural needs.

Refer to pages 92 and 73 for sidelite options.




DOOR SIZES

Refer to door style pages for availability.

STEEL-EDGE DOOR HEIGHT & WIDTHS
Heights from 72" to 95.25"
Widths from 19.75" to 47.75"

DOOR HANDING

To hand a door, face it from the outside or key side.

<p>Left Hand Inswing Hinges on left Opens inward</p> 	<p>Right Hand Inswing Hinges on right Opens inward</p> 
<p>Right Hand Outswing Hinges on left Opens outward</p> 	<p>Left Hand Outswing Hinges on right Opens outward</p> 

WESTGUARD SERIES

The WestGuard Series delivers superior performance and withstands regular wear and tear with its 20-gauge, hot-dipped galvanized steel doors. This construction, combined with an innovative injected polyurethane foam core, makes it the perfect door for commercial and high-traffic applications, ensuring unmatched durability, reliability, and thermal insulation in demanding environments.

STANDARD SPECIFICATIONS

FACE MATERIAL	G40 hot-dipped galvanized steel skin
SKIN GAUGE	20-gauge
SKIN SURFACE	Smooth
FINISH	Baked-on polyester primer
CORE MATERIAL	Injected polyurethane foam core
EDGE CONSTRUCTION	Full steel-edge perimeter
THICKNESS	1.720" (nominal 1-3/4")
LOCK BLOCK	Composite lock block
HINGE REINFORCEMENTS	20-gauge fixed hinge reinforcement
HINGE PREP	4" surface mount, fixed hinge prep



WARRANTY

COMMERCIAL	Limited 7-Year Warranty *
RESIDENTIAL	Limited Lifetime Warranty *

**Refer to full warranty for details.*

AVAILABLE OPTIONS

HINGE PREP	4" surface mount, fixed hinge 4" surface mount, adjustable hinge 4" surface mount, template fixed hinge 4-1/2" surface mount, commercial template fixed hinge 4-1/2" mortise commercial hinge
CLOSER PREP	Steel closer reinforcement plates
PANIC PREP	Exit hardware reinforcement
ADA COMPLIANCE	10" ADA bottom rail on specific styles

DOOR TESTING

Refer to Rating section for details.

FIRE RATING	20-minute or 90-minute
SECURITY RATING	Grade 40
STC RATING	21
OITC RATING	25
U-VALUE	0.17

WESTGUARD SERIES

HEIGHT6'8" & 7'0"

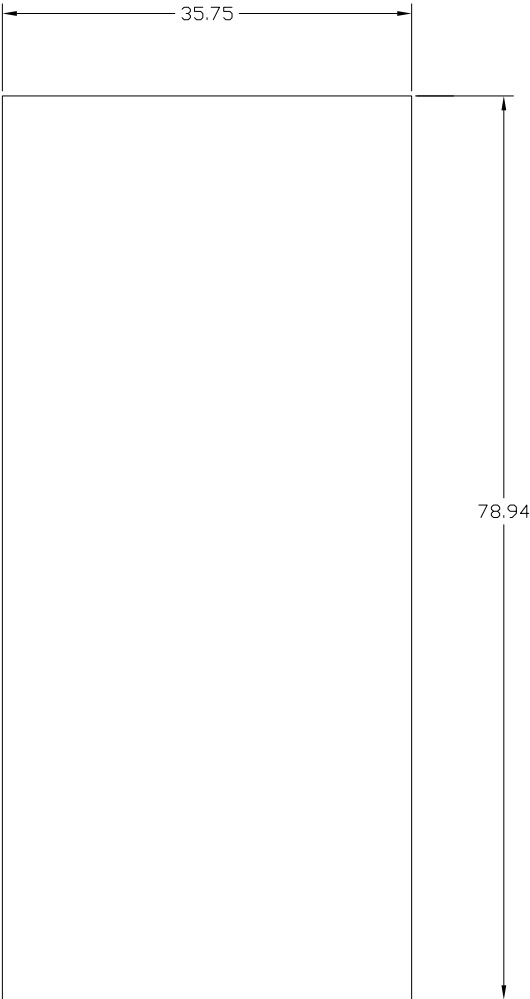
PROFILEFL

STYLEFLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

4-1/2" mortise commercial hinge

ADA COMPLIANCE

flush panel

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

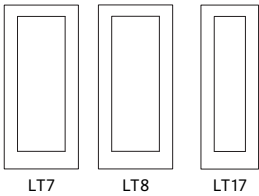
SIZE AVAILABILITY

	2'0"	2'4"	2'6"	2'8"	2'10"	3'0"	3'2"	3'4"	3'6"	4'0"
6'8"	•	•	•	•	•	•	•	•	•	•
7'0"	•	•	•	•	•	•	•	•	•	•
8'0"	•	•	•	•	•	•	•	•	•	•
Minimum	2'0" W x 6'8" H									
Maximum	4'0" W x 8'0" H									

Custom or Remodeler Unit (RU) sizes
available upon request.

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT7	22" x 64"	23" x 65"
LT8	20" x 64"	21" x 65"
LT17	14" x 64"	15" x 65"
Additional standard cutouts available.		



CUSTOM CUTOUTS

available upon request

WESTGUARD SERIES

HEIGHT8'0"

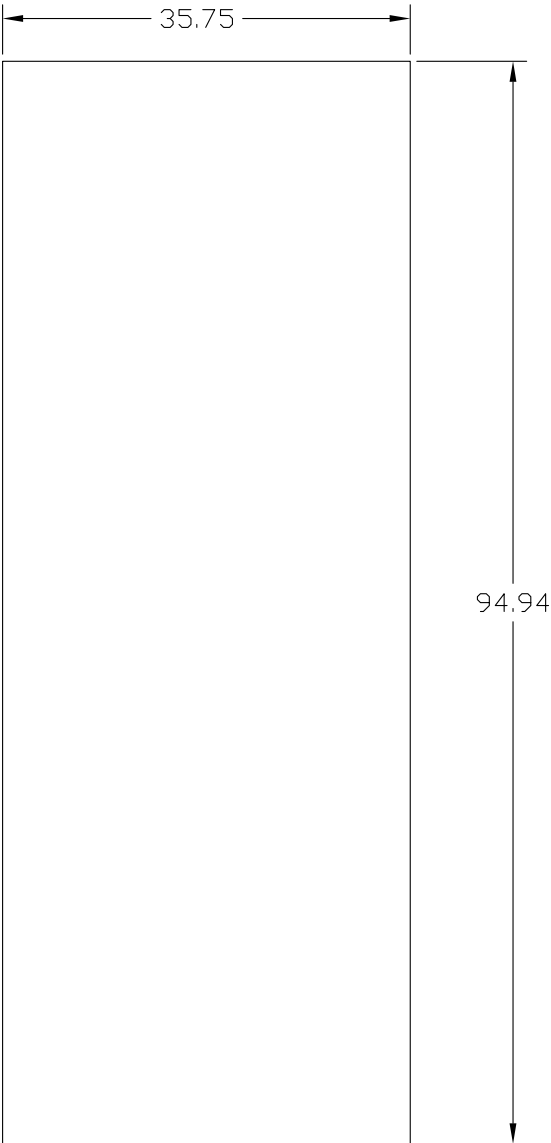
PROFILEFL

STYLEFLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

4-1/2" mortise commercial hinge

ADA COMPLIANCE

flush panel

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'0"	2'4"	2'6"	2'8"	2'10"	3'0"	3'2"	3'4"	3'6"	4'0"
6'8"	•	•	•	•	•	•	•	•	•	•
7'0"	•	•	•	•	•	•	•	•	•	•
8'0"	•	•	•	•	•	•	•	•	•	•
Minimum	2'0" W x 6'8" H									
Maximum	4'0" W x 8'0" H									

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

WESTGUARD SERIES

HEIGHT

6'8" & 7'0"

PROFILE

1FPS

STYLE

1-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

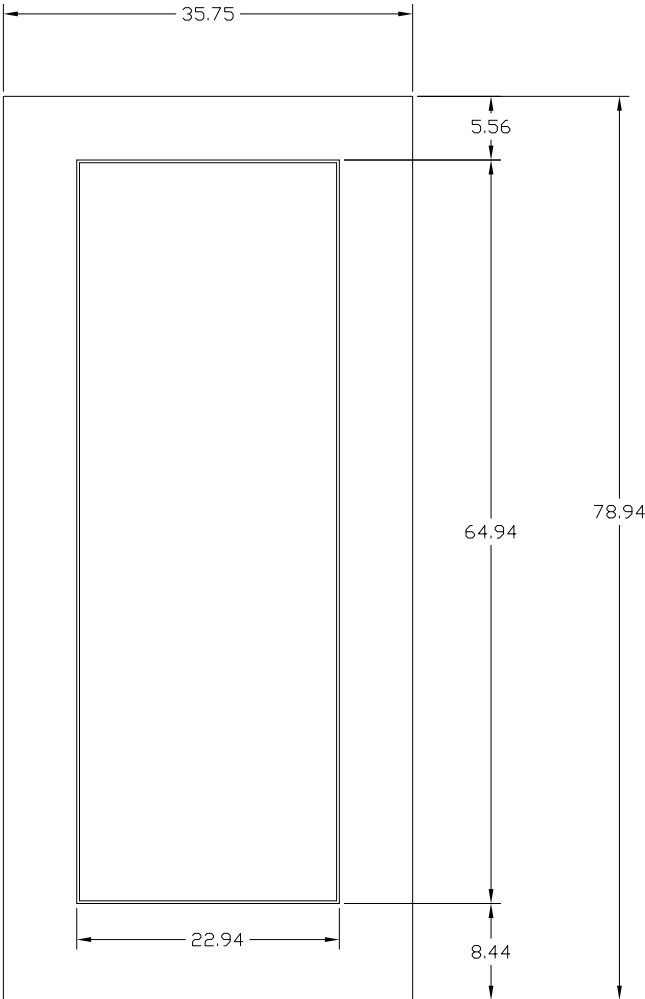
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



WESTGUARD SERIES

HEIGHT 8'0"

PROFILE 1FPS

STYLE 1-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10" bottom rail

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

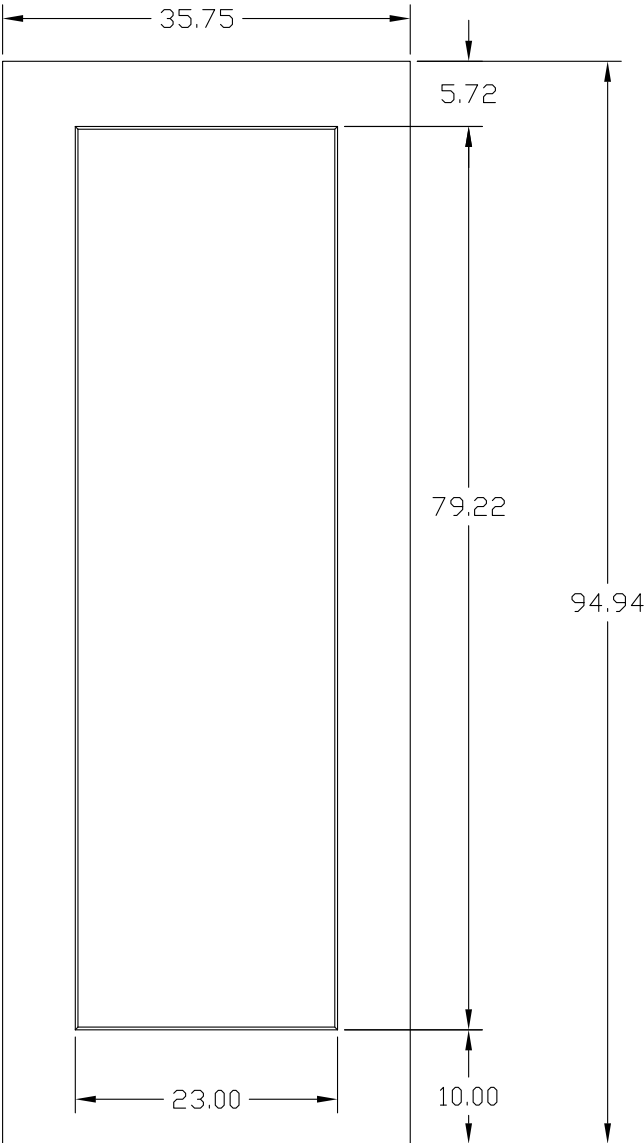
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



WESTGUARD SERIES

HEIGHT

6'8" & 7'0"

PROFILE

2FPS

STYLE

2-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

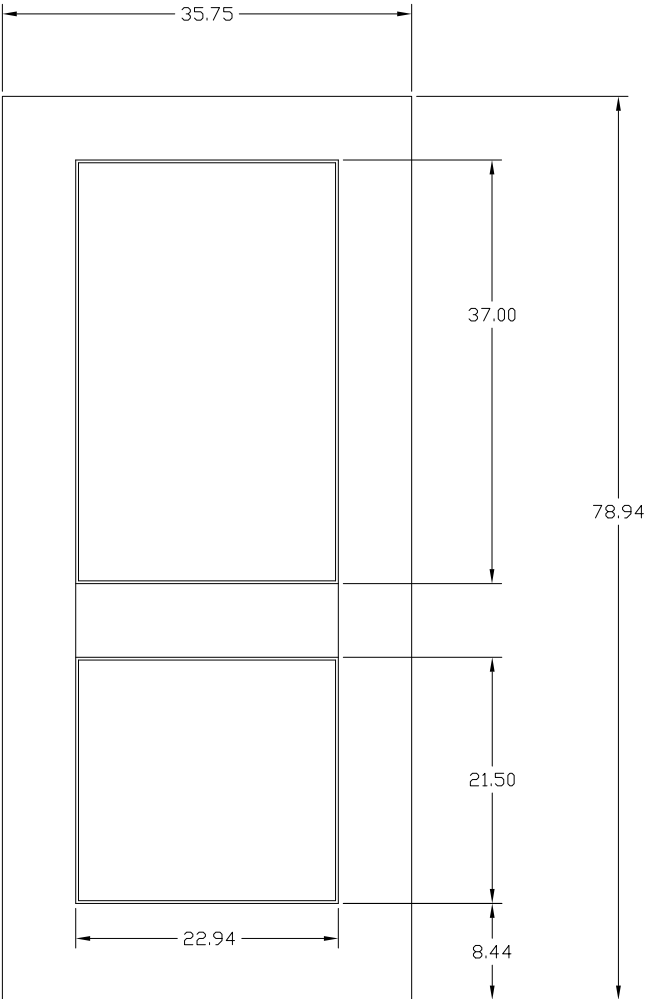
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



WESTGUARD SERIES

HEIGHT 8'0"

PROFILE 2FPS

STYLE 2-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10" bottom rail

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

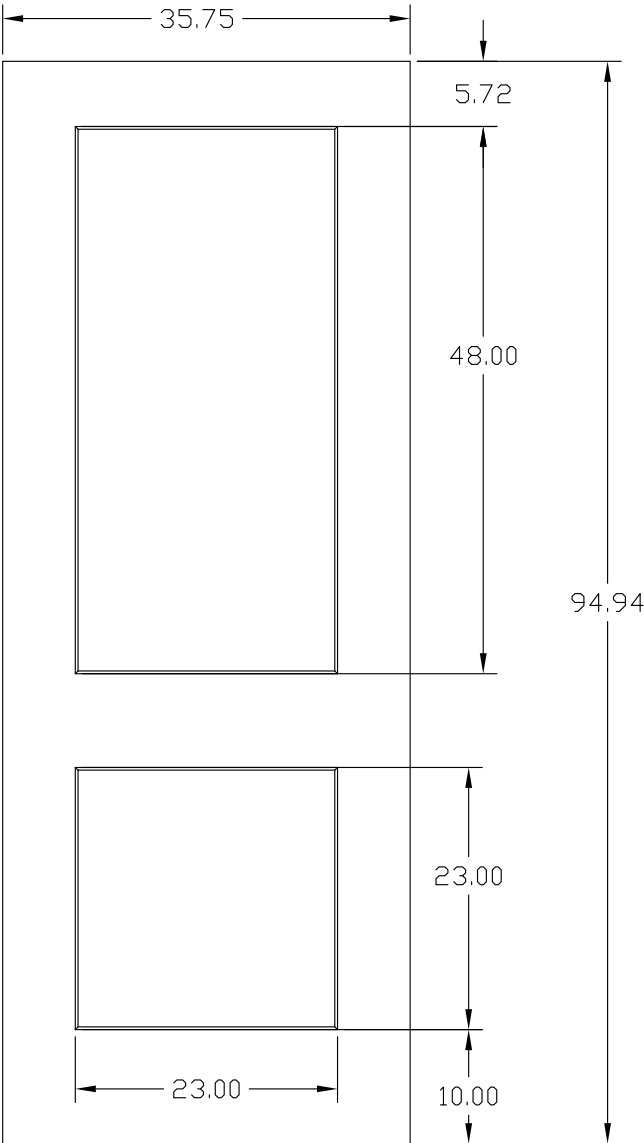
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



WESTGUARD SERIES

HEIGHT6'8" & 7'0"

PROFILE2PHD

STYLE2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

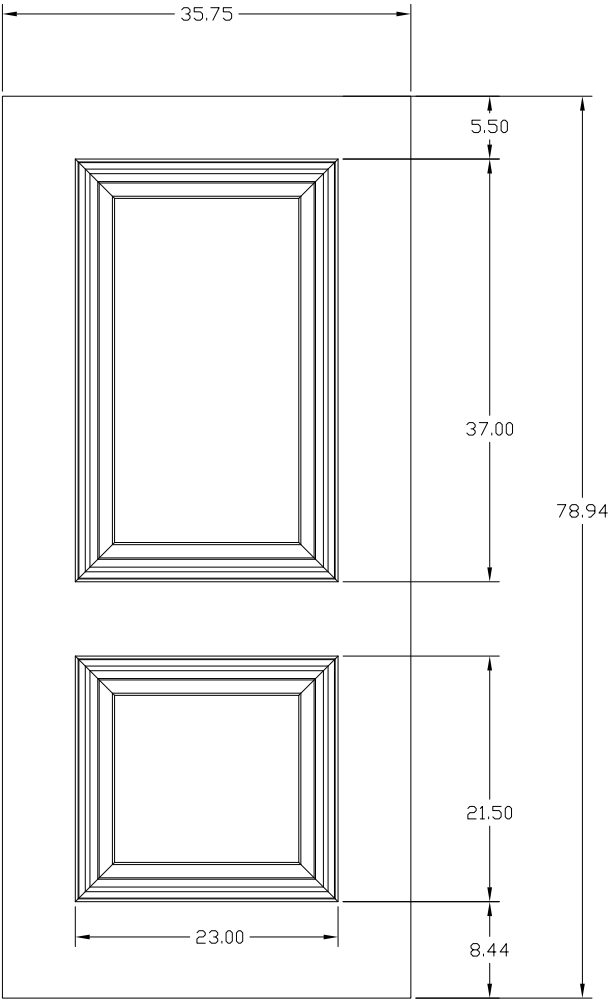
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

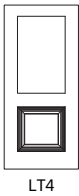
CUSTOM CUTOUTS

- available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT4	22" x 36"	23" x 37"



NOTE: The door embossment varies for 8'0" height, refer to next page for details.

WESTGUARD SERIES

HEIGHT

8'0"

PROFILE

2PHD

STYLE

2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

4-1/2" mortise commercial hinge

ADA COMPLIANCE

10" bottom rail

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

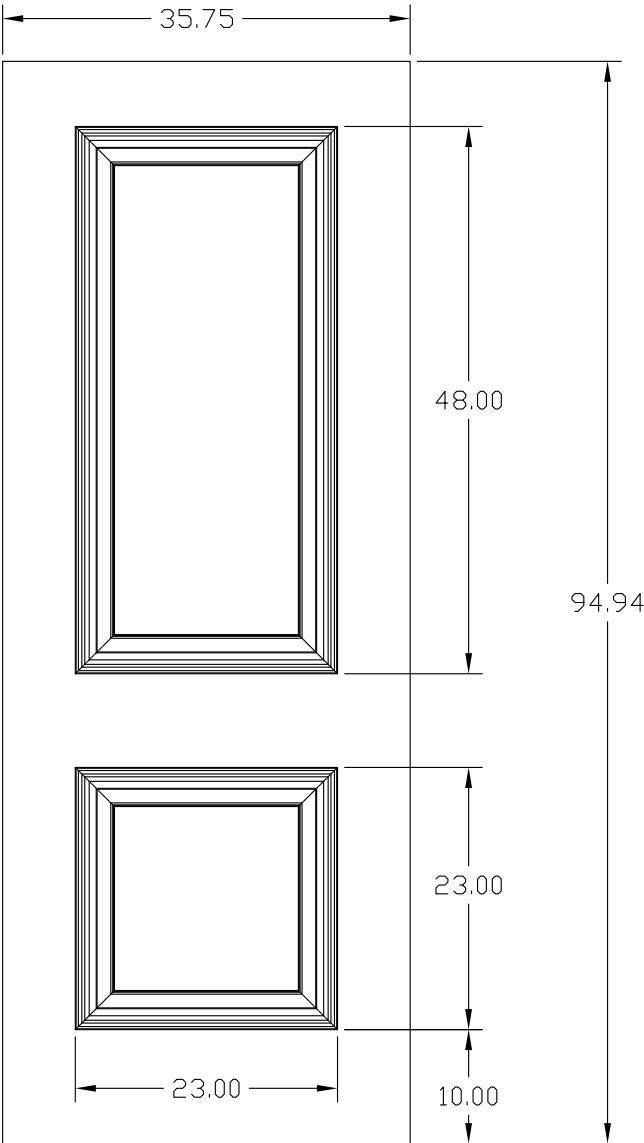
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request



WESTGUARD SERIES

HEIGHT6'8" & 7'0"

PROFILE2PATHD

STYLE2-PANEL ARCH TOP RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

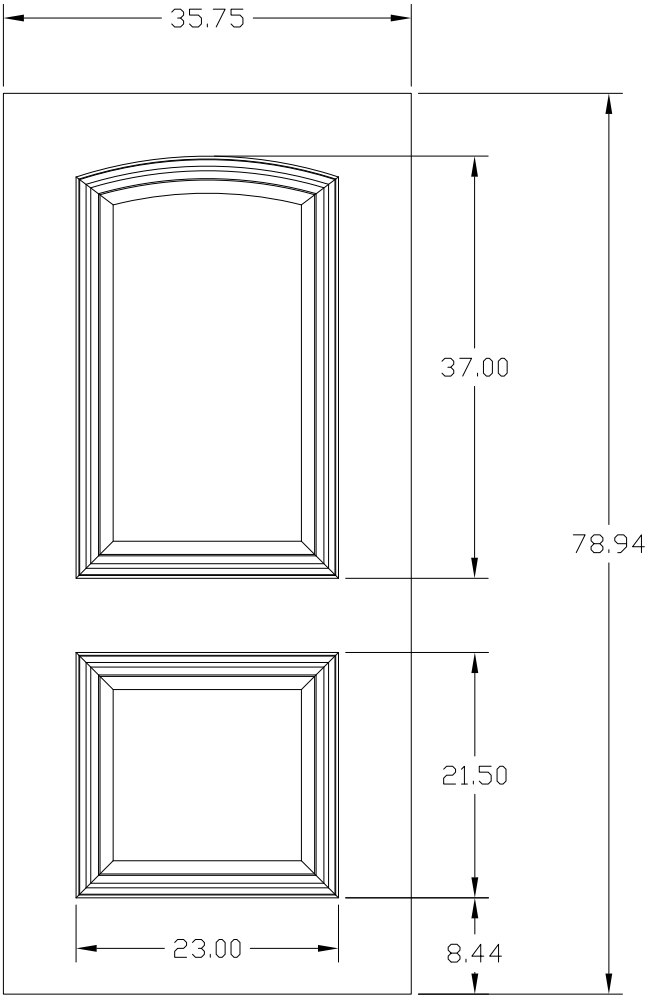
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



WESTGUARD SERIES

HEIGHT

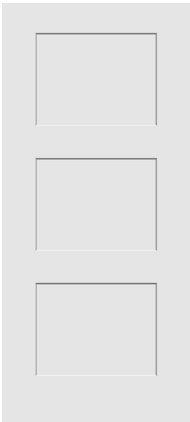
6'8" & 7'0"

PROFILE

3PEFS

STYLE

3-PANEL HORIZONTAL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

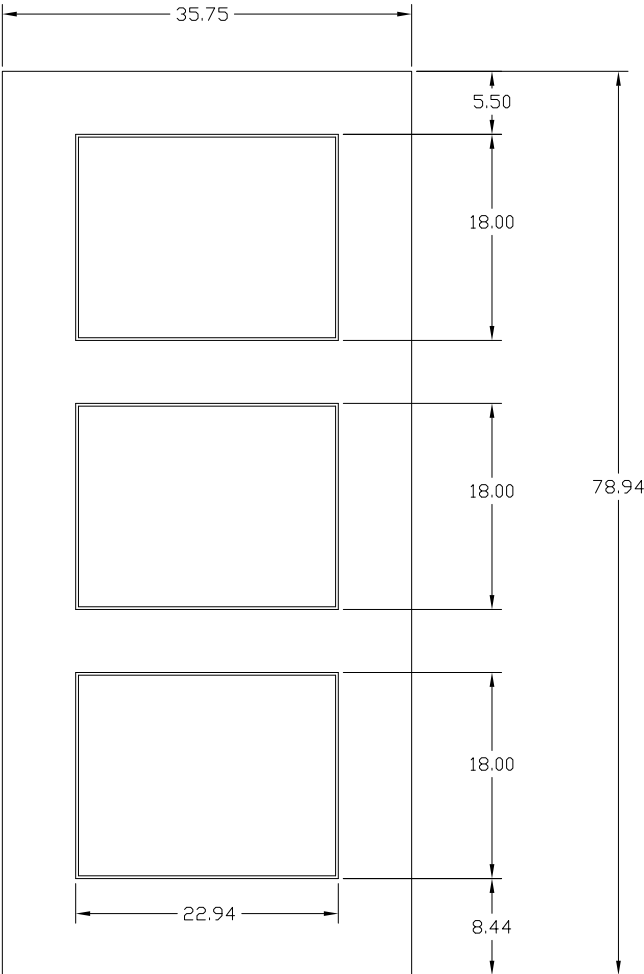
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



WESTGUARD SERIES

HEIGHT	6'8" & 7'0"	PROFILE	3FPS	STYLE	3-PANEL FLAT SHAKER
--------	-------------	---------	------	-------	---------------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge
4" surface mount, adjustable hinge
4" surface mount, template fixed hinge
4-1/2" surface mount, commercial template fixed hinge
4-1/2" mortise commercial hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute
90-minute

SIDELITES

available in 24-gauge only; refer to Midland series (page 73)
--

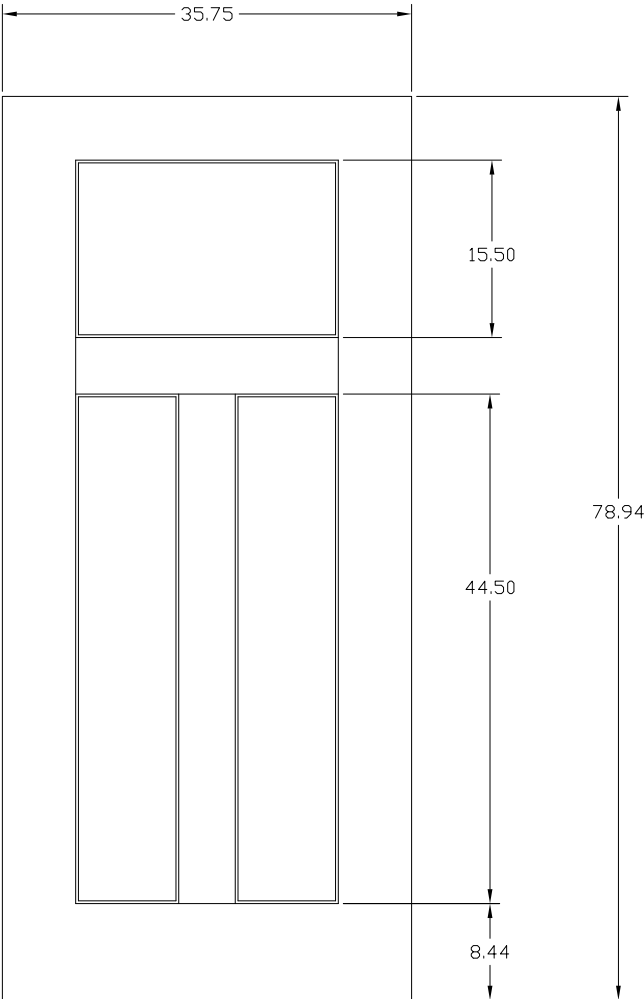
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

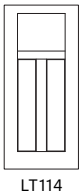
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT114	22" x 17"	23" x 18"



WESTGUARD SERIES

HEIGHT	6'8" & 7'0"	PROFILE	4PBTHD	STYLE	4-PANEL BLANK TOP RAISED
--------	-------------	---------	--------	-------	--------------------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

4-1/2" mortise commercial hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

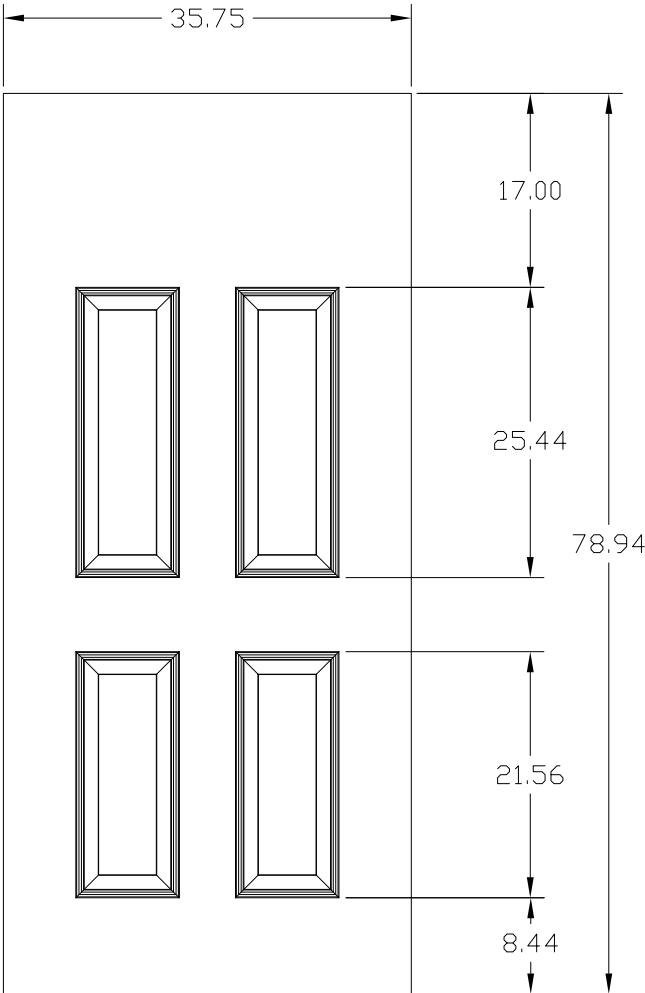
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

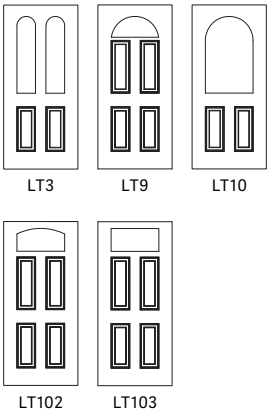
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT3	(2) 8" x 36" RT	(2) 9" x 37" RT
LT9	21-13/16" x 9-13/16"	22-13/16" x 10-13/16"
LT10	22" x 36" RT	23" x 37" RT
LT102	22" x 10" RT	23" x 11" RT
LT103	22" x 10"	23" x 11"



WESTGUARD SERIES

HEIGHT

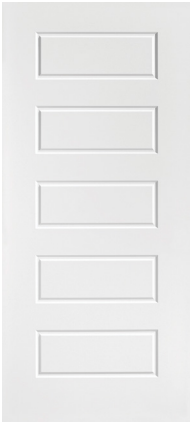
6'8" & 7'0"

PROFILE

5PE

STYLE

5-PANEL HORIZONTAL SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

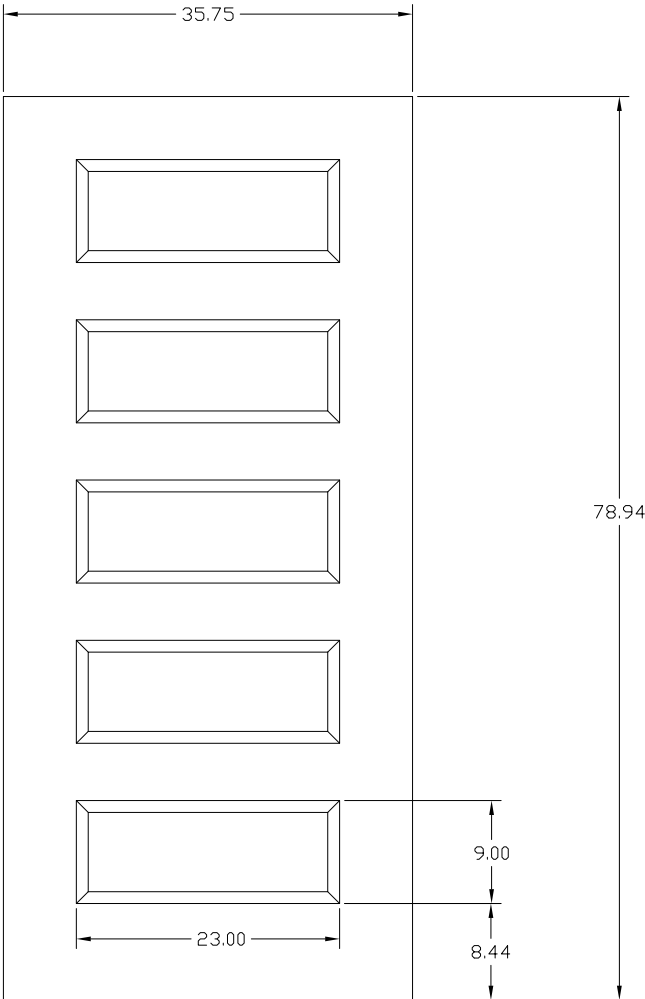
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	refer to profile #6PE		
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



WESTGUARD SERIES

HEIGHT

8'0"

PROFILE

6PE

STYLE

6-PANEL HORIZONTAL SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge
- 4-1/2" mortise commercial hinge

ADA COMPLIANCE

- 10" bottom rail

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

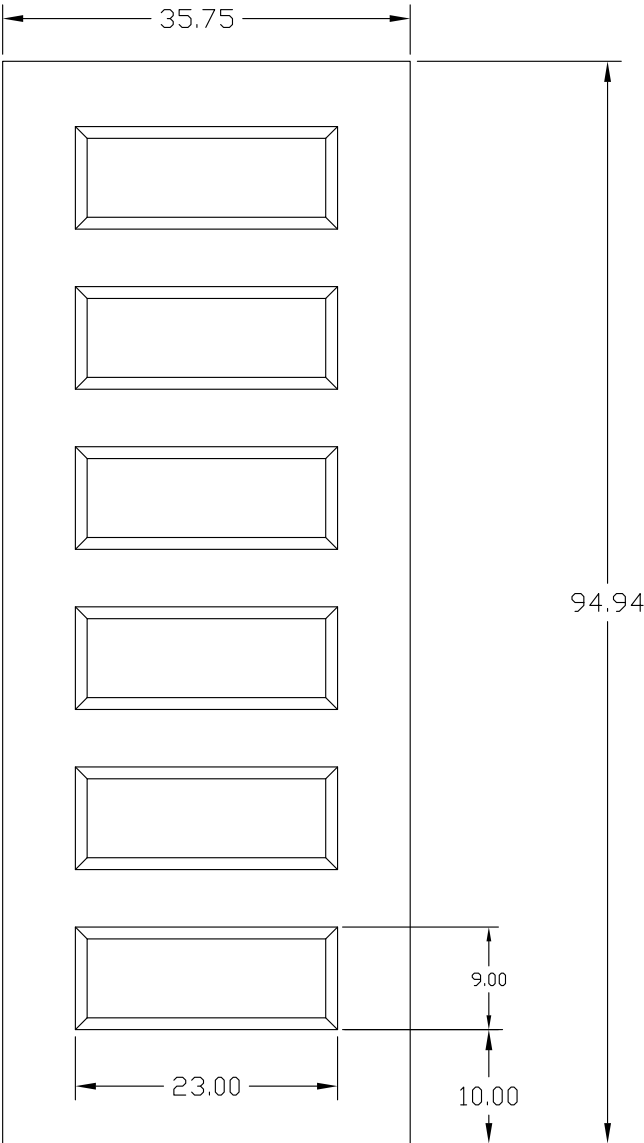
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	refer to profile #5PE		
7'0"	refer to profile #5PE		
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



WESTGUARD SERIES

HEIGHT	6'8" & 7'0"	PROFILE	6PHD	STYLE	6-PANEL RAISED
--------	-------------	---------	------	-------	----------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

4-1/2" mortise commercial hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

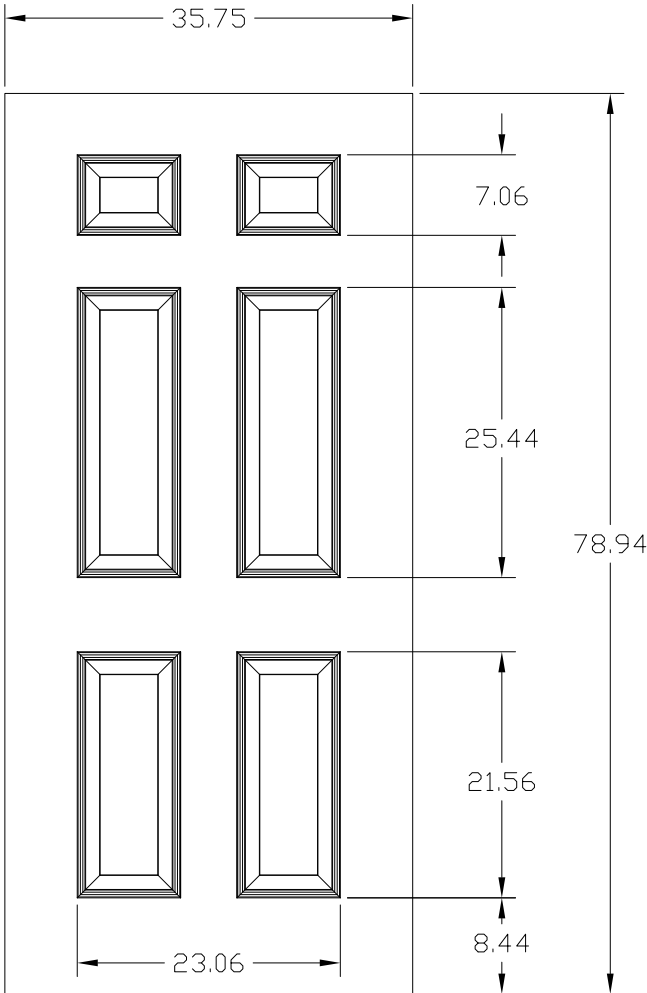
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

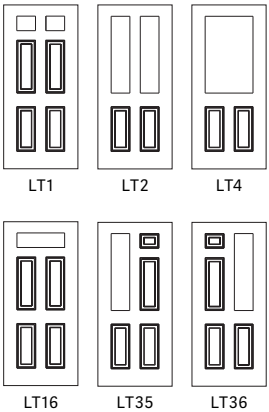
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT1	(2) 8" x 6"	(2) 9" x 7"
LT2	(2) 8" x 36"	(2) 9" x 37"
LT4	22" x 36"	23" x 37"
LT16	22" x 6"	23" x 7"
LT35	8" x 36"	9" x 37"
LT36	8" x 36"	9" x 37"



CAMBRIDGE SERIES

The Cambridge Series is your gateway to unparalleled strength, security, and style. This premium, 22-gauge smooth steel door defends against damage and corrosion. With an extensive range of door styles, from timeless classics to contemporary designs, you can find the perfect match for any project. These doors offer Grade 40 security, ensuring peace of mind and enhanced protection against forced entries.

STANDARD SPECIFICATIONS

FACE MATERIAL	G40 hot-dipped galvanized steel skin
SKIN GAUGE	22-gauge
SKIN SURFACE	Smooth
FINISH	Baked-on polyester primer
CORE MATERIAL	Injected polyurethane foam core
EDGE CONSTRUCTION	Full steel-edge perimeter
THICKNESS	1.720" (nominal 1-3/4")
LOCK BLOCK	Composite lock block
HINGE REINFORCEMENTS	20-gauge fixed hinge reinforcement
HINGE PREP	4" surface mount, fixed hinge prep



WARRANTY

COMMERCIAL	Limited 7-Year Warranty *
RESIDENTIAL	Limited Lifetime Warranty *

**Refer to full warranty for details.*

AVAILABLE OPTIONS

HINGE PREP	4" surface mount, fixed hinge 4" surface mount, adjustable hinge 4" surface mount, template fixed hinge 4-1/2" surface mount, commercial template fixed hinge
CLOSER PREP	Steel closer reinforcement plates
PANIC PREP	Exit hardware reinforcement
ADA COMPLIANCE	10" ADA bottom rail on specific styles

DOOR TESTING

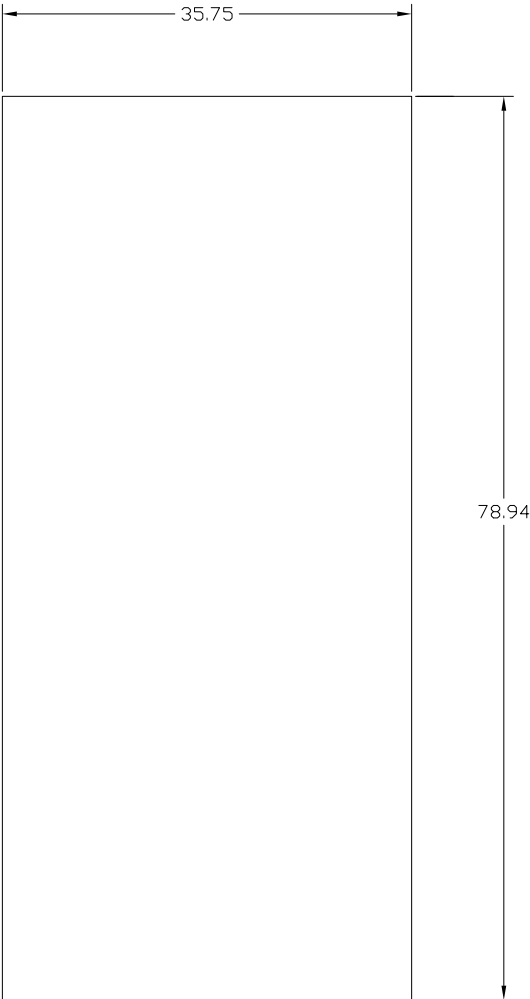
Refer to Rating section for details.

FIRE RATING	20-minute or 90-minute
SECURITY RATING	Grade 40
STC RATING	25
OITC RATING	24
U-VALUE	0.17



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

flush panel

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	3'2"	3'4"	3'6"
6'8"	•	•	•	•	•	•	•	•	•	•
7'0"	•	•	•	•	•	•	•	•	•	•
8'0"	•	•	•	•	•	•	•			
Minimum	2'0" W x 6'8" H									
Maximum	3'0" W x 8'0" H									

Custom or Remodeler Unit (RU) sizes
available upon request.

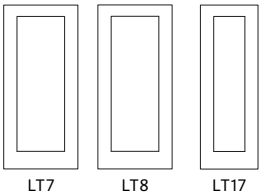
CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT7	22" x 64"	23" x 65"
LT8	20" x 64"	21" x 65"
LT17	14" x 64"	15" x 65"

Additional standard cutouts available.



HEIGHT 8'0"

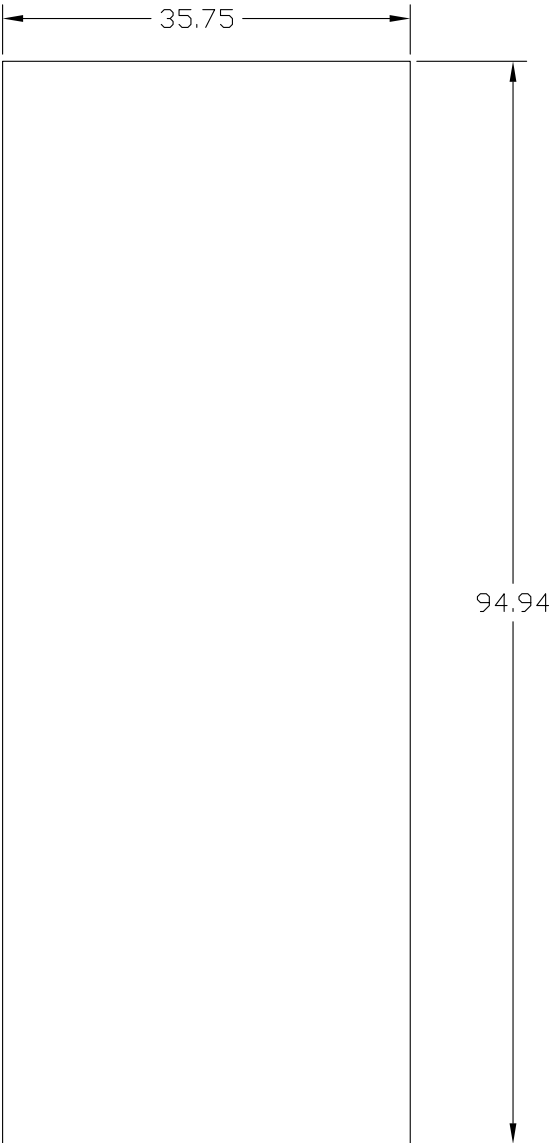
PROFILE FL

STYLE FLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

flush panel

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	3'2"	3'4"	3'6"
6'8"	•	•	•	•	•	•	•	•	•	•
7'0"	•	•	•	•	•	•	•	•	•	•
8'0"	•	•	•	•	•	•	•			
Minimum	2'0" W x 6'8" H									
Maximum	3'0" W x 8'0" H									

Custom or Remodeler Unit (RU) sizes
available upon request.

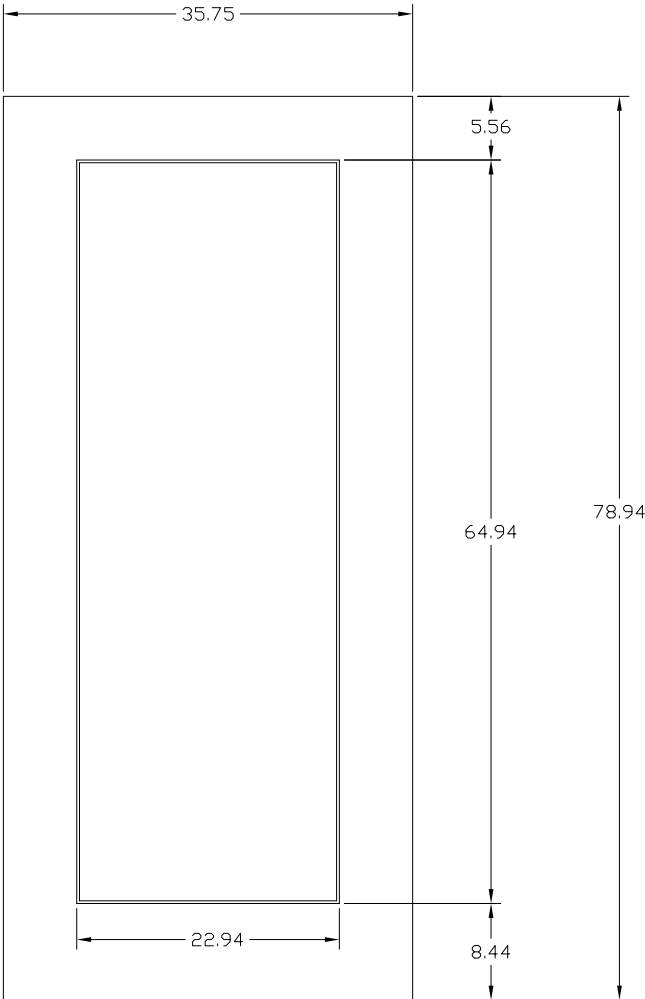
CUSTOM CUTOUTS

available upon request



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

HEIGHT 8'0"

PROFILE 1FPS

STYLE 1-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10" bottom rail

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

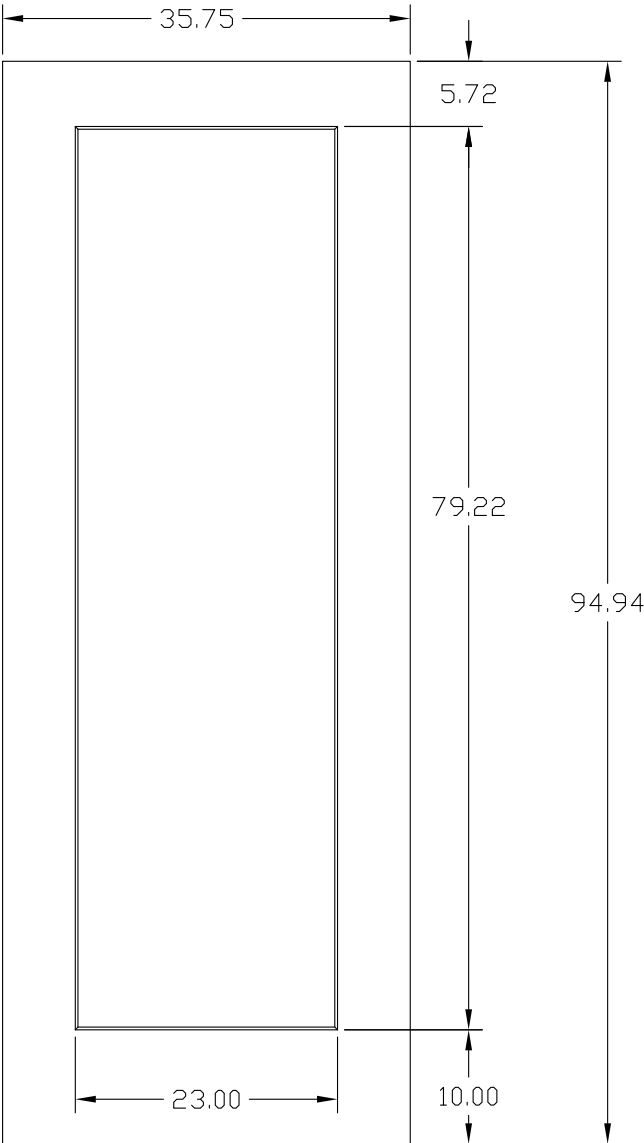
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request



CAMBRIDGE SERIES

HEIGHT

6'8"

PROFILE

1PHD

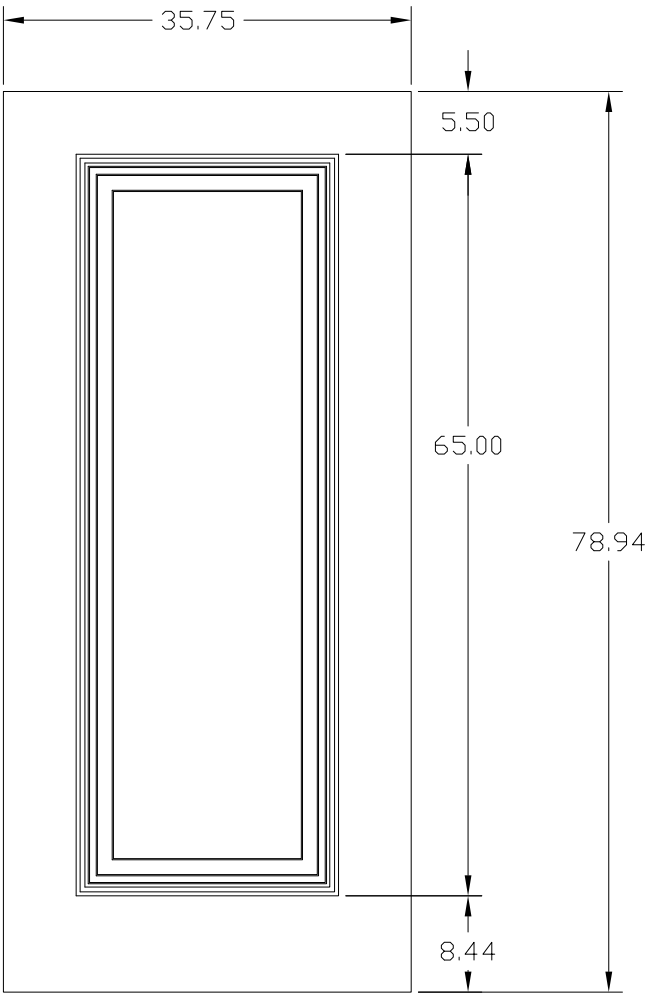
STYLE

1-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

HEIGHT 6'8" & 7'0"

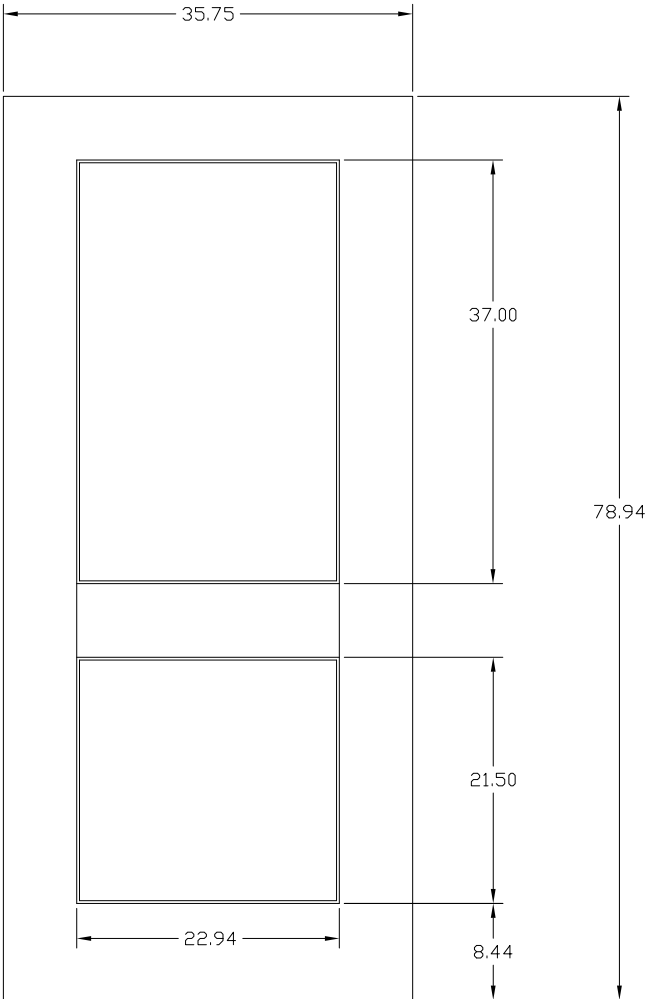
PROFILE 2FPS

STYLE 2-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

HEIGHT 8'0"

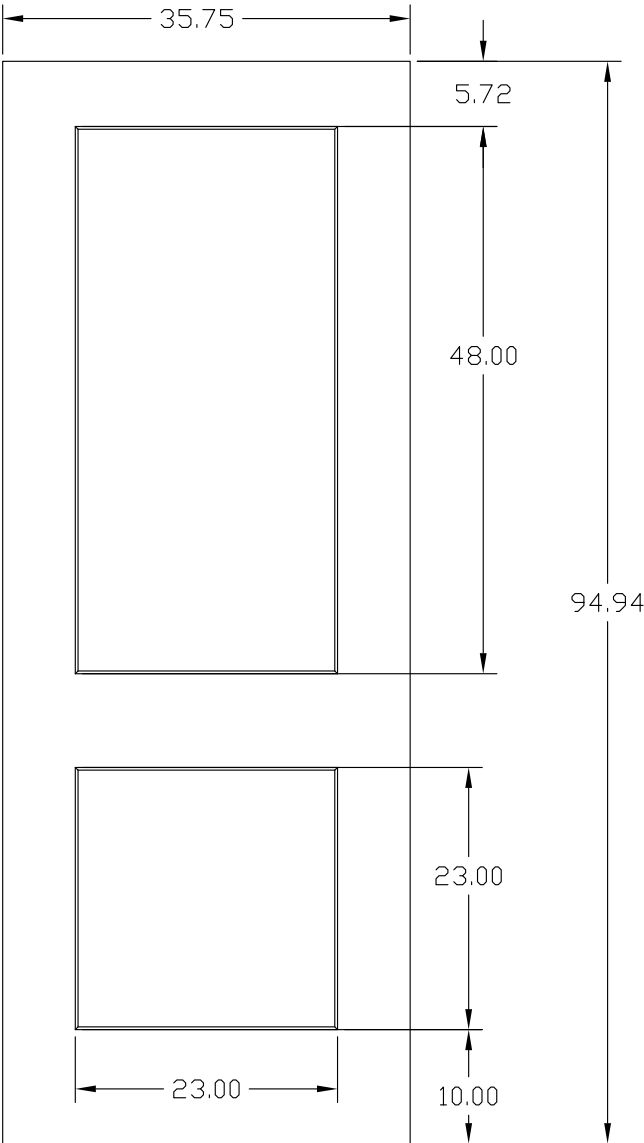
PROFILE 2FPS

STYLE 2-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10" bottom rail

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

CAMBRIDGE SERIES

HEIGHT	6'8" & 7'0"	PROFILE	2PHD	STYLE	2-PANEL RAISED
--------	-------------	---------	------	-------	----------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

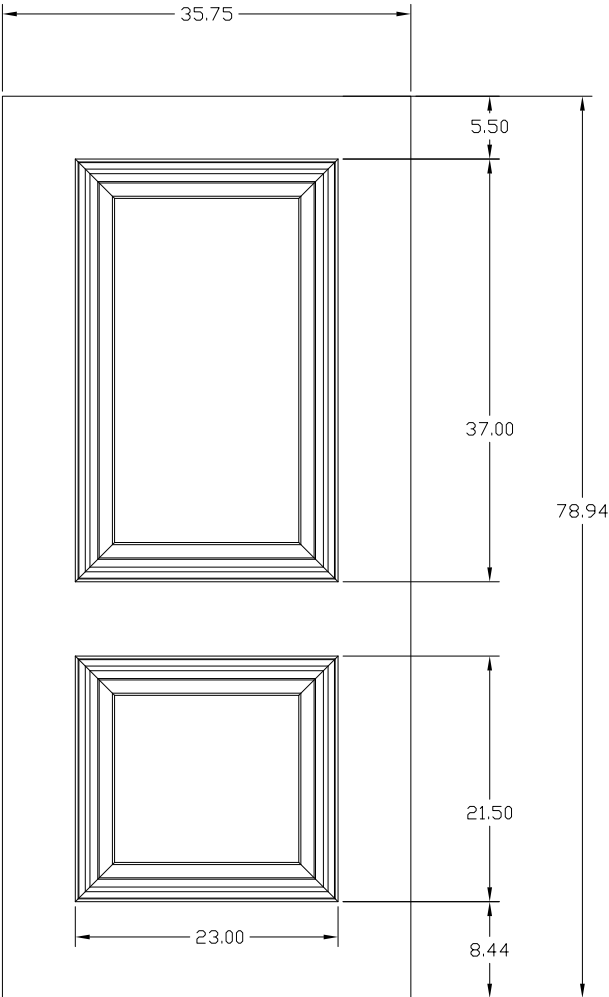
SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"		•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes
available upon request.

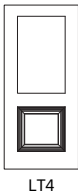
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT4	22" x 36"	23" x 37"



LT4

CAMBRIDGE SERIES

HEIGHT 8'0"

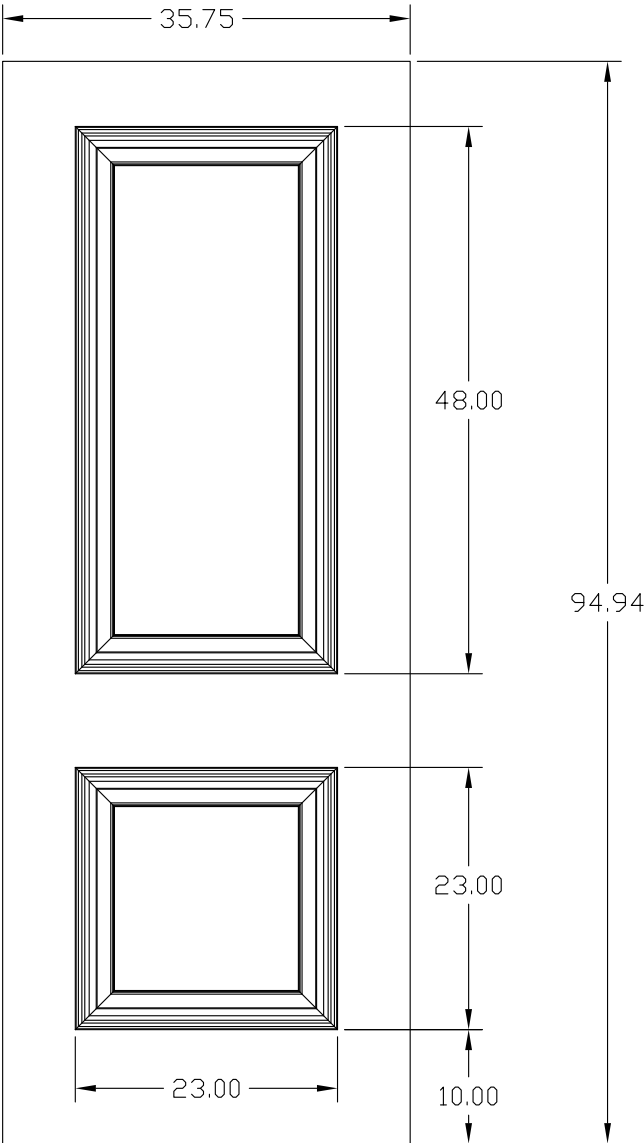
PROFILE 2PHD

STYLE 2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10" bottom rail

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"		•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

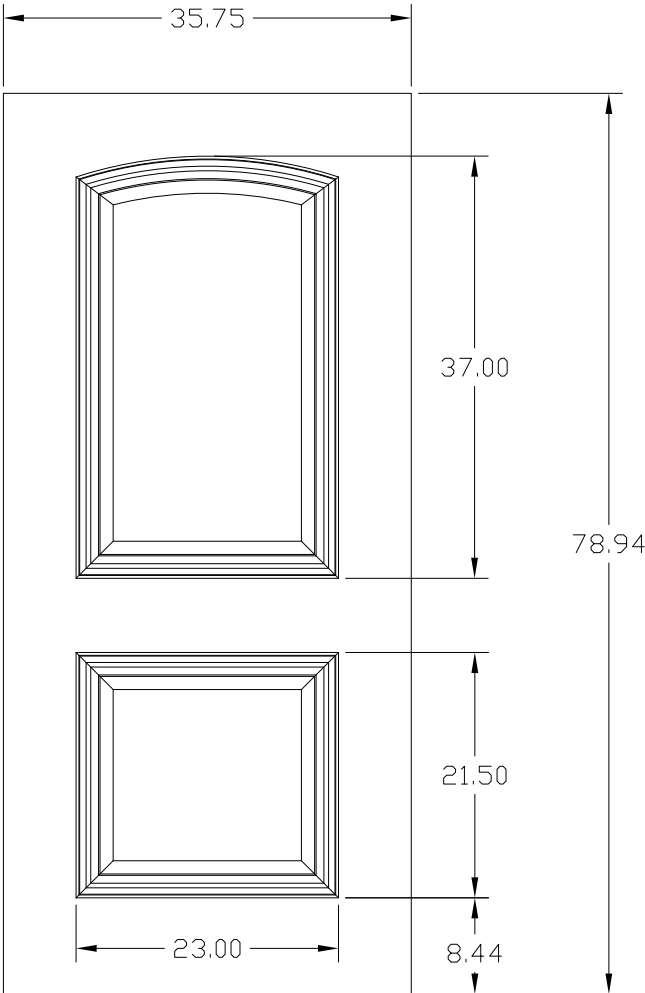
CAMBRIDGE SERIES

HEIGHT	6'8"	PROFILE	2PATHD	STYLE	2-PANEL ARCH TOP RAISED
--------	------	---------	--------	-------	-------------------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

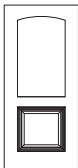
Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



LT48

HEIGHT 6'8"

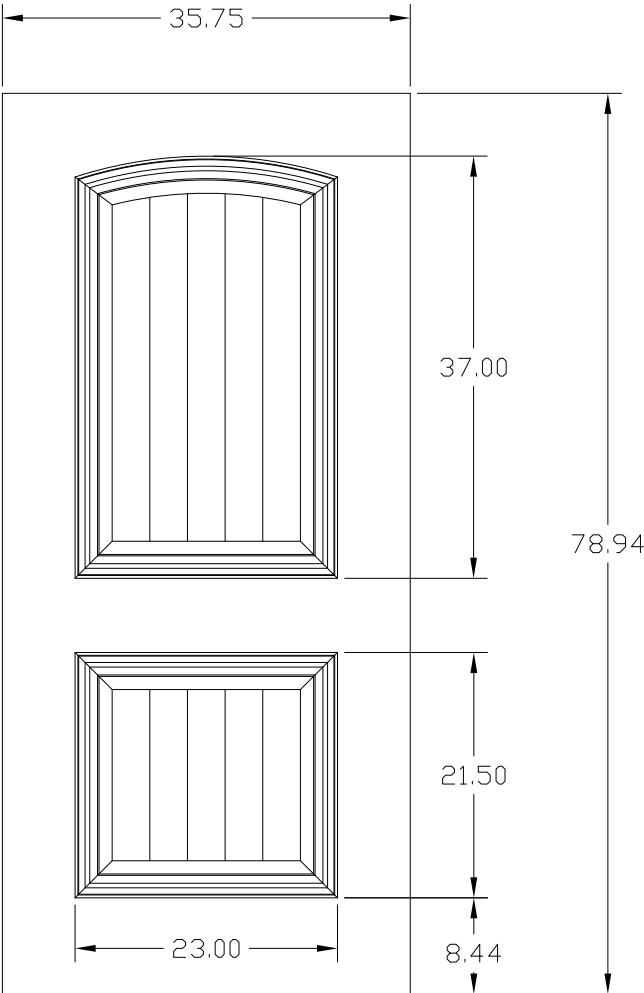
PROFILE 2PATPHD

STYLE 2-PANEL ARCH TOP PLANK RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



HEIGHT6'8" & 7'0"

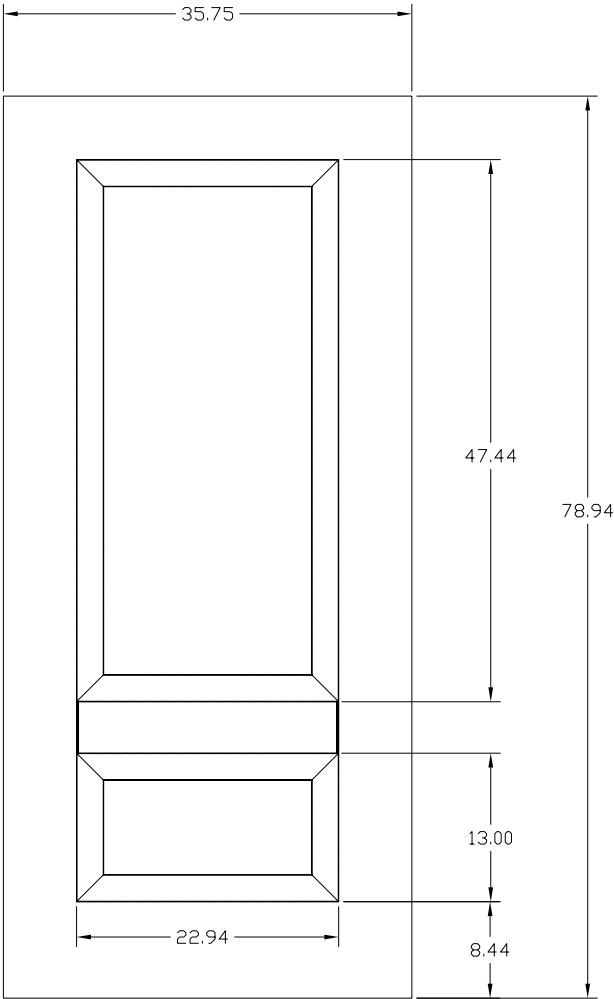
PROFILE3/4-2PSTHD

STYLE3/4 2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

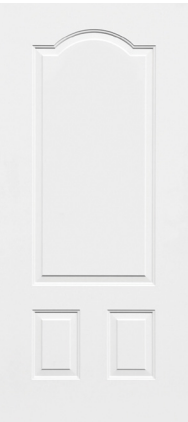
- available upon request

CAMBRIDGE SERIES

HEIGHT6'8" & 7'0"

PROFILE3PHD

STYLE3-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.19" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

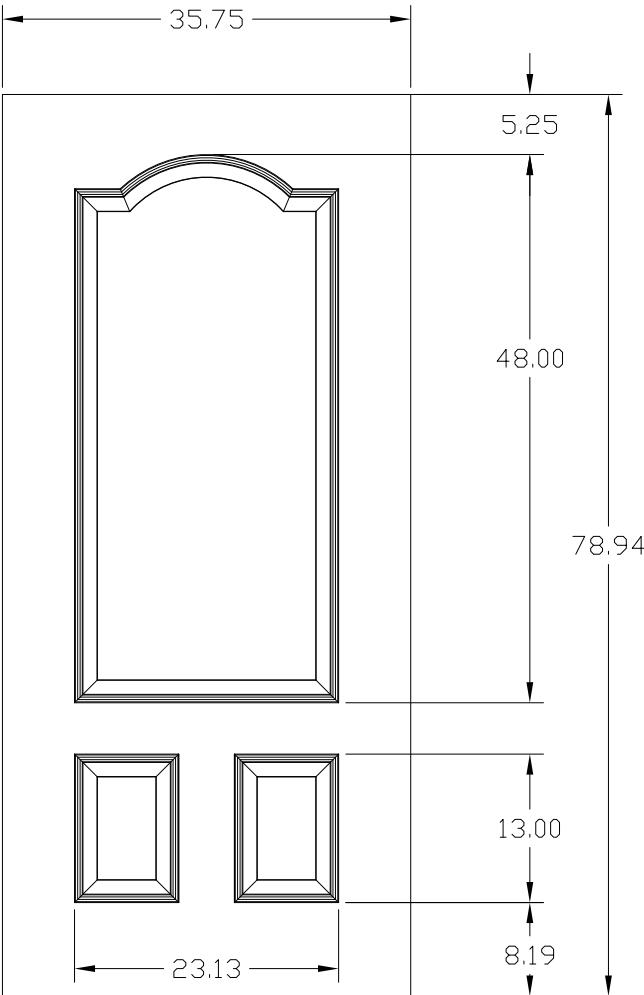
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

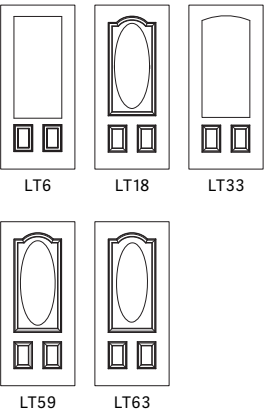
CUSTOM CUTOUTS

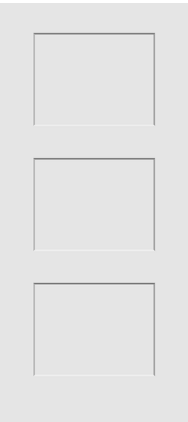
available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT6	22" x 48"	23" x 49"
LT18	15-1/2" x 39-3/8"	17" x 41"
LT33	22" x 48" arch	23" x 49" arch
LT59	15-1/2" x 39-1/2"	16-1/2" x 40-1/2"
LT63	14" x 37-1/4"	15" x 38-1/4"





BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

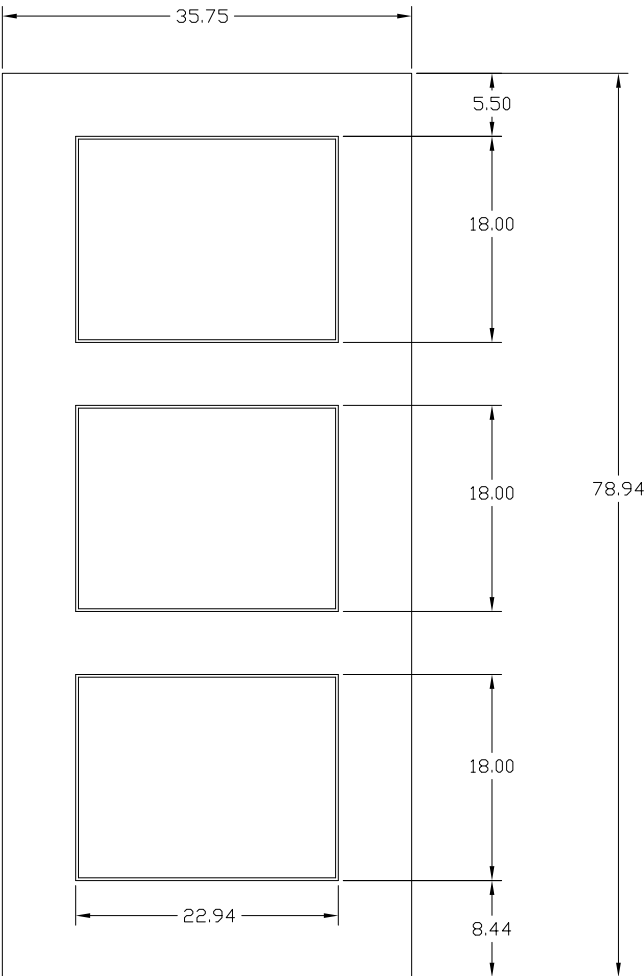
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request



HEIGHT 6'8" & 7'0"

PROFILE 3FPS

STYLE 3-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

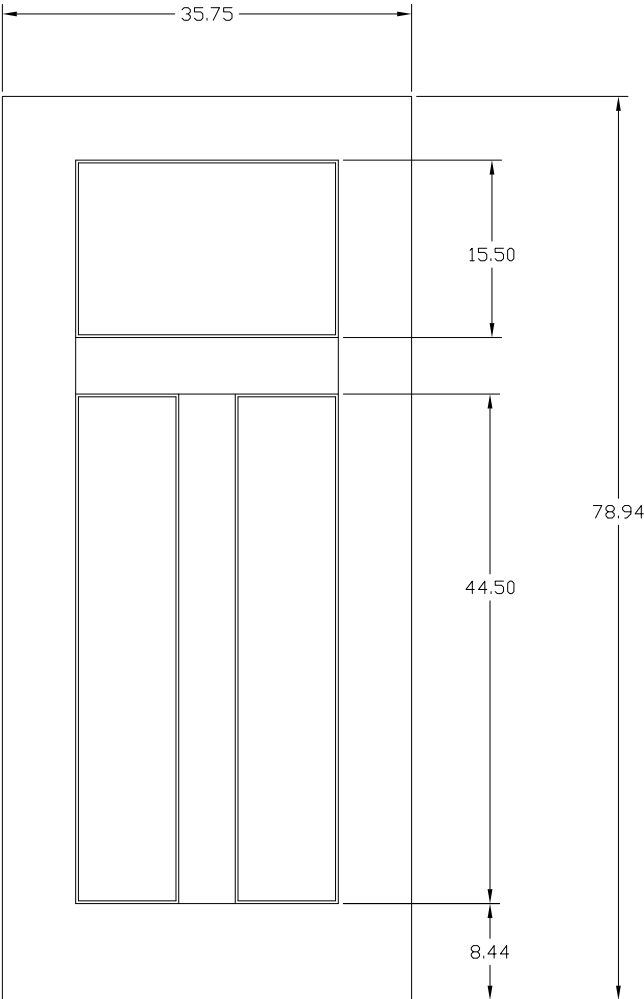
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

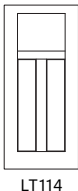
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT114	22" x 17"	23" x 18"



LT114

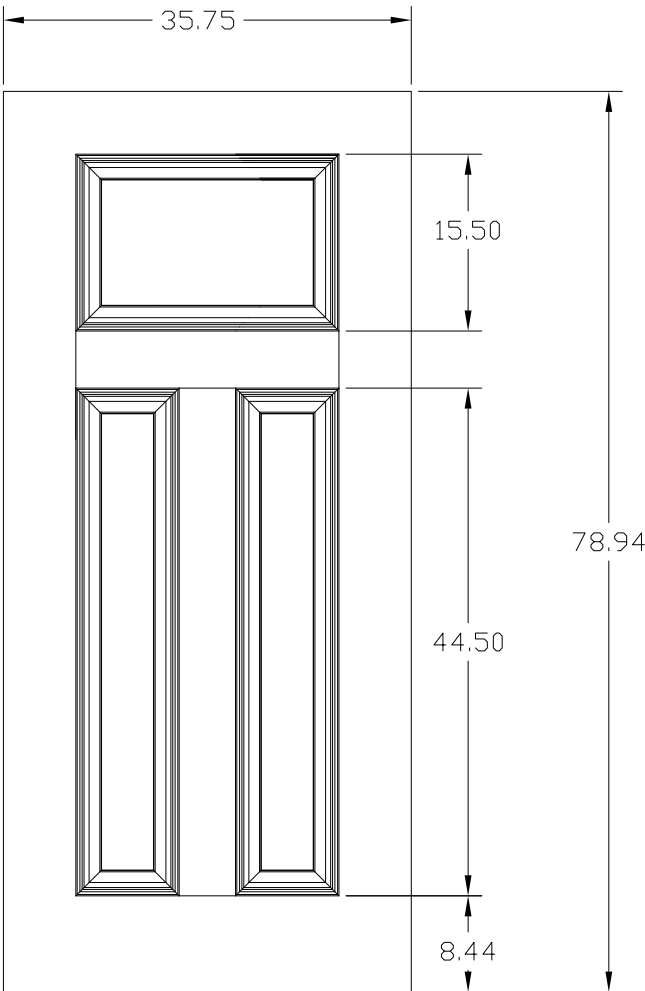
CAMBRIDGE SERIES

HEIGHT	6'8" & 7'0"	PROFILE	3PCRHD	STYLE	3-PANEL CRAFTSMAN RAISED
--------	-------------	---------	--------	-------	--------------------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

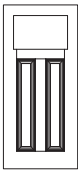
available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT62		23" x 15.5"
LT83	25" x 15-1/4"	26" x 16-1/4"
LT85	22" x 15-1/4"	23" x 26-1/4"
LT100	22" x 16"	23" x 17"



LT62



LT83



LT85



LT100

CAMBRIDGE SERIES

HEIGHT	6'8"	PROFILE	2PCOTHD	STYLE	2-PANEL COTTAGE RAISED
--------	------	---------	---------	-------	------------------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

not available

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

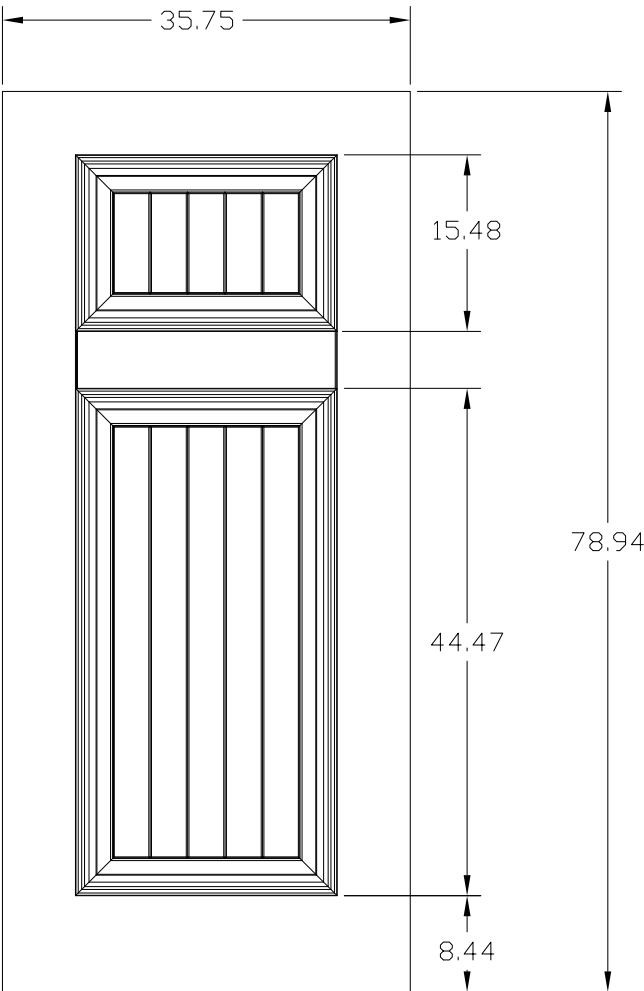
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

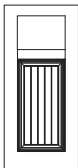
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT85	22" x 15-1/4"	23" x 26-1/4"



LT85

CAMBRIDGE SERIES

HEIGHT6'8" & 7'0"

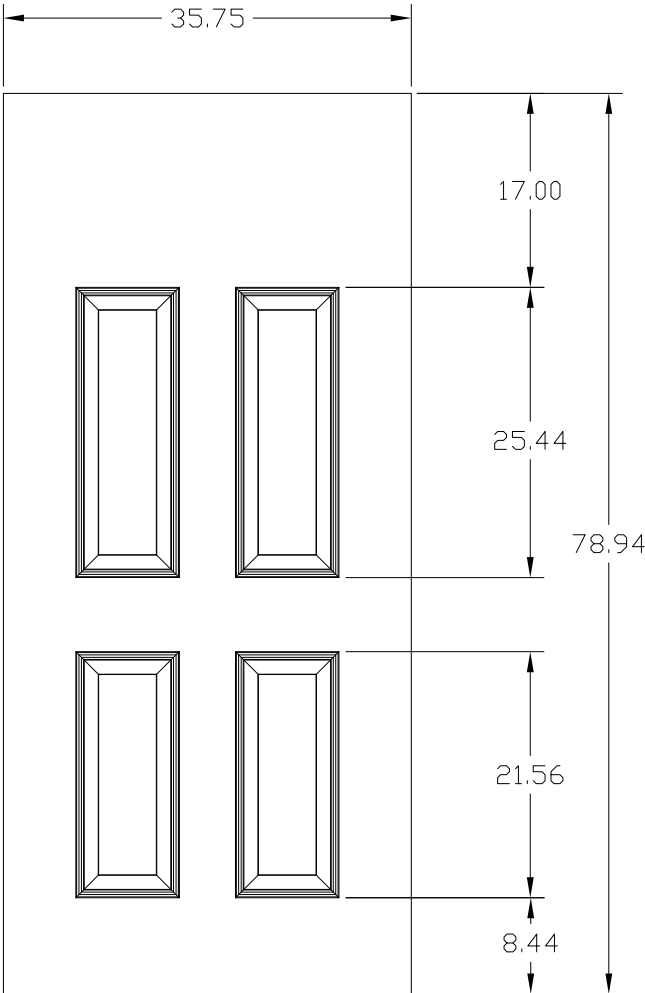
PROFILE4PBTHD

STYLE4-PANEL BLANK TOP RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 7'0" H			

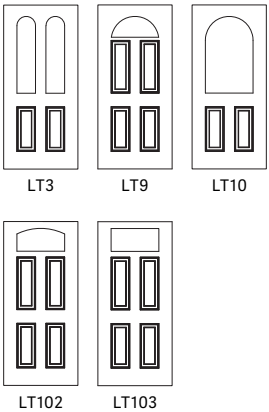
Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 width.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT3	(2) 8" x 36" RT	(2) 9" x 37" RT
LT9	21-13/16" x 9-13/16"	22-13/16" x 10-13/16"
LT10	22" x 36" RT	23" x 37" RT
LT102	22" x 10" RT	23" x 11" RT
LT103	22" x 10"	23" x 11"



HEIGHT 6'8" & 7'0"

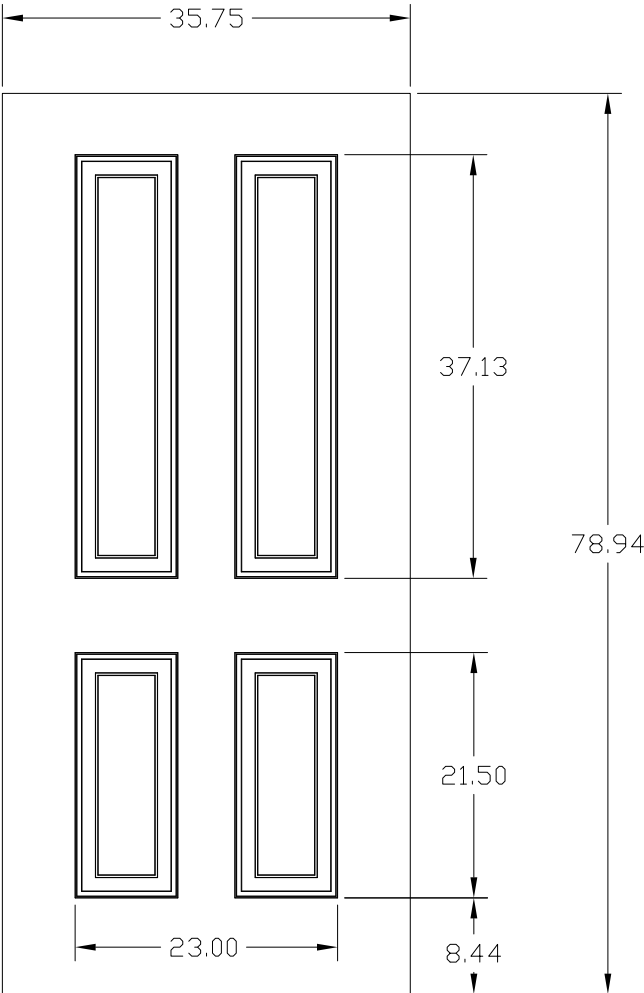
PROFILE T4P

STYLE TRUE 4-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 7'0" H			

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

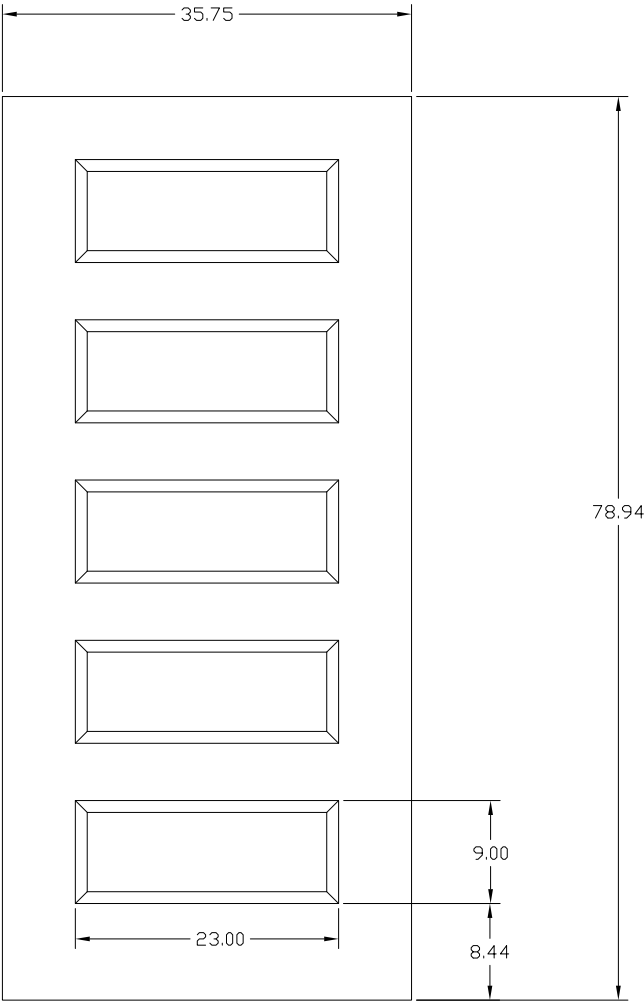
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	refer to profile #6PE		
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



HEIGHT 8'0"

PROFILE 6PE

STYLE 6-PANEL HORIZONTAL SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10" bottom rail

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

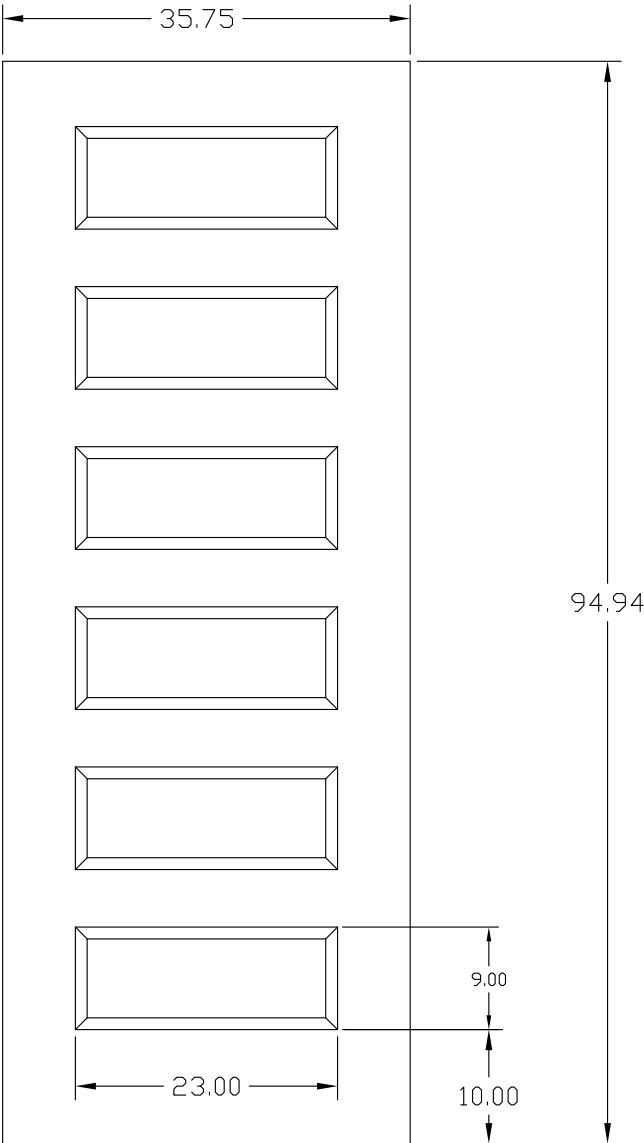
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	refer to profile #5PE		
7'0"	refer to profile #5PE		
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request



CAMBRIDGE SERIES

HEIGHT

6'8" & 7'0"

PROFILE

6PHD

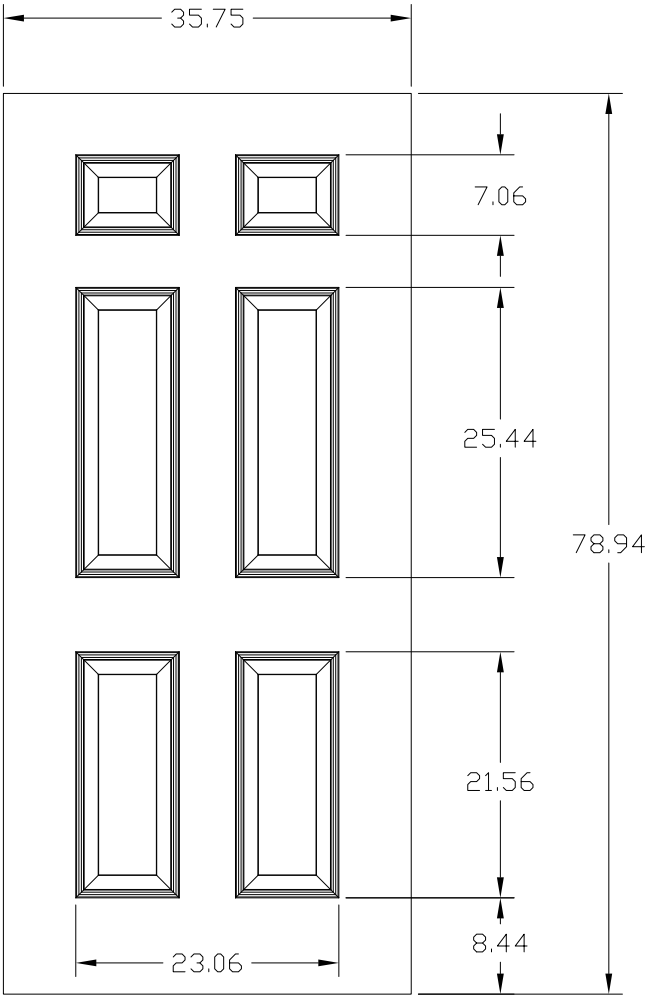
STYLE

6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- available in 24-gauge only; refer to Midland series (page 73)

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"	3'2"	3'4"	3'6"
6'8"	•	•	•	•	•	•	•
7'0"	•	•	•	•			
8'0"	refer to profile #6P						
Minimum	2'6" W x 6'8" H						
Maximum	3'0" W x 8'0" H						

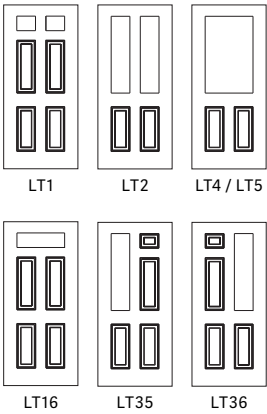
Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 & 2/8 widths.

CUSTOM CUTOUTS

- available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT1	(2) 8" x 6"	(2) 9" x 7"
LT2	(2) 8" x 36"	(2) 9" x 37"
LT4	22" x 36"	23" x 37"
LT5 for 6PHDNF	20" x 36"	21" x 37"
LT16	22" x 6"	23" x 7"
LT35	8" x 36"	9" x 37"
LT36	8" x 36"	9" x 37"



CAMBRIDGE SERIES

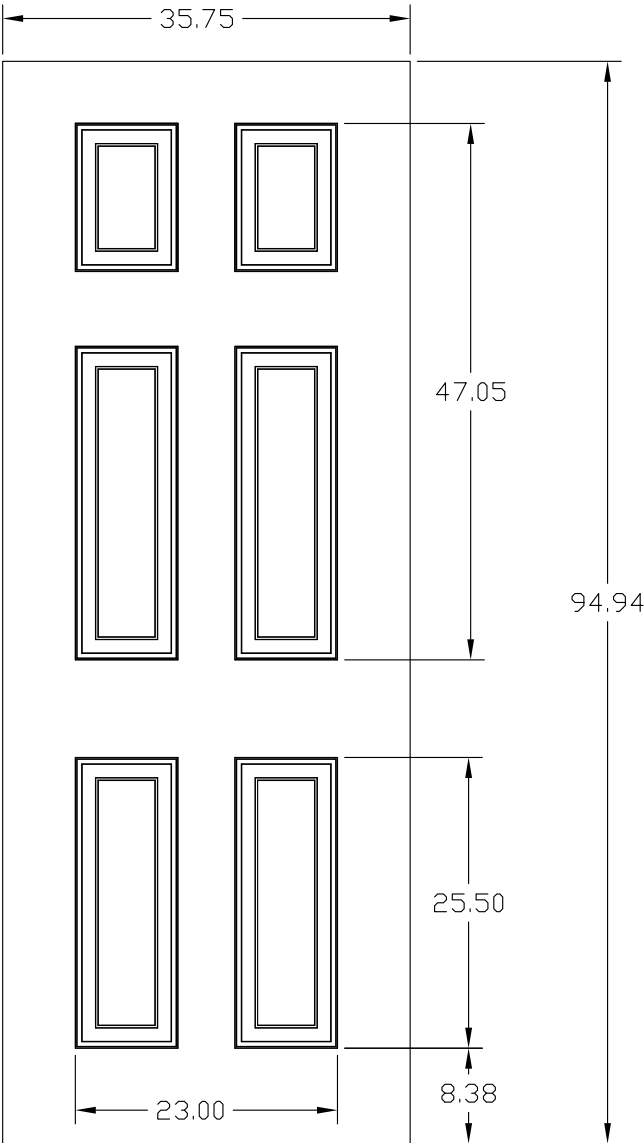
HEIGHT 8'0" PROFILE 6P

STYLE 6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

not applicable

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	refer to profile #6PHD			
7'0"	refer to profile #6PHD			
8'0"	•	•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

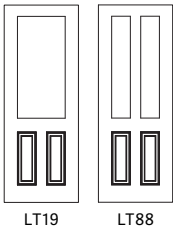
Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 width.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

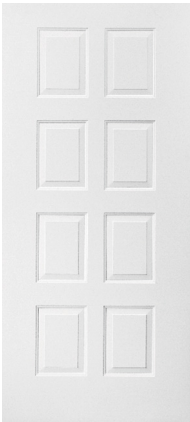
Style #	Glass Size	Cutout Size
LT19	22" x 48"	23" x 49"
LT88	(2) 8" x 48"	(2) 9" x 49"



CAMBRIDGE SERIES

HEIGHT 6'8" & 7'0" PROFILE 8P

STYLE 8-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.19" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

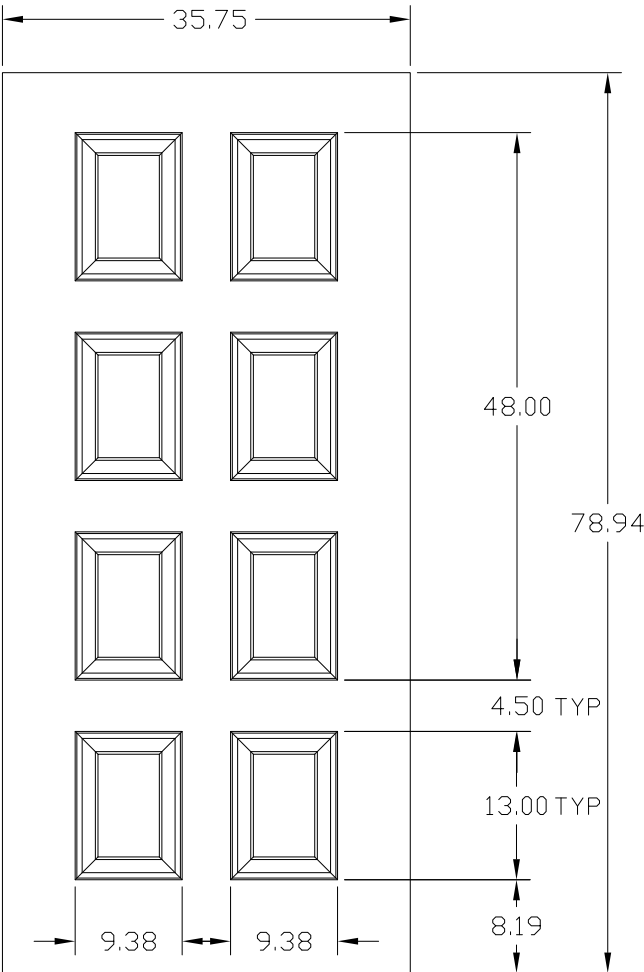
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

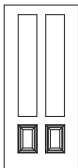
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT88	(2) 8" x 48"	(2) 9" x 49"



LT88

CAMBRIDGE SERIES

HEIGHT 6'8" & 7'0" PROFILE 9P

STYLE 9-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

not available

FIRE RATING

20-minute

90-minute

SIDELITES

available in 24-gauge only;
refer to Midland series (page 73)

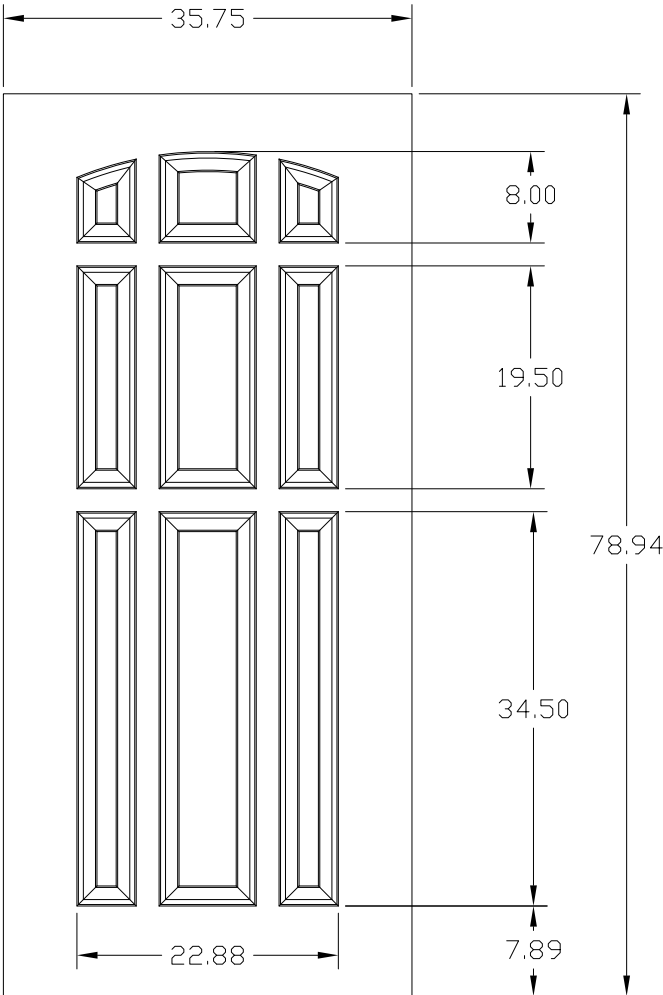
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

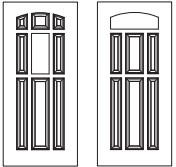
CUSTOM CUTOUTS

available upon request



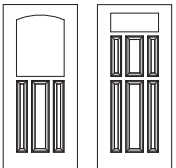
STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT12	7-1/2" x 18-1/2"	8-1/2" x 19-1/2"
LT30	22" x 7" arch	23" x 8" arch
LT31	22" x 28-1/2" arch	23" x 29-1/2" arch
LT32	22" x 8"	23" x 9"



LT12

LT30



LT31

LT32

MIDLAND SERIES

The Midland Series offers a reliable choice in commodity doors, featuring a durable 24-gauge smooth steel construction. These doors are designed for practicality and functionality while providing stylish panel designs. The Midland series ensures robust performance without compromising quality, making it an ideal solution for residential and light commercial applications.

STANDARD SPECIFICATIONS

FACE MATERIAL	G40 hot-dipped galvanized steel skin
SKIN GAUGE	24-gauge
SKIN SURFACE	Smooth
FINISH	Baked-on polyester primer
CORE MATERIAL	Injected polyurethane foam core
EDGE CONSTRUCTION	Full steel-edge perimeter
THICKNESS	1.720" (nominal 1-3/4")
LOCK BLOCK	Composite lock block
HINGE REINFORCEMENTS	20-gauge fixed hinge reinforcement
HINGE PREP	4" surface mount, fixed hinge prep



WARRANTY

COMMERCIAL	Limited 7-Year Warranty *
RESIDENTIAL	Limited Lifetime Warranty *

**Refer to full warranty for details.*

AVAILABLE OPTIONS

HINGE PREP	4" surface mount, fixed hinge 4" surface mount, adjustable hinge 4" surface mount, template fixed hinge 4-1/2" surface mount, commercial template fixed hinge
CLOSER PREP	Steel closer reinforcement plates
PANIC PREP	Exit hardware reinforcement
ADA COMPLIANCE	10" ADA bottom rail on specific styles

DOOR TESTING

Refer to Rating section for details.

FIRE RATING	20-minute or 90-minute
SECURITY RATING	Grade 40
STC RATING	22
OITC RATING	23
U-VALUE	0.17

MIDLAND SERIES

HEIGHT

6'8" & 7'0"

PROFILE

FL

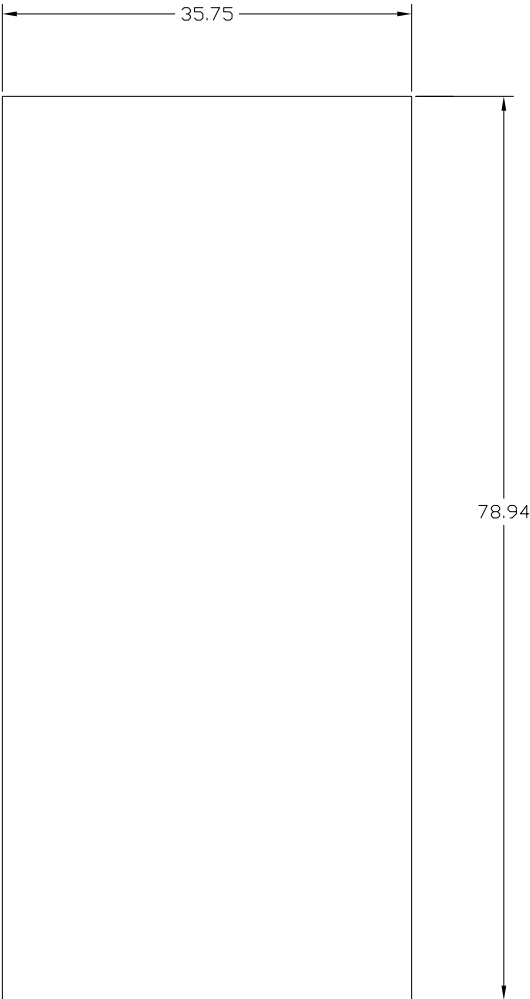
STYLE

FLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

flush panel

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

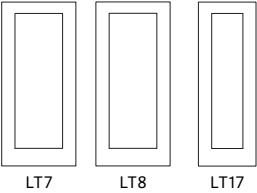
refer to page 73 for sidelite options

SIZE AVAILABILITY											
	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	3'2"	3'4"	3'6"	
6'8"	●	●	●	●	●	●	●	●	●	●	
7'0"	●	●	●	●	●	●	●	●	●	●	
8'0"	●	●	●	●	●	●	●				
Minimum	2'0" W x 6'8" H										
Maximum	3'0" W x 8'0" H										
Custom or Remodeler Unit (RU) sizes available upon request.											

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS		
Style #	Glass Size	Cutout Size
LT7	22" x 64"	23" x 65"
LT8	20" x 64"	21" x 65"
LT17	14" x 64"	15" x 65"
Additional standard cutouts available.		



MIDLAND SERIES

HEIGHT 8'0"

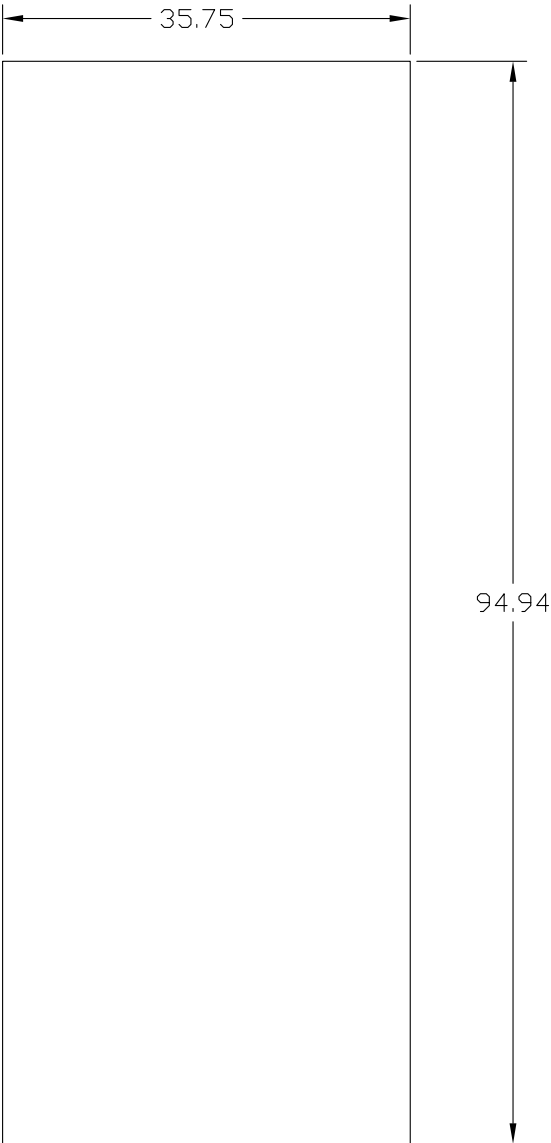
PROFILE FL

STYLE FLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

flush panel

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	3'2"	3'4"	3'6"
6'8"	•	•	•	•	•	•	•	•	•	•
7'0"	•	•	•	•	•	•	•	•	•	•
8'0"	•	•	•	•	•	•	•			
Minimum	2'0" W x 6'8" H									
Maximum	3'0" W x 8'0" H									

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request

MIDLAND SERIES

HEIGHT

6'8" & 7'0"

PROFILE

1PHD

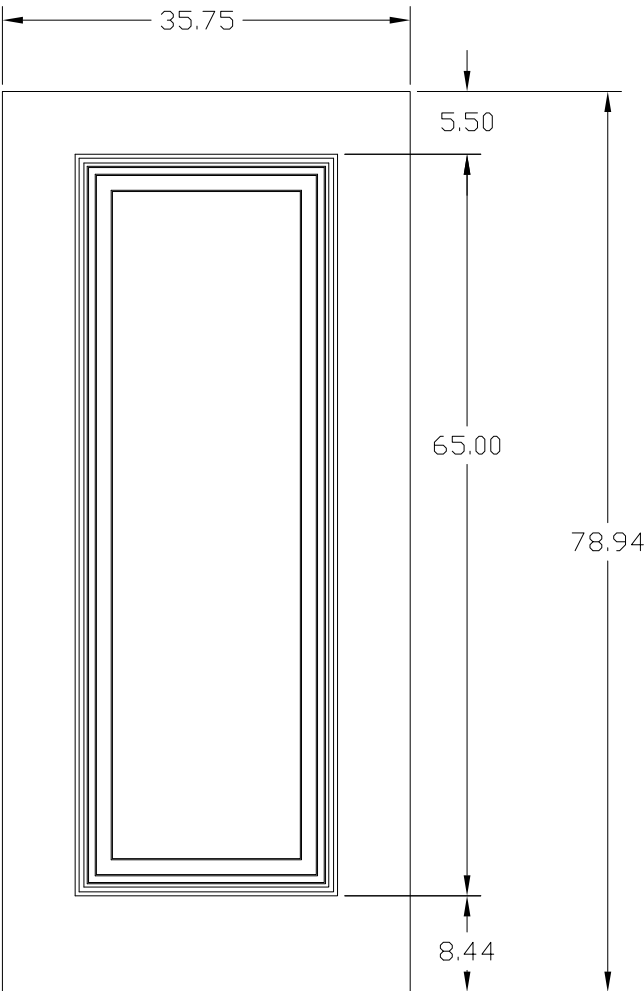
STYLE

1-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

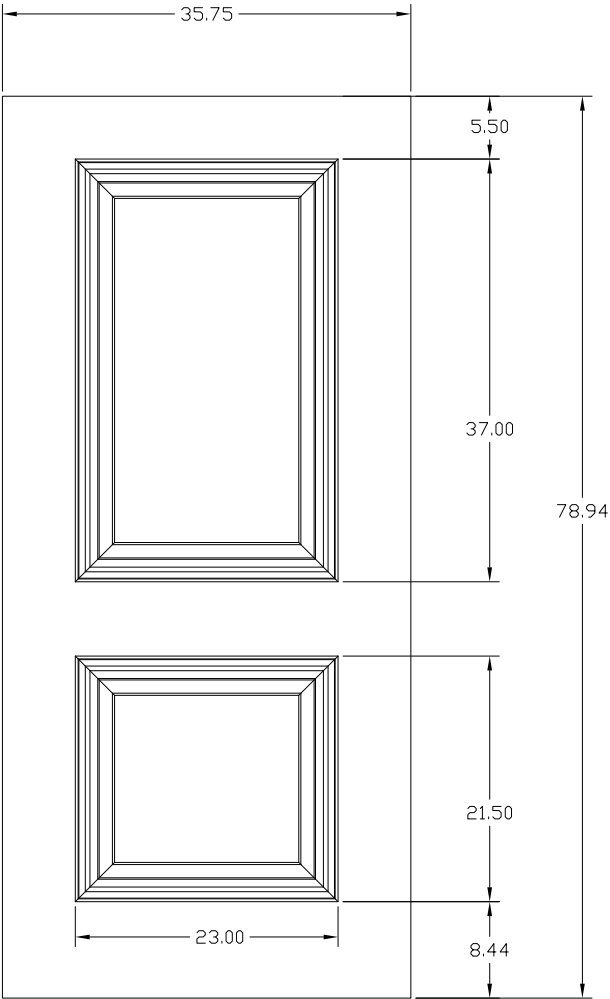
MIDLAND SERIES

HEIGHT	6'8" & 7'0"	PROFILE	2PHD	STYLE	2-PANEL RAISED
--------	-------------	---------	------	-------	----------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge
4" surface mount, adjustable hinge
4" surface mount, template fixed hinge
4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute
90-minute

SIDELITES

refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"		•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT4	22" x 36"	23" x 37"



MIDLAND SERIES

HEIGHT 8'0"

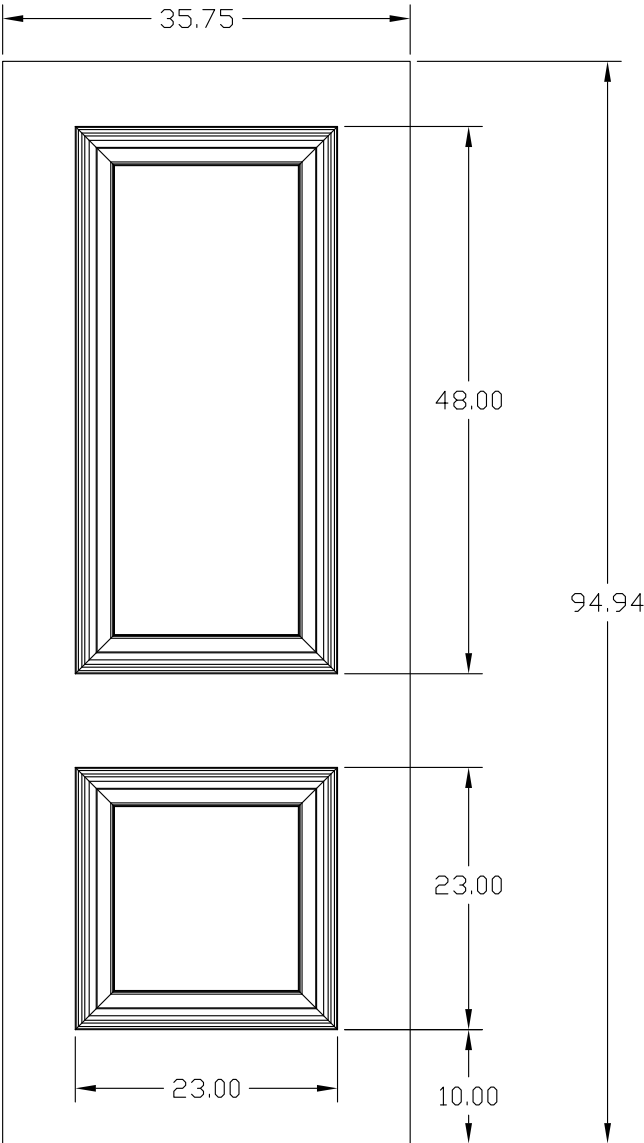
PROFILE 2PHD

STYLE 2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10" bottom rail

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"		•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

MIDLAND SERIES

HEIGHT6'8" & 7'0"

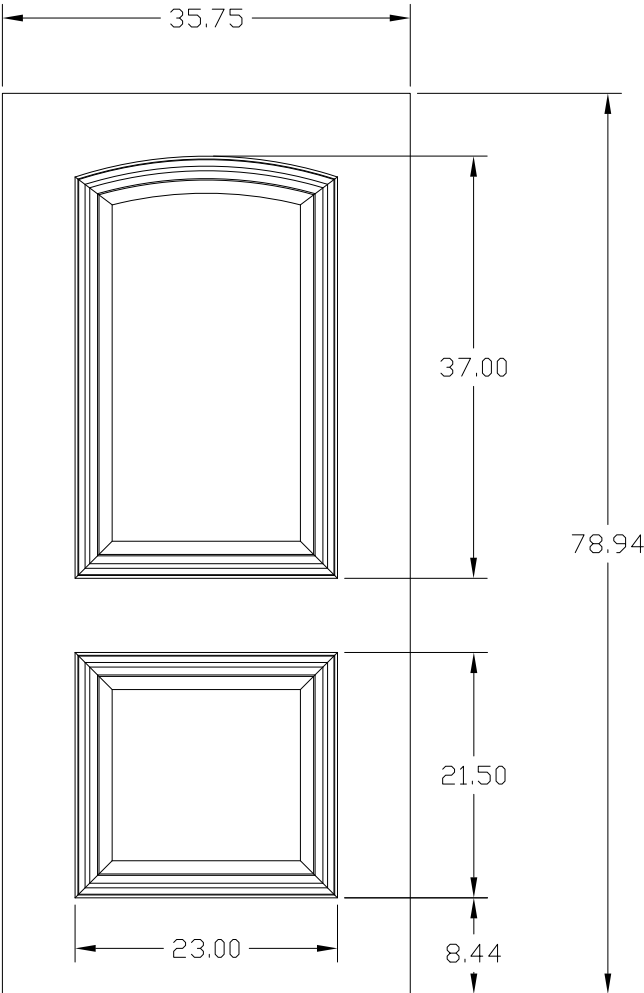
PROFILE2PATHD

STYLE2-PANEL ARCH TOP RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



LT48

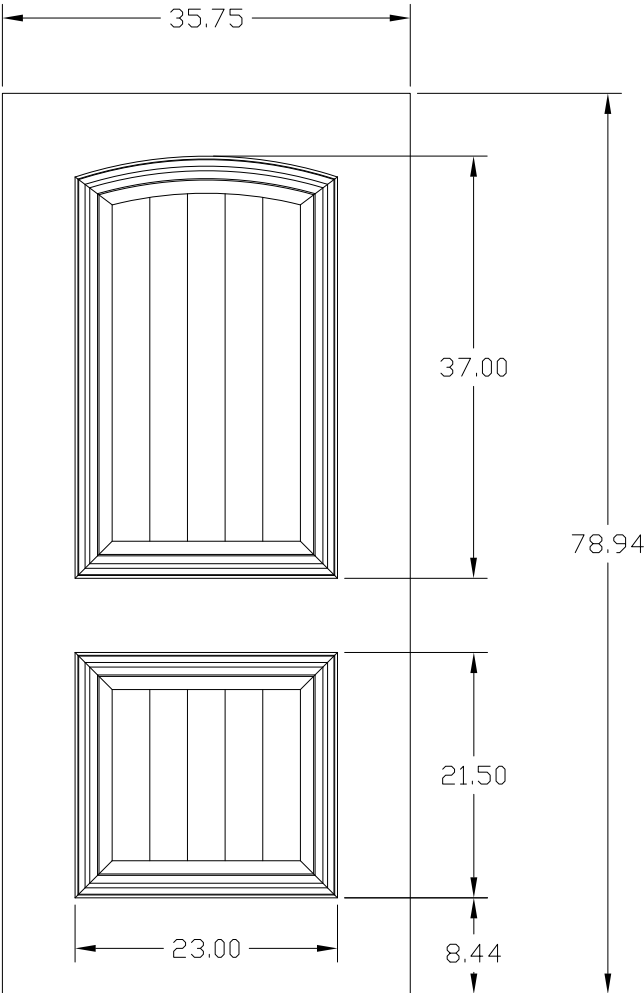
MIDLAND SERIES

HEIGHT	6'8" & 7'0"	PROFILE	2PATPHD	STYLE	2-PANEL ARCH TOP PLANK RAISED
--------	-------------	---------	---------	-------	-------------------------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



LT48

MIDLAND SERIES

HEIGHT6'8" & 7'0"

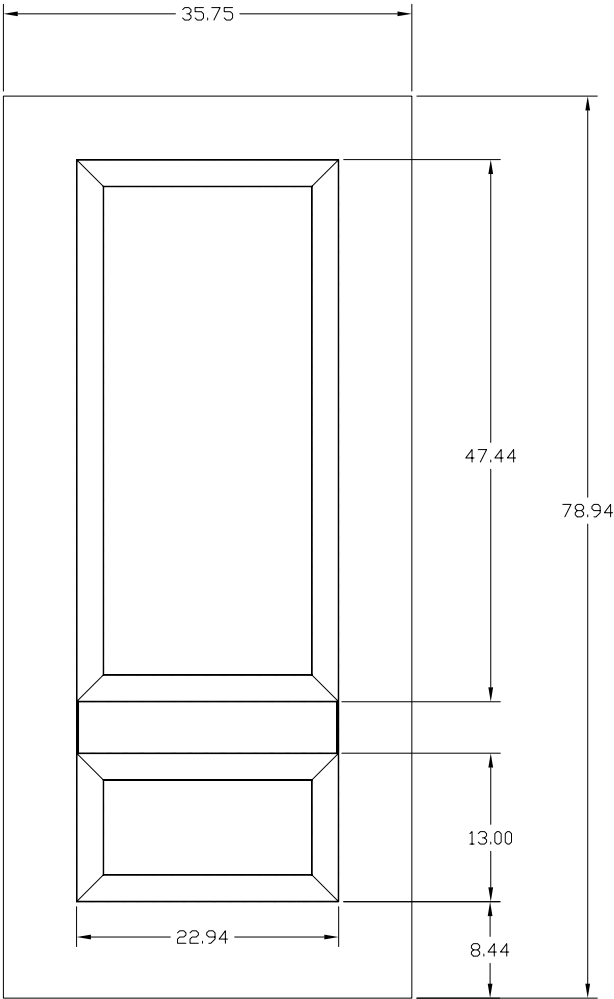
PROFILE3/4-2PSTHD

STYLE3/4 2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

MIDLAND SERIES

HEIGHT6'8" & 7'0"

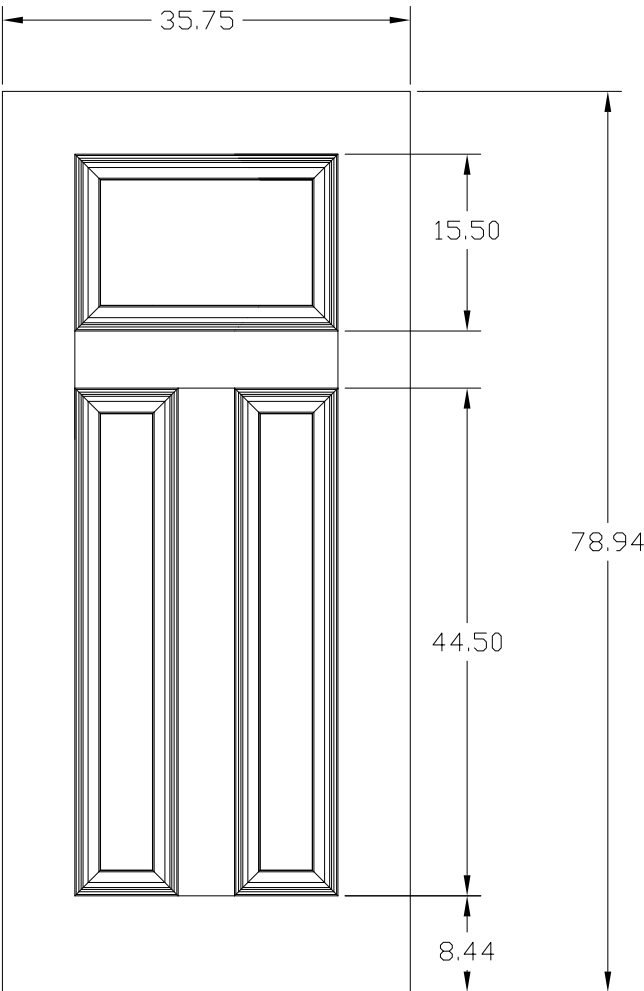
PROFILE3PCRHD

STYLE3-PANEL CRAFTSMAN RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

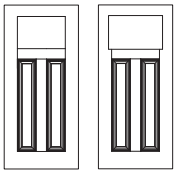
Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

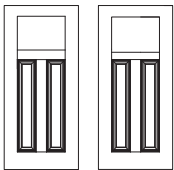
STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT62		23" x 15.5"
LT83	25" x 15-1/4"	26" x 16-1/4"
LT85	22" x 15-1/4"	23" x 26-1/4"
LT100	22" x 16"	23" x 17"



LT62

LT83



LT85

LT100

MIDLAND SERIES

HEIGHT 6'8" & 7'0"

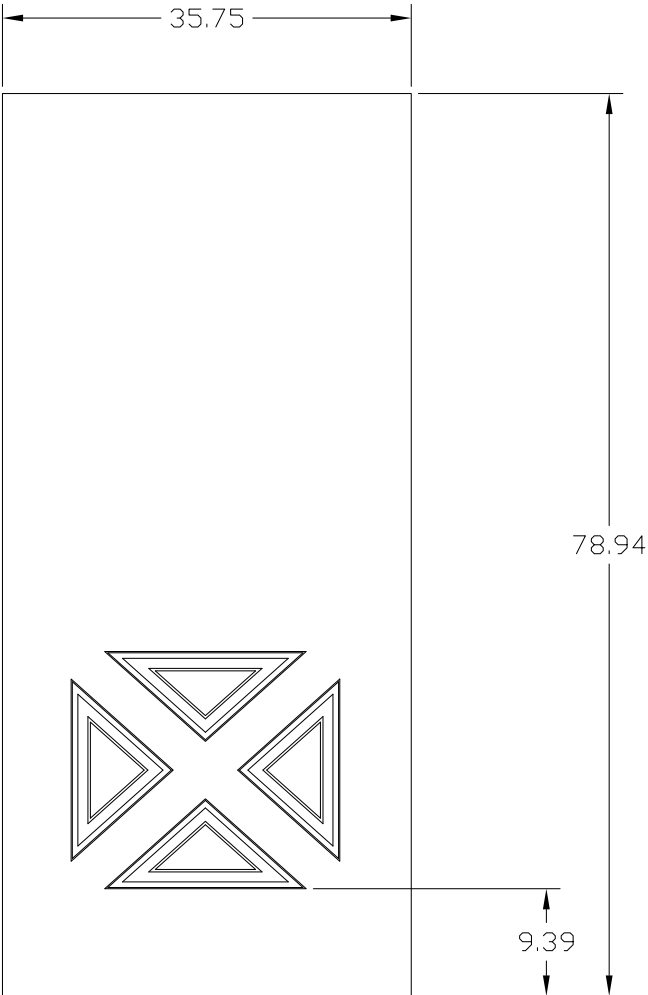
PROFILE XB

STYLE CROSSBUCK



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

not available

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 7'0" H			

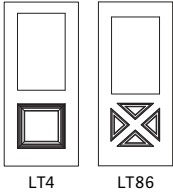
Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT4	22" x 36"	23" x 37"
LT86	22" x 36"	23-1/8" x 37-1/8"



MIDLAND SERIES

HEIGHT6'8" & 7'0"

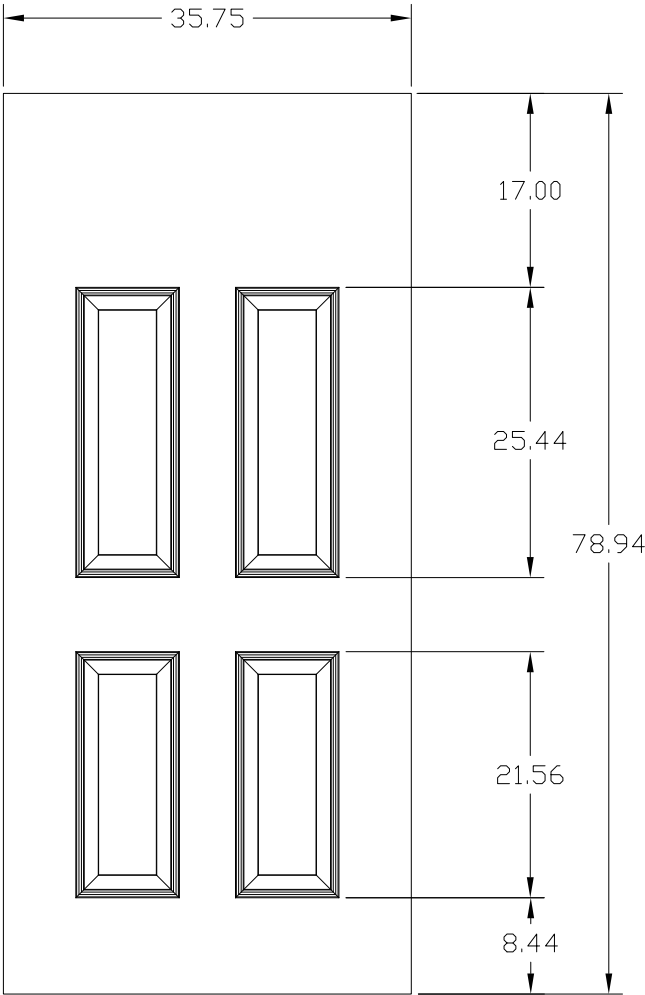
PROFILE4PBTHD

STYLE4-PANEL BLANK TOP RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 7'0" H			

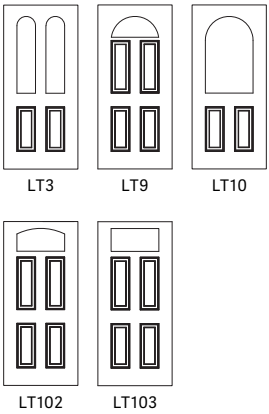
Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 width.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT3	(2) 8" x 36" RT	(2) 9" x 37" RT
LT9	21-13/16" x 9-13/16"	22-13/16" x 10-13/16"
LT10	22" x 36" RT	23" x 37" RT
LT102	22" x 10" RT	23" x 11" RT
LT103	22" x 10"	23" x 11"



MIDLAND SERIES

HEIGHT 6'8" & 7'0"

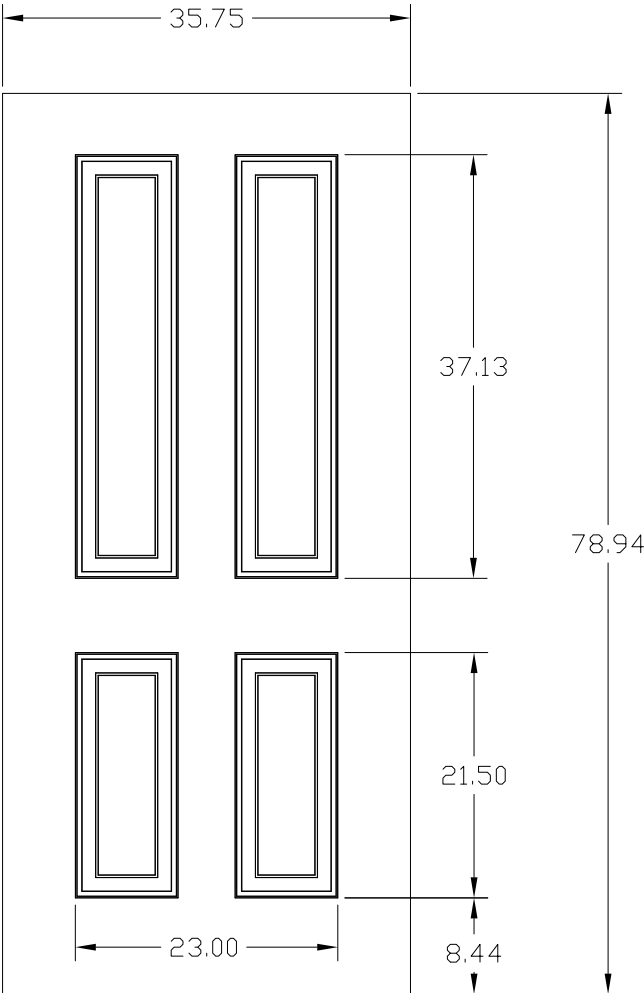
PROFILE T4P

STYLE TRUE 4-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 73 for sidelite options

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"		•	•	•
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 7'0" H			

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

MIDLAND SERIES

HEIGHT

6'8" & 7'0"

PROFILE

5PE

STYLE

5-PANEL HORIZONTAL SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 73 for sidelite options

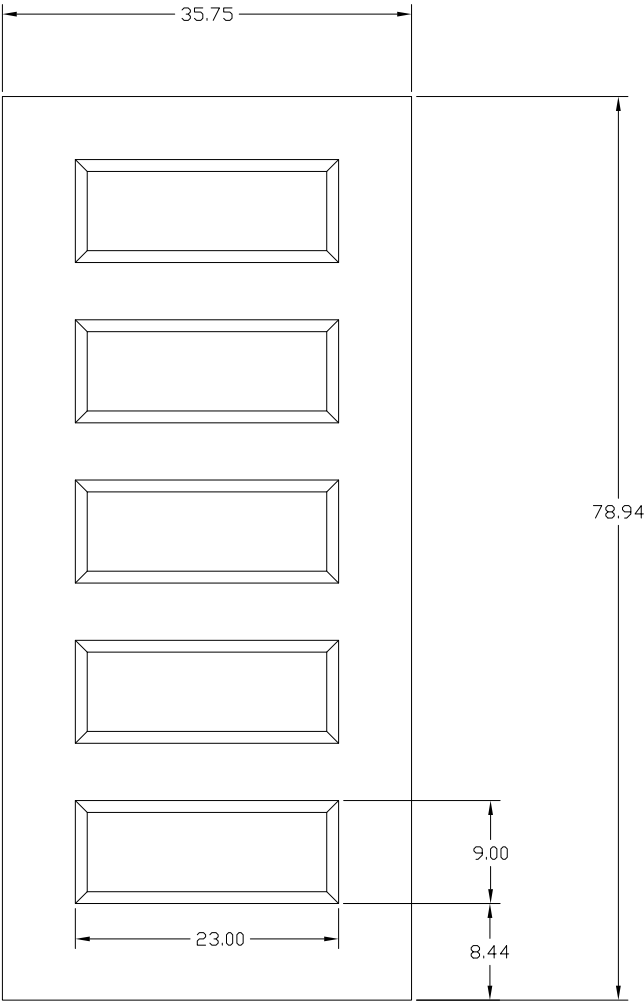
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request



MIDLAND SERIES

HEIGHT

6'8" & 7'0"

PROFILE

6PHD

STYLE

6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 73 for sidelite options

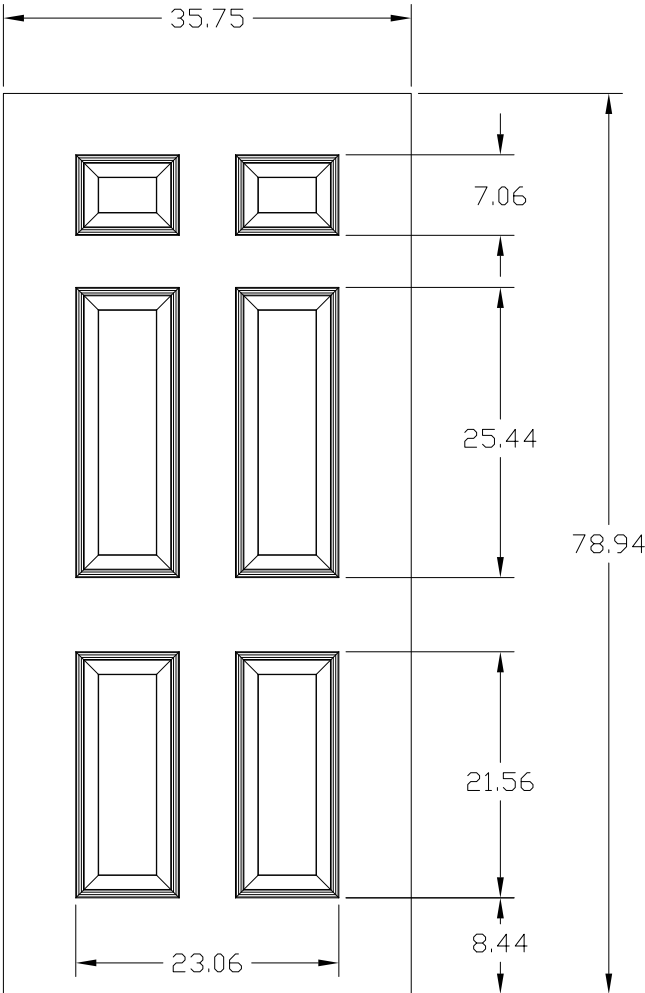
SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"	refer to profile #6P			
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 width.

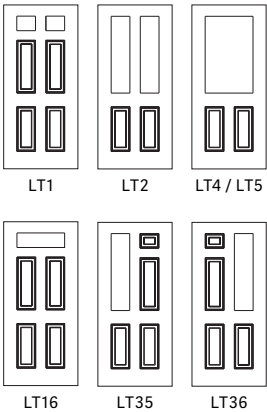
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT1	(2) 8" x 6"	(2) 9" x 7"
LT2	(2) 8" x 36"	(2) 9" x 37"
LT4	22" x 36"	23" x 37"
LT5 for 6PHDNF	20" x 36"	21" x 37"
LT16	22" x 6"	23" x 7"
LT35	8" x 36"	9" x 37"
LT36	8" x 36"	9" x 37"



MIDLAND SERIES

HEIGHT 8'0" PROFILE 6P

STYLE 6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

not applicable

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 73 for sidelite options

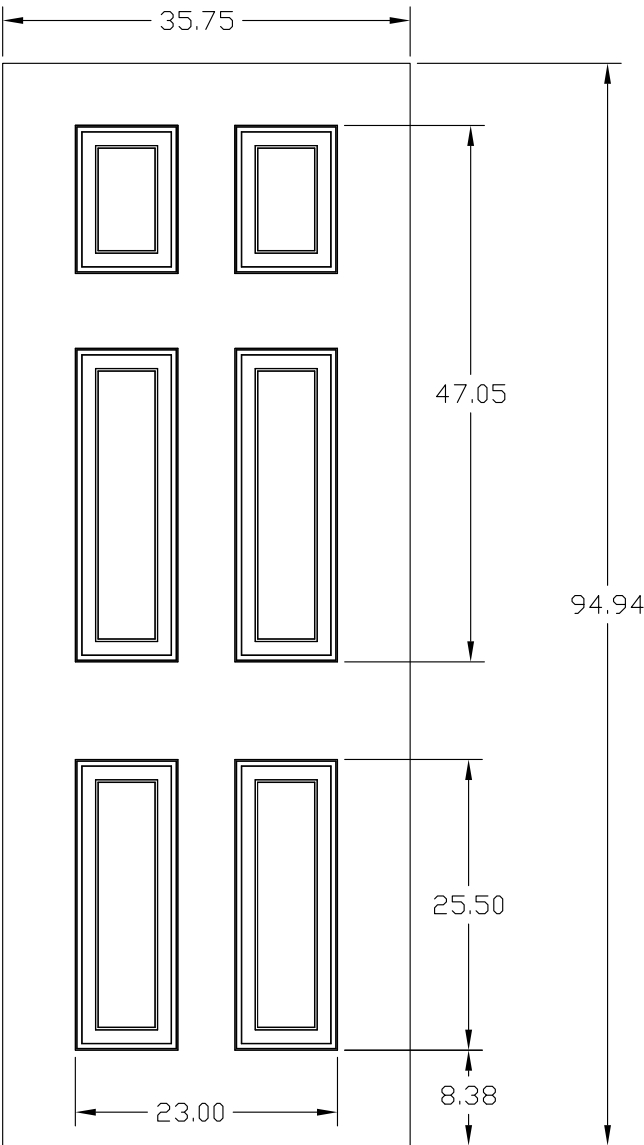
SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	refer to profile #6PHD			
7'0"	refer to profile #6PHD			
8'0"	•	•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes available upon request.

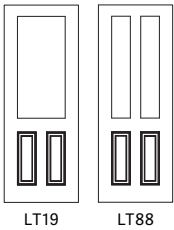
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

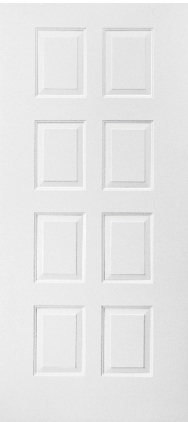
Style #	Glass Size	Cutout Size
LT19	22" x 48"	23" x 49"
LT88	(2) 8" x 48"	(2) 9" x 49"



MIDLAND SERIES

HEIGHT 6'8" & 7'0" PROFILE 8P

STYLE 8-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.19" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 73 for sidelite options

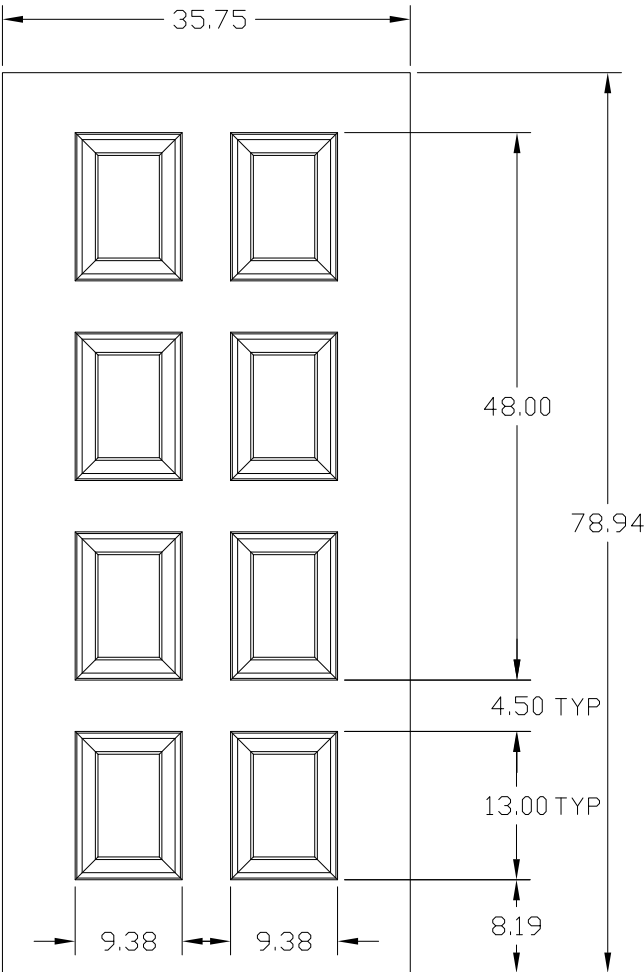
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

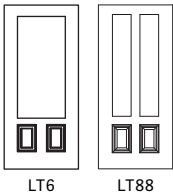
CUSTOM CUTOUTS

- available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT6	22" x 48"	23" x 49"
LT88	(2) 8" x 48"	(2) 9" x 49"



MIDLAND SERIES // SIDELITES

HEIGHT


6'8" & 8'0"

PROFILE


REFER TO CHART

STYLE


SIDELITES




FL-SL



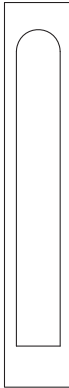
FL-764C-SL




FL-764C-SLWAS




FL-864C-SL



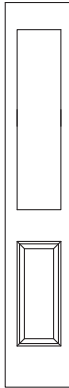
FL-864RTC-SL



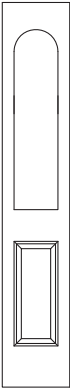
FL-842OVC-SL




1PHD-21E-SL *



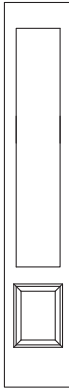
1PHD-21E-836C-SL




1P-836RTC-SL



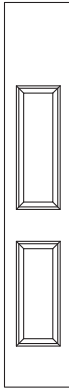
1PHD-13E-SL *



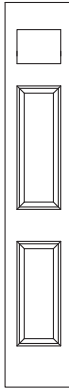
1PHD-13E-848C-SL *



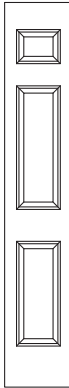
1P-842OVC-SLSL



2PHD-SL



2PHD-86C-SL *




3PHD-SL

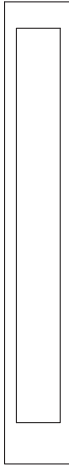
6'8" HEIGHT SIDELITES							
PROFILE	Glass Size	Cutout Size	10"	1'0"	1'2"	1'4"	1'6"
FL-SL	n/a	n/a	•	•	•	•	•
FL-764C-SL	7" x 64"	8" x 65"	•	•	•		
FL-764C-SLWAS	7" x 64"	8" x 65"		•	•		
FL-864C-SL	8" x 64"	9" x 65"	•	•	•		
FL-864RTC-SL	8" x 64" RT	9" x 65" RT		•	•		
FL-842OVC-SL	8-1/8" x 42" Oval				•		
1P-21E-SL	n/a	n/a		•	•	•	•
1PHD-21E-SL	n/a	n/a		•	•		
1PHD-21E-836C-SL	8" x 36"	9" x 37"		•	•		
1P-836RTC-SL	8" x 36" RT	9" x 37" RT		•	•		
1P-13E-SL	n/a	n/a		•	•		
1PHD-13E-SL	n/a	n/a		•	•		
1P-13E-848C-SL	8" x 48"	9" x 49"		•	•		
1PHD-13E-848C-SL	8" x 48"	9" x 49"		•	•		
1P-842OVC-SL	8-1/8" x 42" Oval				•		
2PHD-SL	n/a	n/a		•	•		
2P-86C-SL	8" x 6"	9" x 7"		•	•		
2PHD-86C-SL	8" x 6"	9" x 7"		•	•		
3PHD-SL	n/a	n/a		•	•		

8'0" HEIGHT SIDELITES


PROFILE	Glass Size	Cutout Size	1'0"	1'2"
FL-SL	n/a	n/a	•	•
FL-880C-SL	8" x 80"	9" x 81"	•	•
1P-13E-SL	n/a	n/a		•
1P-764C-SL	7" x 64"	8" x 65"	•	•




FL-SL



FL-880C-SL



1P-13E-SL



1P-764C-SL

* HD or STD profile

NORWOOD SERIES

The Norwood Series perfectly combines classic elegance and modern durability. These 22-gauge, stainable steel doors capture the beauty of wood while harnessing the strength of steel. The deeply embossed Oak grain surface is primed in beige, allowing stain or paint application to enhance the texture and create an authentic woodgrain appearance. Make your opening stand out with our Norwood series.

STANDARD SPECIFICATIONS

FACE MATERIAL	G40 hot-dipped galvanized steel skin
SKIN GAUGE	22-gauge
SKIN SURFACE	Oak woodgrain texture
FINISH	Special beige primer allows for stain/paint application
CORE MATERIAL	Injected polyurethane foam core
EDGE CONSTRUCTION	Full steel-edge perimeter
THICKNESS	1.720" (nominal 1-3/4")
LOCK BLOCK	Composite lock block
HINGE REINFORCEMENTS	20-gauge fixed hinge reinforcement
HINGE PREP	4" surface mount, fixed hinge prep



WARRANTY

COMMERCIAL	Limited 7-Year Warranty *
RESIDENTIAL	Limited Lifetime Warranty *

**Refer to full warranty for details.*

AVAILABLE OPTIONS

HINGE PREP	4" surface mount, fixed hinge 4" surface mount, adjustable hinge 4" surface mount, template fixed hinge 4-1/2" surface mount, commercial template fixed hinge
CLOSER PREP	Steel closer reinforcement plates
PANIC PREP	Exit hardware reinforcement
ADA COMPLIANCE	10" ADA bottom rail on specific styles

DOOR TESTING

Refer to Rating section for details.

FIRE RATING	20-minute or 90-minute
SECURITY RATING	Grade 40
STC RATING	25
OITC RATING	24
U-VALUE	0.17

NORWOOD SERIES

HEIGHT 6'8" & 7'0"

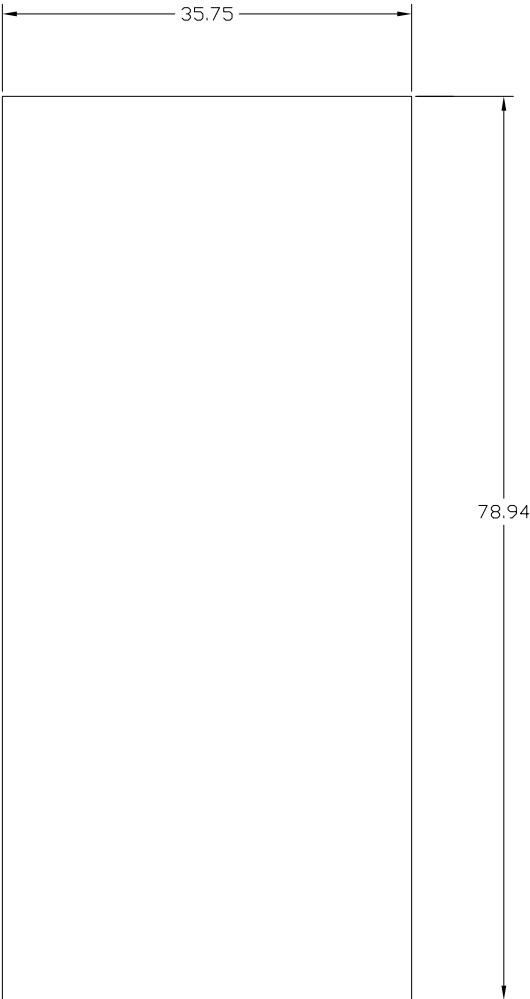
PROFILE FL

STYLE FLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

flush panel

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'0"	2'4"	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•	•	•
7'0"	•	•	•	•	•	•
8'0"	•	•	•	•	•	•
Minimum	2'0" W x 6'8" H					
Maximum	3'0" W x 8'0" H					

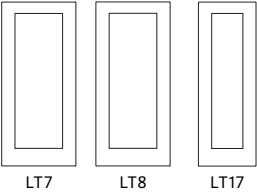
Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT7	22" x 64"	23" x 65"
LT8	20" x 64"	21" x 65"
LT17	14" x 64"	15" x 65"
Additional standard cutouts available.		



NORWOOD SERIES

HEIGHT 8'0"

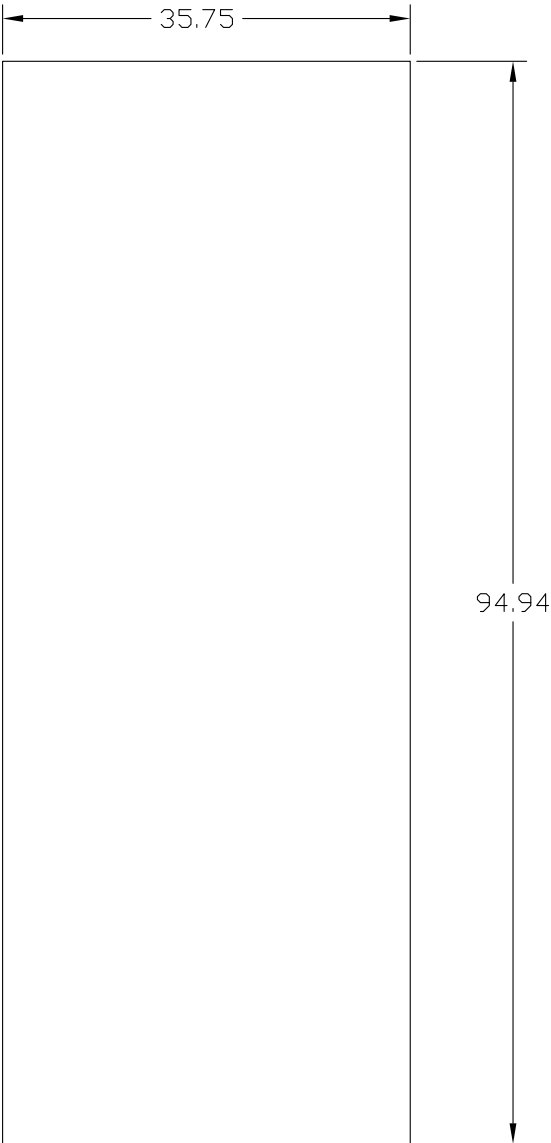
PROFILE FL

STYLE FLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

flush panel

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•	•	•	•
7'0"	•	•	•	•	•	•	•
8'0"	•	•	•	•	•	•	•
Minimum	2'0" W x 6'8" H						
Maximum	3'0" W x 8'0" H						

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request

NORWOOD SERIES

HEIGHT

6'8" & 7'0"

PROFILE

1FPS

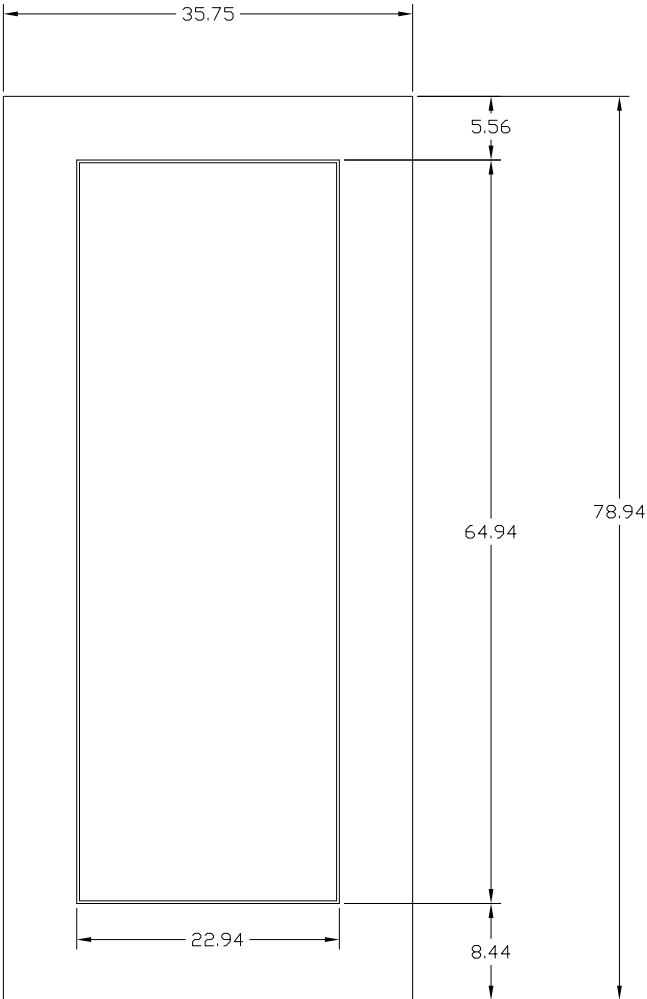
STYLE

1-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

NORWOOD SERIES

HEIGHT

6'8"

PROFILE

1PHD

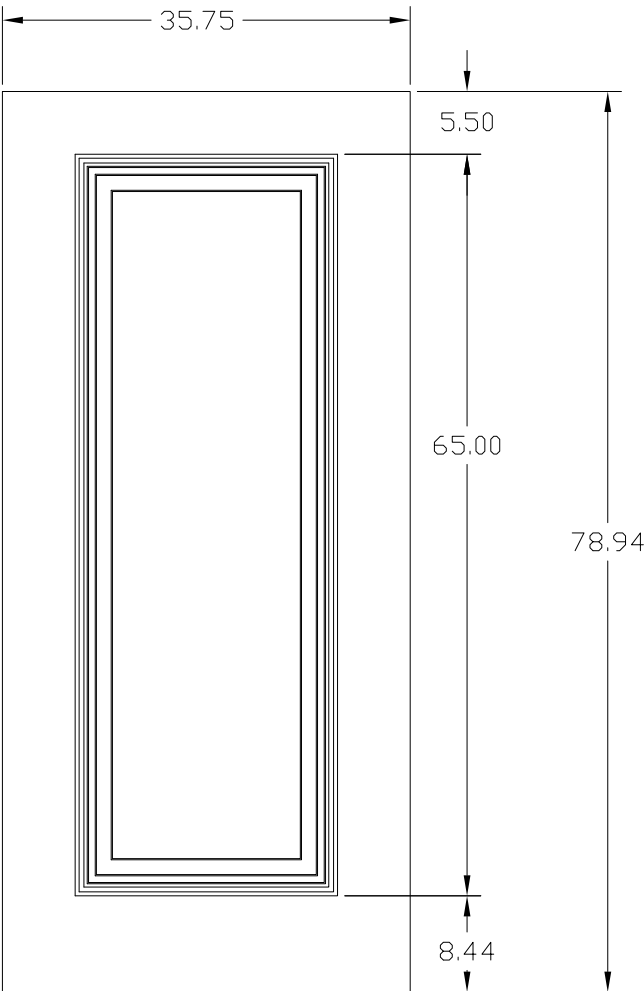
STYLE

1-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

not available

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

NORWOOD SERIES

HEIGHT 6'8" & 7'0"

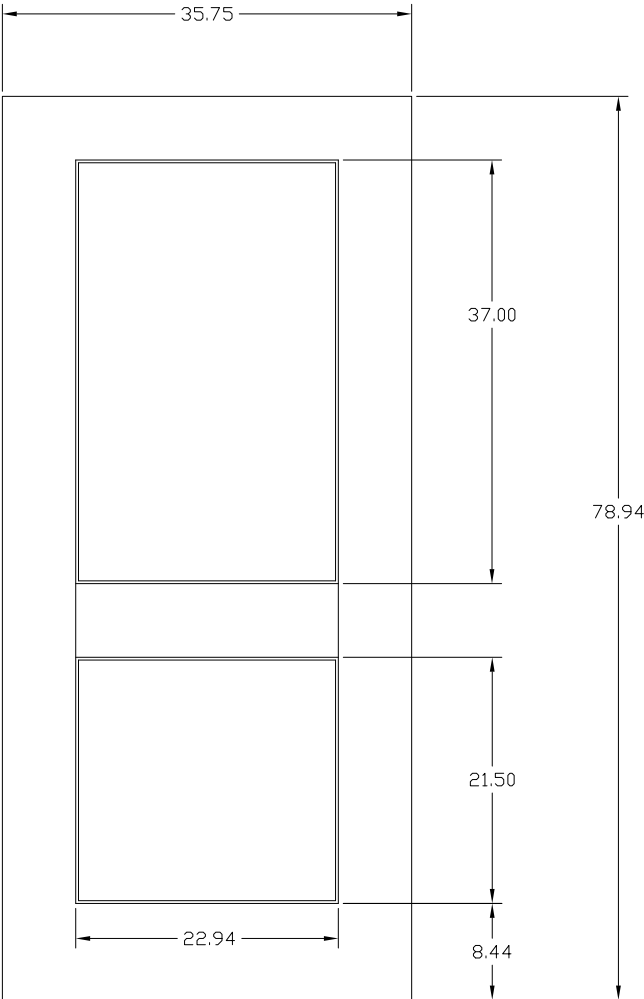
PROFILE 2FPS

STYLE 2-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

NORWOOD SERIES

HEIGHT

6'8" & 7'0"

PROFILE

2PHD

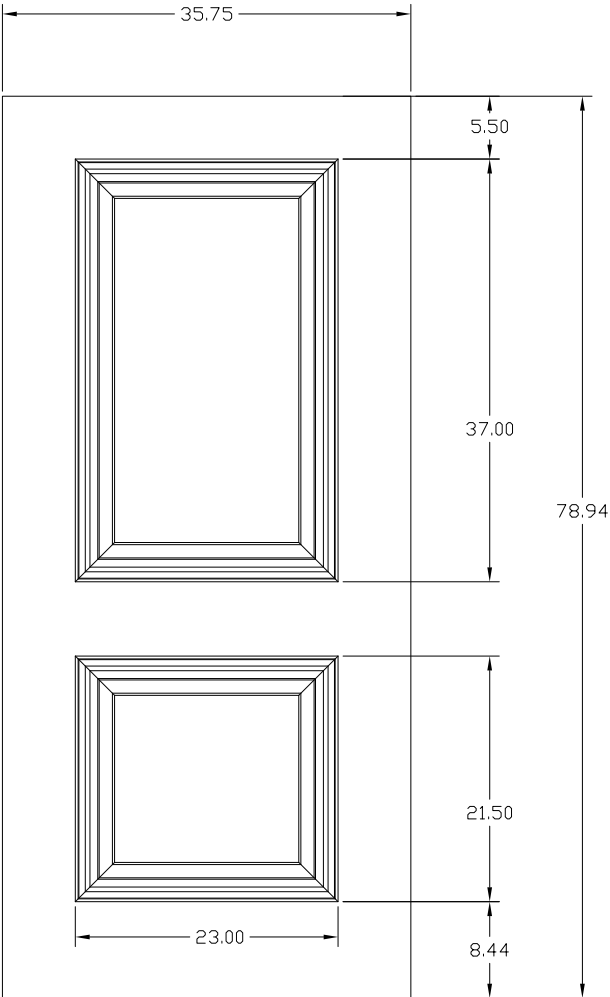
STYLE

2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT4	22" x 36"	23" x 37"



NORWOOD SERIES

HEIGHT 8'0"

PROFILE 2PHD

STYLE 2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

10" bottom rail

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

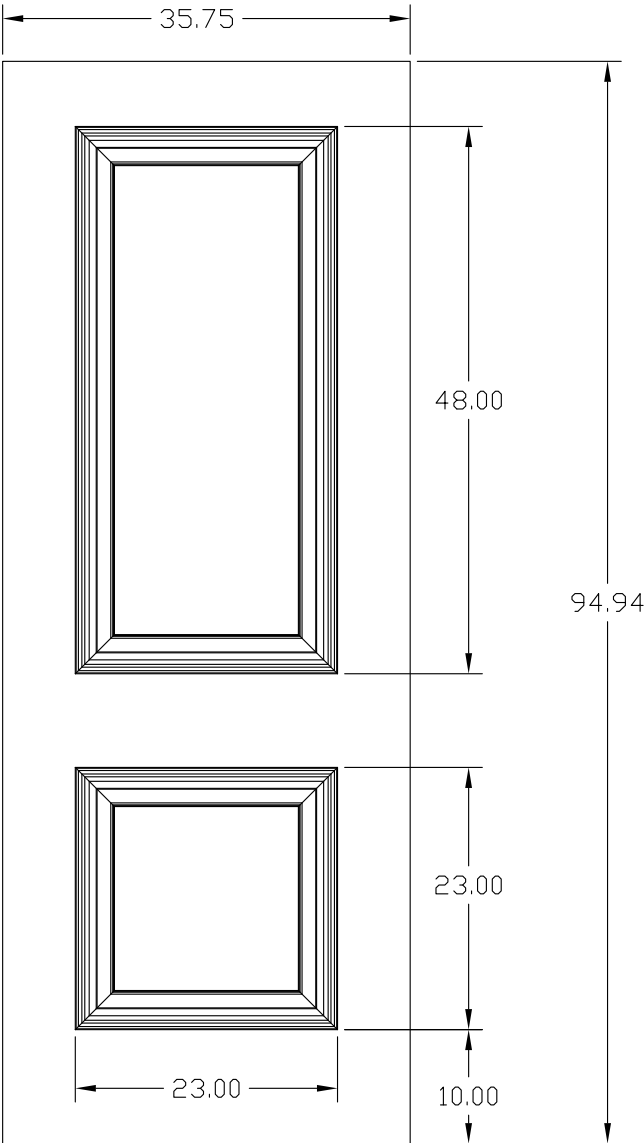
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"	•	•	•
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 8'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request



NOTE: The door embossment varies for 6'8" and 7'0" heights, refer to previous page for details.

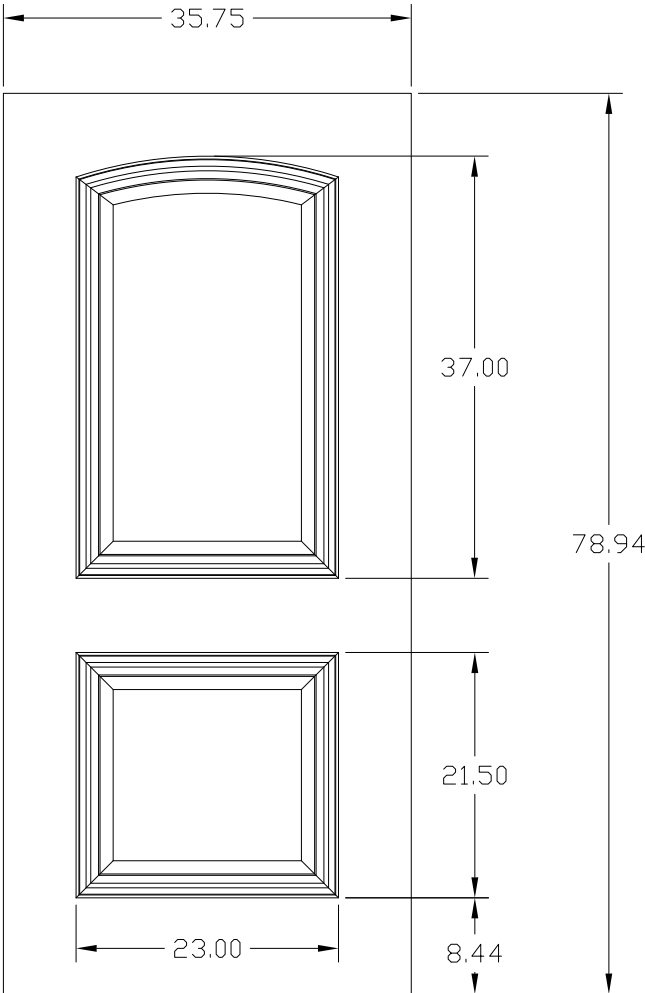
NORWOOD SERIES

HEIGHT	6'8"	PROFILE	2PATHD	STYLE	2-PANEL ARCH TOP RAISED
--------	------	---------	--------	-------	-------------------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge
4" surface mount, adjustable hinge
4" surface mount, template fixed hinge
4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

not available

FIRE RATING

20-minute
90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



LT48

NORWOOD SERIES

HEIGHT 6'8"

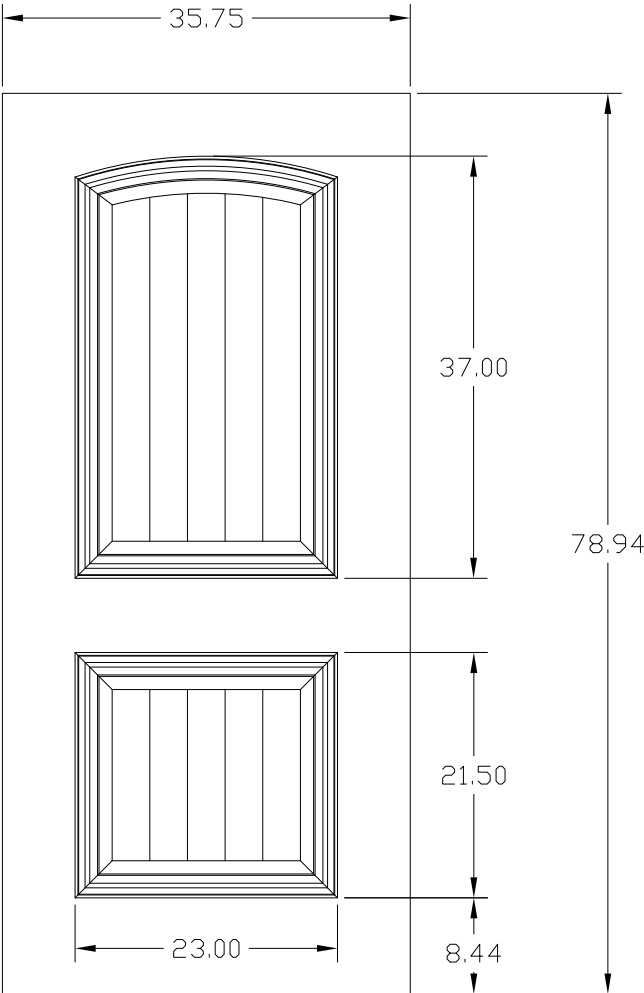
PROFILE 2PATPHD

STYLE 2-PANEL ARCH TOP PLANK RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

not available

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

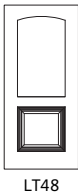
Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



LT48

NORWOOD SERIES

HEIGHT6'8" & 7'0"

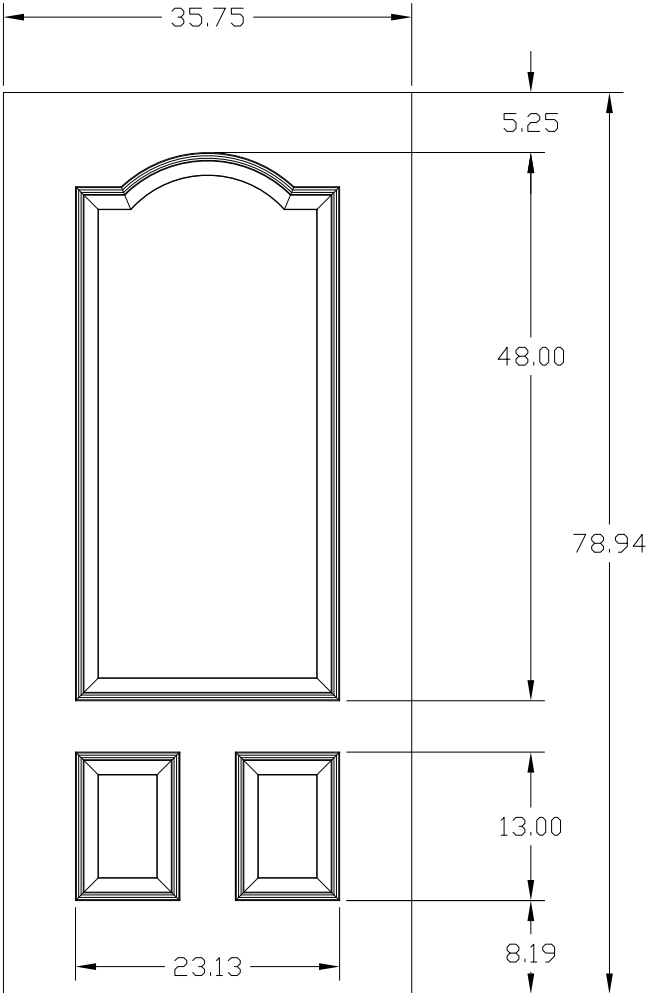
PROFILE3PHD

STYLE3-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.19" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

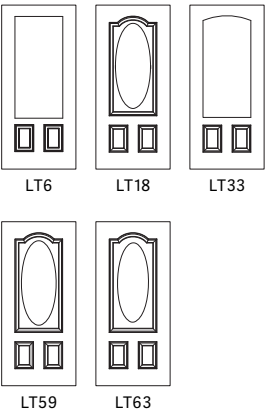
Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT6	22" x 48"	23" x 49"
LT18	15-1/2" x 39-3/8"	17" x 41"
LT33	22" x 48" arch	23" x 49" arch
LT59	15-1/2" x 39-1/2"	16-1/2" x 40-1/2"
LT63	14" x 37-1/4"	15" x 38-1/4"



NORWOOD SERIES

HEIGHT6'8" & 7'0"

PROFILE3FPS

STYLE3-PANEL FLAT SHAKER



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

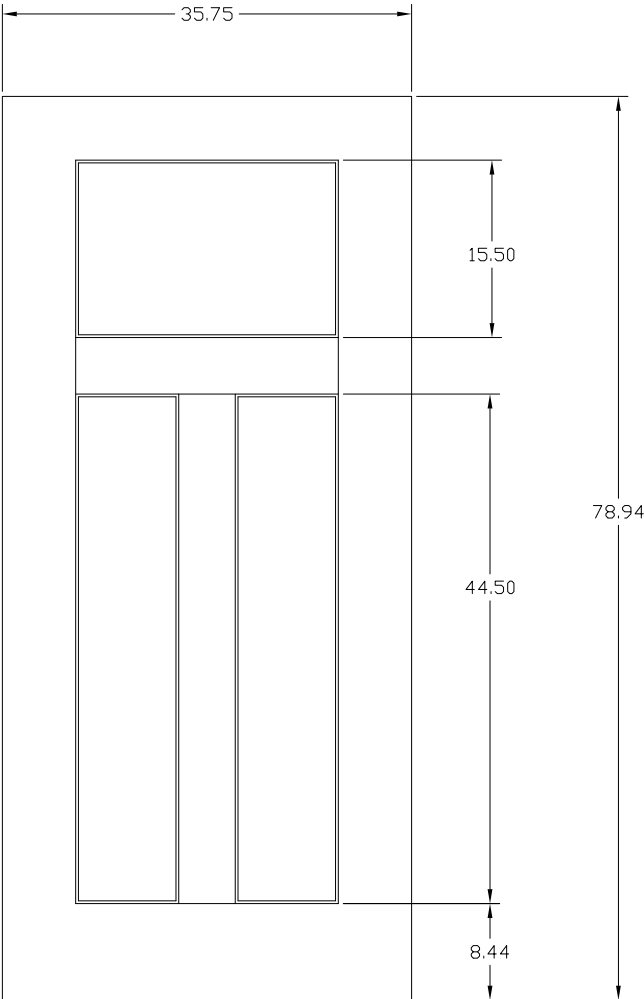
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

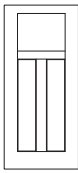
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT114	22" x 17"	23" x 18"



LT114

NORWOOD SERIES

HEIGHT6'8" & 7'0"

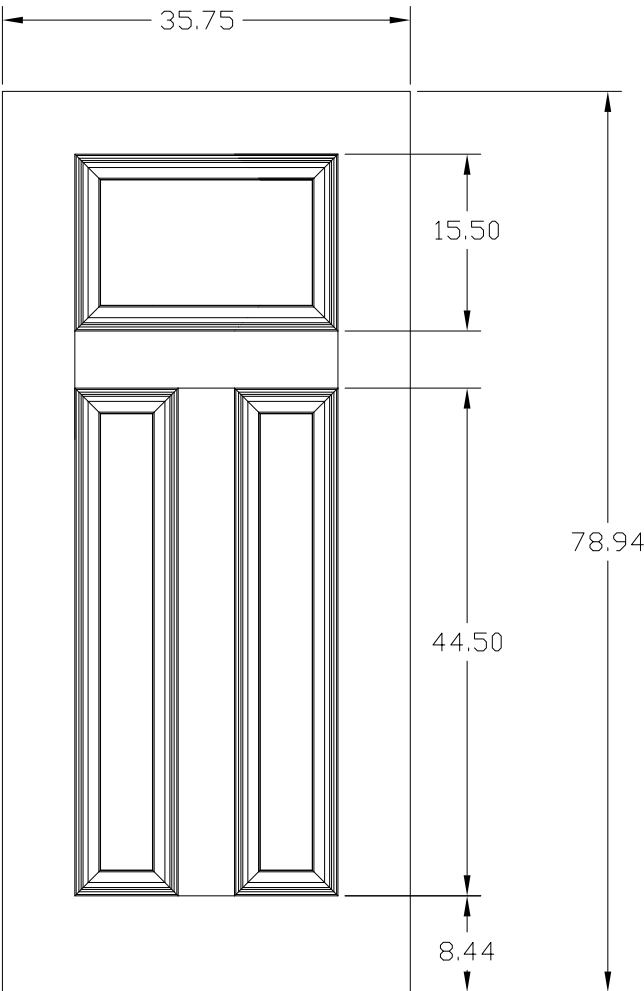
PROFILE3PCRHD

STYLE3-PANEL CRAFTSMAN RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

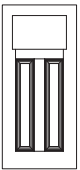
available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT62		23" x 15.5"
LT83	25" x 15-1/4"	26" x 16-1/4"
LT85	22" x 15-1/4"	23" x 26-1/4"
LT100	22" x 16"	23" x 17"



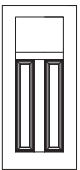
LT62



LT83



LT85



LT100

NORWOOD SERIES

HEIGHT6'8" & 7'0"

PROFILE4PBT

STYLE4-PANEL BLANK TOP RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

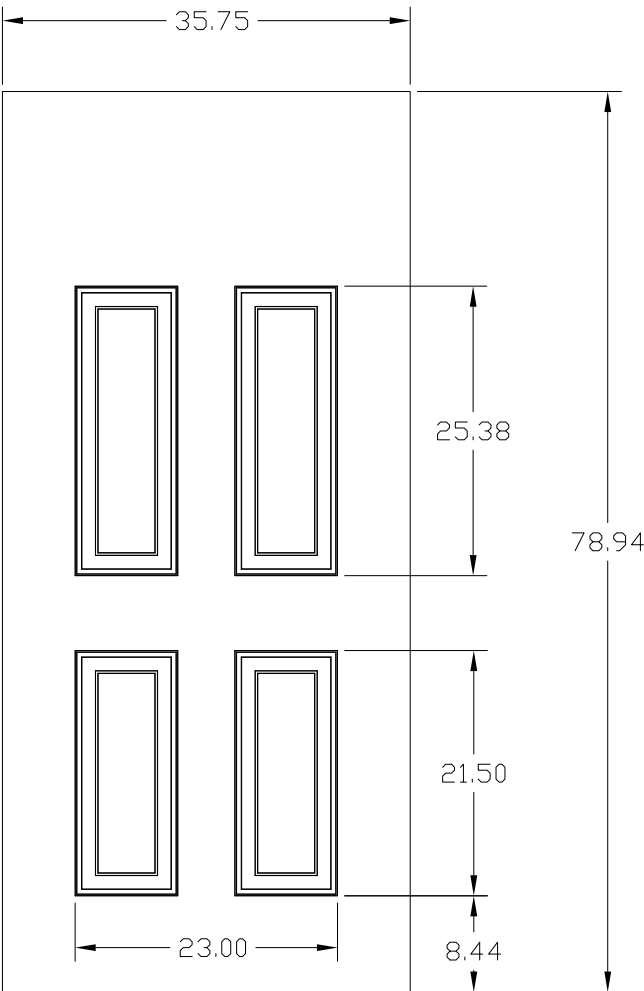
SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 7'0" H			

Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 width.

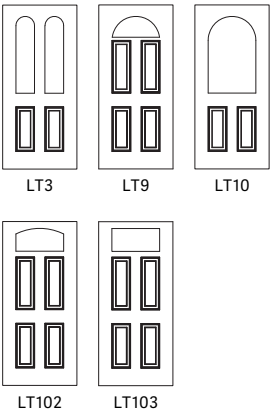
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT3	(2) 8" x 36" RT	(2) 9" x 37" RT
LT9	21-13/16" x 9-13/16"	22-13/16" x 10-13/16"
LT10	22" x 36" RT	23" x 37" RT
LT102	22" x 10" RT	23" x 11" RT
LT103	22" x 10"	23" x 11"



NORWOOD SERIES

HEIGHT 6'8" & 7'0"

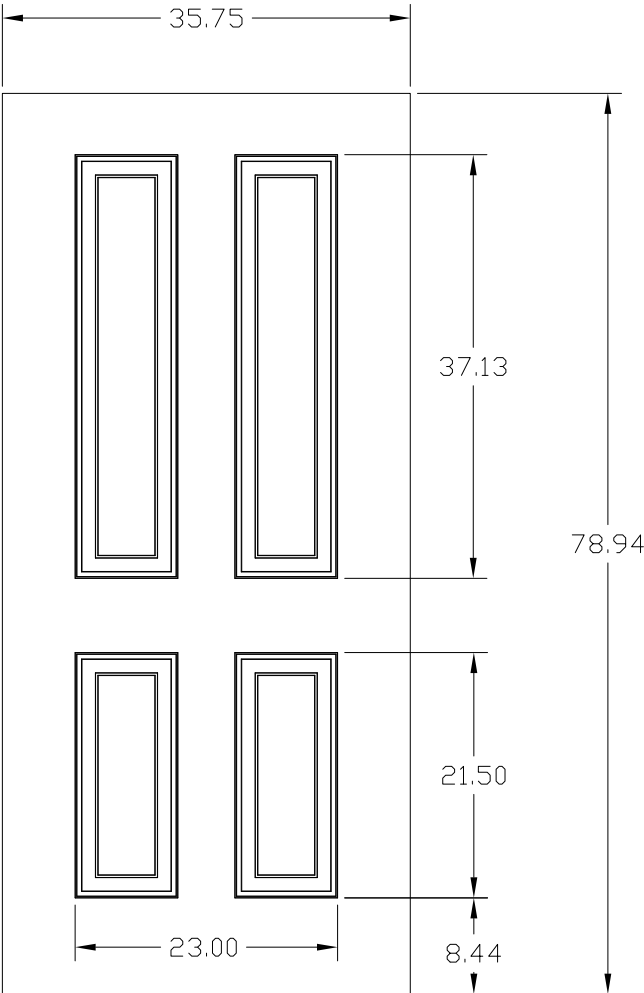
PROFILE T4P

STYLE TRUE 4-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 7'0" H			

Custom or Remodeler Unit (RU) sizes
available upon request.

CUSTOM CUTOUTS

available upon request

NORWOOD SERIES

HEIGHT 6'8" & 7'0" PROFILE 6P

STYLE 6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

*refer to footnote on graining

HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

refer to page 92 for sidelite options

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"		•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 width.

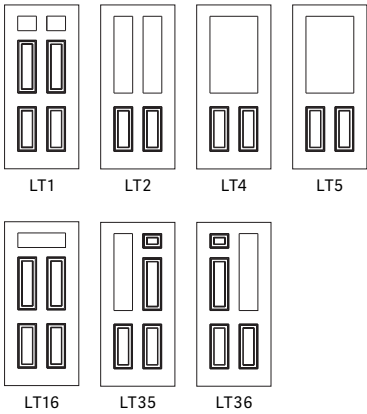
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT1	(2) 8" x 6"	(2) 9" x 7"
LT2	(2) 8" x 36"	(2) 9" x 37"
LT4	22" x 36"	23" x 37"
LT5 for 6PHDNF	20" x 36"	21" x 37"
LT16	22" x 6"	23" x 7"
LT35	8" x 36"	9" x 37"
LT36	8" x 36"	9" x 37"



NOTES: The door embossment varies for 8'0" height, refer to next page for details. The 6'8" height features architecturally correct graining, while other sizes exhibit a vertical grain.

NORWOOD SERIES

HEIGHT 8'0" PROFILE 6P

STYLE 6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

*refer to footnote on graining

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

not applicable

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

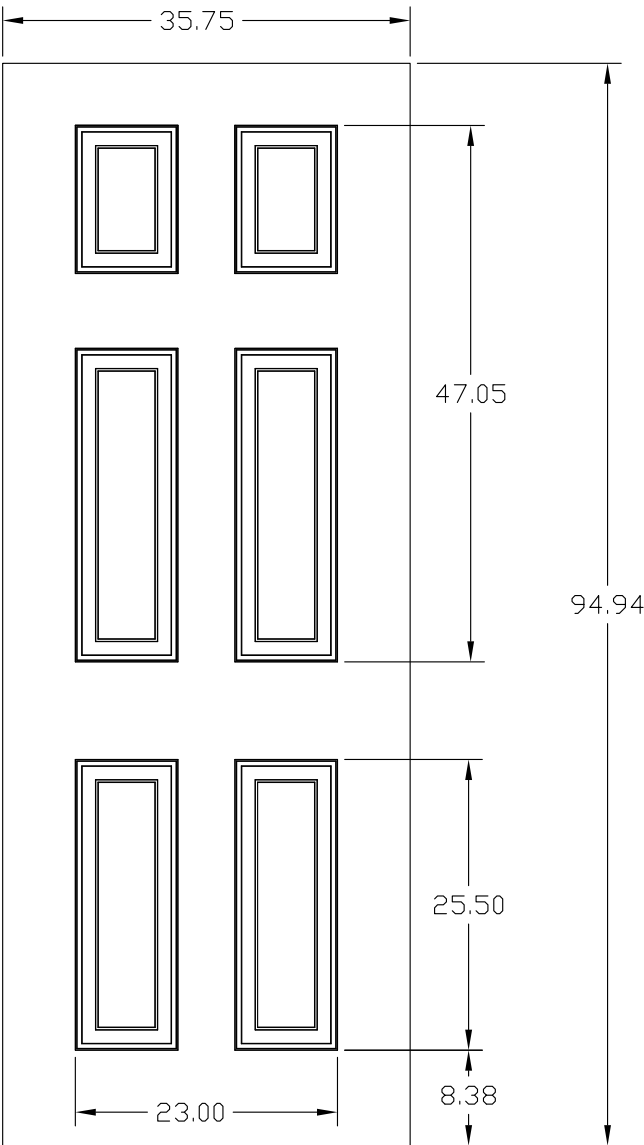
SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"	•	•	•	•
8'0"		•	•	•
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 8'0" H			

Custom or Remodeler Unit (RU) sizes available upon request. Narrow format available in 2/6 width.

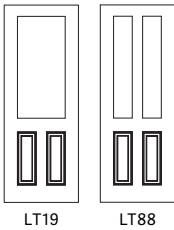
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT19	22" x 48"	23" x 49"
LT88	(2) 8" x 48"	(2) 9" x 49"



LT19

LT88

NOTES: The door embossment varies for 6'8" and 7'0" heights, refer to previous page for details. The 6'8" height features architecturally correct graining, while other sizes exhibit a vertical grain.

NORWOOD SERIES

HEIGHT 6'8" & 7'0" PROFILE 8P

STYLE 8-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.

HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.19" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

refer to page 92 for sidelite options

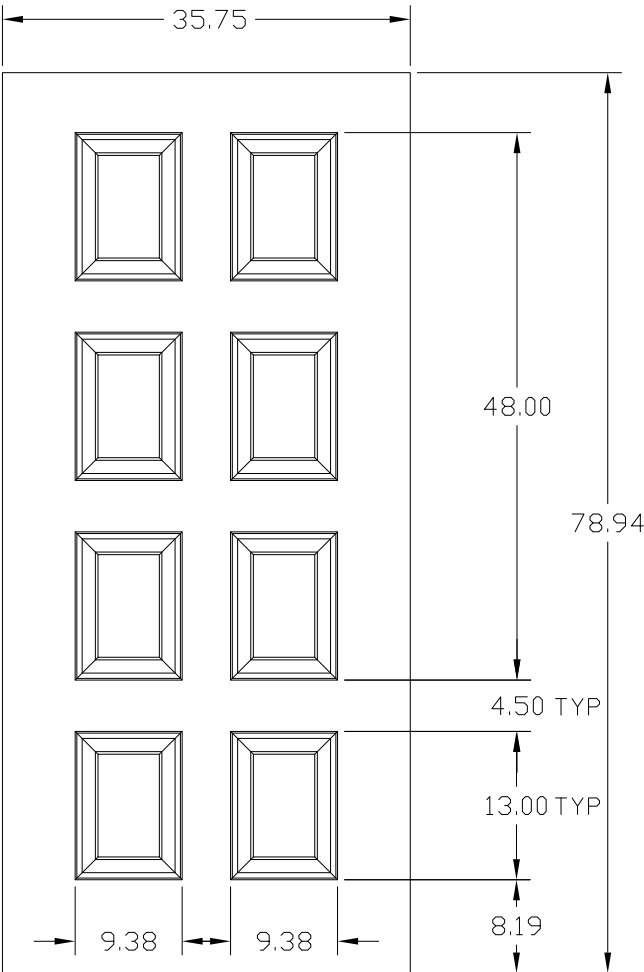
SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

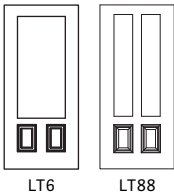
CUSTOM CUTOUTS

available upon request



STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT6	22" x 48"	23" x 49"
LT88	(2) 8" x 48"	(2) 9" x 49"

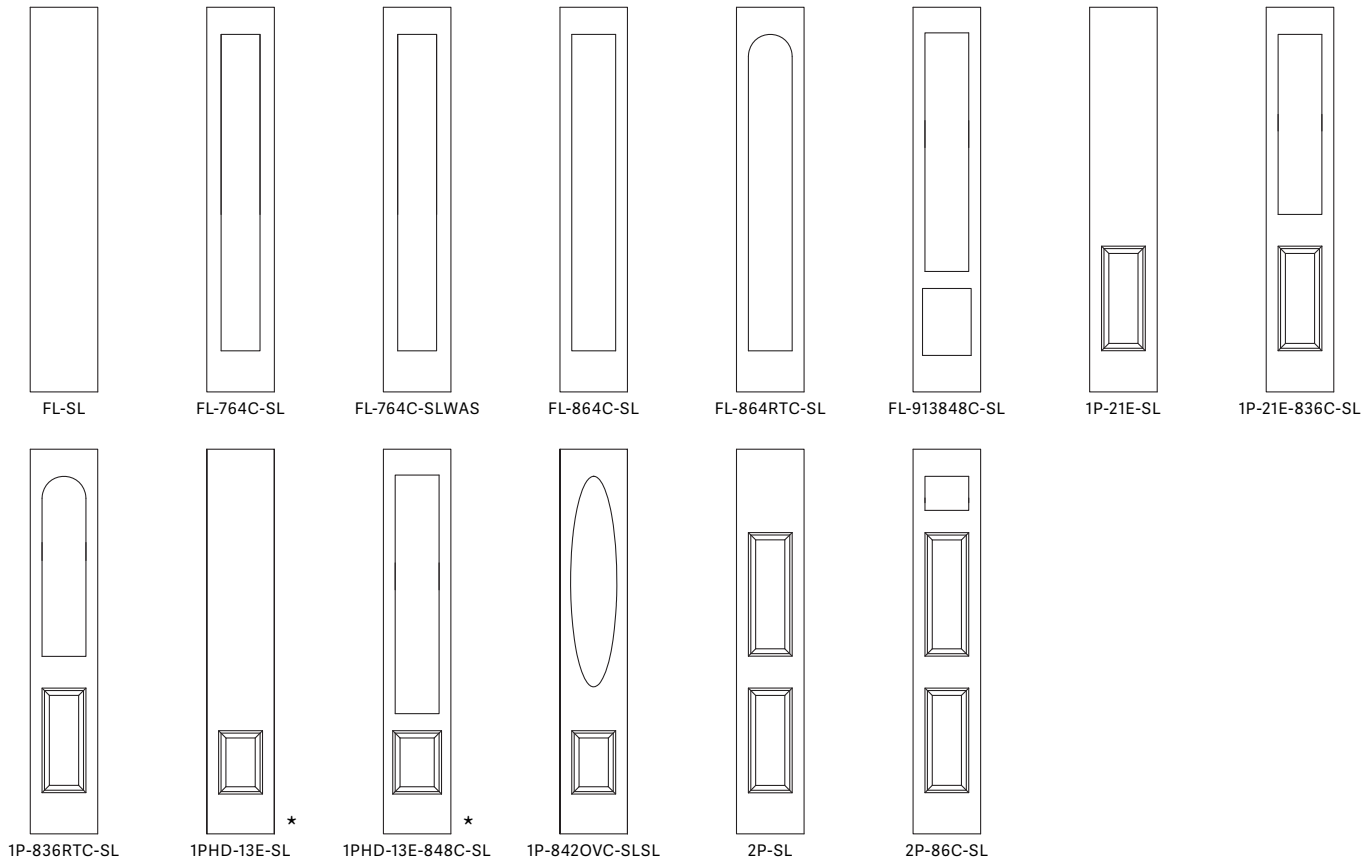


NORWOOD SERIES // SIDELITES

HEIGHT6'8"

PROFILEREFER TO CHART

STYLESIDELITES



6'8" HEIGHT SIDELITES							
PROFILE	Glass Size	Cutout Size	10"	1'0"	1'2"	1'4"	1'6"
FL-SL	n/a	n/a	•	•	•	•	•
FL-764C-SL	7" x 64"	8" x 65"	•	•	•		•
FL-764C-SLWAS	7" x 64"	8" x 65"		•	•		
FL-864C-SL	8" x 64"	9" x 65"	•	•	•		
FL-864RTC-SL	8" x 64" RT	9" x 65" RT		•	•		
FL-913848C-SL	8" x 48" & 9" x 13"	9" x 49" & 10" x 14"		•	•		
1P-21E-SL	n/a	n/a		•	•	•	•
1P-836C-SL	8" x 36"	9" x 37"		•	•		
1P-836RTC-SL	8" x 36" RT	9" x 37" RT		•	•		
1P-13E-SL	n/a	n/a		•	•		
1PHD-13E-SL	n/a	n/a		•	•		
1P-13E-848C-SL	8" x 48"	9" x 49"		•	•		
1PHD-13E-848C-SL	8" x 48"	9" x 49"		•	•		
1P-842OVC-SL		8-1/8" x 42" Oval			•		
2P-SL	n/a	n/a	•	•	•		
2P-86C-SL	8" x 6"	9" x 7"		•	•		

* HD or STD profile

TRUKOTE SERIES

The Trukote Series offers an effortless style for your multi-family projects. These ready-to-install, 24-gauge steel doors are prefinished and require no additional finishing. The factory-finish white polyester paint guarantees a stylish look and the best value among prefinished doors. Choose Trukote for a seamless and cost-effective solution, transforming your project effortlessly.

STANDARD SPECIFICATIONS

FACE MATERIAL	G40 hot-dipped galvanized steel skin
SKIN GAUGE	24-gauge
SKIN SURFACE	Prefinished smooth
FINISH	White polyester paint, no additional finishing required
CORE MATERIAL	Injected polyurethane foam core
EDGE CONSTRUCTION	Full steel-edge perimeter
THICKNESS	1.720" (nominal 1-3/4")
LOCK BLOCK	Composite lock block
HINGE REINFORCEMENTS	20-gauge fixed hinge reinforcement
HINGE PREP	4" surface mount, fixed hinge prep



WARRANTY

COMMERCIAL	Limited 7-Year Warranty *
RESIDENTIAL	Limited 10-Year Warranty *

**Refer to full warranty for details.*

AVAILABLE OPTIONS

HINGE PREP	4" surface mount, fixed hinge 4" surface mount, adjustable hinge 4" surface mount, template fixed hinge 4-1/2" surface mount, commercial template fixed hinge
CLOSER PREP	Steel closer reinforcement plates
PANIC PREP	Exit hardware reinforcement
ADA COMPLIANCE	10" ADA bottom rail on specific styles

DOOR TESTING

Refer to Rating section for details.

FIRE RATING	20-minute or 90-minute
SECURITY RATING	Grade 40
STC RATING	22
OITC RATING	23
U-VALUE	0.17

TRUKOTE SERIES

HEIGHT6'8" & 7'0"

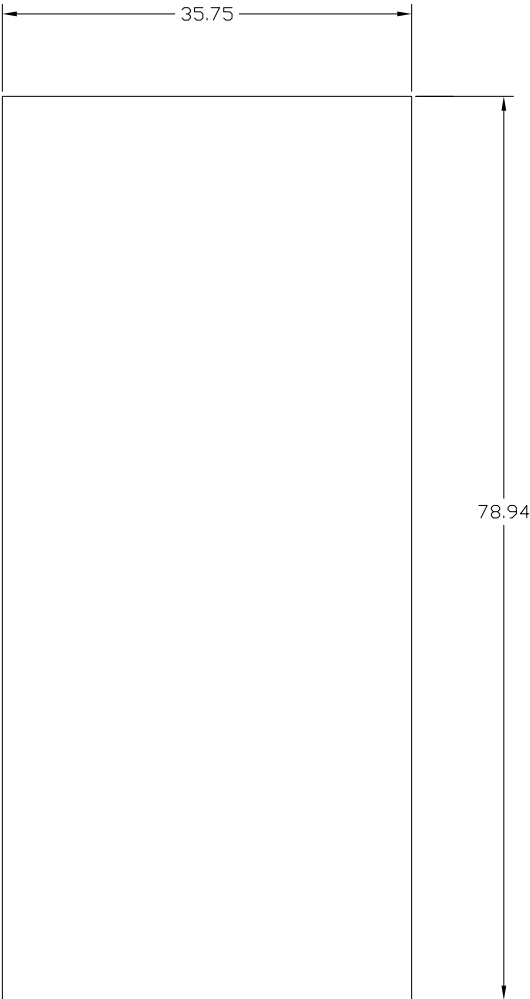
PROFILEFL

STYLEFLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- flush panel

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- not available

SIZE AVAILABILITY

	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•	•	•	•
7'0"	•	•	•	•	•	•	•
8'0"							
Minimum	2'0" W x 6'8" H						
Maximum	3'0" W x 7'0" H						

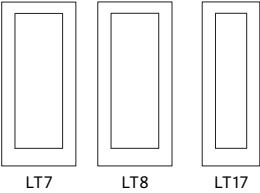
Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT7	22" x 64"	23" x 65"
LT8	20" x 64"	21" x 65"
LT17	14" x 64"	15" x 65"
Additional standard cutouts available.		



TRUKOTE SERIES

HEIGHT

6'8" & 7'0"

PROFILE

2PHD

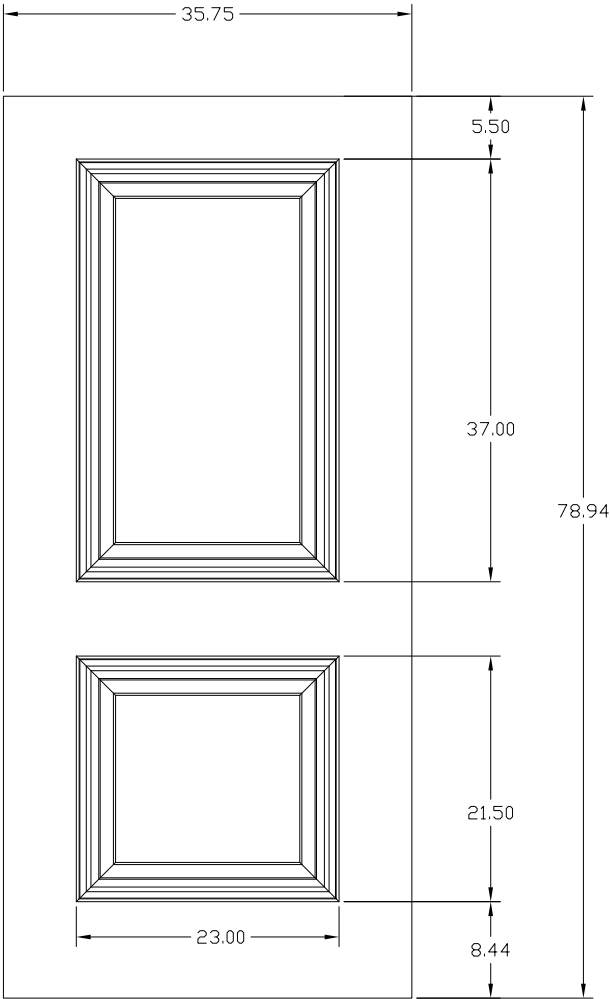
STYLE

2-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- not available

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT4	22" x 36"	23" x 37"



TRUKOTE SERIES

HEIGHT6'8" & 7'0"

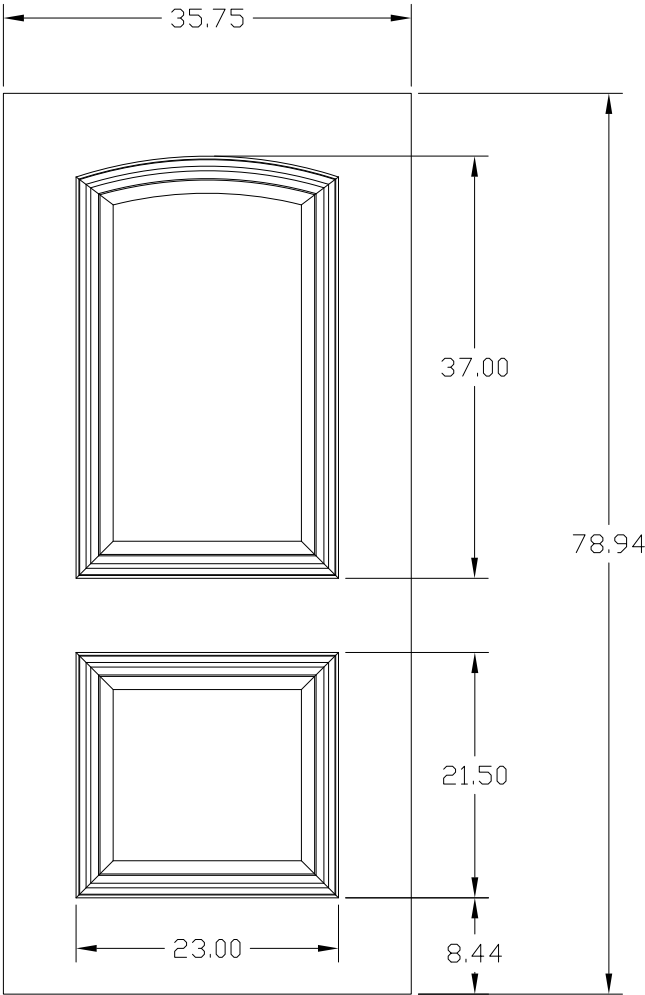
PROFILE2PATHD

STYLE2-PANEL ARCH TOP RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

4" surface mount, fixed hinge

4" surface mount, adjustable hinge

4" surface mount, template fixed hinge

4-1/2" surface mount,
commercial template fixed hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute

90-minute

SIDELITES

not available

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

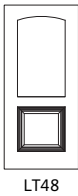
Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT48	22" x 37-5/8"	23" x 38-5/8"



LT48

TRUKOTE SERIES

HEIGHT

6'8" & 7'0"

PROFILE

6PHD

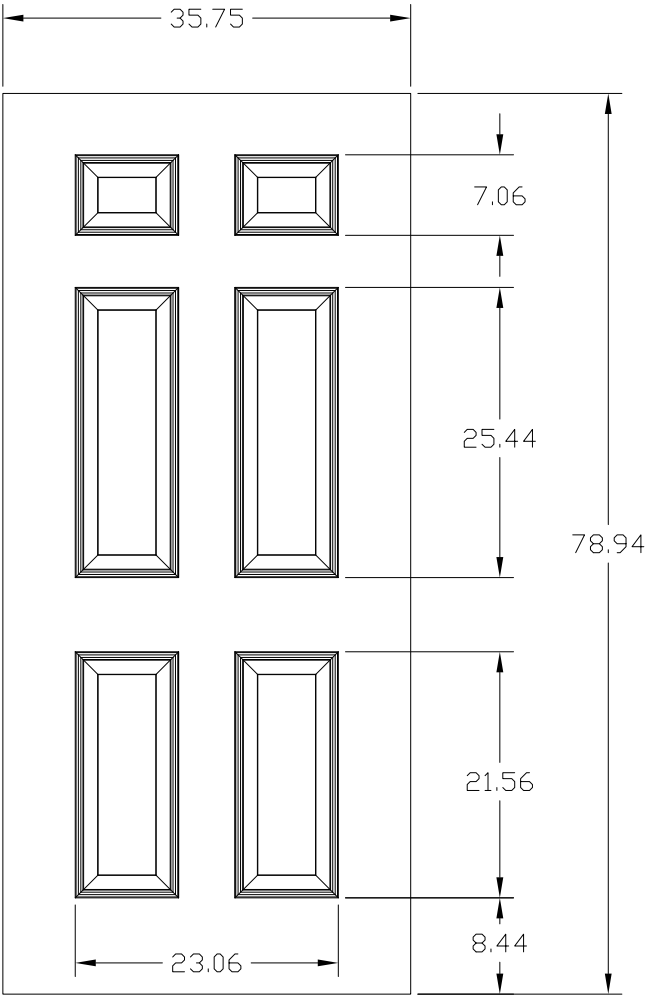
STYLE

6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



HINGE PREP OPTIONS

- 4" surface mount, fixed hinge
- 4" surface mount, adjustable hinge
- 4" surface mount, template fixed hinge
- 4-1/2" surface mount, commercial template fixed hinge

ADA COMPLIANCE

- 10.44" bottom rail option

FIRE RATING

- 20-minute
- 90-minute

SIDELITES

- not available

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"	•	•	•
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 7'0" H		

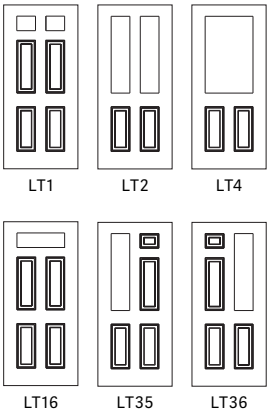
Custom or Remodeler Unit (RU) sizes available upon request.

CUSTOM CUTOUTS

- available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT1	(2) 8" x 6"	(2) 9" x 7"
LT2	(2) 8" x 36"	(2) 9" x 37"
LT4	22" x 36"	23" x 37"
LT16	22" x 6"	23" x 7"
LT35	8" x 36"	9" x 37"
LT36	8" x 36"	9" x 37"



EDGEWOOD® SERIES

Discover durability with the Edgewood Series. These 25-gauge smooth steel doors feature a unique 10° face sheet bend and a wood stile and rail system. The composite bottom rail safeguards against rot and insects, ensuring low maintenance. With a 20-minute fire rating and white primer finish, these doors combine safety and style seamlessly. Elevate your space with the Edgewood Series.

STANDARD SPECIFICATIONS

FACE MATERIAL	G40 hot-dipped galvanized steel skin
SKIN GAUGE	25-gauge (24-gauge on specific styles)
SKIN SURFACE	Smooth
FINISH	Baked-on polyester primer
CORE MATERIAL	Injected polyurethane foam core
EDGE CONSTRUCTION	Wood-edge perimeter
THICKNESS	1.720" (nominal 1-3/4")
LOCK BLOCK	Wood lock block
STILES & RAILS	1-1/4" solid wood stile and rail system, with a composite bottom rail
HINGE PREP	4" mortise hinge



WARRANTY

COMMERCIAL	not applicable
RESIDENTIAL	Limited 10-Year Warranty *

**Refer to full warranty for details.*

AVAILABLE OPTIONS

HINGE PREP	4" mortise hinge 4" surface mount, fixed hinge Blank hinge
CLOSER PREP	Steel closer reinforcement plates
PANIC PREP	Exit hardware reinforcement
ADA COMPLIANCE	10" ADA bottom rail on specific styles

DOOR TESTING

Refer to Rating section for details.

FIRE RATING	20-minute (6'8" height)
STC RATING	24
OITC RATING	23
U-VALUE	0.12

HEIGHT 6'8"

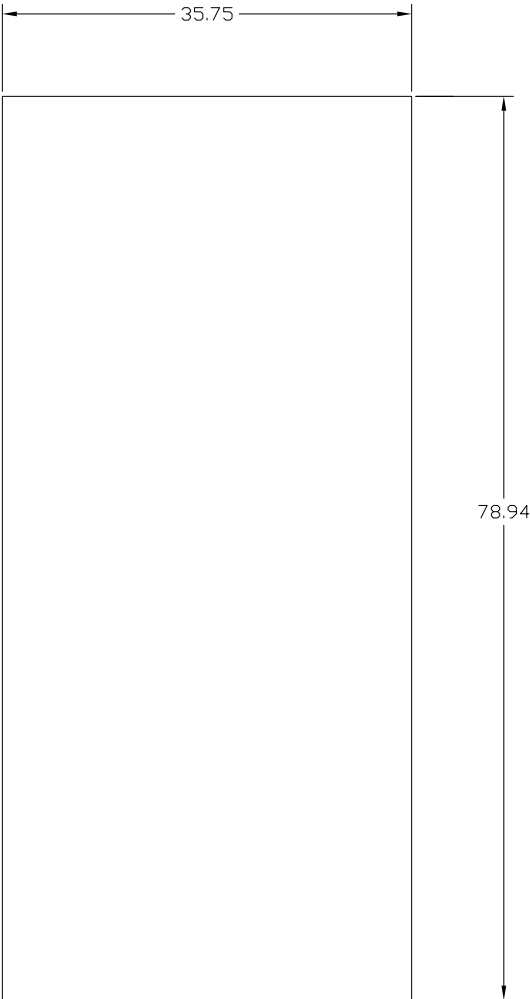
PROFILE FL

STYLE FLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



SKIN GAUGE

25-gauge used for 6'8" height

24-gauge used for 8'0" height

HINGE PREP OPTIONS

4" mortise hinge

4" surface mount, fixed hinge

blank hinge

ADA COMPLIANCE

flush panel

FIRE RATING

20-minute (6'8" height only)

SIDELITES

available in 24-gauge only;
refer to page 73

SIZE AVAILABILITY

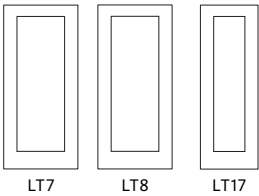
	2'0"	2'4"	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•	•	•
7'0"						
8'0"				•		•
Minimum	2'0" W x 6'8" H					
Maximum	3'0" W x 8'0" H					

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT7	22" x 64"	23" x 65"
LT8	20" x 64"	21" x 65"
LT17	14" x 64"	15" x 65"
Additional standard cutouts available.		

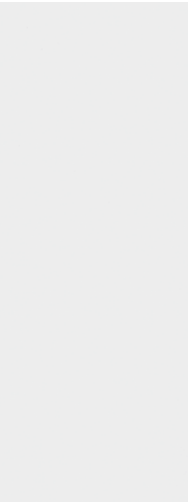


EDGEWOOD® SERIES

HEIGHT 8'0"

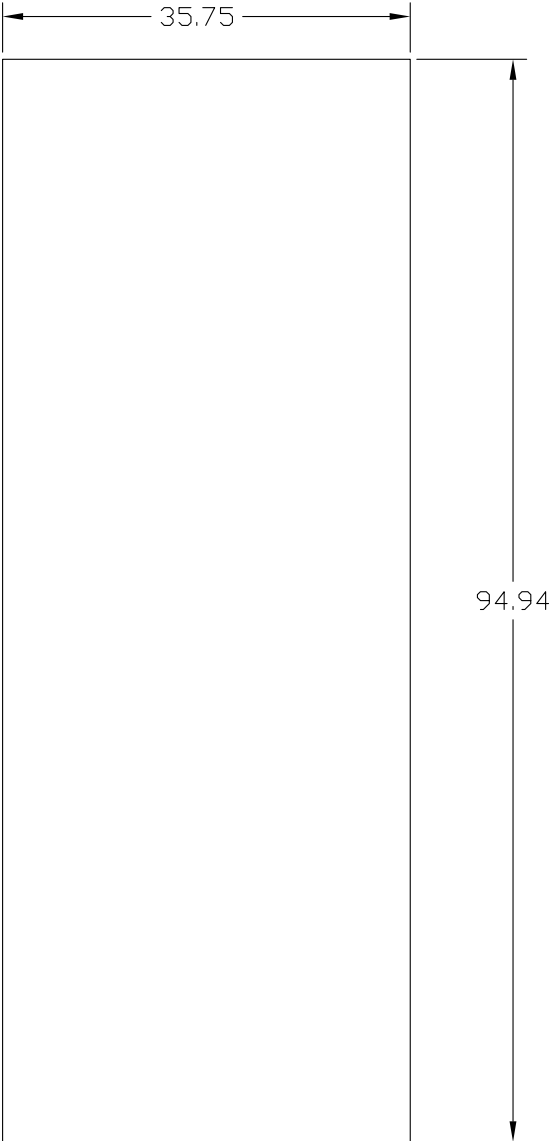
PROFILE FL

STYLE FLUSH



BIM | CAD | Specs

Additional drawing details available on ARCAT.



SKIN GAUGE

- 25-gauge used for 6'8" height
- 24-gauge used for 8'0" height

HINGE PREP OPTIONS

- 4" mortise hinge
- 4" surface mount, fixed hinge
- blank hinge

ADA COMPLIANCE

- flush panel

FIRE RATING

- not applicable

SIDELITES

- available in 24-gauge only; refer to page 73

SIZE AVAILABILITY

	2'0"	2'4"	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•	•	•
7'0"						
8'0"				•		•
Minimum	2'0" W x 6'8" H					
Maximum	3'0" W x 8'0" H					

CUSTOM CUTOUTS

- available upon request

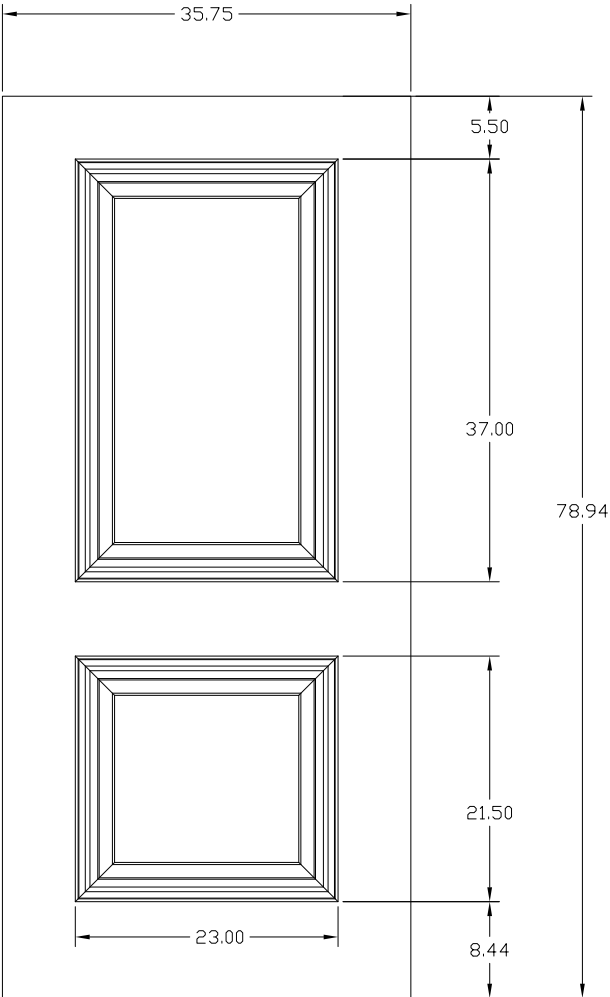
EDGEWOOD® SERIES

HEIGHT	6'8"	PROFILE	2PHD	STYLE	2-PANEL RAISED
--------	------	---------	------	-------	----------------



BIM | CAD | Specs

Additional drawing details available on ARCAT.



SKIN GAUGE

24-gauge

HINGE PREP OPTIONS

4" mortise hinge

4" surface mount, fixed hinge

blank hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute (6'8" height only)

SIDELITES

available in 24-gauge only;
refer to page 73

SIZE AVAILABILITY

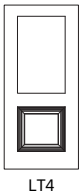
	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT4	22" x 36"	23" x 37"



EDGEWOOD® SERIES

HEIGHT6'8"

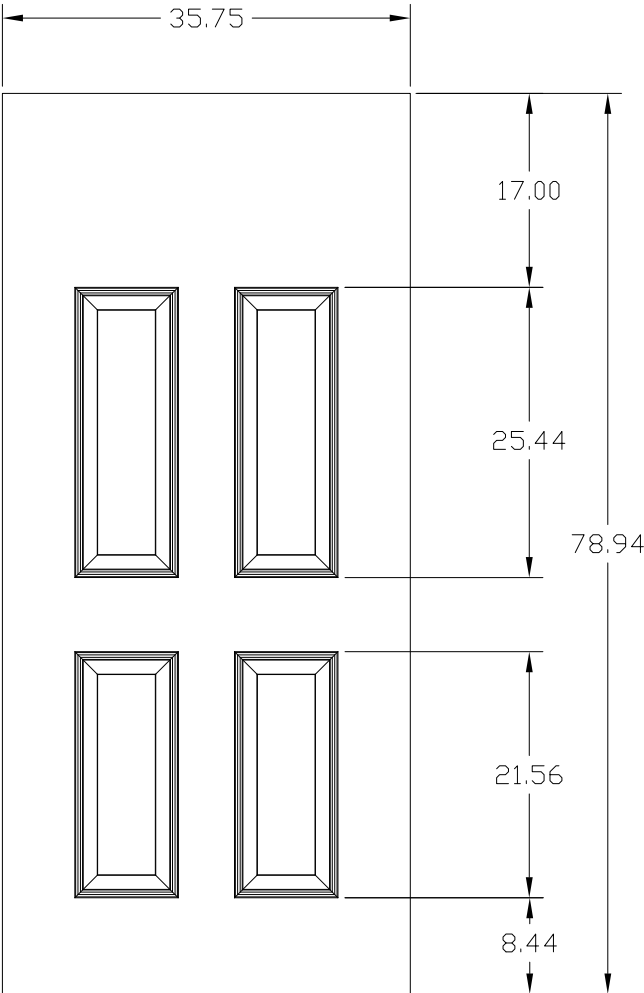
PROFILE4PBTHD

STYLE4-PANEL BLANK TOP RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



SKIN GAUGE

25-gauge

HINGE PREP OPTIONS

4" mortise hinge

4" surface mount, fixed hinge

blank hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute (6'8" height only)

SIDELITES

available in 24-gauge only;
refer to page 73

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"				
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 6'8" H			

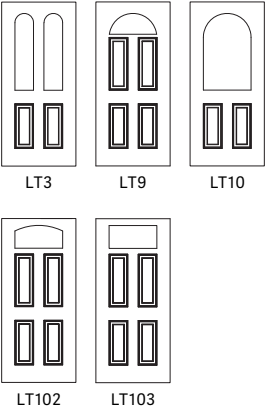
Narrow format available in 2/6 width.

CUSTOM CUTOUTS

available upon request

STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT3	(2) 8" x 36" RT	(2) 9" x 37" RT
LT9	21-13/16" x 9-13/16"	22-13/16" x 10-13/16"
LT10	22" x 36" RT	23" x 37" RT
LT102	22" x 10" RT	23" x 11" RT
LT103	22" x 10"	23" x 11"



HEIGHT 6'8"

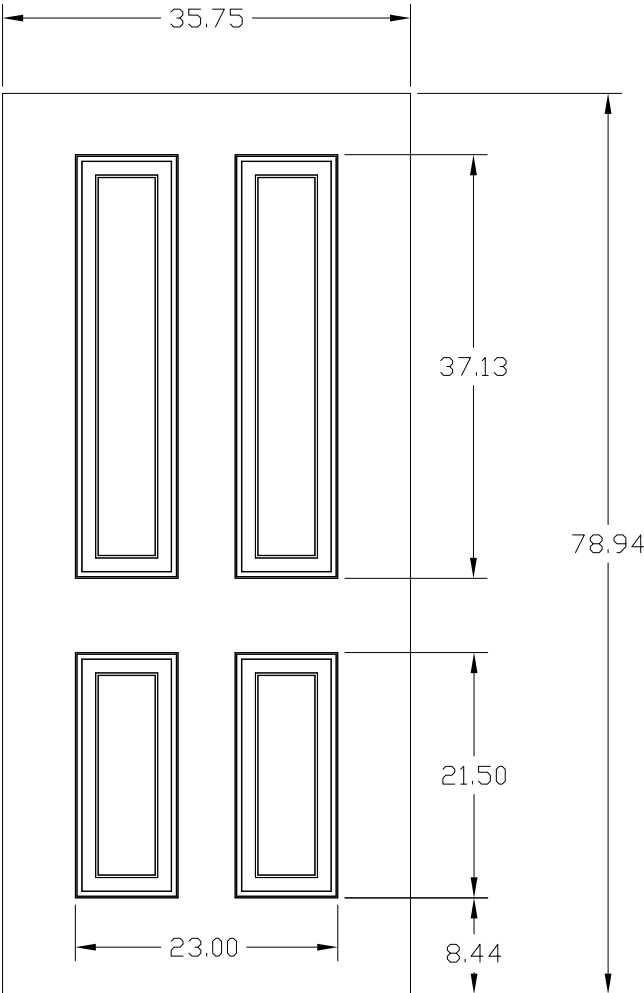
PROFILE T4P

STYLE TRUE 4-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



SKIN GAUGE

24-gauge

HINGE PREP OPTIONS

- 4" mortise hinge
- 4" surface mount, fixed hinge
- blank hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute (6'8" height only)

SIDELITES

available in 24-gauge only; refer to page 73

SIZE AVAILABILITY

	2'8"	2'10"	3'0"
6'8"	•	•	•
7'0"			
8'0"			
Minimum	2'8" W x 6'8" H		
Maximum	3'0" W x 6'8" H		

CUSTOM CUTOUTS

available upon request

EDGEWOOD® SERIES

HEIGHT 6'8"

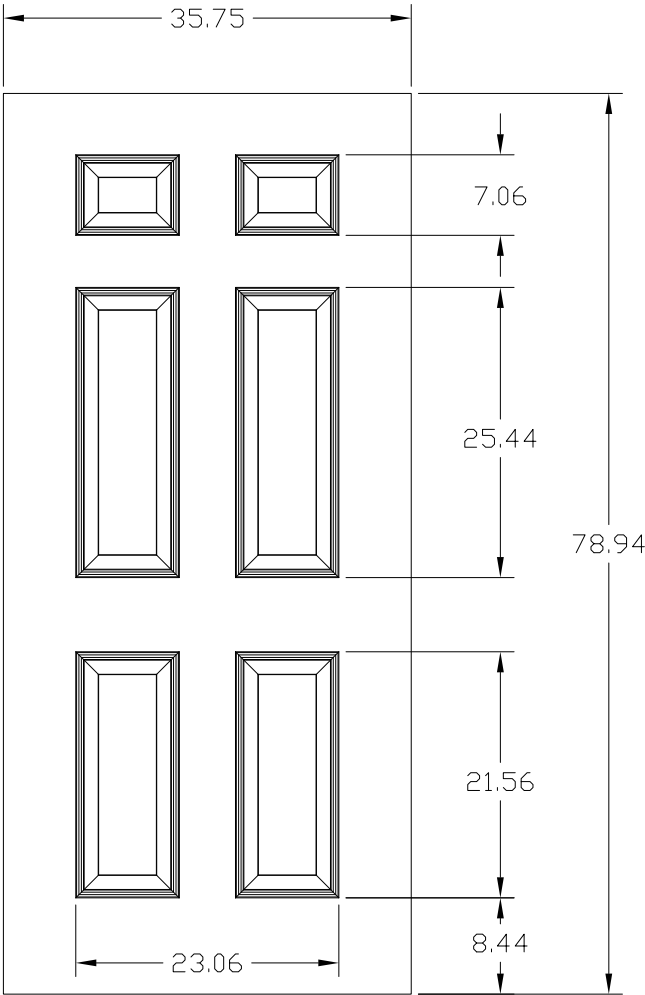
PROFILE 6PHD

STYLE 6-PANEL RAISED



BIM | CAD | Specs

Additional drawing details available on ARCAT.



SKIN GAUGE

25-gauge

HINGE PREP OPTIONS

4" mortise hinge

4" surface mount, fixed hinge

blank hinge

ADA COMPLIANCE

10.44" bottom rail option

FIRE RATING

20-minute (6'8" height only)

SIDELITES

available in 24-gauge only;
refer to page 73

SIZE AVAILABILITY

	2'6"	2'8"	2'10"	3'0"
6'8"	•	•	•	•
7'0"				
8'0"				
Minimum	2'6" W x 6'8" H			
Maximum	3'0" W x 6'8" H			

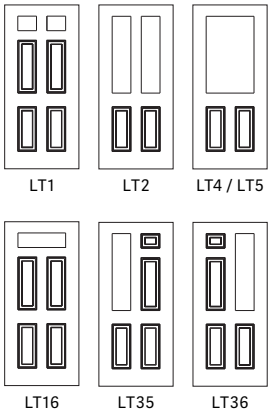
Narrow format available in 2/6 width.

CUSTOM CUTOUTS

available upon request


STANDARD CUTOUTS

Style #	Glass Size	Cutout Size
LT1	(2) 8" x 6"	(2) 9" x 7"
LT2	(2) 8" x 36"	(2) 9" x 37"
LT4	22" x 36"	23" x 37"
LT5 for 6PHDNF	20" x 36"	21" x 37"
LT16	22" x 6"	23" x 7"
LT35	8" x 36"	9" x 37"
LT36	8" x 36"	9" x 37"



DOOR LABELS

Taylor doors are described and marked with a product identification nomenclature. Below is a door label example and a part number breakdown—a guide to understanding the door nomenclature and interpreting specifications. For additional preps and details not covered on these pages, refer to our Technical Library.



MADE IN USA

Intertek

manufacturing order #


customer part number #

PO: purchase order#

AN22VG_2668_R50_4PBTNF_CB_LT7_P3_9TN - Stainable - Adj Hinge, 22 Ga

GENERAL INSTRUCTIONS: A finish coat is required within 30 days of installation. For detailed technical information, finishing instructions, or code compliance, visit taylordoor.com/technical-library.

STORM DOORS: A non-ventilated storm door will build up heat that can damage this door.



AN22VG	–	2668	–	R50	–	4PBTNF	–	CB	–	LT7	–	P3	–	9TN
A		B		C		D		E		F		G		H

DOOR NOMENCLATURE	
A	HINGE TYPE
	WEATHERSTRIP RETAINER
	STEEL GAUGE
	STEEL FINISH
B	WIDTH
	HEIGHT
C	LOCK PREPARATION
D	EMBOSSMENT
E	BLOCKING
F	LITE CUT OUT
G	PEEP SITE CALL OUT
H	FIRE LABELS

A - HINGE TYPE	
A	4" Surface Mount, Adjustable Hinge Prep
F	4" Surface Mount, Fixed Hinge Prep
CTF	4-1/2" Surface Mount, Commercial Template Fixed Hinge (for #12-24 screw)
D	Dimpled Surface Mount
MD	Mortised and Dimpled (4" Pocket)
N	No Hinge Prep
WHR	Wood Hinge Reinforcement
10TF	4" Template Fixed Hinge Prep (for #10-24 screw)
12TF	4" Template Fixed Hinge Prep (for #12-24 screw)
4.5MT	4-1/2" Commercial Template Mortised Hinge

A - WEATHERSTRIP RETAINER	
N	No
R	Yes

A - STEEL GAUGE	
20	20-gauge
22	22-gauge
24	24-gauge
25	25-gauge

A - STEEL FINISH	
AC	Architecturally Correct Grain
S	Smooth
VG	Vertical Grain

B - WIDTH		
10		10"
12	1' 0"	12"
14	1' 2"	14"
16	1' 4"	16"
18	1' 6"	18"
20	1' 8"	20"
22	1' 10"	22"
24	2' 0"	23.75"
26	2' 2"	25.75"
28	2' 4"	27.75"
30	2' 6"	29.75"
32	2' 8"	31.75"
34	2' 10"	33.75"
36	3' 0"	35.75"
38	3' 2"	37.75"
40	3' 4"	39.75"
42	3' 6"	41.75"
48	4' 0"	47.75"

B - HEIGHT		
80	6' 8"	78.938"
84	7' 0"	82.938"
96	8' 0"	94.938"

C - LOCK PREPARATION	
C05	(2) 1-1/8 x 2-1/4 LFB 2-1/8 DB 2-1/8 BS 2-3/4 CTC 5-1/2
C09	(1) 1-1/8 x 2-1/4 LFB 2-1/8 BS 2-3/4 C-SNG
C39	(3) 1 x 2-1/4 LFB 2-1/8 BS 2-3/4 CTC 5-1/2
C42	(3) 1 x 2-1/4 CTC 5-1/2
R00	(1) 1 x 2-1/4
R50	(2) 1 x 2-1/4 CTC 5-1/2
R54	(2) 1 x 2-1/4 LFB 2 1/8 BS 2 3/4 CTC 5-1/2
R55	(2) 1 x 2-1/4 LFB 2-1/8 DB 2-1/8 BS 2-3/8 CTC 5-1/2
R56	(2) 1 x 2-1/4 LFB 2-1/8 DB 2-1/8 BS 2-3/4 CTC 5-1/2

For lock prep details, refer to pages 123 – 124.
For additional lock preps, refer to our Technical Library. Custom options available.

D - EMBOSMENT	
FL	Flush
1FPS	1-Panel Flat Shaker
1PHD	1-Panel HD
2FPS	2-Panel Flat Shaker
2PHD	2-Panel HD
2PHD96	2-Panel HD (8'0" Height)
2PATHD	2-Panel Arch Top HD
2PATPHD	2-Panel Arch Top Plank HD
3/4-2PSTHD	3/4 2-Panel Square Top HD
3PHD	3-Panel HD
3PEFS	3-Panel Equal Flat Square
3FPS	3-Panel Flat Shaker
3PCRHD	3-Panel Craftsman HD
2PCOTHD	2-Panel Cottage Style HD
XB	Crossbuck
4PBT	4-Panel Blank Top
4PBTNF	4-Panel Blank Top (Narrow Format)
4PBTHD	4-Panel Blank Top HD
4PBTHDNF	4-Panel Blank Top HD (Narrow Format)
T4P	True 4-Panel
5PE	5-Panel Equal
6PE	6-Panel Equal
6P	6-Panel
6PNF	6-Panel (Narrow Format)
6PHD	6-Panel HD
6PHDNF	6-Panel HD (Narrow Format)
8P	8-Panel
9P	9-Panel

E - BLOCKING	
CB	Closer Reinforcement
CB(2)	Double Closer Reinforcement
CB(2)PB	Double Closer Reinforcement and Panic Reinforcement
CB(4)	Quadruple Closer Reinforcement
CB2HFB	Double Closer with Double Head and Foot Bolt
CBHFB	Closer with Head and Foot Bolt
CBPB	Closer and Panic Reinforcement
HFB	Head and Foot Bolt
MP	Full (MP Door)
NO	No Closer or Panic Reinforcement
PB	Panic Reinforcement
PBHFB	Panic with Head and Foot Bolt

For blocking details/diagrams, refer to page 122 or our Technical Library.

F - LITE CUTOUT		
Code	Glass Size	Cutout Size
LT1	(2) 8" x 6"	(2) 9" x 7"
LT2	(2) 8" x 36"	(2) 9" x 37"
LT3	(2) 8" x 36" RT	(2) 9" x 37" RT
LT4	22" x 36"	23" x 37"
LT5	20" x 36"	21" x 37"
LT6	22" x 48"	23" x 49"
LT7	22" x 64"	23" x 65"
LT8	20" x 64"	21" x 65"
LT9	21-13/16" x 9-13/16"	22-13/16" x 10-13/16"
LT10	22" x 36" RT	23" x 37" RT
LT12	7-1/2" x 18-1/2"	8-1/2" x 19-1/2"
LT16	22" x 6"	23" x 7"
LT17	14" x 64"	15" x 65"
LT18	15-1/2" x 39-3/8"	17" x 41"
LT19	22" x 48"	23" x 49"
LT30	22" x 7" arch	23" x 8" arch
LT31	22" x 28-1/2" arch	23" x 29-1/2" arch
LT32	22" x 8"	23" x 9"
LT33	22" x 48" arch	23" x 49" arch
LT35	8" x 36"	9" x 37" hinge side
LT36	8" x 36"	9" x 37" lock side
LT48	22" x 37-5/8"	23" x 38-5/8"
LT59	15-1/2" x 39-1/2"	16-1/2" x 40-1/2"
LT62		23" x 15.5"
LT63	14" x 37-1/4"	15" x 38-1/4"
LT83	25" x 15-1/4"	26" x 16-1/4"
LT85	22" x 15-1/4"	23" x 26-1/4"
LT86	22" x 36"	23-1/8" x 37-1/8"
LT88	(2) 8" x 48"	(2) 9" x 49"
LT100	22" x 16"	23" x 17"
LT102	22" x 10" RT	23" x 11" RT
LT103	22" x 10"	23" x 11"
LT114	22" x 17"	23" x 18"

G - PEEP SITE CALL OUT	
NO	No bore for peep site
Px or Pxx	Code for peep site prep
PSP	See print

H - FIRE LABELS	
20	20 Minute Self-Certified
2YN	20 Minute Mylar Neutral Pressure
9TN	90 Minute Metal Neutral Pressure
9TP	90 Minute Metal Positive Pressure
9YN	90 Minute Mylar Neutral Pressure
9YP	90 Minute Mylar Positive Pressure
NO	No Fire Label Applied
RVP	Rivet only for Positive Pressure Doors

RATINGS

Taylor's steel doors meet diverse needs and requirements. From TDI-approved durability against harsh weather to high-security options, exceptional acoustic performance, and hurricane-resistant attributes. Our entry doors are designed to exceed expectations, providing peace of mind and outstanding performance across various scenarios and environments.

TEXAS DEPT. OF INSURANCE (TDI) APPROVALS

Taylor offers steel doors that have been rigorously evaluated for compliance with wind load standards set by the International Residential Code (IRC) and the International Building Code (IBC). These evaluations are conducted by the Texas Department of Insurance (TDI), and you can access detailed reports on their website at tdi.texas.gov.

Product	Description	TDI Approval Numbers
Impact	6/8 Opaque Wood Edge Steel Side Hinge Doors, Outswing and Inswing, Singles	DR-993, TX-4862
Impact	6/8 and 8/0 Opaque Steel Side Hinged Doors, Inswing and Outswing, Single and Doubles, with or without Sidelites	DR-735, TX-4508, TX-4509, TX-4510, TX-4511
Impact	6/8 and 8/0 Glazed Steel Entry Doors, Inswing and Outswing, Singles and Doubles, with and without Sidelights	DR-737, TX-4504, TX-4505, TX-4506, TX-4507
Impact	7/0 Opaque Steel Entry Doors with IDP Adjustable Steel Door Frame, Inswing and Outswing, Singles	DR-740, TX-4503
Impact	7/0 Opaque Steel Entry Doors with Dunbarton Adjustable Steel Door Frame, Inswing and Outswing	DR-964, TX-4784
Non-Impact	6/8 and 8/0 Glazed Steel Entry Doors, Inswing and Outswing, Singles and Doubles, with and without Sidelights	DR-734, TX-4496, TX-4497, TX-4498, TX-4495
Non-Impact	6/8 and 8/0 Opaque Steel Entry Doors, Inswing and Outswing, Singles and Doubles, with and without Sidelights	DR-739, TX-4499, TX-4500, TX-4501, TX-4502



TDI website

- The product evaluation reports are available on the Texas Department of Insurance (TDI) website at tdi.texas.gov.
- A product evaluation provided by the Texas Dept. of Insurance (TDI) is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC (International Residential Code) and Section 1609 of the IBC (International Building Code).
- Doors that are evaluated by TDI are tested and compliant for Impact Resistant: ASTM E330-14/E1886-13a/E1996-14a Missile Level D

SECURITY RATING

Taylor's steel-edge doors conform to the highest security classification, Grade 40, through ASTM F476 - Security of Swinging Door Assemblies. The test measures a door assembly's ability to restrain, delay, and frustrate the commission of break-in crimes. It specifies a grade for the door assembly, with Grade 40 representing the highest grade. For best protection from forced entry, specify an entry door with a Grade 40 rating.

ASTM Test	ASTM Test Description	Threat Type	Rating
F476	Standard Test Methods for Security of Swinging Door Assemblies	Forced Entry	Grade 40

STC & OITC RATINGS

The Sound Transmission Class (STC) and Outdoor-Indoor Transmission Class (OITC) are tested and classified by Intertek's Architectural Testing, Inc. (ATI), based on the ASTM E90 test standard for Sound Transmission Loss.

The results are based on operable test units; inoperable results are available upon request. Detailed reports are available upon request.

Description	ATI Test Report Number	STC	OITC
20-Gauge Steel-Edge Door	M2914.05-113-11	21	25
20-Gauge Steel-Edge Door with 1" I.G. Full Lite	M2914.06-113-11	28	25
22-Gauge Steel-Edge Door	C1193.04-113-11	25	24
22-Gauge Steel-Edge Door with 1" I.G. Full Lite	M2914.04-113-11	28	25
24-Gauge Steel-Edge Door	C1193.05-113-11	22	23
24-Gauge Steel-Edge Door with 1" I.G. Full Lite	M2914.02-113-11	25	24
25-Gauge Wood-Edge Door	C1193.02-113-11	24	23

FLORIDA BUILDING CODE (FBC) APPROVALS

Taylor offers steel doors tested for code compliance in Florida's High-Velocity Hurricane Zones (HVHZ) and non-HVHZ regions. Detailed approval information can be found on Taylor's website and the Florida Building Code (FBC) website under Product Approval.

Florida Approval Number	Product Description					HVHZ	Non-HVHZ	Impact	Inswing Design Pressure		Outswing Design Pressure	
	Door Type	Configuration	Height	Glazing	Jamb Type				+	-	+	-
8845.1	Steel Edge	X	6'8"	Impact	Wood	Yes	Yes	Yes	50	55	50	55
8845.2	Steel Edge	XO or OX	6'8"	Impact	Wood	Yes	Yes	Yes	50	55	50	55
8845.3	Steel Edge	OXO	6'8"	Impact	Wood	Yes	Yes	Yes	50	55	50	55
8845.4	Steel Edge	XX	6'8"	Impact	Wood	Yes	Yes	Yes	50	55	50	55
8845.5	Steel Edge	OXXO	6'8"	Impact	Wood	Yes	Yes	Yes	50	55	50	55
8845.6	Steel Edge	X	8'0"	Impact	Wood	Yes	Yes	Yes	50	50	50	50
8845.7	Steel Edge	XO or OX	8'0"	Impact	Wood	Yes	Yes	Yes	50	50	50	50
8845.8	Steel Edge	OXO	8'0"	Impact	Wood	Yes	Yes	Yes	50	50	50	50
8845.9	Steel Edge	XX	8'0"	Impact	Wood	Yes	Yes	Yes	50	50	50	50
8845.1	Steel Edge	OXXO	8'0"	Impact	Wood	Yes	Yes	Yes	50	50	50	50
8845.11	Steel Edge	X	6'8"	Opaque	Wood	Yes	Yes	Yes	60	60	60	60
8845.12	Steel Edge	XO or OX	6'8"	Opaque	Wood	Yes	Yes	Yes	60	60	60	60
8845.13	Steel Edge	OXO	6'8"	Opaque	Wood	Yes	Yes	Yes	60	60	60	60
8845.14	Steel Edge	XX	6'8"	Opaque	Wood	Yes	Yes	Yes	60	60	60	60
8845.15	Steel Edge	OXXO	6'8"	Opaque	Wood	Yes	Yes	Yes	60	60	60	60
8845.16	Steel Edge	X	8'0"	Opaque	Wood	Yes	Yes	Yes	50	50	50	50
8845.17	Steel Edge	XO or OX	8'0"	Opaque	Wood	Yes	Yes	Yes	50	50	50	50
8845.18	Steel Edge	OXO	8'0"	Opaque	Wood	Yes	Yes	Yes	50	50	50	50
8846.19	Steel Edge	XX	8'0"	Opaque	Wood	Yes	Yes	Yes	50	50	50	50
8846.2	Steel Edge	OXXO	8'0"	Opaque	Wood	Yes	Yes	Yes	50	50	50	50



Taylor's Technical Library



FBC website

Florida Approval Number	Product Description					HVHZ	Non-HVHZ	Impact	Inswing Design Pressure		Outswing Design Pressure	
	Door Type	Configuration	Height	Glazing	Jamb Type				+	-	+	-
9542.1	Steel Edge	X	6'8"	Glazed	Wood	No	Yes	No	40	40	40	40
9542.2	Steel Edge	XO or OX, OXO	6'8"	Glazed	Wood	No	Yes	No	40	40	40	40
9542.3	Steel Edge	XX, OXXO	6'8"	Glazed	Wood	No	Yes	No	40	40	40	40
9542.4	Steel Edge	X	8'0"	Glazed	Wood	No	Yes	No	40	45	40	40
9542.5	Steel Edge	XO or OX, OXO	8'0"	Glazed	Wood	No	Yes	No	40	45	40	40
9542.6	Steel Edge	XX, OXXO	8'0"	Glazed	Wood	No	Yes	No	40	45	40	40
14513.1	Steel Edge	X	7'0"	Opaque	Split Steel	Yes	Yes	Yes	60	60	60	60
14513.2	Steel Edge	X	7'0"	Opaque	Fixed Steel	Yes	Yes	Yes	60	60	60	60
14513.3	Steel Edge	X	7'0"	Opaque	Split Steel	No	Yes	Yes	60	60	60	60
15135.1	Wood Edge	X	6'8"	Glazed	Wood	No	Yes	No	40	40	40	40
15135.2	Wood Edge	XO or OX, OXO	6'8"	Glazed	Wood	No	Yes	No	40	40	40	40
15135.3	Wood Edge	XX, OXXO	6'8"	Glazed	Wood	No	Yes	No	40	40	40	40
15135.4	Wood Edge	X	6'8"	Impact	Wood	No	Yes	Yes	47	47	47	47
15135.5	Wood Edge	XO or OX, OXO	6'8"	Impact	Wood	No	Yes	Yes	47	47	47	47
15135.6	Wood Edge	XX, OXXO	6'8"	Impact	Wood	No	Yes	Yes	47	47	47	47
15135.7	Wood Edge	X	6'8"	Opaque	Wood	No	Yes	Yes	60	60	60	60
15135.1	Wood Edge	XO or OX, OXO	6'8"	Opaque	Wood	No	Yes	Yes	47	47	47	47
15136.11	Wood Edge	XX, OXXO	6'8"	Opaque	Wood	No	Yes	Yes	47	47	47	47
15135.12	Wood Edge	X	8'0"	Opaque	Wood	No	Yes	Yes	60	60	60	60
15135.15	Wood Edge	XO or OX, OXO	8'0"	Opaque	Wood	No	Yes	Yes	50	50	50	50
15135.16	Wood Edge	XX, OXXO	8'0"	Opaque	Wood	No	Yes	Yes	50	50	50	50

ENERGY PERFORMANCE

Energy-efficient steel doors in commercial settings offer a multitude of benefits. They lead to cost savings by reducing heating and cooling expenses, contribute to environmental conservation by lowering carbon footprints, and ensure compliance with regulations. These doors also create comfortable indoor spaces, enhance building durability, increase property value, and support green building initiatives.

U-VALUES

Product	Door Type	Glazing	U-Value
Smooth Steel or Norwood Steel	Steel Edge	No Glass / Opaque	0.17
Smooth Steel or Norwood Steel	Steel Edge	With Glass	Refer to the ENERGY STAR chart

INSULATION

Taylor's steel-edge doors have a polyurethane foam core that provides nearly twice the insulating properties of an insulated hollow metal door.

This foam is injected into the steel shell and fills the entire cavity. The foam is blown (*expanded*) with an eco-friendly blowing agent that is CFC and HCFC-free.

R-VALUES

Polyurethane Foam Insulating Values	K-Factor (75°F)	R-Value/inch	Foam thickness in door	Calculated Foam R-Value in Door
Taylor Steel Doors	0.125	8.00	1.67	13.36

$R = 1/k$

CALCULATED R-VALUE

K-Factor (k) of the foam = 0.125

$1/k = R$

$1 \div 0.125 = 8.00/\text{in}$

Thickness $\times R = \text{R-Value}$

1.670" (*inside door thickness*) $\times 8.00 = 13.36$

The calculated R-Value for the core of Taylor's steel-edge door = 13.36.

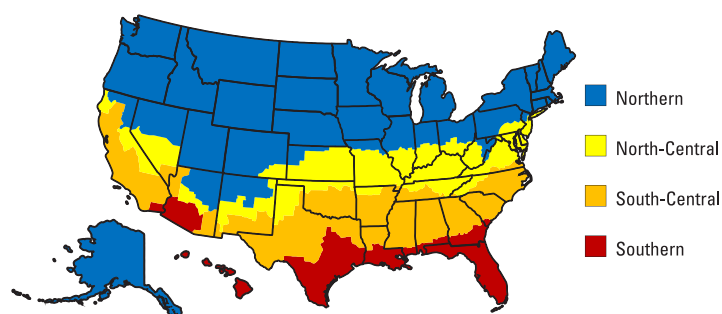
2023 ENERGY STAR 7.0

- Doors with no glass (opaque) WILL qualify (U-Factor = 0.17)
- ENERGY STAR 7.0 effective 10/23/23



	Product Qualified All 50 States
	Product Qualified Northern / North-Central
	Product Qualified Southern / South-Central

Smooth Steel or Norwood Steel (steel-edge)	Description	Unit qualifies with:			
		Clear (IG) 1" (Intercept)	Low-E 1" (Cardinal 270 or 366)	Blinds (Open)	Decorative Glass
1/4 Lite Doors	Craftsman	.24 / .10	.22 / .05	n/a	.22 / .09
	1/2 Round Top Lite	.24 / .10	.22 / .04	n/a	.22 / .09
	Center Lite	.24 / .10	.22 / .05	n/a	.22 / .09
	Twin Top Lite	.24 / .10	.22 / .05	n/a	.22 / .09
1/2 Lite Doors	1/2 Lite	.29 / .19	.25 / .09	.30 / .19	.26 / .16
	Twin 1/2 Lite	.29 / .19	.25 / .09	.30 / .19	.26 / .16
	3/4 Oval	.26 / .16	.25 / .07	n/a	.26 / .16
	Single Vertical Lite	.29 / .19	.25 / .09	.30 / .19	.26 / .19
3/4 Lite Doors	3/4 Lite	.33 / .26	.28 / .12	.33 / .26	.29 / .21
	Twin 3/4 Lite	.33 / .26	.28 / .12	.33 / .26	.29 / .21
	Full Oval	.33 / .26	.28 / .12	n/a	.30 / .21
Full Lite Doors	Full Lite	.38 / .34	.31 / .16	.38 / .34	.34 / .28
	Twin Full Lite	.38 / .34	.31 / .16	.38 / .34	.34 / .28
Sidelites	1/2 Lite	.16 / .06	.15 / .05	.16 / .06	.15 / .05
	3/4 Lite	.18 / .08	.16 / .07	.18 / .08	.16 / .07
	Full Lite	.20 / .10	.18 / .09	.20 / .10	.19 / .09



ENERGY STAR® Certification Criteria for Residential Doors

DOORS			
Glazing Level	Climate Zone	U-Factor ¹	SHGC ²
Opaque	All Zones	≤ 0.17	No Rating
≤ ½-Lite	All Zones	≤ 0.23	≤ 0.23
> ½-Lite	Northern	≤ 0.26	≤ 0.40
	North-Central	≤ 0.26	≤ 0.40
	South-Central Southern	≤ 0.28	≤ 0.23

Air Leakage for Sliding Doors ≤ 0.3 cfm/ft²
 Air Leakage for Swinging Doors ≤ 0.5 cfm/ft²
¹ Btu/h·ft²·°F
² Solar Heat Gain Coefficient

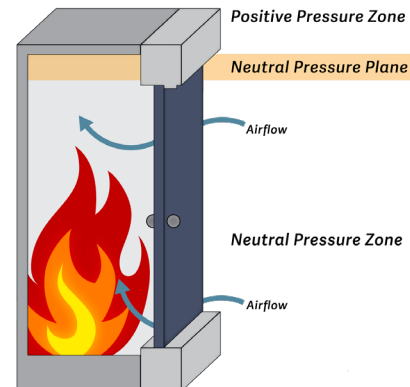
FIRE RATINGS

When a steel door is rated for fire resistance, it means that it has been tested and certified to withstand fire and smoke for a specific duration, typically measured in minutes. The door's ability to maintain its integrity (*structural stability*) and limit the transfer of heat and smoke from one side to the other is evaluated during these tests.

Neutral pressure and positive pressure are terms used to describe the pressure conditions on either side of a fire-rated steel door during fire testing. Both conditions help assess the door's performance and its ability to contain fire and smoke effectively in different fire scenarios.

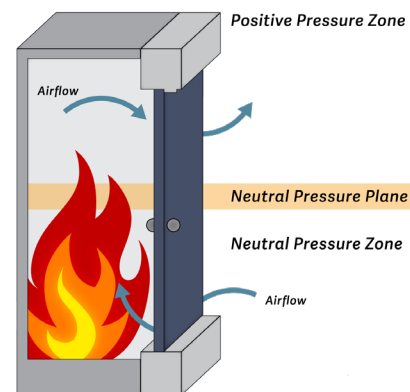
NEUTRAL PRESSURE

Refers to a scenario where the pressure on one side of a door is lower than the pressure on the other side. This condition can occur in real-life fire situations, where factors such as building ventilation systems or open windows create a pressure imbalance that draws air and smoke into the area affected by the fire.

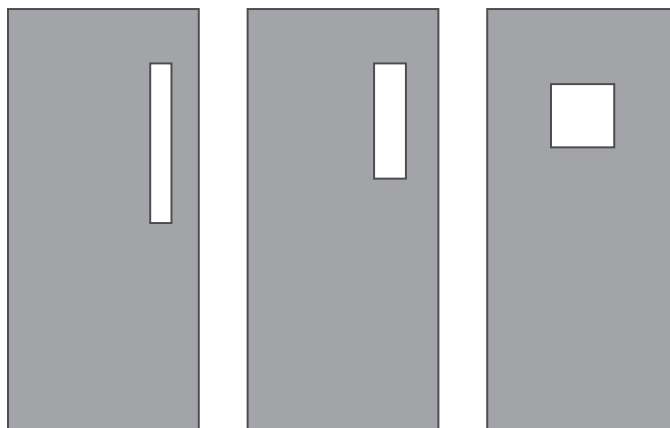


POSITIVE PRESSURE

Simulates a fire scenario where the pressure on the fire-exposed side of a door is greater than the pressure on the surrounding areas. This condition is representative of real-life fires, where heat and gases produced by combustion create higher pressure on the fire side, potentially leading to the door being pushed open by the pressure difference.



FIRE GLASS



4x25

5x20

10x10

Other styles are available by request.

The maximum visible glass size for fire-rated doors is 100 sq inches.

FIRE RATED DOORS

Steel doors with a steel edge are tested to withstand a minimum of 90 minutes of fire exposure at temperatures reaching more than 1,400 degrees Fahrenheit. Fire rated doors are tested and classified by Intertek's Warnock Hersey.



Max Size Allowed	Limitations	Max Hourly Rating	Neutral or Positive Pressure	Maximum Glass Size Allowed	Single, Pairs or Double Egress
3'0" x 7'0"	Unit, Mortise, or Cylindrical Latches/Deadbolts max 2 3/4" backset, door bottoms, thresholds.	20 minutes	Neutral Pressure	792 square inches	Single Only
3'0" x 7'0"	Unit, Mortise, or Cylindrical Latches/Deadbolts max 2 3/4" backset, Mortise Exit Devices/Surface mounted Vertical Rod Fire Exit Devices, RIM Type Fire Exit Devices/Surface Mounted Closers, door bottoms, thresholds.	90 minutes	Neutral Pressure	100 square inches	Single Only
3'0" x 7'0"	Unit, Mortise, or Cylindrical Latches/Deadbolts max 2 3/4" backset, Mortise Exit Devices/Surface mounted Vertical Rod Fire Exit Devices, RIM Type Fire Exit Devices/Surface Mounted Closers, door bottoms, thresholds.	20 minutes	Neutral Pressure	792 square inches	Single Only
3'6" x 7'0"	Unit, Mortise, or Cylindrical Latches/Deadbolts max 5" backset, Mortise Exit Devices/Surface mounted Vertical Rod Fire Exit Devices, RIM Type Fire Exit Devices/Surface Mounted Closers, door bottoms, thresholds.	90 minutes	Positive Pressure	100 square inches	Single Only
3'0" x 8'0"	Unit, Mortise, or Cylindrical Latches/Deadbolts max 2 3/4" backset, Mortise Exit Devices/Surface mounted Vertical Rod Fire Exit Devices, RIM Type Fire Exit Devices/Surface Mounted Closers, door bottoms, thresholds.	20 minutes	Neutral Pressure	792 square inches	Single Only
3'0" x 8'0"	Unit, Mortise, or Cylindrical Latches/Deadbolts max 2 3/4" backset, Mortise Exit Devices/Surface mounted Vertical Rod Fire Exit Devices, RIM Type Fire Exit Devices/Surface Mounted Closers, door bottoms, thresholds.	90 minutes	Neutral Pressure & Positive Pressure	100 square inches	Single Only
4'0" x 8'0"	20 Gauge Only, Unit, Mortise, or Cylindrical Latches/Deadbolts max 2 3/4" backset, Mortise Exit Devices/Surface mounted Vertical Rod Fire Exit Devices, RIM Type Fire Exit Devices/Surface Mounted Closers, door bottoms, thresholds.	90 minutes	Positive Pressure	100 square inches	Single Only

FIRE LABELS

A label on a fire-rated door is a vital visual confirmation of its compliance with rigorous fire safety standards, indicating its capacity to effectively contain fire, heat, and smoke. Our Intertek metal and mylar fire labels utilize a paint mask to protect the label during the painting/staining process.



90 Minute Mylar Neutral Pressure fire label - 9YN



90 Minute Mylar Positive Pressure fire label - 9YP



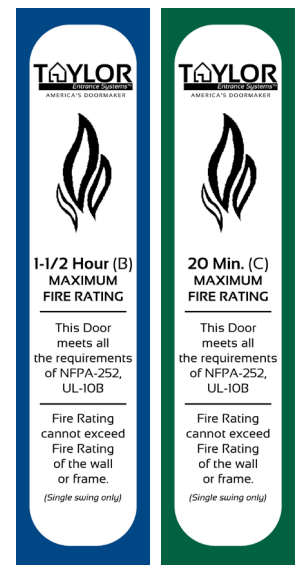
90 Minute Metal Neutral Pressure fire label - 9TN



90 Minute Metal Positive Pressure fire label - 9TP



20 Minute Mylar Neutral Pressure fire label - 2YN

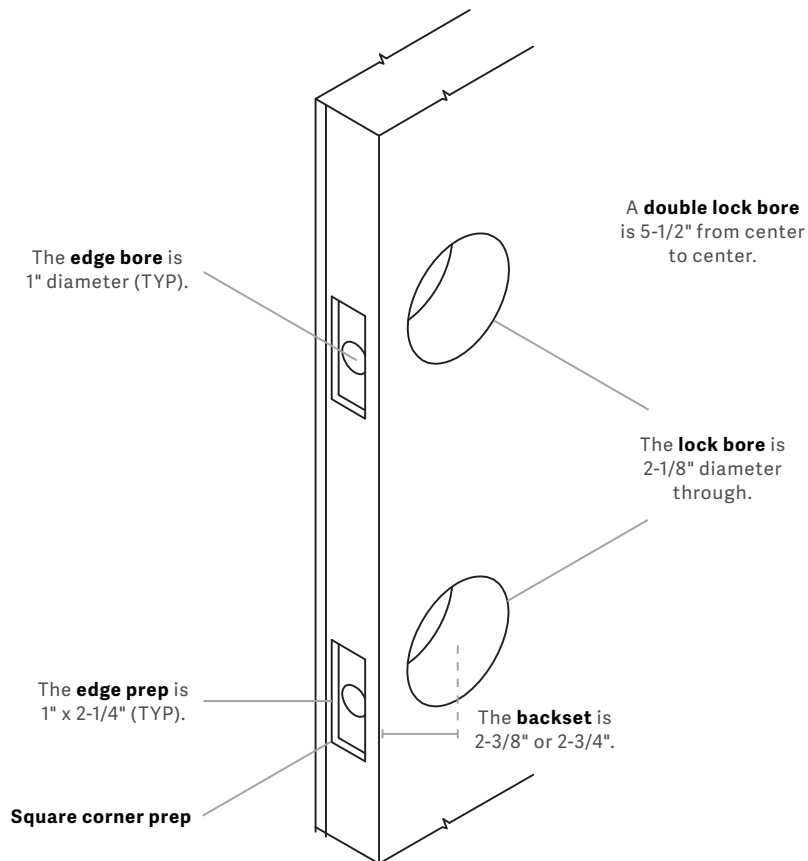


TAYLOR STANDARD PREPS & SIZES

To make informed decisions for your project, explore Taylor's standard dimensions and specifications, encompassing door sizes, preps, door tolerances, and more. This overview ensures compatibility and simplifies decision-making for your project requirements. Refer to the Hinge Preps & Door Preps sections for details on customizable options, allowing you to tailor preps to your unique specifications.

STANDARD LOCK PREP

A lock prep is a set of holes drilled or bored into the door for a latch or lock mechanism.



A - WIDTH		
2' 0"	24	23.75"
2' 2"	26	25.75"
2' 4"	28	27.75"
2' 6"	30	29.75"
2' 8"	32	31.75"
2' 10"	34	33.75"
3' 0"	36	35.75"
3' 2"	38	37.75"
3' 4"	40	39.75"
3' 6"	42	41.75"
4' 0"	48	47.75"

B - HEIGHT		
6'8"	80	78.938"
7'0"	84	82.938"
8'0"	96	94.938"

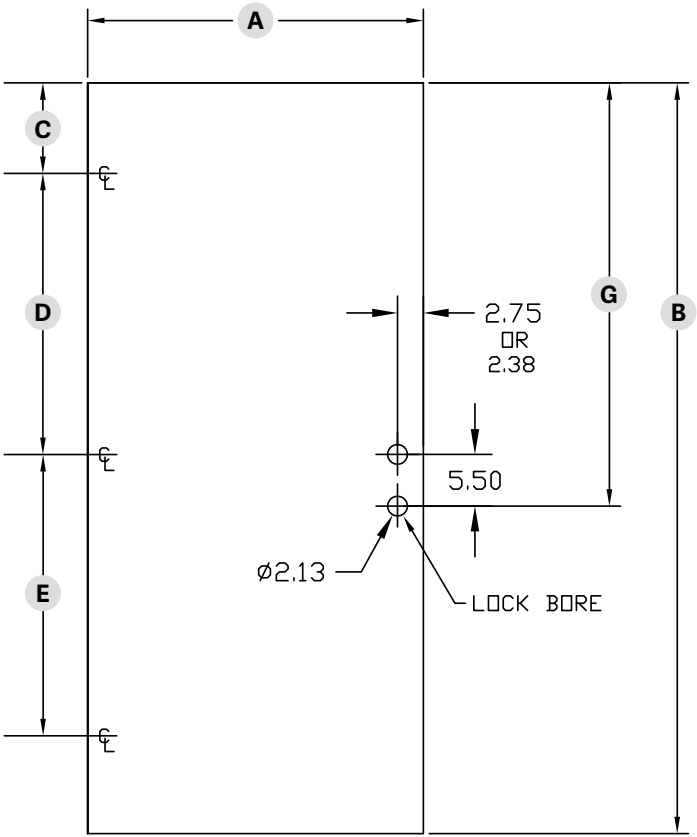
HINGE PREPS				
	C	D	E	F
6'8"	9-5/8"	29-15/16"	29-15/16"	
7'0"	11-5/8"	29-15/16"	29-15/16"	
8'0"	9-5/8"	25-3/16"	25-3/16"	25-3/16"

Measured from centerline of the hinge prep.

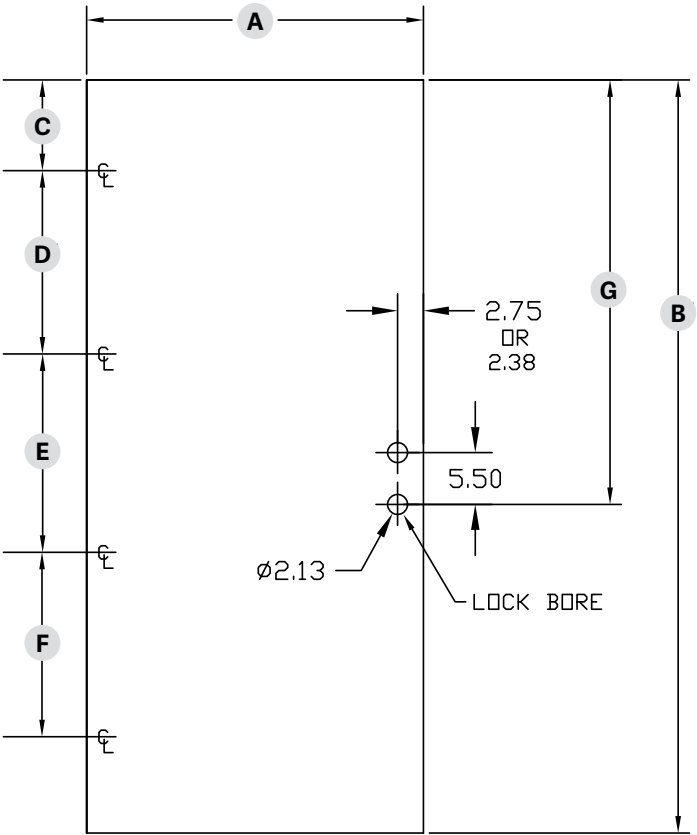
G - LOCK BORE	
6'8"	45.13"
7'0"	47.13"
8'0"	55.94"

Measured to center of bore.

6'8" HEIGHT



8'0" HEIGHT

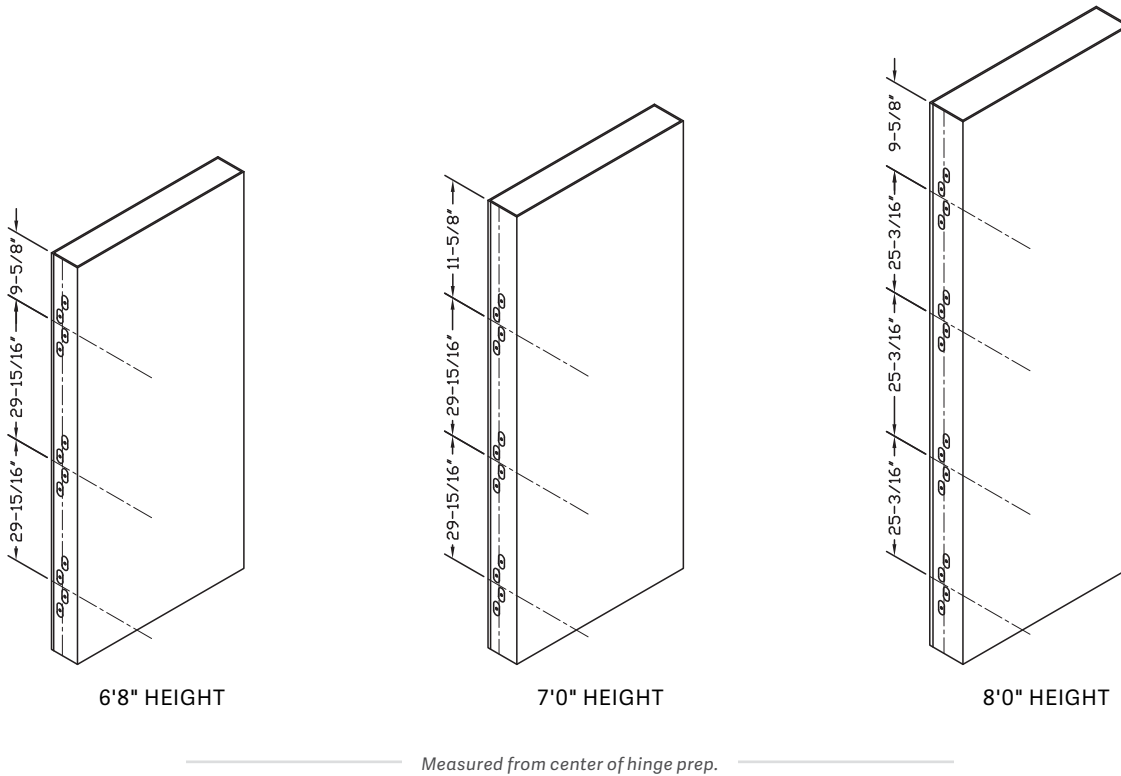


HINGE PREPS

At Taylor, we understand the importance of precision and customization in every project. That's why we offer a range of hinge preps designed to fit your unique specifications. Whether you require custom hinge locations or compatibility with specific manufacturer locations, Taylor has the solution for you.

STANDARD HINGE LOCATIONS

The dimensions for hinge preps are measured from the centerline of the hinge prep. The height placement locations are consistent across all styles of hinge preps, specifically on Taylor standard doors.

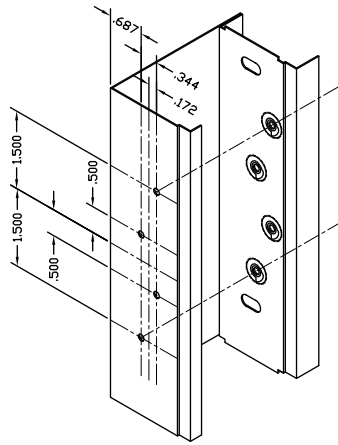


CUSTOM HINGE LOCATIONS

Whether you require custom hinge locations or need to match specific manufacturer requirements, Taylor has you covered. Reach out to us today to discuss your project specifications. Allow us to demonstrate how our tailored hinge prep solutions can elevate the quality and functionality of your doors, ensuring a perfect fit for your unique needs.

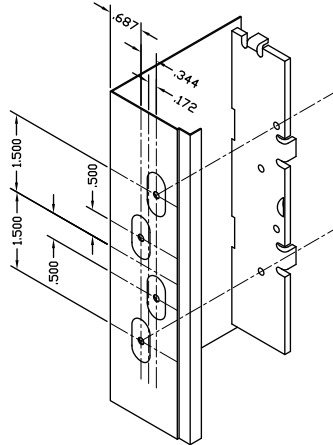
HINGE PREPS FOR STEEL DOORS

Taylor offers versatile hinge prep options for diverse project requirements, including surface mount or mortise hinge preps. For added durability and security, we provide a hinge reinforcement plate strategically designed to reinforce the hinge area, preventing wear and tear over time.



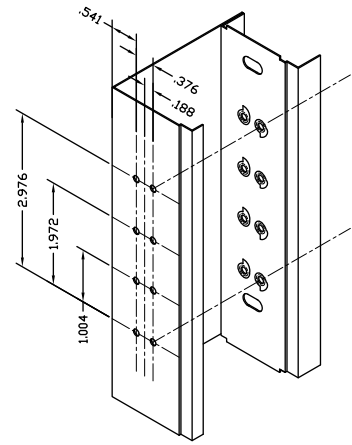
4" SURFACE MOUNT, FIXED HINGE PREP

with 20-gauge steel,
fixed backer plate
6-1/8" x 1-5/8"



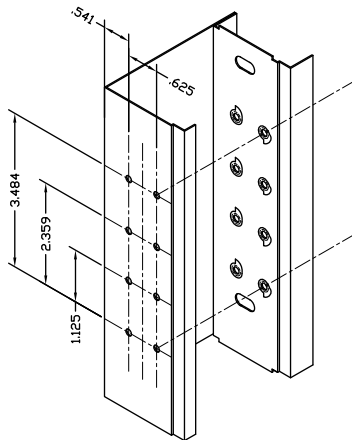
4" SURFACE MOUNT, ADJUSTABLE HINGE PREP

with 11-gauge steel,
adjustable hinge backer plate
5-11/16" x 1-3/16"



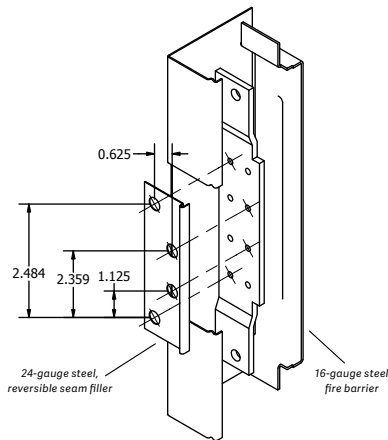
4" SURFACE MOUNT, TEMPLATE FIXED HINGE PREP

with 20-gauge steel,
template hinge backer plate
6-1/8" x 1-5/8"



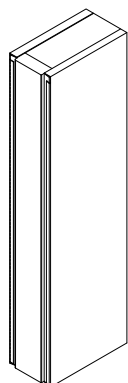
4-1/2" SURFACE MOUNT, COMMERCIAL TEMPLATE HINGE PREP

with 20-gauge steel,
template fixed hinge backer plate
6-1/8" x 1-5/8"



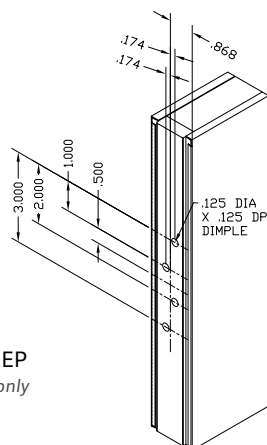
4-1/2" MORTISE COMMERCIAL HINGE PREP

— for WestGuard Series only —
with 7-gauge steel, commercial template
fixed hinge reinforcement



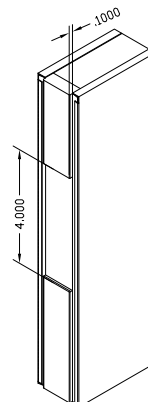
BLANK HINGE PREP

for Edgewood® Series only



SURFACE MOUNT HINGE PREP

for Edgewood® Series only



4" MORTISE HINGE PREP

for Edgewood® Series only

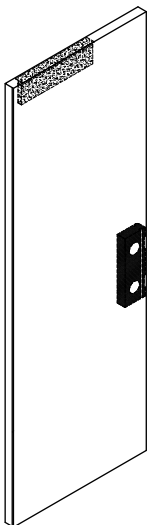
DOOR PREPS

At Taylor, our door prep solutions are crafted using advanced technology. We cater to a broad range of lock, face bore, and edge prep needs for both commercial and residential projects. Whether you're looking for standard preps showcased in our Product Guide or seeking a tailored solution beyond the catalog, Taylor stands ready to transform your vision into reality.

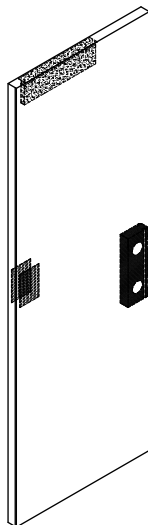
TAILORED TO PERFECTION:

- Custom face and edge preps
- Special lock preps
- Custom bore locations aligned to your specifications
- Closer and panic bar prep
- Custom prep based on your template

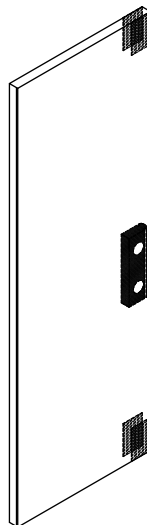
CLOSER & PANIC REINFORCEMENT PREPS



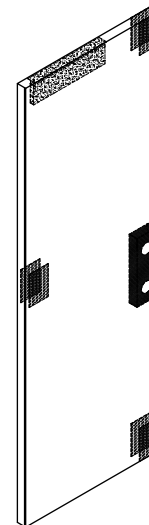
CB
Closer Block



CBPBWB
*Panic Prep &
Closer Plates, with
Wood Lock Block*

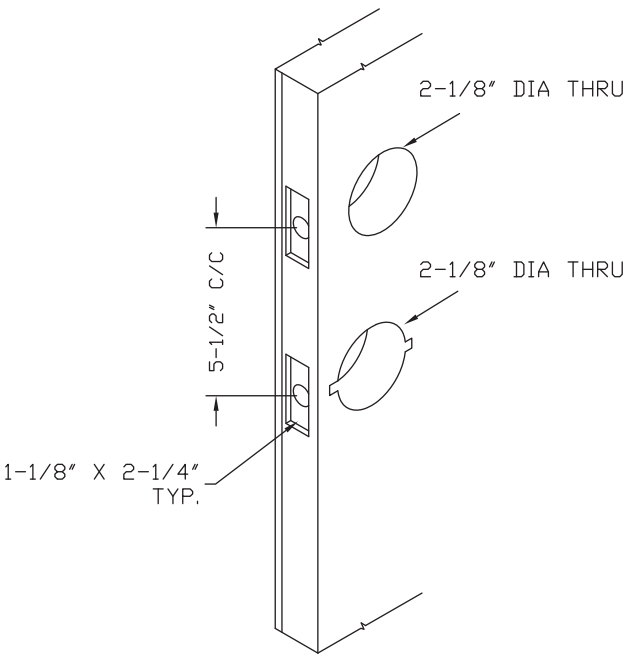


HFB
*Head & Foot
Door Prep*

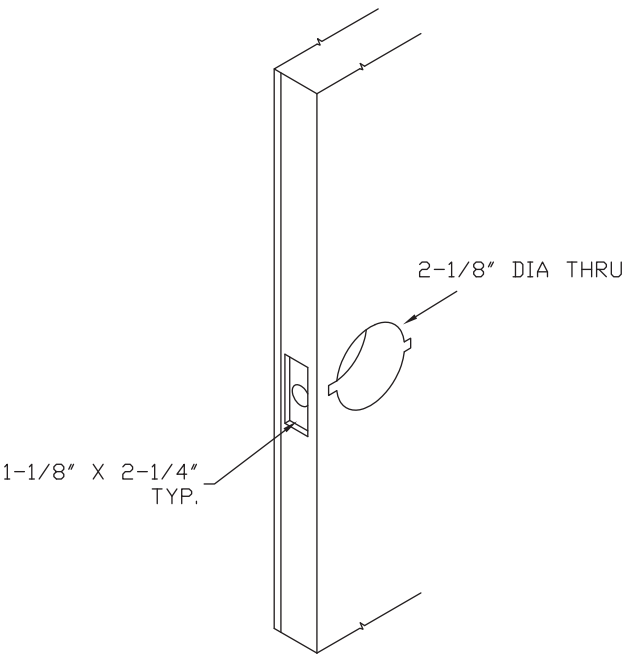


MP
*Multi-Purpose
Door Prep*

LIGHT COMMERCIAL EDGE PREPS FOR STEEL DOORS

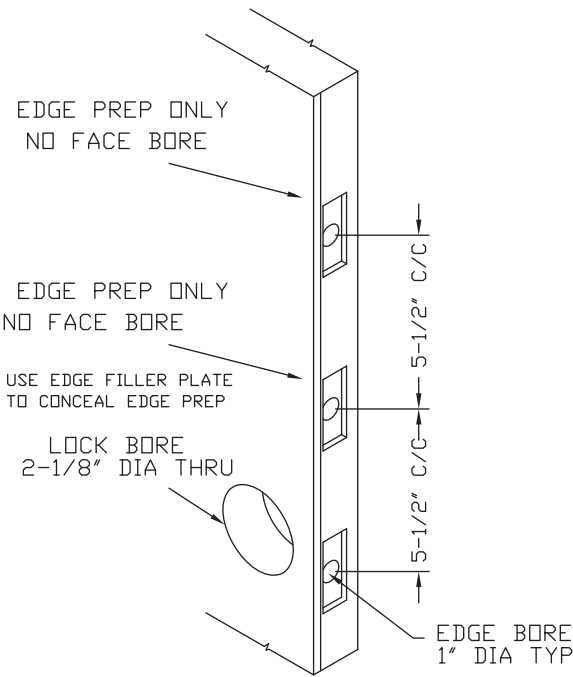


C05
Composite Lock Block, 2-3/4" Backset

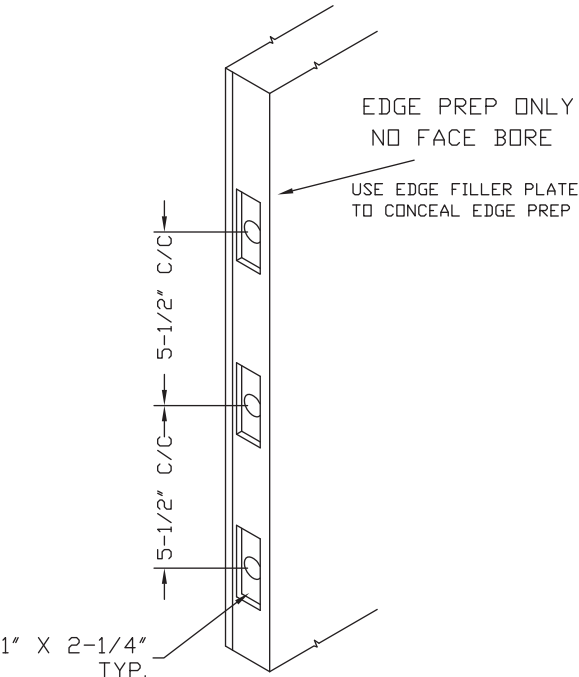


C09
Composite Lock Block, 2-3/4" Backset

TRIPLE EDGE PREPS FOR STEEL DOORS



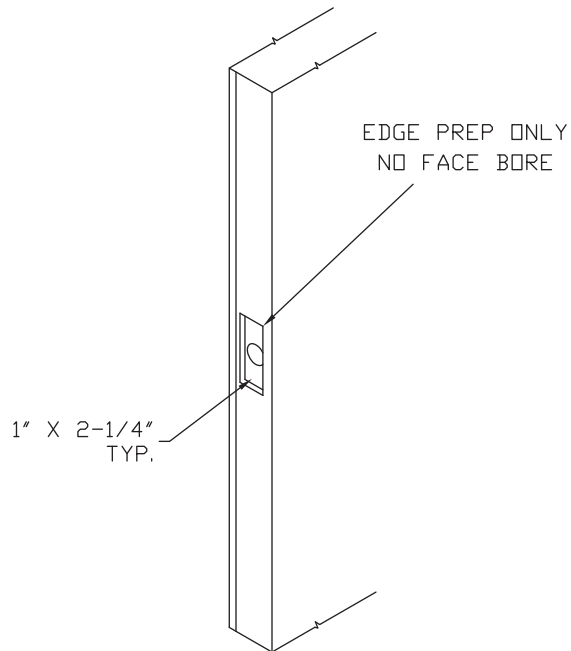
C39
Wood Lock Block, 2-3/4" Backset



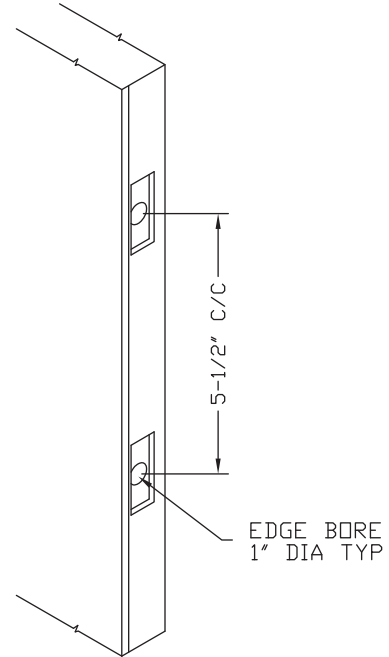
C42
Wood Lock Block

DOOR PREPS

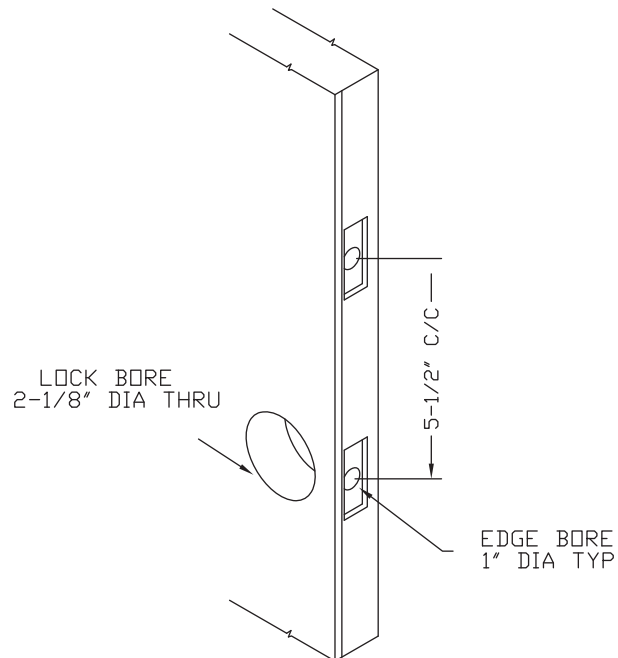
RESIDENTIAL EDGE PREPS FOR STEEL DOORS



R00
Composite Lock Block

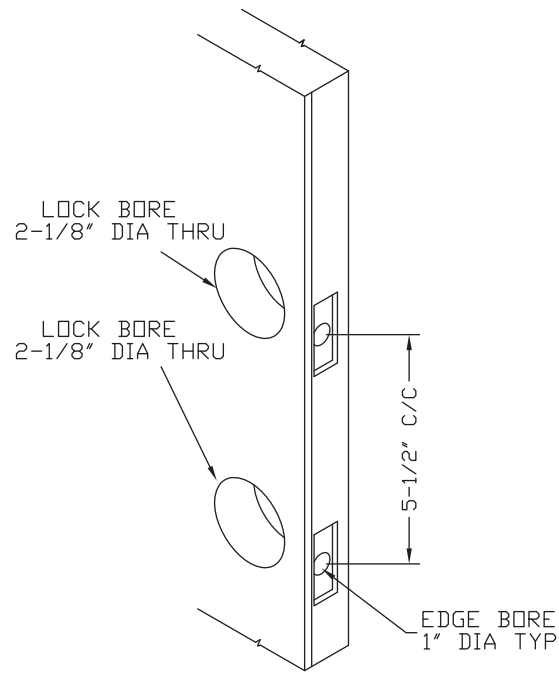


R50
Composite Lock Block

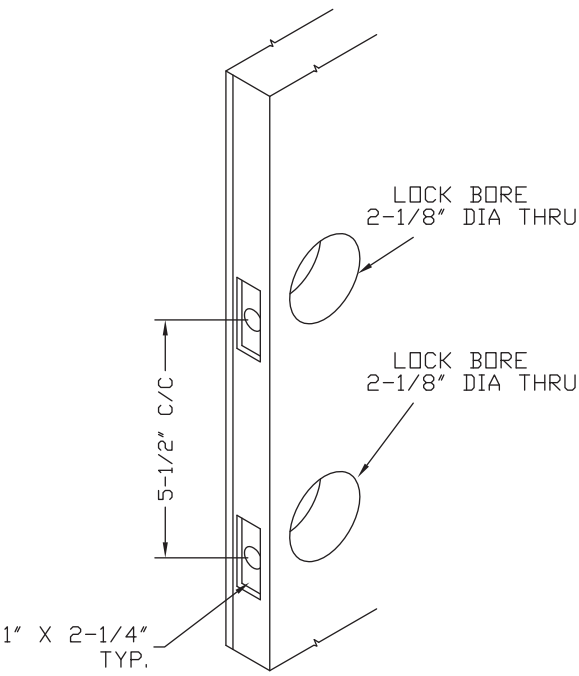


R54
Composite Lock Block, 2-3/4" Backset

RESIDENTIAL EDGE PREPS FOR STEEL DOORS



R55
Composite Lock Block, 2-3/8" Backset



R56
Composite Lock Block, 2-3/4" Backset

NOTE: Additional preps available upon request.

QUIKFIT ADJUSTABLE FRAME SYSTEM

The QuikFit Door Frame System is an entrance system that features a steel-edge door panel prehung into an adjustable steel frame. This system is easy to install and offers the industry's highest fire and security ratings, making it ideal for a variety of project types.

SPECIFICATIONS

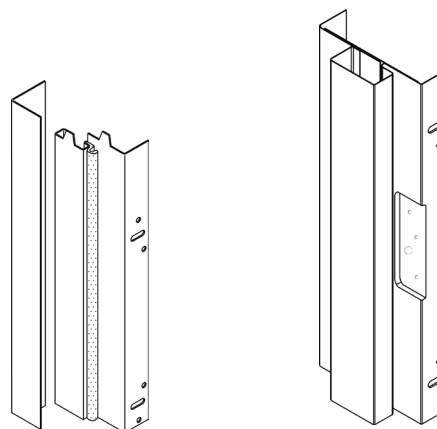
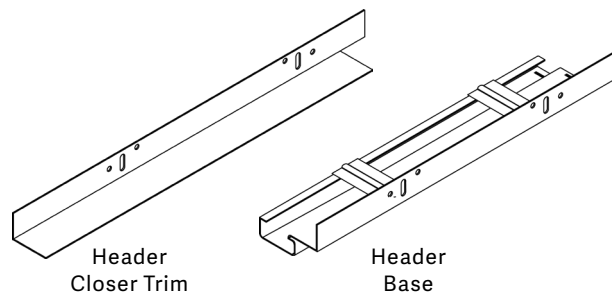
MATERIAL	Two-piece adjustable galvanized steel frame
GAUGE	Main frames are 18-gauge steel. Closer trim is 22-gauge for walls up to 7-1/2" and 18-gauge for walls over 7-1/2".
WALL CONSTRUCTION	4-1/2" to 12-1/2" (1" adjustments) for 1-3/4" door
INSTALLATION	Anchoring holes and nail clearance slots for wood casing
WARRANTY	1-Year Warranty

AVAILABLE OPTIONS

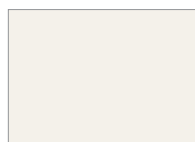
SIZES	6'8", 7'0", and 8'0" heights
FINISH / COLOR	White powder coat finish (standard) Brown and Satin Black (special request)
SILLS	Thermally broken sills (Inswing, Outswing, or ADA-compliant)
CASING	1-1/2" Flat Casing, 1-3/4" Colonial Casing
HINGES	Variety of hinge preps, types, and finishes
SWEEP	Retainer and slide-on sweep for door panel

FRAME SYSTEM TESTING

FIRE RATING	20-minute or 90-minute
DESIGN PRESSURE (DP) RATINGS	+/- 60 up to 3670
FBC / TDI RATINGS	Florida Building Code (FBC) and Texas Department of Insurance (TDI) approved



COLORS



WHITE



BROWN



SATIN BLACK

CASING



COLONIAL CASING



FLAT CASING

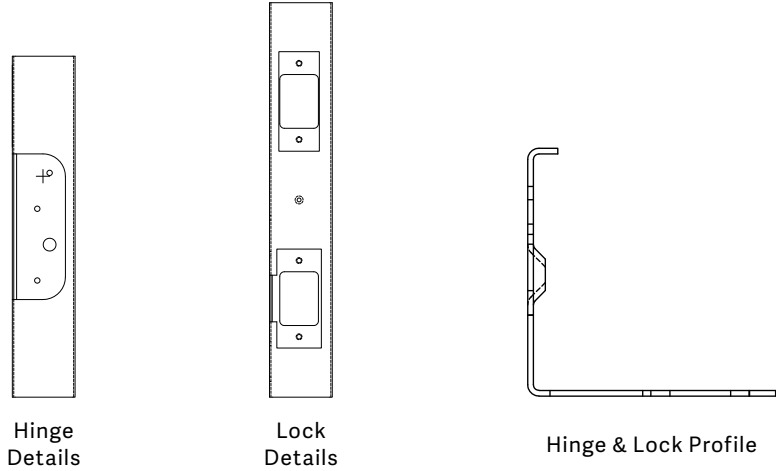
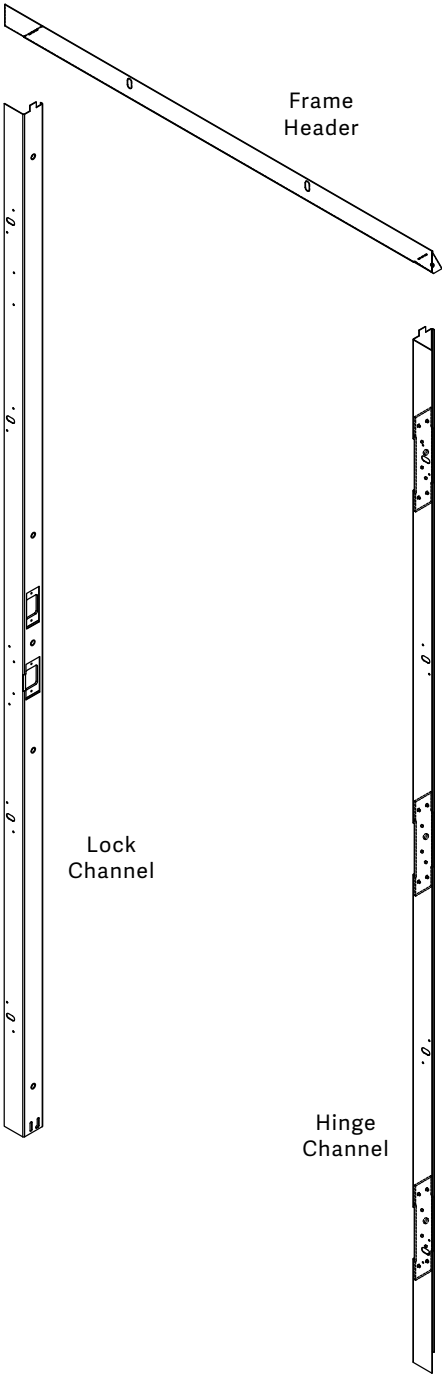
REMODELER FRAME SYSTEM

Enhance your door’s performance and security with the Remodeler Frame System. This system fits over existing wood frames for effortless installation of replacement units. Combine this corrosion-resistant, 18-gauge steel frame with a steel-edge door for top-notch durability, energy efficiency, and security.

SPECIFICATIONS	
MATERIAL	Galvanized steel frame with weatherstrip and an adjustable threshold
GAUGE	18-gauge
HINGE REINFORCEMENTS	11-gauge hinge reinforcements, spot-welded for maximum strength
INSTALLATION	Designed to fit over existing wood frames. Anchoring holes and slots for wood casing.
FINISH / COLOR	White powder coat finish, requiring no sanding or recoating
SILL	Adjustable sill
FRAME ASSEMBLY	Up to 6’11” height

AVAILABLE OPTIONS	
SIZES	2’5”, 2’7”, 2’9”, and 2’11” widths, 6’5”, 6’7”, 6’9”, and 6’11” heights

FRAME SYSTEM TESTING	
SECURITY TESTING	Surpasses the most stringent forced entrance security test



Hinge Details

Lock Details

Hinge & Lock Profile

PRO18 ADJUSTABLE FRAME SYSTEM

Enhance your commercial projects with the PRO18 Adjustable Frame System; designed with a mortise hinge pocket, it's a perfect fit for our WestGuard door series. The durable 18-gauge steel provides exceptional strength and longevity. Its expandable steel frame adapts to various jamb depths, offering versatility for evolving project requirements.

SPECIFICATIONS

MATERIAL	Adjustable galvanized steel frame
GAUGE	18-gauge
WALL CONSTRUCTION	Accommodates 4-1/16" to 8-1/16" jamb depths
INSTALLATION	Knock Down (KD) frame featuring 9/64" nail holes and oblong slots for trim installation. Fits tightly around pre-framed wood or metal stud walls. Shimless installation using #10 pan head screws.
FINISH / COLOR	White baked-on primed finish
WARRANTY	1-Year Warranty

AVAILABLE OPTIONS

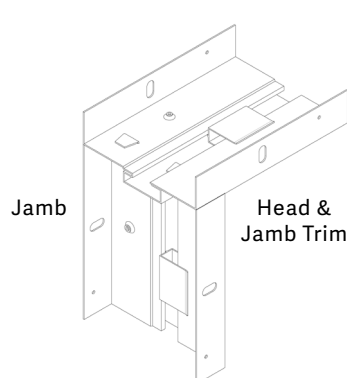
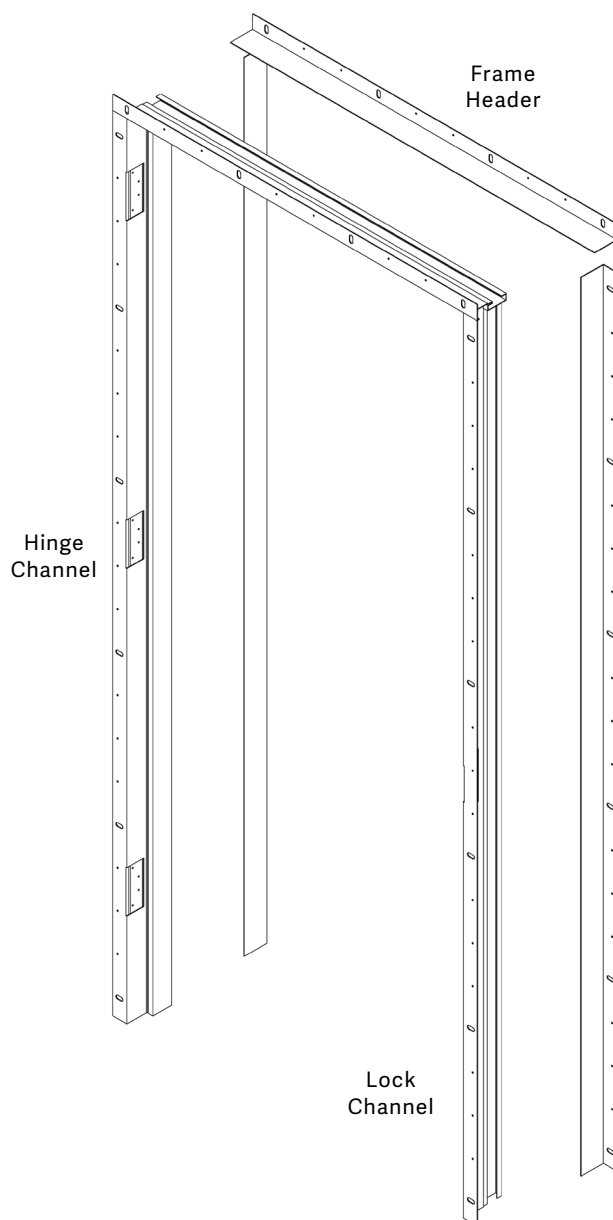
SIZES	6'8" and 7'0" heights
CASING	Not available
HINGE PREP	4-1/2" mortise commercial hinge pocket 4" radius non-template fixed

ROUGH OPENING (RO) SIZES

NEW CONSTRUCTION	RO width = Nominal + 1-1/8" RO height = Nominal + 9/16"
EXISTING CONSTRUCTION	Nominal width = RO width - 1-1/8" Nominal height = RO height - 9/16"

FRAME SYSTEM TESTING

FIRE RATING	Up to 90-minute (Maximum sizes: 3'0" x 7'0" single, 6'0" x 7'0" double)
-------------	--

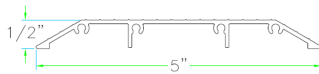
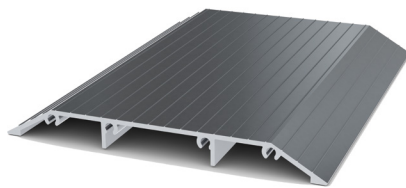


SILLS

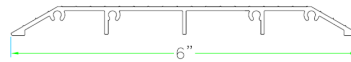
ADA-COMPLIANT SILLS

Refer to page 133 for availability.

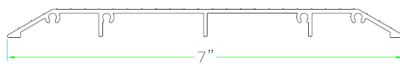
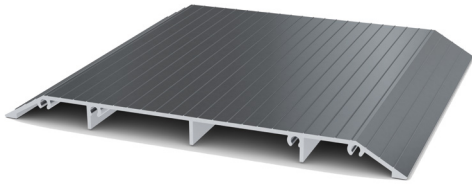
- 1/2" sill height
- ADA-compliant fixed saddle sill
- All-aluminum construction



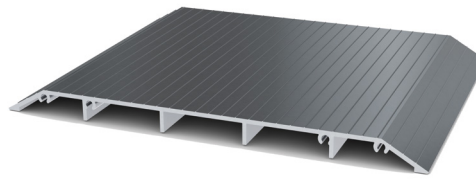
5" ADA SADDLE
fits 4.5" - 5.5" wall thickness



6" ADA SADDLE
fits 5.5" - 6.5" wall thickness



7" ADA SADDLE
fits 6.5" - 7.5" wall thickness

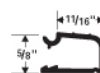


8" ADA SADDLE
fits 7.5" - 8.5" wall thickness

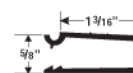
INSWING & OUTSWING SILLS

Refer to page 133 for availability.

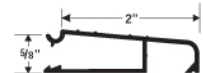
- 1-1/4" sill height with 5° slope
- Durable extruded finish
- Full composite substrate
- Modify widths with extenders



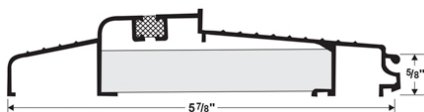
11/16" EXTENDER
A-112-B sill extender



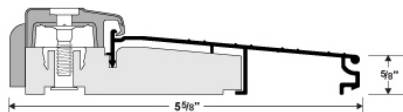
1-1/4" EXTENDER
A-140-B sill extender



2" EXTENDER
A-112-C sill extender
- STOCK -



OUTSWING SILL
A-111 thermal break fixed sill



ADJUSTABLE INSWING SILL
P-2000 adjustable sill (A-280 extrusion)



FIXED INSWING SILL
A-280 fixed cap sill
- STOCK -

ADD-ONS

Explore our comprehensive components selection, where customization meets quality. Elevate every aspect of your entryway with our premium additions, offering versatile solutions from meticulously engineered door jambs and weatherstripping to durable sills. Tailor your door to perfection with these components—all in stock and ready to transform your entryway.

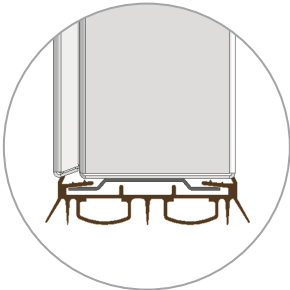
FRAME WEATHERSTRIP

Experience optimal insulation and protection against the elements with our weatherstripping options.

WEATHERSTRIP			
	37"	82"	97"
Header	•		
Jamb		•	•

WEATHERSTRIP RETAINER FOR SWEEP

The metal retainer, securely riveted to the bottom of our steel doors, offers versatile compatibility with our slide-on sweeps. This strategic integration ensures a seamless and durable connection, reinforcing the door’s defenses against drafts and enhancing efficiency.

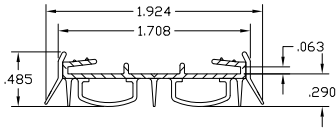
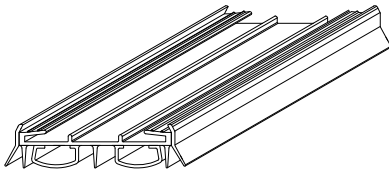


DOOR SWEEP WEATHERSTRIP

Upgrade the bottom of your door with our efficient door sweeps, expertly designed to prevent drafts, improve energy efficiency, and enhance weather resistance. Our door sweep weatherstrip helps to maintain indoor comfort and effectively deters the entry of insects and debris.

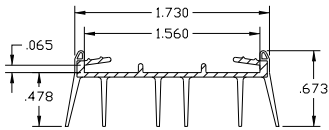
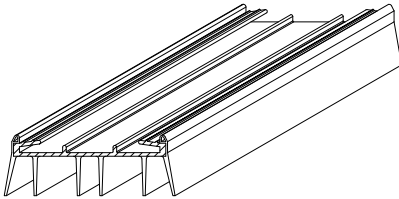
SLIDE-ON BULB SWEEP						
	2'6"	2'7"	2'8"	2'11"	3'0"	3'6"
Beige	•	•	•	•	•	•
Brown			•		•	•

For doors with bottom weatherstrip retainer.



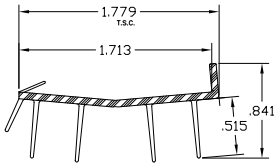
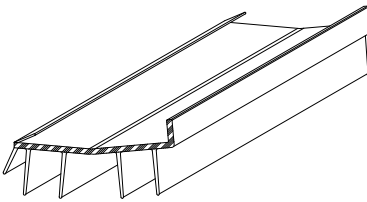
SLIDE-ON FINNED SWEEP							
	2'5"	2'6"	2'7"	2'8"	2'11"	3'0"	3'6"
Beige				•		•	•
Brown	•	•	•	•	•	•	•

For doors with bottom weatherstrip retainer.



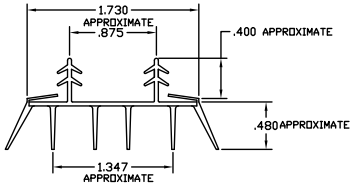
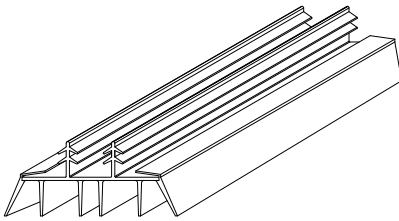
SCREW-ON FINNED SWEEP				
	2'6"	2'8"	2'10"	3'0"
Beige				
Brown	•	•	•	•

For doors with bottom weatherstrip retainer.



POUND-IN FINNED SWEEP				
	2'8"	3'0"	3'6"	4'0"
Beige	●	●	●	●
Brown	●	●	●	●

For doors without bottom weatherstrip retainer.
Used on Edgewood series.



ADD-ONS

FRAMES

Enhance the seamless integration of style and security with our meticulously engineered door jambs. The jambs complement your door, ensuring a perfect fit and contributing to the overall aesthetics of your entrance. Explore additional options with our trim kits for further customization.

Refer to pages 126 and 128 for additional product details and images.



PRO18 FRAME			
	6'8"	7'0"	8'0"
ASA Strike - LH	•	•	
ASA Strike - RH	•	•	
4-1/2" Mortise Hinge Pocket - LH	•	•	
4-1/2" Mortise Hinge Pocket - RH	•	•	



Each frame requires:

- Hinge Jamb
- Strike Jamb
- Jamb Header
- Trim Kit *(includes installation bag)*
- Sill

JAMB (STANDARD OR ADA SILL)			
	6'8"	7'0"	8'0"
1-3/4" Hinge Jamb - LH	•	•	•
1-3/4" Hinge Jamb - RH	•	•	•
1-3/4" Strike Jamb - LH	•	•	•
1-3/4" Strike Jamb - RH	•	•	•

JAMB HEADER					
	2'6"	2'8"	2'10"	3'0"	3'6"
Jamb Header	•	•	•	•	•

TRIM KIT (ADA SILL PREP)															
	2'6" WIDTH			2'8" WIDTH			2'10" WIDTH			3'0" WIDTH			3'6" WIDTH		
WALL THICKNESS	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"
4-1/2" – 5-1/2"	●			●						● ● ●					
5-1/2" – 6-1/2"				●						● ●					
6-1/2" – 7-1/2"	● ●			●			●			● ● ●			●		
7-1/2" – 8-1/2"				●			●			● ● ●					

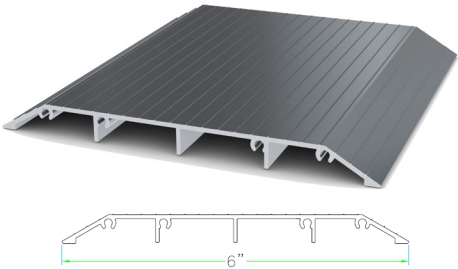
TRIM KIT (FIXED SILL PREP)															
	2'6" WIDTH			2'8" WIDTH			2'10" WIDTH			3'0" WIDTH			3'6" WIDTH		
WALL THICKNESS	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"	6'8"	7'0"	8'0"
4-1/2" – 5-1/2"	●			●			●			●			●		
5-1/2" – 6-1/2"				●						●					
6-1/2" – 7-1/2"				●			●			●			●		
7-1/2" – 8-1/2"							●			●			●		

SILLS

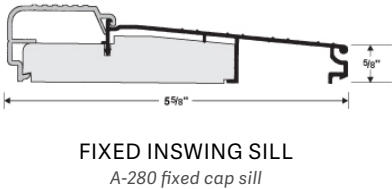
Create a smooth transition between indoor and outdoor spaces with our selection of stocked sills, including ADA-compliant and fixed inswing sills. These additions are engineered for durability, enhancing essential functionality in your entryway.

Refer to page 129 for additional product details and images.

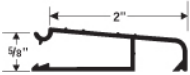
ADA-COMPLIANT SILLS			
	2'8"	3'0"	3'6"
5" ADA Saddle Sill	•	•	
6" ADA Saddle Sill		•	
7" ADA Saddle Sill	•	•	•
8" ADA Saddle Sill	•	•	
Additional options available upon request.			



INSWING & OUTSWING SILLS				
	2'6"	2'8"	2'10"	3'0"
Outswing Sill				
Adjustable Inswing Sill				
Fixed Inswing Sill	•	•	•	•
2" Extender for Fixed Inswing Sill				•
Additional options available upon request.				



FIXED INSWING SILL
A-280 fixed cap sill



2" EXTENDER
A-112-C sill extender

CAD & BIM FILES

ARCAT.COM

Discover Taylor's exceptional steel entry doors with unparalleled ease through our partnership with ARCAT. Accessing crucial resources for your projects has never been simpler. Directly download high-quality design files and product specs from ARCAT, which include:

- CAD drawings
- Revit & SketchUp BIM files
- LEED data
- Product specs

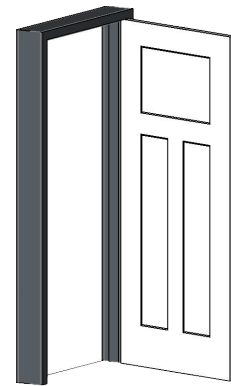


CSI 3-PART SPEC – SPECWIZARD

Explore the unmatched convenience of ARCAT's SpecWizard. This user-friendly program swiftly configures complete CSI 3-Part formatted specifications in just minutes.

Taylor proudly utilizes SpecWizard to streamline the specification process for our customers. Customize and download your detailed specifications with just a few clicks, enhancing project efficiency.

Access your free CSI 3-Part Specification by scanning the SpecWizard code below. Experience the efficiency and simplicity of SpecWizard, a valuable tool for your project management needs.



SPECWIZARD



BIM OBJECTS



SPECIFICATIONS



CAD DRAWINGS



AIA PRESENTATION

SPECIFYING HIGH-QUALITY STEEL DOORS FOR MULTI-FAMILY APPLICATIONS

Steel doors are not only as aesthetically pleasing as doors made of other materials but excel in many other categories, such as durability, energy efficiency, sustainability, fire ratings, cost-effectiveness, ease of installation, and ease of maintenance. This course lists the questions architects, and others should ask to specify the best high-quality steel door for the application.



LEARNING OBJECTIVES

- **Describe** codes and standards that apply to high-performing steel doors
- **Identify** factors that impact energy efficiency in steel doors
- **Explain** ADA requirements for exterior doors and how to achieve them
- **Define** superior fire ratings for exterior doors
- **Describe** how to specify high-performing metal doors systems



LU & HSW APPROVED

Credit(s) earned on completion of this course will be reported to AIA CES for AIA members. Certificates of Completion for both AIA members and non-AIA members are available upon request.

This course is registered with AIA CES for continuing professional education. As such, it does not include content that may be deemed or construed to be an approval or endorsement by the AIA of any material of construction or any method or manner of handling, using, distributing, or dealing in any material or product.

***Choose Taylor for doors
that not only meet standards
but exceed expectations.***

Your vision, our precision.

Let's build something exceptional together.

PHONE: 800.248.3600 // FAX: 800.252.5468

REQUEST QUOTE: quotes@taylordoor.com

PLACE ORDER: orders@taylordoor.com

VISIT US: taylordoor.com

06.2024

Taylor Entrance Systems // 631 North First Street // West Branch, Michigan 48661

Taylor Entrance Systems™ reserves the right to change product features and specifications without prior notice. Photography used herein may not represent current product offering. The door glass shown in the photography is not provided by Taylor Entrance Systems. Taylor Entrance Systems is a trademark of Wausau Supply Co.

For California Residents Only

WARNING: This product can expose you to chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

TAYLOR
Entrance Systems™
AMERICA'S DOORMAKER