



HINGED PATIO DOOR SYSTEMS

ALL-SEASONS HINGED PATIO DOOR SYSTEMS



Shown Above: 3/4 view with Clear Glass in White Finish

WHAT MAKES AN ALL SEASONS ENTRY SYSTEM SPECIAL?

Smooth or Textured Reinforced Fiberglass Door Skins

Structural Fiberglass will not rot, dent, warp or rust.

Full Composite Stiles and Rails

LVL reinforced composite stiles and rails will not absorb water, will not rot, will not warp and will not delimitate.

CFC Free Foam Core

Structural CFC Free polyurethane foam core provides superior insulation and soundproofing.

Energy Efficient Glass

All-Seasons Patio Doors come standard with Low-E insulated glass of increase energy efficiency and are Energy Star Certified. Chose from 1-Lite, Grids Between Glass, Enclosed Blinds or High Security Impact Glass.

Standard and Retro-Fit Heights

Sureseal Gasket applied under all inswing and outswing thresholds

Coastal Stainless Steel Packages available

On The Cover: Full View with Clear Glass in White Finish

FINISH DEFENSE™ PAINT AND STAIN COLORS

Finish Defense™ is a patented paint and stain process engineered to bring out the beauty of your new All-Seasons Patio Door System. Our expert craftsmen create a best in class unique, realistic, durable best in class finish backed by a 10 Year Limited Warranty

STANDARD PAINT COLORS



STANDARD STAIN COLORS



PREMIUM STAIN COLORS



SPECIAL PAINT AND STAIN OPTIONS

Split Paint or Paint/Stain Combinations Available

Special Order Colors Available

**Available with Solar Reflective Paint for direct sunlight applications.*

All colors shown are representative and may not be an exact match.

ENCLOSED BLINDS RAISE-LOWER-TILT FUNCTION

*Shown Above: Full View Enclosed
Espresso Miniblind in Espresso Finish*



ALL-SEASONS ENCLOSED BLINDS FEATURE:

- No exposed cords - safe for children and pets
- No dusting of exposed blinds
- Privacy channels for complete privacy when closed
- Energy efficient warm edge spacer system



AVAILABLE BLIND COLORS



White



Silver Moon



Espresso



Sand



Slate Gray

MULTI-POINT LOCKING & HARDWARE

STRENGTH. SECURITY. PERFORMANCE. PEACE OF MIND.

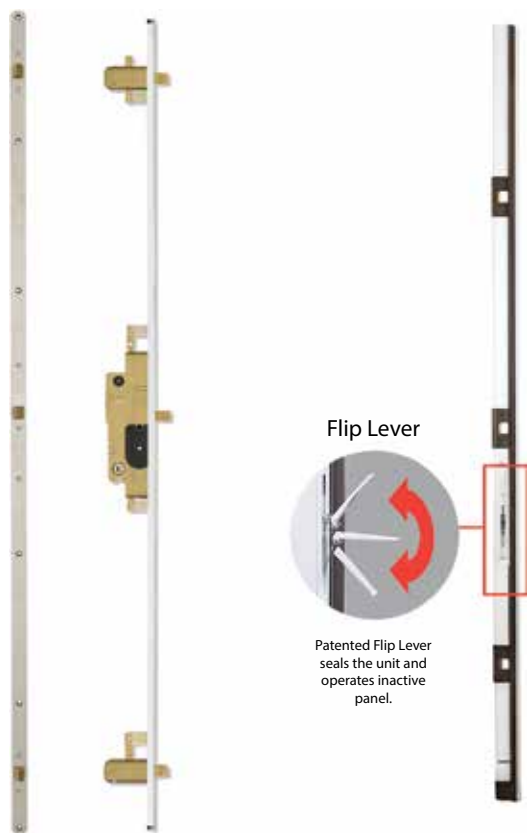
All-Seasons Multi-Point Locking Hardware delivers 3X the strength and 3X the performance of traditional locking hardware resulting in maximum peace of mind and homeowner satisfaction.

TRILENNIUM MULTI-POINT LOCKING SYSTEM

Operating as one, all three locking bolts engage when the door is closed, fighting deflection even when the door is unlocked.

One movement of the key or thumbturn activates all three bolts, drawing the door into perfect alignment with three true deadbolts that cannot be compromised. Plus, it's easy to use. Just one turn of the lever disengages all three bolts for easy operation time after time.

Trilennium's superior strength works when others fail, achieving the industry's highest ratings for structural and forced entry testing. A solid, one-piece I-Beam runs the full length of the lock. This not only increases the strength and precision of the lock, but also strengthens the door edge, preventing warping over the life of the panel.



Trilennium 3000 Lock

Ultimate Trilennium Astragal



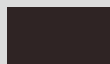
TRILENNIUM HARDWARE

The Trilennium® Hardware collection combines elegant design with precision engineering for beautiful, reliable performance. Trilennium Hardware is available in entry, inactive and dummy functions.

Eclipse Entry Set

SHOWN IN SATIN NICKEL

Available in:



Victorian Bronze

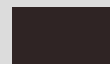


Satin Nickel

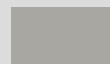
Rectangle Entry Set

SHOWN IN BLACK

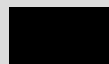
Available in:



Victorian Bronze



Satin Nickel



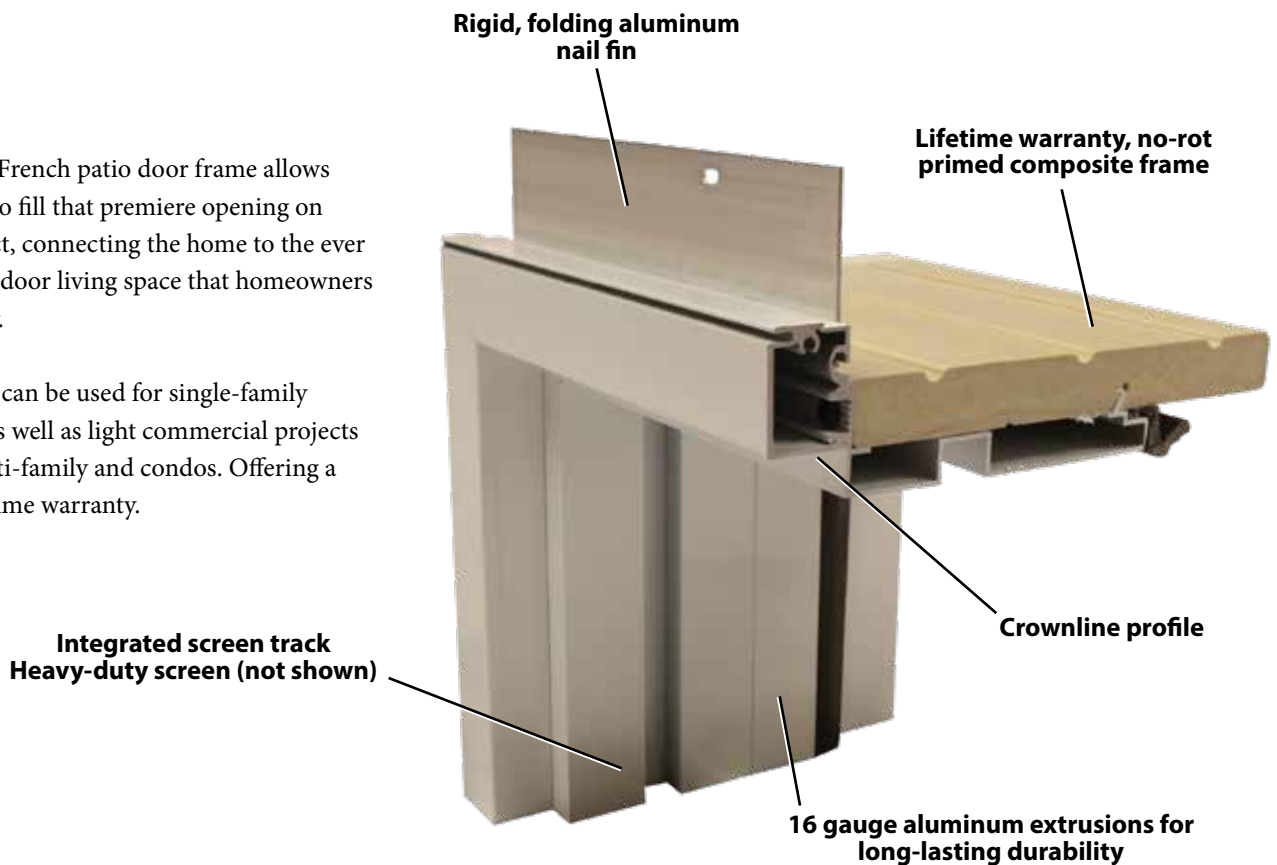
Black

PRE-CLAD PATIO DOOR FRAME

Introducing our Pre-Clad Patio Door Frame, designed and developed to utilize the standard entry door platform for flexibility, performance and cost.

The hinged French patio door frame allows fabricators to fill that premiere opening on every project, connecting the home to the ever growing outdoor living space that homeowners desire today.

This system can be used for single-family dwellings, as well as light commercial projects such as multi-family and condos. Offering a limited lifetime warranty.



ALL-SEASONS ROT-FREE COMPOSITE DOOR FRAME



All-Seasons Aluminum Clad Frames offer a 16 gauge aluminum exterior integrated with composite base substrate. Use our standard 4-9/16" or 6-9/16" frames, or custom-size your frames using All-Seasons extrusions. Select Traditional or Modern exterior brick mould, then choose one of our four standard colors (white, black, bronze or sandstone) for a maintenance free exterior door system.

Available in all Finish Defense Paint and Stain Colors for a "Built To Last" Patio Door System

Patent #
US7,111,433
US7,454,865
CA2,415,545



SDL BARS AND UNIT DIMENSIONS

All-Seasons Multi-Point Locking Hardware delivers 3X the strength and 3X the performance of traditional locking hardware resulting in maximum peace of mind and homeowner satisfaction.

FACTORY FINISHED AND APPLIED SDL BARS (SIMULATED DIVIDED LITE)

PVC or Aluminum SDL Bars are applied with 3M adhesive tape, finished on all sides, and will stand up to any climate. They won't crack, split or warp VHB Black Tape for superior adhesion.



7/8" Smooth or Textured PVC
Traditional Design



1-1/4" Smooth or Textured PVC
Traditional Wider Bar






3-1/2" Smooth or Textured PVC
Wide Shaker Style Bar

Smooth or Textured Aluminum SDL Bars Traditional Wider Bar



PATIO UNIT DIMENSIONS AND CONFIGURATIONS:

	Unit Size	Frame Dimensions (Inswing)	Frame Dimensions (Outswing)	Glass Size
 Single Hinged Patio Door	2/0 x 6/8	25-1/2" x 81-3/4"	25-1/2" x 81"	14" x 64"
	2/6 x 6/8	31-1/2" x 81-3/4"	31-1/2" x 81"	20" x 64"
	2/8 x 6/8	33-1/2" x 81-3/4"	33-1/2" x 81"	22" x 64"
	2/10 x 6/8	35-1/2" x 81-3/4"	35-1/2" x 81"	22" x 64"
	3/0 x 6/8	37-1/2" x 81-3/4"	37-1/2" x 81"	22" x 64"
 Double Hinged Patio Door Center or Side Hinged (Mull Post)	5/0 x 6/8	62-1/2" x 81-3/4"	62-1/2" x 81"	20" x 64"
	5/4 x 6/8	66-1/2" x 81-3/4"	66-1/2" x 81"	22" x 64"
	5/8 x 6/8	70-1/2" x 81-3/4"	70-1/2" x 81"	22" x 64"
	6/0 x 6/8	74-1/2" x 81-3/4"	74-1/2" x 81"	22" x 64"
 Double Hinged French Door Both Doors Active (T-Astragal)	5/0 x 6/8	62" x 81-3/4"	62" x 81"	20" x 64"
	5/4 x 6/8	66" x 81-3/4"	66" x 81"	22" x 64"
	5/8 x 6/8	70" x 81-3/4"	70" x 81"	22" x 64"
	6/0 x 6/8	74" x 81-3/4"	74" x 81"	22" x 64"
	8/0 Height Available on all Patio Door Units	Inswing Height: 97-3/4"	Outswing Height: 97"	80" Glass



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