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Oil: O<sub>1</sub> = Air Lube

A

Adhesive: A<sub>2</sub> = Loctite #271  
A<sub>8</sub> = Loctite #567

T

Torque: N•m x 8.85 = In. - lbs.

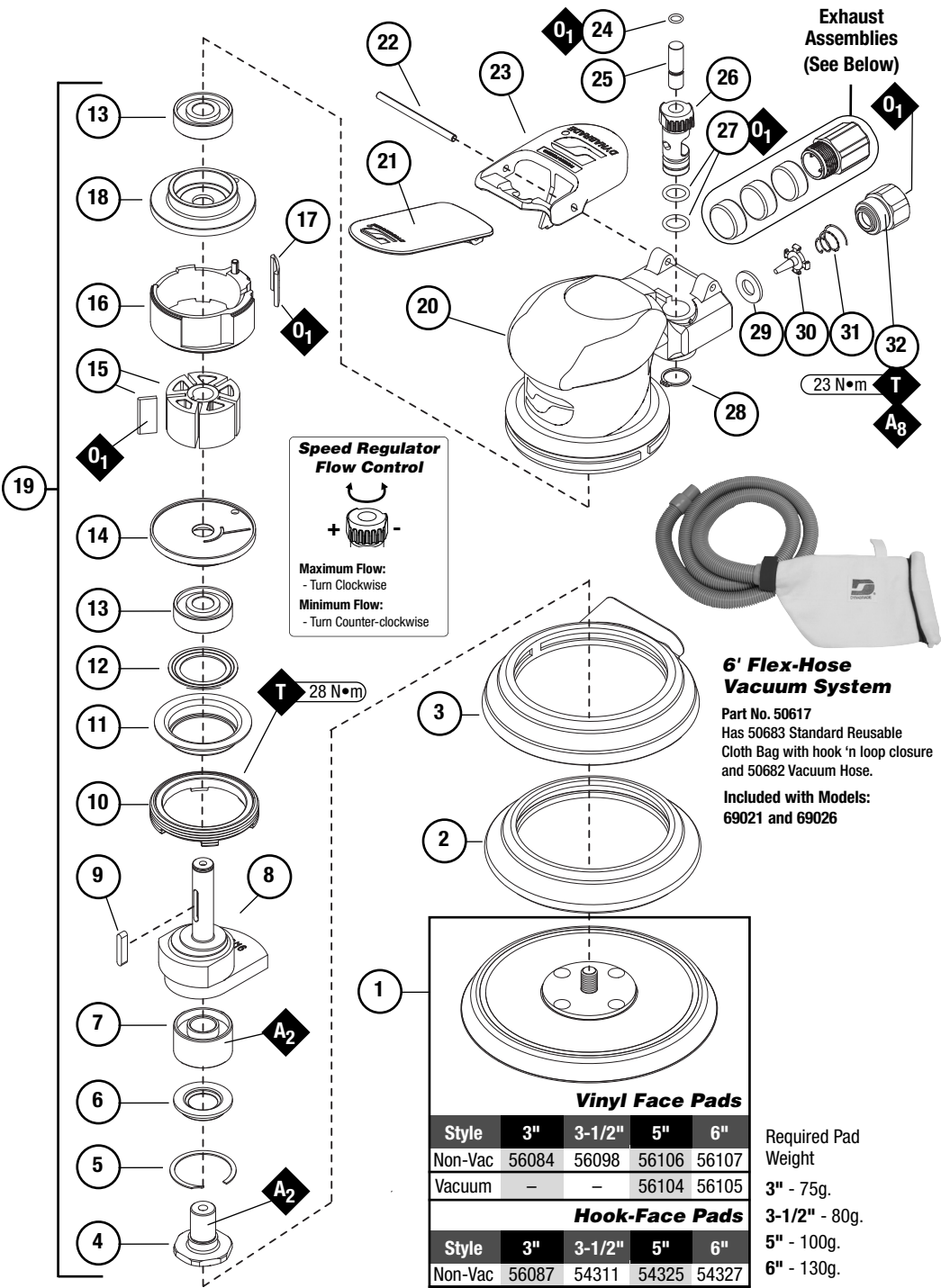
Always follow adhesive manufacturers  
cleaning and priming recommendations.

| INDEX KEY |                                               |                                          |       |       |  |
|-----------|-----------------------------------------------|------------------------------------------|-------|-------|--|
| No.       | Part #                                        | Description                              |       |       |  |
| 1         | Back-Up Pads - See Chart                      |                                          |       |       |  |
| 2         | Non-Vacuum Shroud                             |                                          |       |       |  |
|           | 54458                                         | 3" & 3-1/2"                              |       |       |  |
|           | 56051                                         | 5" & 6"                                  |       |       |  |
| 3         | Vacuum Shroud                                 |                                          |       |       |  |
|           | 57084                                         | 3" & 3-1/2"                              |       |       |  |
|           | 69362                                         | 5"                                       |       |       |  |
|           | 69363                                         | 6"                                       |       |       |  |
| 4         | 57069                                         | Balancer Shaft                           |       |       |  |
| 5         | 95630                                         | Snap Ring                                |       |       |  |
| 6         | 59084                                         | V-Seal                                   |       |       |  |
| 7         | 56052                                         | Bearing                                  |       |       |  |
| 8         | Motor Shaft Balancer                          |                                          |       |       |  |
| Orbit     | 3"                                            | 3-1/2"                                   | 5"    | 6"    |  |
| 3/8"      | 59122                                         | 59070                                    | 59071 | 59072 |  |
| 3/16"     | 59120                                         | 59060                                    | 59061 | 59062 |  |
| 3/32"     | 59121                                         | 59065                                    | 59066 | 59067 |  |
| 9         | 56047                                         | Key                                      |       |       |  |
| 10        | 59058                                         | Lock Ring                                |       |       |  |
| 11        | 59057                                         | Front Bearing Seal                       |       |       |  |
| 12        | 59083                                         | Felt                                     |       |       |  |
| 13        | 58368                                         | Bearing (2)                              |       |       |  |
| 14        | 69361                                         | Front Bearing Plate                      |       |       |  |
| 15        | 57113                                         | Rotor/Vane Set                           |       |       |  |
| 16        | 69350                                         | Cylinder                                 |       |       |  |
| 17        | 69352                                         | Seal                                     |       |       |  |
| 18        | 57891                                         | Rear Bearing Plate                       |       |       |  |
| 19        | Drop-In Motor Assembly<br>(See Chart -Page 4) |                                          |       |       |  |
| 20        | Housing (See Chart - Page 4)                  |                                          |       |       |  |
| 21        | 69356                                         | Throttle Lever - 3/8"                    |       |       |  |
|           | 69360                                         | Throttle Lever - 3/16"                   |       |       |  |
|           | 69357                                         | Throttle Lever - 3/32"                   |       |       |  |
| 22        | 94590                                         | Pin                                      |       |       |  |
| 23        | 57041                                         | Comfort Platform                         |       |       |  |
| 24        | 98459                                         | O-Ring                                   |       |       |  |
| 25        | 58363                                         | Valve Stem                               |       |       |  |
| 26        | 59075                                         | Speed Regulator                          |       |       |  |
| 27        | 01025                                         | O-Ring (2)                               |       |       |  |
| 28        | 95697                                         | Retaining Ring                           |       |       |  |
| 29        | 01464                                         | Seal                                     |       |       |  |
| 30        | 58365                                         | Tip Valve                                |       |       |  |
| 31        | 01468                                         | Spring                                   |       |       |  |
| 32        | 01494                                         | Inlet Bushing                            |       |       |  |
| 33        | 69364                                         | Shroud Adapter (5" & 6")                 |       |       |  |
| 34        | 57083                                         | Vacuum Adapter                           |       |       |  |
| 35        | 96197                                         | Dowel Pin                                |       |       |  |
| 36        | 57066                                         | Muffler Body                             |       |       |  |
| 37        | 95526                                         | O-Ring                                   |       |       |  |
| 38        | 69353                                         | Vac Nozzle                               |       |       |  |
| 39        | 57067                                         | Vac Tube                                 |       |       |  |
| 40        | 57093                                         | Vacuum Adapter                           |       |       |  |
| 41        | 56027                                         | Muffler Insert (3)                       |       |       |  |
| 42        | 69359                                         | Muffler Cap                              |       |       |  |
| 43        | 69272                                         | Muffler Assembly<br>(Includes 2 Inserts) |       |       |  |

Dynorbital®

Silver Supreme

Complete Assembly



Note: 56027 Muffler Insert(s) are installed with (1) in the housing body and (2) in the muffler cap . Replace accordingly.

