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Oil: O₁ = Air Lube

A

Adhesive: A₂ = Loctite #271
A₈ = Loctite #567

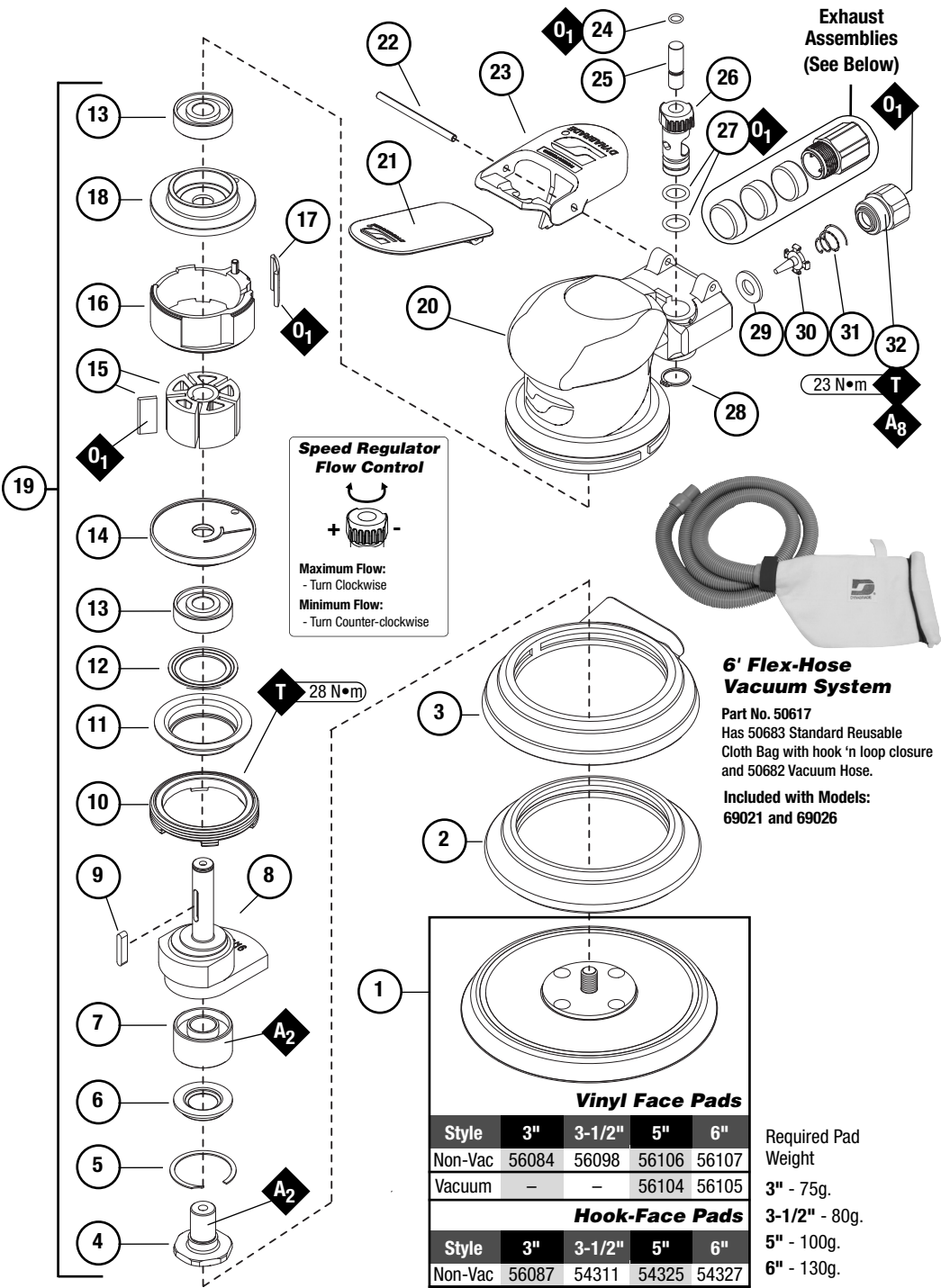
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Torque: N•m x 8.85 = In. - lbs.

Always follow adhesive manufacturers
cleaning and priming recommendations.

INDEX KEY					
No.	Part #	Description			
1	Back-Up Pads - See Chart				
2	Non-Vacuum Shroud				
	54458	3" & 3-1/2"			
	56051	5" & 6"			
3	Vacuum Shroud				
	57084	3" & 3-1/2"			
	69362	5"			
	69363	6"			
4	57069	Balancer Shaft			
5	95630	Snap Ring			
6	59084	V-Seal			
7	56052	Bearing			
8	Motor Shaft Balancer				
	Orbit	3"	3-1/2"	5"	6"
	3/8"	59122	59070	59071	59072
	3/16"	59120	59060	59061	59062
	3/32"	59121	59065	59066	59067
9	56047	Key			
10	59058	Lock Ring			
11	59057	Front Bearing Seal			
12	59083	Felt			
13	58368	Bearing (2)			
14	69361	Front Bearing Plate			
15	57113	Rotor/Vane Set			
16	69350	Cylinder			
17	69352	Seal			
18	57891	Rear Bearing Plate			
19	Drop-In Motor Assembly (See Chart -Page 4)				
20	Housing (See Chart - Page 4)				
21	69356	Throttle Lever - 3/8"			
	69360	Throttle Lever - 3/16"			
	69357	Throttle Lever - 3/32"			
22	94590	Pin			
23	57041	Comfort Platform			
24	98459	O-Ring			
25	58363	Valve Stem			
26	59075	Speed Regulator			
27	01025	O-Ring (2)			
28	95697	Retaining Ring			
29	01464	Seal			
30	58365	Tip Valve			
31	01468	Spring			
32	01494	Inlet Bushing			
33	69364	Shroud Adapter (5" & 6")			
34	57083	Vacuum Adapter			
35	96197	Dowel Pin			
36	57066	Muffler Body			
37	95526	O-Ring			
38	69353	Vac Nozzle			
39	57067	Vac Tube			
40	57093	Vacuum Adapter			
41	56027	Muffler Insert (3)			
42	69359	Muffler Cap			
43	69272	Muffler Assembly (Includes 2 Inserts)			

Dynorbital® Silver Supreme Complete Assembly



Note: 56027 Muffler Insert(s) are installed with (1) in the housing body and (2) in the muffler cap . Replace accordingly.

