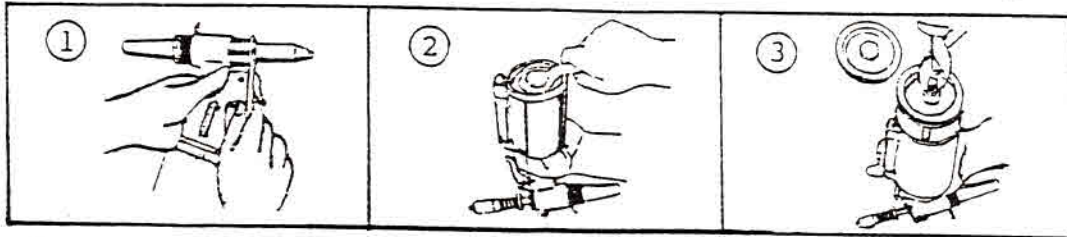
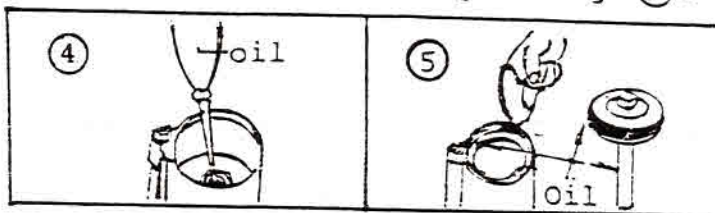


Maintenance & Adding Oil for Hydraulic Riveter

1. Stop to send the air/gas.
2. Use the spanner to take apart the head as fig. ①.
3. Use the spanner to open the bottom cover as fig. ②.
4. Take out the piston of the cylinder by tong as fig. ③.



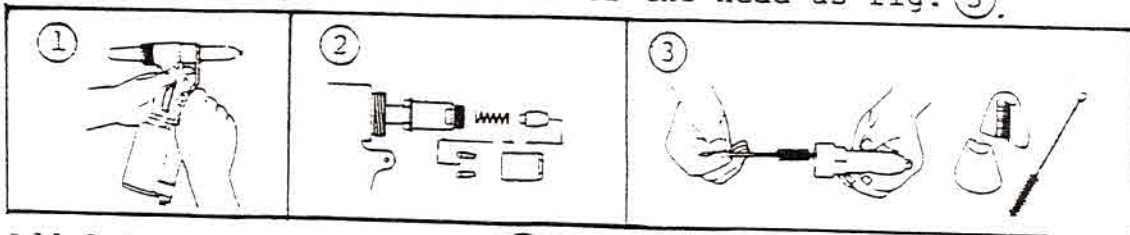
5. Clean the inside of the body.
6. Full the lubricate oil as fig. ④.
7. Clean the stem of piston, add grease on the inner wall of cylinder and the ring as fig. ⑤.



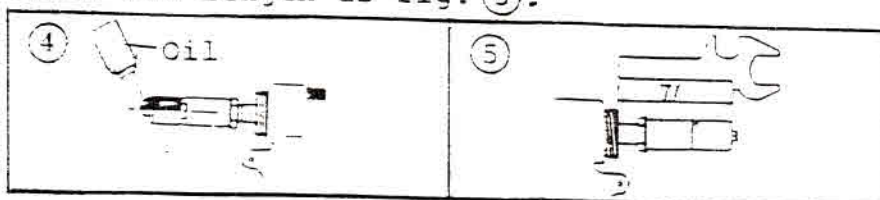
8. Assembly the riveter by the process contrary the open.

Clean & Maintenance for the Head of Riveter

1. Stop to send the air/gas.
2. Use spanner to take apart the head as fig. ①.
3. Use spanner to take apart the part as fig. ②.
4. Clean all the part and inside of the head as fig. ③.



5. Add lubricate oil as fig. ④.
6. Check the length as fig. ⑤.



7. Assembly according to the process of contrary of apart.

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