

Models:

10410 - 5" Non-Vacuum
10411 - 5" Vac-Ready
10412 - 5" Basic Vac
10413 - 5" Deluxe Vac
10414 - 5" Central Vac-Ready
10420 - 6" Non-Vacuum
10421 - 6" Vac-Ready
10422 - 6" Basic Vac
10423 - 6" Deluxe Vac
10424 - 6" Central Vac-Ready

5" & 6" Two Hand Dynorbital® Sander

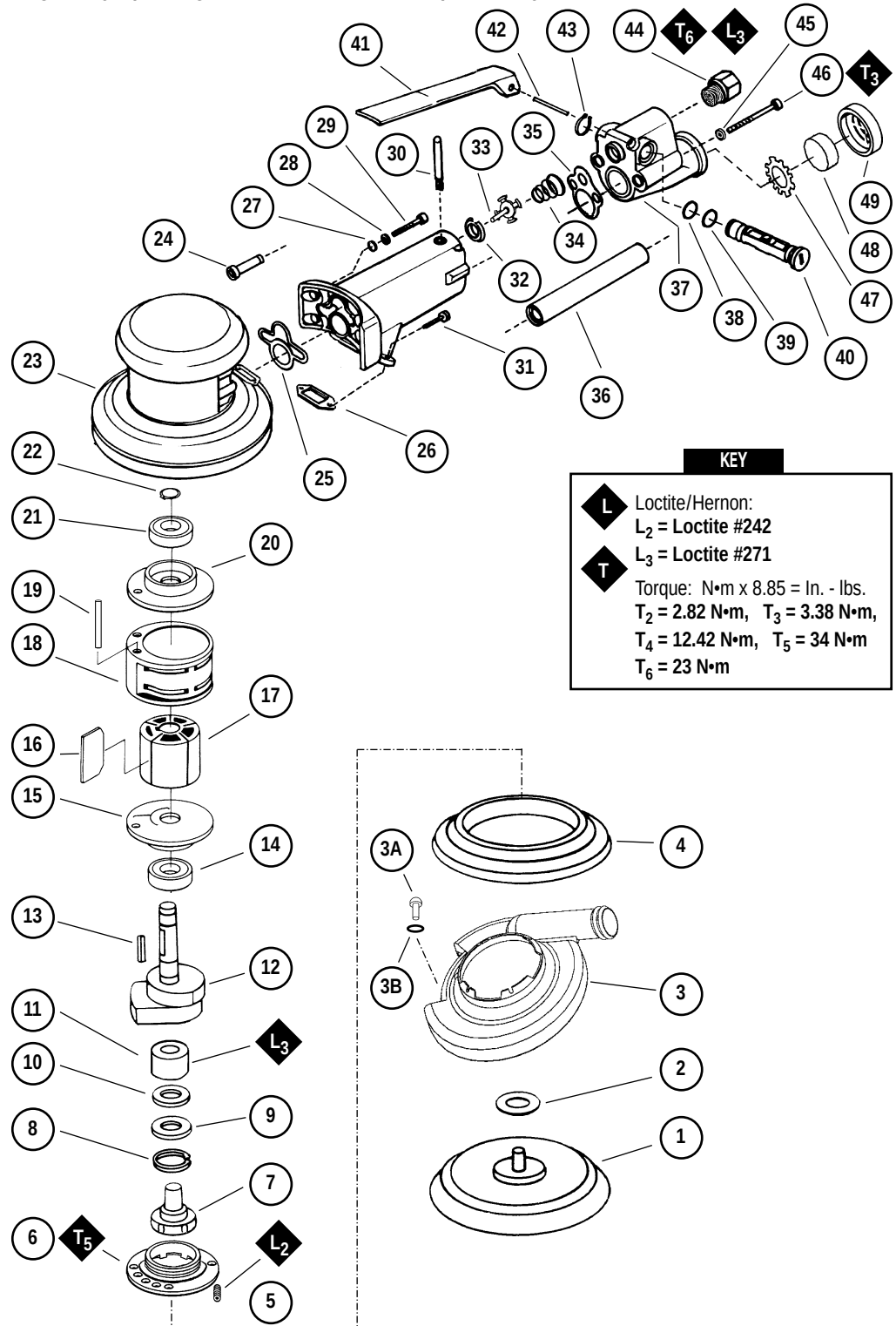
*Air Powered, Random Orbital Sander, 12,000 RPM,
For serial number 9B1000 and higher.*

WARNING

Always operate, inspect and maintain this tool in accordance with the Safety Code for portable air tools (ANSI B186.1) and any other applicable safety codes and regulations. Please refer to Dynabrade's Warning/Safety Operating Instructions for more complete safety information.

Index Key

No.	Part	Description
1	56104	5" Vac Sanding Pad
	56105	6" Vac Sanding Pad
	56106	5" Non-Vac Sanding Pad
	56107	6" Non-Vac Sanding Pad
2	95858	Spacer
	95859	Spacer*
3	57737	6" Vacuum Shroud (CVR)
3A	96425	Screw (4) (CVR)
3B	95886	Washer (4) (CVR)
4	57369	Lip Seal Shroud
5	96166	Set Screw
6	57332	Lock Ring
7	57069	Balancer Shaft
8	95630	Snap Ring
9	95628	Bearing Shield
10	56053	Bearing Seal
11	56052	Balancer Bearing
12	57364	5" Motor Shaft Balancer
	57365	6" Motor Shaft Balancer
13	54673	Rotor Key
14	02695	Bearing
15	54630	Front Bearing Plate
16	54674	Blade (5/pkg.)
17	54671	Rotor
18	54631	Cylinder Assy. (incl. #18)
19	95865	Line-up Pin
20	54629	Rear Bearing Plate
21	01206	Bearing
22	95626	Retaining Ring
23	10407	Housing - 10410
	10408	Housing - 10411, 12, 13
	10409	Housing - 10414
	10415	Housing - 10420
	10416	Housing - 10421, 22, 23
	10417	Housing - 10424
24	57394	Valve Nozzle (S.G. Vac)
25	57362	Gasket
26	57382	Non-Vac & Ctl. Vac
	57383	Vacuum & S.Gen. Vac
27	95886	Washer (4)
28	01211	Washer (4)
29	97010	Screw (4)
30	57396	Valve Stem**
31	96123	Screw (2)
32	01464	Seal
33	01472	Tip Valve
34	01468	Spring
35	57346	Gasket
36	57376	Tube (S.G. Vac only)
37	57373	Adapter
38	01024	O-Ring
39	01024	O-Ring
40	57343	Speed Regulator
41	57344	Lever***
42	01017	Pin
43	95558	Retaining Ring
44	01494	Inlet Bushing
45	01211	Washer (2)
46	01788	Screw (2)
47	54199	Muffler Seat (CV, NV only)
48	54195	Muffler (3) (CV, NV only)
49	54194	Muffler Cap (CV, NV only)



KEY

L Loctite/Hernon:
L₂ = Loctite #242
L₃ = Loctite #271
T Torque: N•m x 8.85 = In. - lbs.
T₂ = 2.82 N•m, T₃ = 3.38 N•m,
T₄ = 12.42 N•m, T₅ = 34 N•m
T₆ = 23 N•m

* Spacer as required to create a .020" gap between pad and shroud.

57375 Valve Stem (For use in conjunction with 01089 Safety-lock Lever) *01089 Optional Safety-lock Lever.