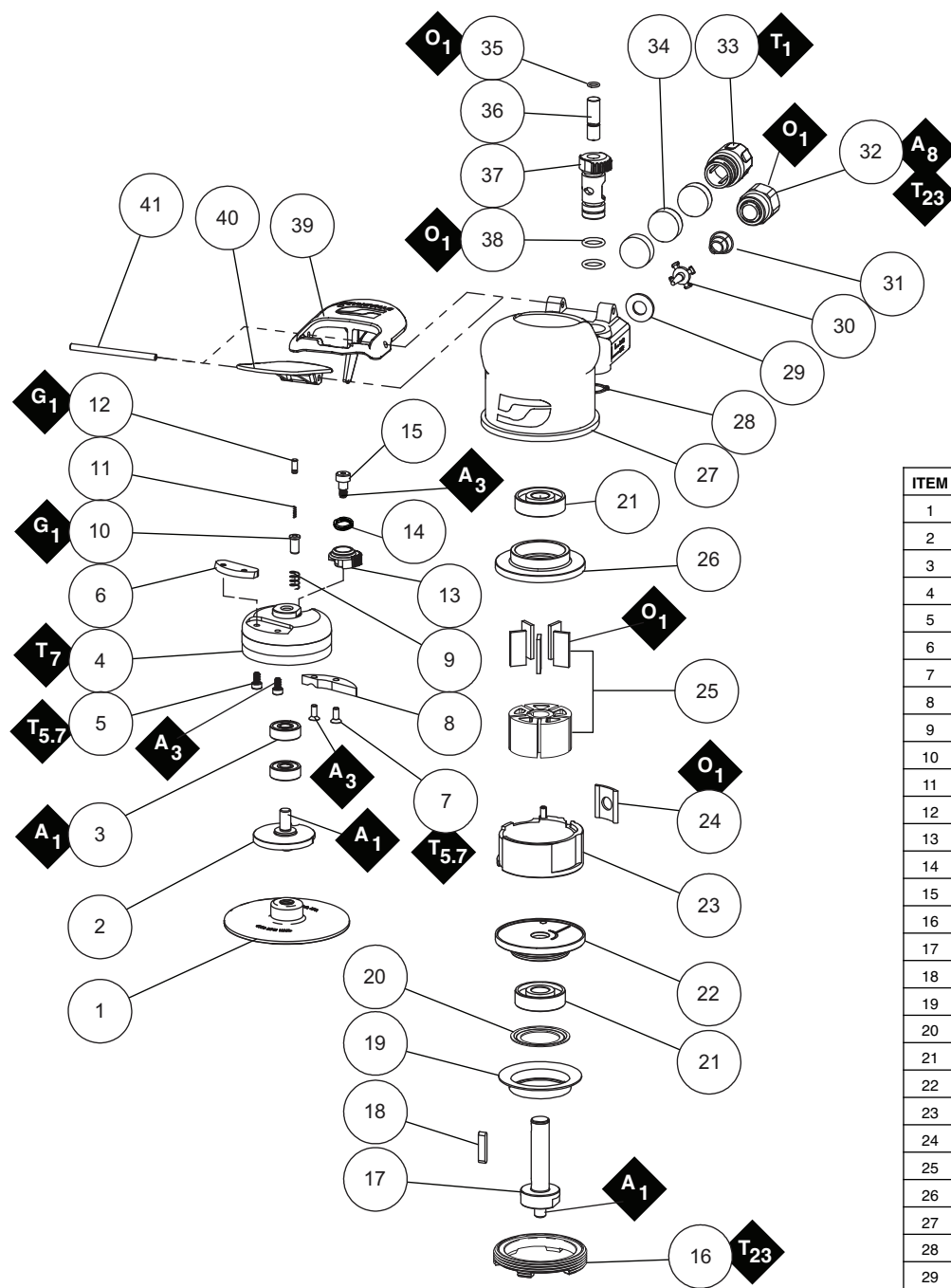
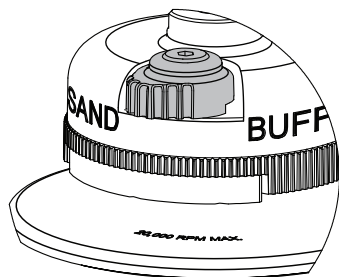




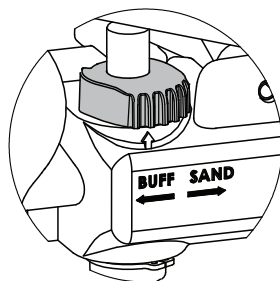
KEY	
O	Oil: O ₁ = Air Lube
G	Grease: G ₁ = Lubriplate 630 AA
A	Adhesive: A ₁ = Loctite #609 A ₃ = Loctite #242 A ₈ = Loctite #567
T	Torque: N•m x 8.85 = lb•in.
T_x	X = Torque Value (N•m)
Always follow adhesive manufacturers cleaning and priming recommendations.	

ITEM	P/N	DESCRIPTION	QTY.
1	50125	3" BACK-UP PAD – HOOK-FACE	1
2	57076	SHAFT BALANCER	1
3	02057	BEARING	2
4	69544	HOUSING	1
5	95741	SCREW	2
6	69547	UPPER COUNTERWEIGHT	1
7	61329	SCREW	2
8	69546	LOWER COUNTERWEIGHT	1
9	95747	SWITCH SPRING	1
10	94603	PIN	1
11	95744	SPRING	1
12	94602	PIN INSERT	1
13	69545	KNOB	1
14	95856	SPRING	1
15	95768	SHOULDER BOLT	1
16	59058	LOCK RING	1
17	59123	SHAFT	1
18	56047	KEY	1
19	59057	FRONT BEARING SEAL	1
20	59083	FELT WASHER	1
21	58368	BEARING	2
22	69361	FRONT BEARING PLATE	1
23	69350	CYLINDER	1
24	69352	CYLINDER SEAL	1
25	57113	ROTOR/VANE SET (5PKG)	1
26	57891	REAR BEARING PLATE	1
27	69541	HOUSING	1
28	95697	RETAINING RING	1
29	01464	SEAL	1
30	58365	TIP VALVE	1
31	01468	SPRING	1
32	01494	INLET BUSHING	1
33	69359	MUFFLER BODY	1
34	56027	MUFFLER INSERT	3
35	98459	O-RING	1
36	58363	VALVE STEM	1
37	59095	SPEED REGULATOR	1
38	01025	O-RING	2
39	57041	COMFORT PLATFORM	1
40	69360	THROTTLE LEVER	1
41	94590	PIN	1
—	95751	OFFSET WRENCH - 19 MM	1
—	95262	OPEN WRENCH - 14 MM	1



3" LOCKING R.O.P HOUSING

Buffing – Turn Knob to BUFF
Sanding – Turn Knob to SAND



SPEED REGULATOR

Buffing – Turn Regulator to BUFF
Sanding – Turn Regulator to SAND