

O

Oil: O₁ = Air Lube

A

Adhesive: A₂ = Loctite #271

T

Torque: N·m x 8.85 = In. - lbs.

G

Grease: G₁ = Lubriplate 630AA

Always follow adhesive manufacturers
cleaning and priming recommendations.

RED-TRED®

Eraser Disc Tool

Complete Assembly

Index Key

No.

Part #

Description

1

18366

Spindle Nut

2

18367

Gear Housing

3

18368

Bearing

4

18370

Gear (3)

5

18369

Planetary Carrier

6

18371

Pin (3)

7

18372

Ring Gear

8

18373

Bearing

9

18374

Spacer

10

18375

Bearing

11

18376

Front End Plate

12

18377

Rotor Spacer

13

18378

Rotor

14

18379

Vane (5)

15

18380

Cylinder

16

18381

Pin

17

18382

Rear End Plate

18

18383

Bearing

19

18384

Speed Regulator

20

18385

O-Ring

21

18386

Housing

22

18387

Pin

23

18388

Trigger

24

18389

Muffler

25

18390

Exhaust Deflector

26

18391

O-Ring

27

18392

Valve Bushing

28

18393

Valve Seat

29

18394

Tip Valve

30

18395

Valve Spring

31

18396

Inlet Bushing

32

18397

Grip

33

92298

Eraser Hub

34

92297

Eraser Disc

35

Flange Nut

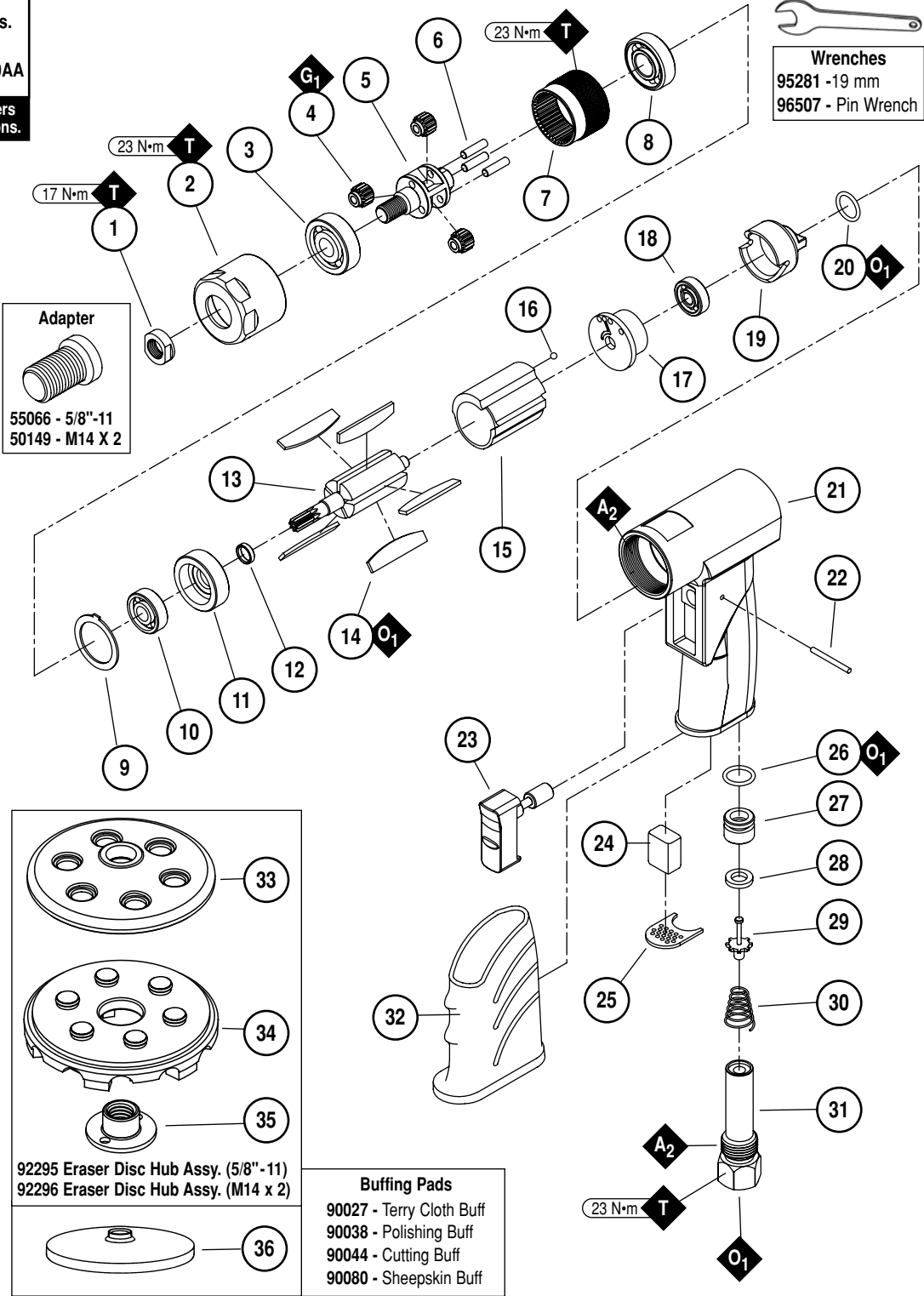
04127 5/8"-11

04128 M14 x 2

36

50126

3" Pad (Hook-Face)



Machine Specifications

Model Number	Motor RPM	Diameter Inch (mm)	Sound Level	Max. Air Flow SCFM (LPM)	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)	Spindle Thread
18069/18072	2,500	4 (96) Eraser Disc	80 dB(A)	23 (651)	2.5 (1.1)	5.3 (135)	7 (179)	5/8"-11 or M14 x 2
18071/18073	2,500	3 (72) Backing Pad	80 dB(A)	23 (651)	1.7 (.8)	5 (128)	6-3/8 (179)	3/8"-24

Additional Specifications: Air Inlet Thread 1/4" NPT • Hose I.D. 1/4" (6 mm) • Inlet Pressure: 90 PSIG (6.2 Bar)
 Sound Level is the pressure measurement according to the method outlined in ISO regulation ISO-15744