



## ! WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

## ! WARNING

- RATED RPM OF THE ACCESSORY USED MUST EXCEED THE MAXIMUM TOOL RPM SHOWN



ALWAYS READ INSTRUCTIONS BEFORE USING POWER TOOLS



ALWAYS WEAR SAFETY GOGGLES



WEAR HEARING PROTECTION



AVOID PROLONGED EXPOSURE TO VIBRATION

## SPECIFICATIONS

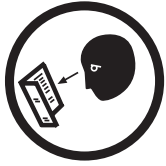
Free Speed.....	400 RPM
Chuck Size.....	1/2"
Spindle Size.....	1/2" - 20
Air Inlet.....	1/4" NPT
Hose Size.....	3/8"
Air Pressure.....	90 psi
Air Consumption.....	4 cfm
Length.....	8-1/2"
Sound Level.....	90 dBA
Weight.....	4 lbs.

## CAT255HDA

1/2" Heavy Duty  
Reversible  
Air Drill  
w/ Keyless Chuck

## WARNING - FOLLOW THESE RULES FOR SAFE OPERATION!

This Instruction Manual Contains Important Safety Information.



Read THIS INSTRUCTION MANUAL Carefully and understand ALL INFORMATION Before Operating THIS Tool.

- Always operate, inspect and maintain this tool in accordance with American National Standards Institute Safety Code of Portable Air Tools (ANSI B186.1) and any other applicable safety codes and regulations.

- For safety, top performance and maximum durability of parts, operate this tool at 90 psig/6.2 bar max air pressure with 3/8" diameter air supply hose.



- Always wear impact-resistant eye and face protection when operating or performing maintenance on this tool. Always wear hearing protection when using this tool.



- High sound levels can cause permanent hearing loss. Use hearing protection as recommended by your employer or OSHA regulation.

- Keep the tool in efficient operating condition.

- Operators and maintenance personnel must be physically able to handle the bulk, weight and power of this tool.

- Air under pressure can cause severe injury. Never direct air at yourself or others. Always turn off the air supply, drain hose of air pressure and detach tool from air supply before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool. Failure to do so could result in injury. Whip hoses can cause serious injury. Always check for damaged, frayed or loose hoses and fittings, and replace immediately. Do not use quick detach couplings at tool. See instructions for correct set-up.



- Air powered tools can vibrate in use. Vibration, repetitive motions or uncomfortable positions over extended periods of time may be harmful to your hands and arms.



Discontinue use of tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.

- Place the tool on the work before starting the tool. Do not point or indulge in any horseplay with this tool.



- Slipping, tripping and/or falling while operating air tools can be a major cause of serious injury or death. Be aware of excess hose left on the walking or work surface.

- Keep body working stance balanced and firm. Do not overreach when operating the tool.

- Anticipate and be alert for sudden changes in motion during start up and operation of any power tool.

- Do not carry tool by the hose. Protect the hose from sharp objects and heat.



- Tool shaft may continue to rotate briefly after throttle is released. Avoid direct contact with accessories during and after use. Gloves will reduce the risk of cuts or burns.

- Keep away from rotating end of tool. Do not wear jewelry or loose clothing. Secure long hair. Scalping can occur if hair is not kept away from tool and accessories. Choking can occur if neckwear is not kept away from tool and accessories.



- Drill bits can bind suddenly and cause rotation of the work piece or tool, causing injury to arms and/or shoulders. Enough torque is generated to cause falls. Always use sharp bits. Use less downward pressure at breakthrough.

- Do not lubricate tools with flammable or volatile liquids such as kerosene, diesel or jet fuel.

- Do not force tool beyond its rated capacity.

- Do not remove any labels. Replace any damaged labels.

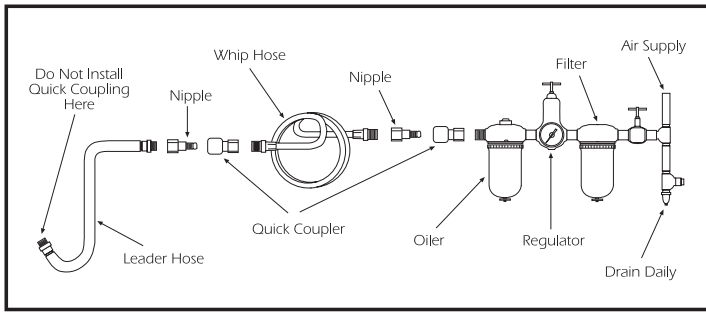


Figure 1

## AIR SUPPLY

Tools of this class operate on a wide range of air pressures. It is recommended that air pressure of these tools measures 90 PSI at the tool while running free. Higher pressure (over 90 psig; 6.2 bar) raises performance beyond the rated capacity of the tool which will shorten tool life because of faster wear and could cause injury.

Always use clean, dry air. Dust, corrosive fumes and/or water in the air line will cause damage to the tool. Drain the air tank daily. Clean the air inlet filter screen on at least a weekly schedule. The recommended hook-up procedure can be viewed in the above figure.

The air inlet (Figure 2) used for connecting air supply has standard 1/4" NPT. Line pressure should be increased to compensate for unusually long air hoses (over 25 feet). Minimum hose diameter should be 3/8" I.D. and fittings should have the same inside dimensions and be tightly secured.

## LUBRICATION & MAINTENANCE

Lubricate the air motor daily with quality air tool oil. If no air line oiler is used, run 1/2 ounce of air tool oil through the tool by squirting oil into the tool air inlet or into the nearest connection to the air inlet, reconnecting air supply, and then running the tool. Do not use more than 1/2 ounce of oil, as overfilling will reduce the performance of the tool.

## TROUBLESHOOTING

Other factors outside the tool may cause loss of power or erratic action. Reduced compressor output, excessive drain on the air line, moisture or restrictions in air pipes or the use of hose connections of improper size or poor conditions may reduce air supply. If outside conditions are in order, and the tool still performs erratically, disconnect tool from hose and take tool to your nearest Cornwell authorized service center.

## OPERATION

Locate center of new hole by using a center punch. Place drill bit tip in punch mark. Hold drill square with work and start motor. Apply steady, even pressure. Do not force. Too much pressure can cause bit to break or overheat. Too little pressure will keep bit from cutting and cause it to overheat. Reduce pressure just before bit cuts through the work. When bit has penetrated work and is spinning freely, take it from the work while the motor is running, then turn off drill. If the drill jams in the work, release throttle immediately. Disconnect the drill before removing bit and determining cause of trouble. Do not attempt to free the bit by starting and stopping the motor.



Figure 2

## WARRANTY

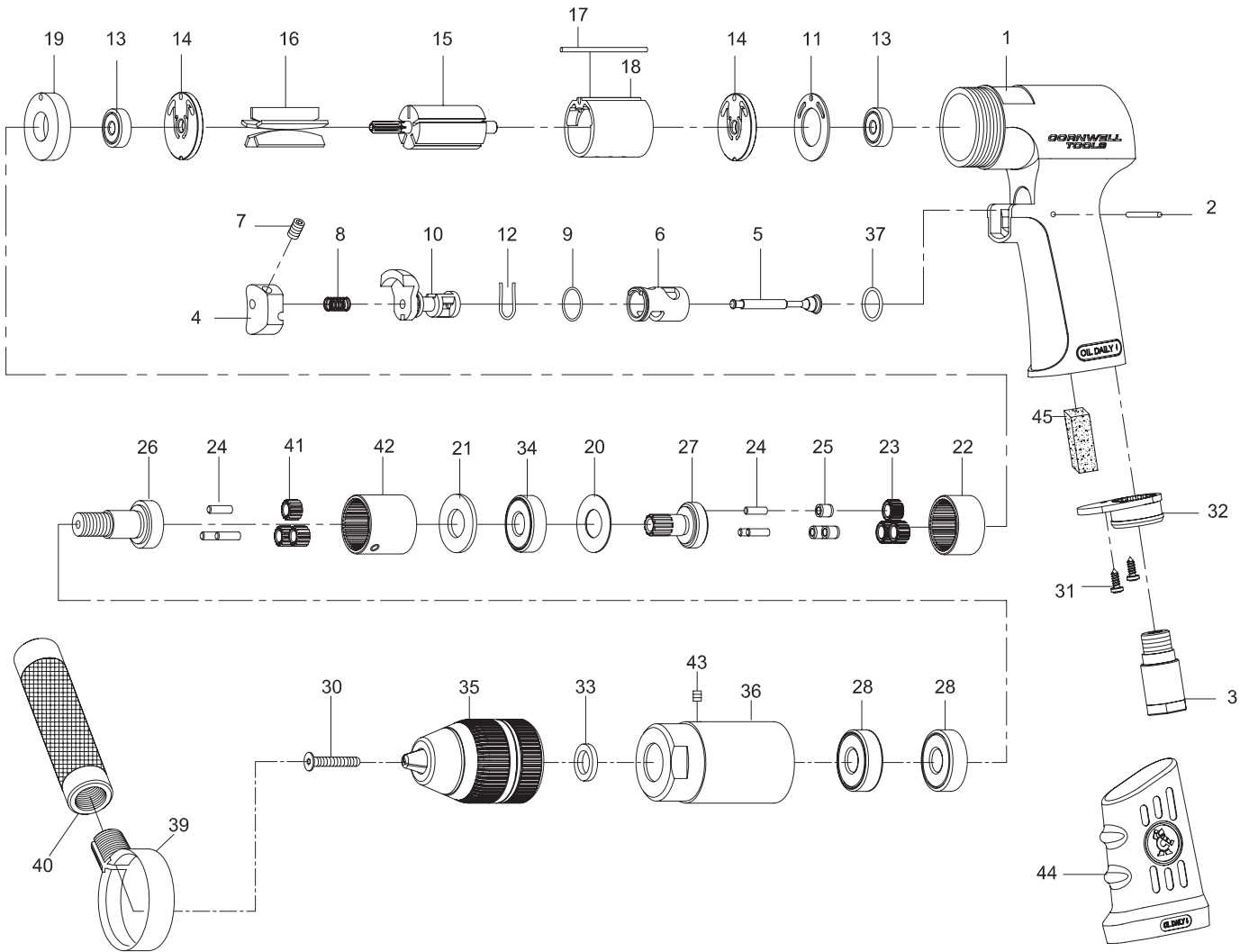
Cornwell warrants its air tools for a period of 1 year to the consumer. We will repair any air tool covered under this warranty which proves to be defective in material or workmanship during the warranty period. In order to have your tool repaired, return the tool to any Cornwell Authorized Warranty Center, freight prepaid. Please include a copy of your proof of purchase and a brief description of the problem. The tool will be inspected and if any part or parts are found to be defective in material or workmanship, they will be repaired free of charge and the repaired tool will be returned to you freight prepaid.

This warranty gives you specific rights. You may also have other rights which vary from state to state.

The foregoing obligation is Cornwell's sole liability under this or any implied warranty and under no circumstances shall Cornwell be liable for any incidental or consequential damages.

Note: Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

# PARTS BREAKDOWN - CAT-255HDA



Ref. #	Item #	DESCRIPTION	QTY.	Ref. #	Item #	DESCRIPTION	QTY.
1	RS255HD01	Motor Housing (Incl. #44)	1	23	RS78823	Planet Gear with bushing	3
2	RS43009	Pin	1	24		Pin (incl. w/#26 & 27)	6
3	RS79503	Air Inlet	1	25		Bushing (incl. w/#23)	3
4	RS79404N	Trigger	1	26	RS25526	Work Spindle with pins	1
5	RS79405N	Valve Stem Set	1	27	RS78627	Reduction Spindle with pins	1
6	RS79406N	Reverse Bushing	1	28	RS221RA32	Ball Bearing	2
7	RS79438N	Set Screw	1	30	RS79430N	Screw	1
8	RS79408N	Valve Spring	1	31	RS43007	Tapping Screw	2
9	RS79409N	O-Ring	1	32	RS76232	Exhaust Diffuser	1
10	RS79410N	Reverse Lever	1	33	RS182729A	Chuck Spacer	1
11	RS79411N	Motor Gasket	1	34	RS29120	Ball Bearing	1
12	RS79412N	Reverse Retainer	1	35	RS25535A	1/2" Keyless Chuck	1
13	RS21114	Ball Bearing	2	36	RS25536A	Clamp Nut	1
14	RS79414N	Rear End Plate	2	37	RS79431N	O-Ring	1
15	RS79415N	Rotor	1	39	RS78639	Retainer	1
16	RS78716	Rotor Blades	5	40	RS25540A	Handle	1
17	RS79417N	Spring Pin	2	41	RS78641	Planet Gear	3
18	RS79418N	Cylinder	1	42	RS78642	Internal Gear	1
19	RS79419N	Front End Plate	1	43	RS78643	Set Screw	1
20	RS78620	Spacer	1	44	RS25553	Rubber Grip	1
21	RS78621	Washer	1	45	RS82250	Damping Diffuser	1
22	RS79422N	Internal Gear	1				