



## SERVICE PARTS LIST

**BULLETIN NO.  
54-44-2560**

**SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS**

## REVISED BULLETIN

DATE  
Feb. 2022

**M18™ FUEL™ RIVET TOOL with ONE-KEY™**

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## WIRING INSTRUCTION

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#### DESCRIPTION OF PART

<b>FIG.</b>	<b>PART NO.</b>	<b>DESCRIPTION OF PART</b>
1	43-56-2553	1/4" Retention Nose Piece
2	49-16-2660JS	Outer Jaw Housing
3	34-40-8010	15 Degree Jaw (Set of 3)
6		O-Ring Seal
7		Inner Jaw Housing
8	40-50-8937	Jaw Pusher Spring
9	05-78-5315	M5 x 33mm Pan Hd. Taptite T-25 Screw
23	45-76-0853	Mandrel Guide

NO. REQ. (1) 91 39

2 43-56-2553  
3 49-16-2660JS  
6 34-40-8010  
7  
8 40-50-8937  
9 05-78-5315  
23 45-76-0853

**See page two for lubrication instructions, extention components, accessories and torque specs chart**

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**Note: When replacing Housing Service Kit (95), Service Nameplate (85) will need to be added.**

Callout 1: 95 26 27 29 30 35 36 37 38 39 68 69 70 71 84

Callout 2: 25 36 (x11) 102 37 38 39 (x2) 103 90 38 39 36 85 35 34 32 82 80 81 33 28 (x3) 79 1 72 73 92 72 73 93 69 70 69 (x2) 64 65 66 40 29 24 23 97 64 65 66 99 74 75 100 101 102 103 104 28 32 80 105 28 34 82 106 28 1 79 107 28 33 81 108 2 79 1 94 6 7 8 3 (x3) 6 7 96 2 1

**FIG PART NO DESCRIPTION OF PART**

24	45-76-0855	Mandrel Chute
25	43-72-2557	Mandrel Cup Assembly
26	06-82-0151	M3 x 9mm Pan Hd. ST T-8 Screw
27	43-84-0845	Threaded Insert Cover
28	-----	4mm Steel Ball
29	40-50-8938	Wrench Retention Spring Plate
30	44-06-0067	One-Key Lens
32	-----	3/16" Retention Nose Piece
33	-----	9/32" Retention Nose Piece
34	-----	7/32" Retention Nose Piece
35	06-82-0079	M3 x 22mm Pan Hd. ST T-10 Screw
36	06-82-1080	M3 x 14mm Pan Hd. ST T-10 Screw
37	-----	Right Housing Halve-Cover
38	-----	Right Anti-Rotation Plate
39	-----	M3 x 6mm Pan Hd. Phillips Screw
40	49-96-7220	Wrench
42	45-88-0631	Flat Washer
64	-----	Switch Spring Housing
65	-----	Trigger Spring
66	-----	Trigger Cap
68	-----	Left Anti-Rotation Plate
69	-----	Lanyard Ring Bushing
70	-----	Lanyard Ring
71	-----	Left Housing Halve-Support
72	06-82-2500	6-32 Pan Hd. Slotted T-15 Screw
73	-----	Belt Hook
74	05-81-1100	M2.6 x 6mm Flat Hd. Phillips Screw
75	-----	Coin Cell Cover
76	-----	Coin Cell Battery
78	-----	Coin Cell PCBA
79	-----	O-Ring-Green
80	-----	O-Ring-Black

NO RFQ

NOVA  
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(1)

**EXAMPLE:**

Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

**FIG. PART NO. DESCRIPTION OF PART**

81	O-Ring- Brown
82	O-Ring-Red
84	Spring Washer
85	Service Nameplate
90	Right Anti-Rotation Service Kit
91	Left Anti-Rotation Service Kit
92	Belt Clip Service Kit
93	Lanyard Ring Service Kit
94	Jaw Housing Service Kit
95	Housing Service Kit
96	Pusher Tube Service Assembly
97	Trigger Switch Service Kit
98	Output Shaft Service Kit
99	Coin Cell Cover Service Kit
100	Rear Gear Case Service Assembly
101	Front Gear Case Service Assembly
102	Rotor Service Assembly
103	Electronic Service Assembly
104	3/16" Retention Nosepiece Assembly
105	7/32" Retention Nosepiece Assembly
106	1/4" Retention Nosepiece Assembly
107	9/32" Retention Nosepiece Assembly

**NO. REQ.**

**MILWAUKEE TOOL** • [www.milwaukeetool.com](http://www.milwaukeetool.com)  
13135 W. Lisbon Road, Brookfield, WI 53005

## Extention Components

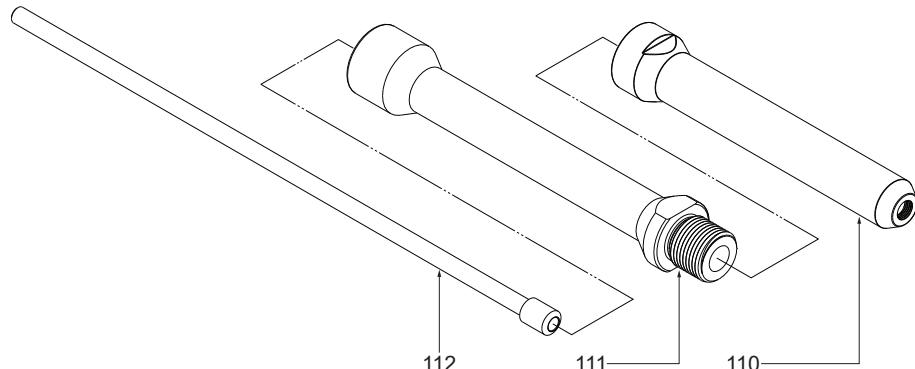
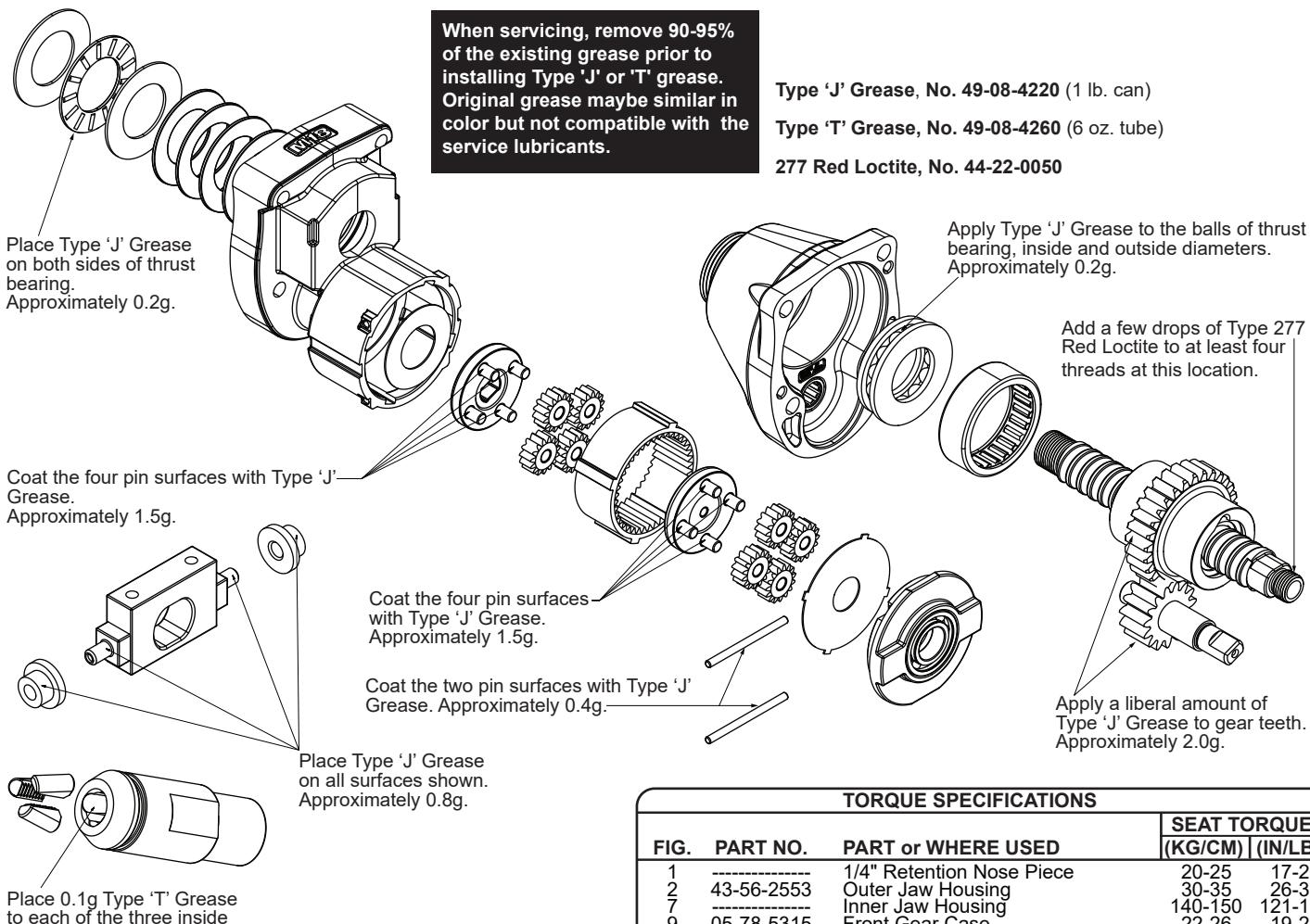


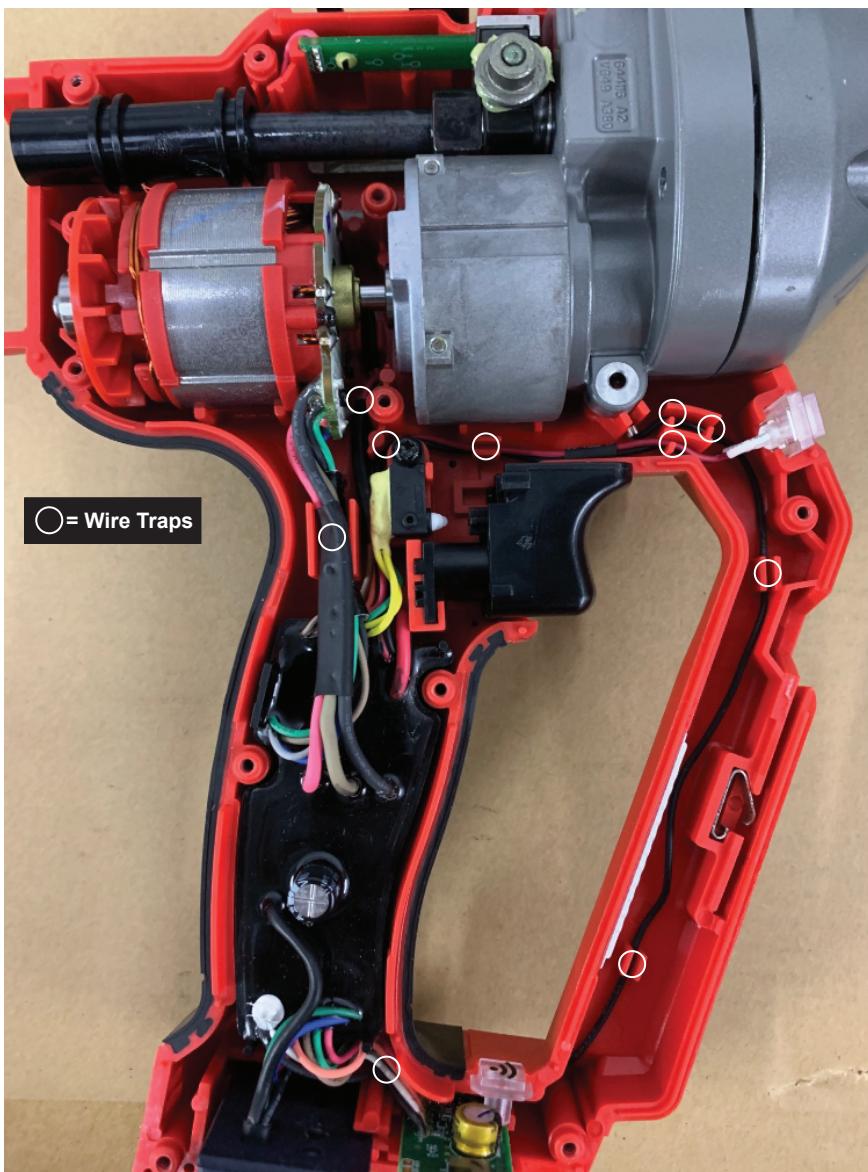
FIG. PART NO.	DESCRIPTION OF PART	NO. REQ.
110 43-56-2560	Extended Outer Jaw Housing	(1)
111 43-56-2561	Extended Inner Jaw Housing	(1)
112 43-56-2562	Extended Jaw Pusher	(1)



TORQUE SPECIFICATIONS			
FIG.	PART NO.	PART or WHERE USED	SEAT TORQUE (KG/CM) (IN/LBS)
1	43-56-2553	1/4" Retention Nose Piece	20-25 17-21
2	43-56-2553	Outer Jaw Housing	30-35 26-30
7	05-78-5315	Inner Jaw Housing	140-150 121-130
9	45-76-0853	Front Gear Case	22-26 19-22
23	06-82-0151	Mandrel Guide	90-100 78-86
26	06-82-0079	Threaded Insert Cover	4-6 3-5
35	06-82-1080	Right Housing Halve	8-10 7-8
36	06-82-1080	Right Housing Halve	8-10 7-8
39	06-82-2500	Anti-Rotation Plate	3-4.5 2-4
72	05-81-1100	Belt Hook	12-16 10-14
74	05-81-1100	Coin Cell Cover	1.5-3.8 1-3
32	42-55-2743	3/16" Retention Nose Piece	5-7 4-6
33	42-55-2743	9/32" Retention Nose Piece	5-7 4-6
34	42-55-2743	7/32" Retention Nose Piece	5-7 4-6

## 2660-20 ACCESSORIES

49-16-2660B	M18 FUEL™ 1/4" Blind Rivet Tool w/ ONE-KEY™ Protective Boot
49-16-2660RP	M18 FUEL™ 1/4" Blind Rivet Tool w/ ONE-KEY™ Retention Nose Piece 4-Pack
49-16-2660NR	M18 FUEL™ 1/4" Blind Rivet Tool w/ ONE-KEY™ Non-Retention Nose Piece 4-Pack
49-16-2660EXT	M18 FUEL™ 1/4" Blind Rivet Tool w/ ONE-KEY™ 6" Extension
49-16-2660JS	M18 FUEL™ 1/4" Blind Rivet Tool w/ ONE-KEY™ Jaw Set
42-55-2743	Contractor Bag



As an aid to reassembly, take notice of wire routings and position in wire guides and traps while dismantling tool.

Be sure that all components of the electronics assembly are seated firmly and squarely in housing recesses.

Avoid pinched wires, be sure that all wires and sleeves are pressed completely down in wire traps.

Prior to securing housing cover onto the housing support, be sure that there are no interferences.

Before installing the battery, check for proper functionality of shuttles and triggers.

Install battery and depress switch trigger to assure tool is operating properly.

