

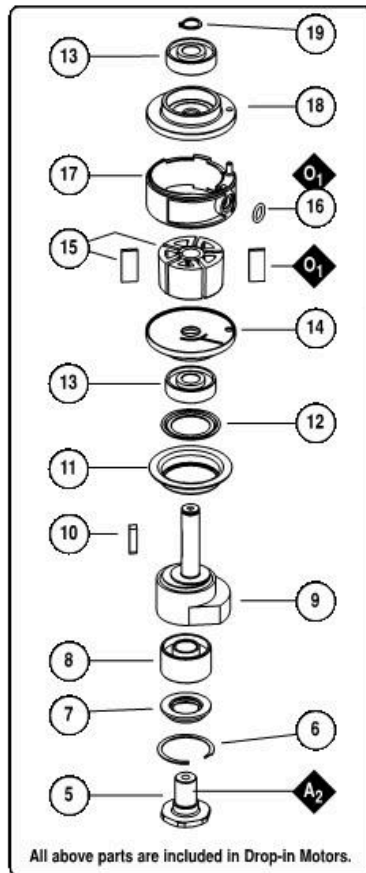
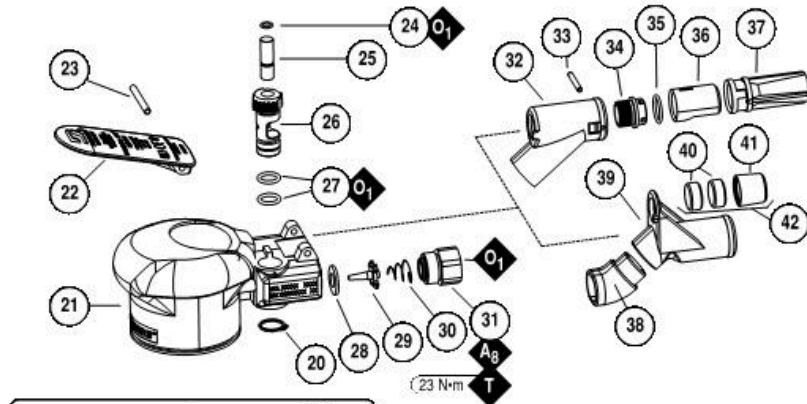
For Models:
21068, 21069, 21070, 21071

HiVac Dynorbital-Spirit® Complete Assembly

KEY	
O	Oil: O ₁ = Air Lube
A	Adhesive: A ₂ = Loctite #271 A ₃ = Loctite #567
T	Torque: N·m x 8.85 = In. - lbs.

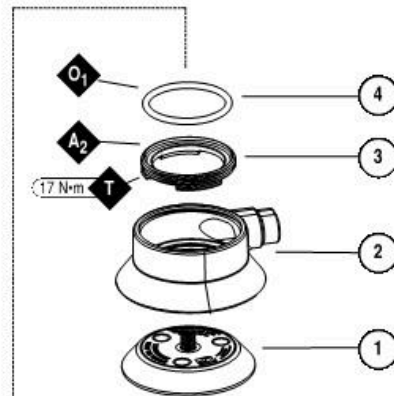
Index Key

No.	Part #	Description
1	56144	3" Vacuum Pad
2	59281	Shroud
3	59058	Lock Ring
4	50659	O-Ring
5	57069	Balancer Shaft
6	95630	Snap Ring
7	59084	V-Seal
8	56052	Bearing
9	59282	3/16" Motor Shaft Balancer
	59283	3/32" Motor Shaft Balancer
10	56047	Key
11	59057	"Top Hat" Seal
12	59083	Felt
13	58368	Bearing (2)
14	59077	Rear Bearing Plate
15	57113	Rotor/Blade Set
16	01024	O-Ring
17	59051	Cylinder
18	59076	Front Bearing Plate
19	98463	Retaining Ring
20	95697	Retaining Ring
21	Housing	
	21187	Model - 21068
	21188	Model - 21069
	21189	Model - 21070
	21190	Model - 21071
22	59291	Throttle Lever - 3/16"
	59292	Throttle Lever - 3/32"
23	98927	Pin
24	98459	O-Ring
25	58363	Valve Stem
26	59075	Speed Regulator
27	01025	O-Ring (2)
28	01464	Seal
29	58365	Tip Valve
30	01468	Spring
31	01494	Inlet Bushing
32	57083	Vacuum Adapter
33	96197	Dowel Pin
34	57066	Muffler Body
35	95526	O-Ring
36	59088	Vac Nozzle
37	57067	Vac Tube
38	57942	Vac Tube
39	57093	Vacuum Adapter
40	56027	Muffler Insert (2)
41	56028	Muffler Cap
42	59273	Muffler Assembly



Orbit	3"
3/16"	59483
3/32"	59484

For assembly instructions, see page 6.



Note: To order replacement parts specify the Model # and Serial # of your machine.