# 14004932-001 VP Valve Adapter

FOR USE WITH VP525, VP527, VP531 VALVES

#### INSTALLATION INSTRUCTIONS

# **DESCRIPTION**

The VP Valve Adapter allows you to retrofit an electric actuator (M6410 or M7410) on Honeywell pneumatic unitary valves. (See Table 1 for compatibility). The adapter consists of an M6410/7410 linkage (the valve head cover) and a green main spring.

NOTE: The 316027-00042 Green Main Spring can be ordered separately.

Table 1. Close-off Pressure Ratings with Adapter.

Valve	Size (in.)	Cv	Spring Range (psi)	Close-off (psi)
VP525A	1/2	0.63	3-10	350
		2	2-5	125
			3-10	
		3	2-5	68
			3-10	
	3/4	3	3-10	
		5	2-5	54
			3-10	
VP525C	1/2	0.63	3-10	325
		2	3-10	110
	3/4	3	3-10	57
		5	3-10	42
VP527A	1/2	0.63	2-5	265
			3-10	
		1.0	2-5	160
			3-10	
		1.6	2-5	
			3-10	
VP531A	1/2 to 7/8	1.6 to 3.3	2-5 or 3-10	72.4
VP531C	1/2 to 7/8	1.6 to 3.3	2-5	22.6

### THREE-WAY VALVE APPLICATIONS

Use of the green main spring limits three-way valve upper seat close-off force to a maximum of 5 psid. To achieve proper close-off, Honeywell recommends replacing the valve with a V5853 or V5863 Threaded Linear Valve. The M6410 and M7410 actuators can provide sufficient close-off force and are compatible with the V5853 and V5863 valves.

#### INSTALLATION

# When Installing this Product...

- Read these instructions carefully. Failure to follow them could damage the product or cause a hazardous condition.
- Check the ratings given in the instructions and on the product to make sure the product is suitable for your application.
- Installer must be a trained, experienced service technician.
- After installation is complete, check out product operation as provided in these instructions.

# Mounting

NOTE: Mounting the adapter and an M6410/M7410 actuator requires approximately 3 in. (76 mm) of space above the existing pneumatic actuator cover.

 Cut tubes near air head and, if necessary, plug to conserve air.

#### **IMPORTANT**

Handle actuator cover peg carefully. Any damage to the peg will destroy it.

- 2. Remove and set aside peg from actuator cover (see Fig. 1):
  - Using a small flathead screwdriver, gently pry peg head away from the cover around the entire circumference of the head.
  - Grasp peg with your fingers and carefully remove it from the cover.



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- Rotate cover counterclockwise, remove and discard.
  - NOTE: Rotating the cover can require that you press while turning.
- 4. If the main spring is green, skip to step 6.
- Replace existing spring with the green spring, included in kit.
- **6.** Attach the adapter cover to the actuator.
- 7. Ensure that the cover and actuator peg are aligned.
- 8. Insert the peg into the cover.
- 9. Only the tapered portion of the metal adapter stem should protrude above the rest of the adapter. If this is not the case, rotate the hexagonal portion of the adapter:
  - a. clockwise: to lower the stem.
  - b. counterclockwise: to raise the stem.
- **10.** Pull the hexagonal portion of the adapter straight off of the adapter and discard it.

**11.** Attach and wire the actuator according to the instructions included with the device.

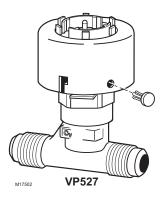


Fig. 1. Cover peg removal.

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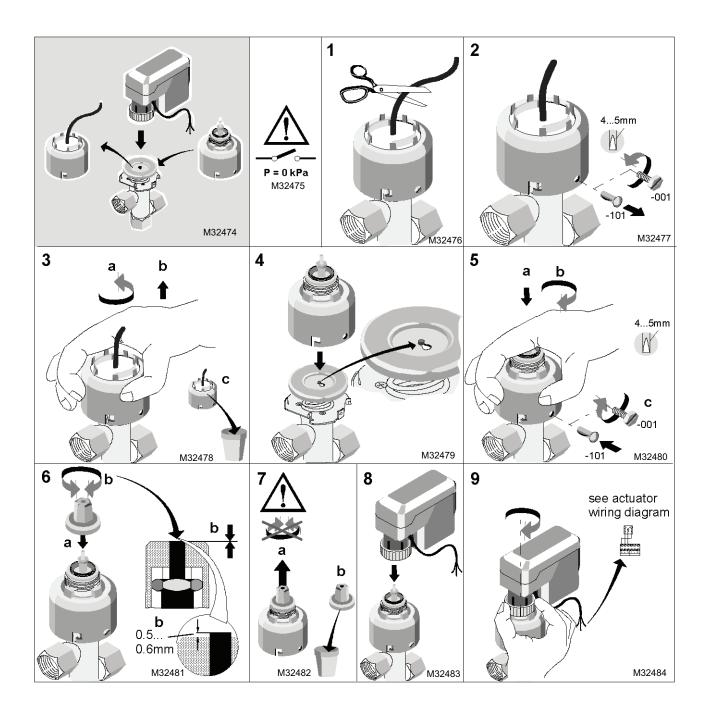


Fig. 2. Installation Diagram

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#### **Automation and Control Solutions**

Honeywell International Inc. 1985 Douglas Drive North Golden Valley, MN 55422

Honeywell Limited-Honeywell Limitée 35 Dynamic Drive Toronto, Ontario M1V 4Z9 customer.honeywell.com

